

6030 SERIES INSTALLATION INSTRUCTIONS

FIG. 1

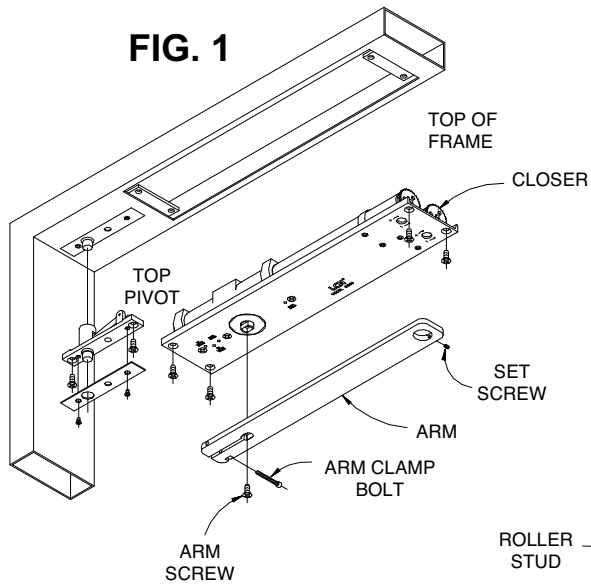


FIG. 2

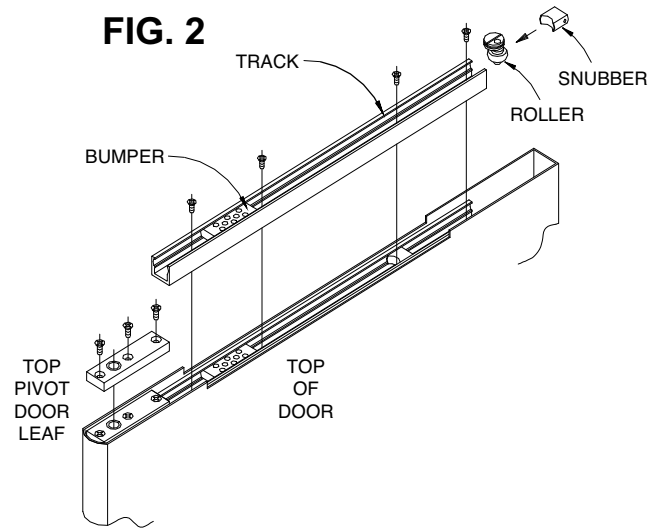
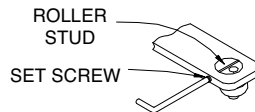
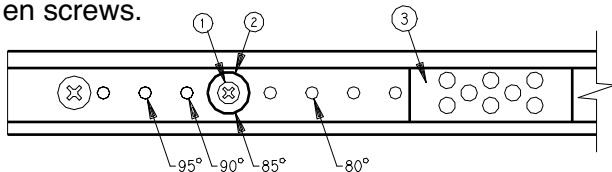


FIG. 3



1. Prepare door and frame to receive pivot and closer, per templates on pages 2 and 3. Install pivot and closer.
2. Bumper (and optional hold-open, when ordered) are factory installed. If a different degree of opening is required, follow step 2A. Insert roller first, then snubber in track as shown in FIG. 2. Install track in door mortise using screws provided. Tighten screws.



- 2A. Slide bumper 3 away from post 2. Remove screw 1 and post 2, and reinstall in hole indicated above, tighten screw. Slide bumper 3 against post 2.
3. Door should now be hung on pivots. Refer to pivot installation sheet for details.
4. Attach arm to closer shaft with arm screw. Tighten screw securely.

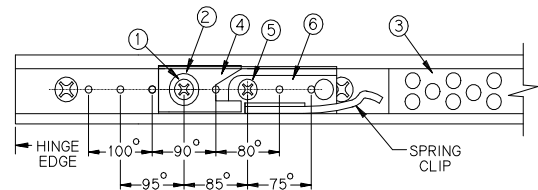
CAUTION: Closer arm is under strong pressure to return. Hold it firmly during the next step.

5. Open door to 45°. Pull arm toward door and slide roller stud under hole in arm. Install stud in arm with slot crosswise as shown in FIG. 3. Turn set screw in just enough to retain roller stud, but do not tighten firmly. Allow door to close, and with arm horizontal, tighten arm clamp bolt (at shaft end of arm) with hex key provided.

6. Closed door should be centered in frame. If not, open door part way and rotate roller stud about an eighth of a turn, using a screwdriver. (Set screw may need to be backed out slightly.) Repeat as needed till centered as required. When satisfied, tighten arm set screw securely. (When doors are paired, adjust both until edges match.) Open door, slide snubber into track at least 6" in from end. Allow door to close. This will automatically position the snubber correctly.

7. THIS STEP IS FOR OPTIONAL HOLD OPEN ONLY.

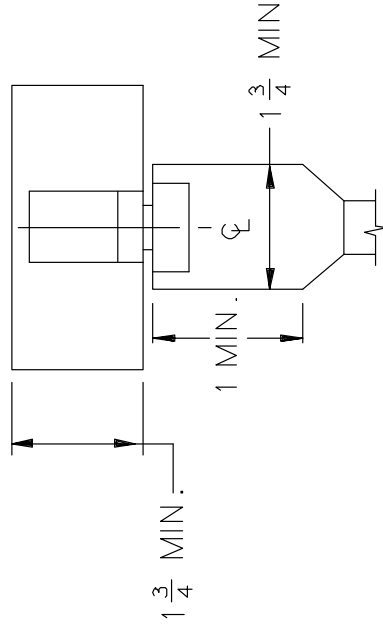
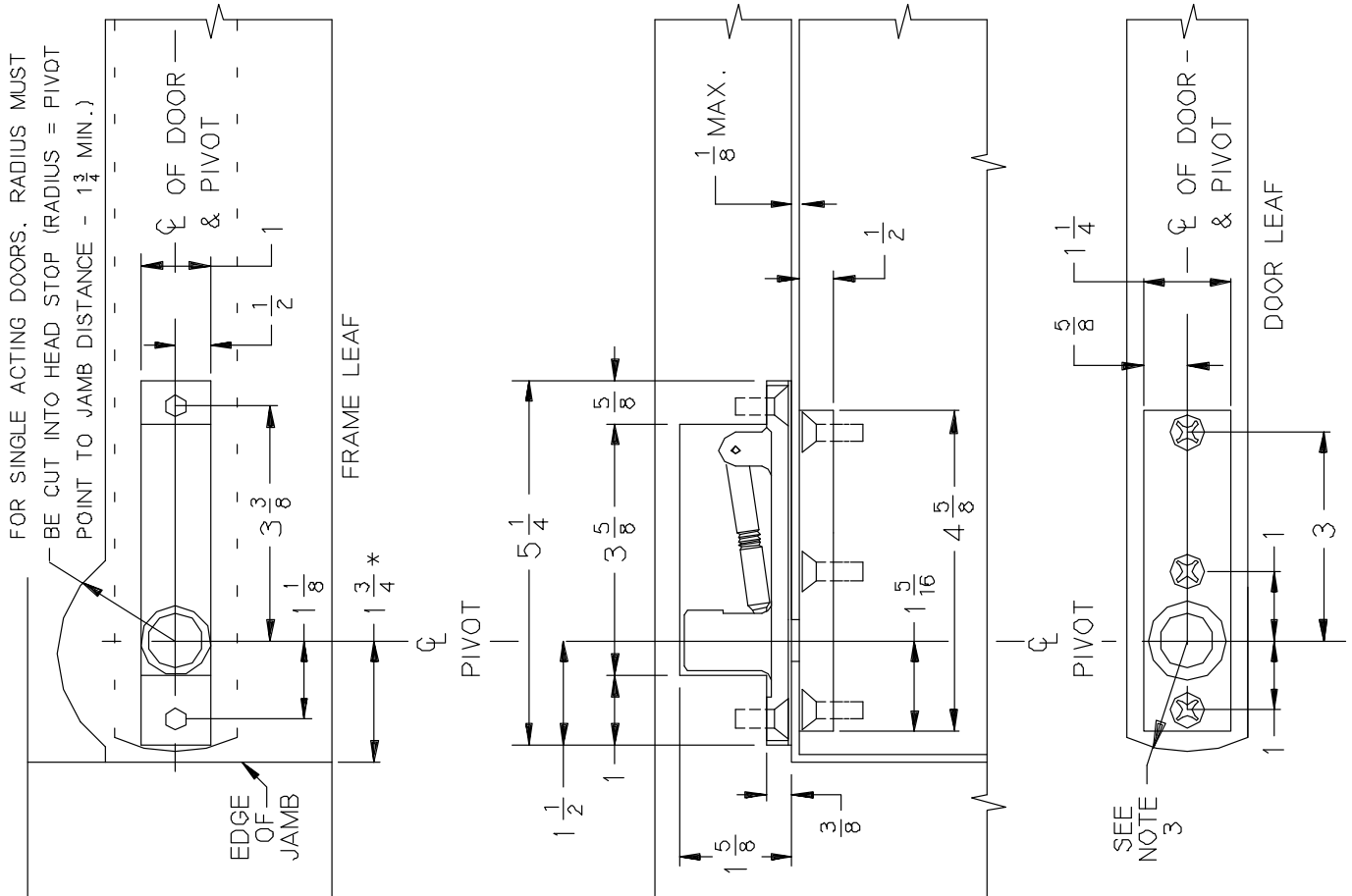
- 7A. LOCATION ADJUSTMENT OF HOLD OPEN DEVICE: Slide bumper 3 away from pivot edge of door. Remove screw 1, post 2, adjusting cam 4, and screw 5. Slide holding clip 6 to locate screw holes over tapped holes in track as indicated below. Insert screw 5 and tighten securely. Replace cam 4, post 2, and screw 1, tighten securely. Slide bumper 3 against post 2.



- 7B. INTENSITY ADJUSTMENT OF HOLD OPEN DEVICE: Test for release at hold open position. If holding force must be INCREASED, loosen screw 1 a quarter turn and slide cam 4 AWAY from pivot edge of door. Retighten screw 1 securely. For DECREASED holding force, cam 4 must be moved TOWARD pivot edge of door.

NOTES.

1. INSTALLER MUST VERIFY THAT CENTERLINE OF TOP PIVOT POINT LINES UP WITH CENTERLINE OF BOTTOM PIVOT POINT.
2. RADIUS OF HEEL EDGE OF DOOR MUST NOT EXCEED PIVOT POINT TO JAMB DISTANCE. STANDARD 2" RADIUS IS SHOWN.
3. PIVOTS MANUF. TO ACCEPT $\frac{1}{4}$ " - $20 \times \frac{3}{4}$ " SS PHMS OR OPTIONAL No. 14 x $1 \frac{1}{2}$ " PHWS
- * 4. PIVOT CENTER MAY BE VARIED AS DESIRED MINIMUM DISTANCE IS $1 \frac{3}{4}$ " AS SHOWN
5. REINFORCING PER ANSI/SDI-100 RECOMMENDED FOR HOLLOW METAL DOORS & FRAMES.



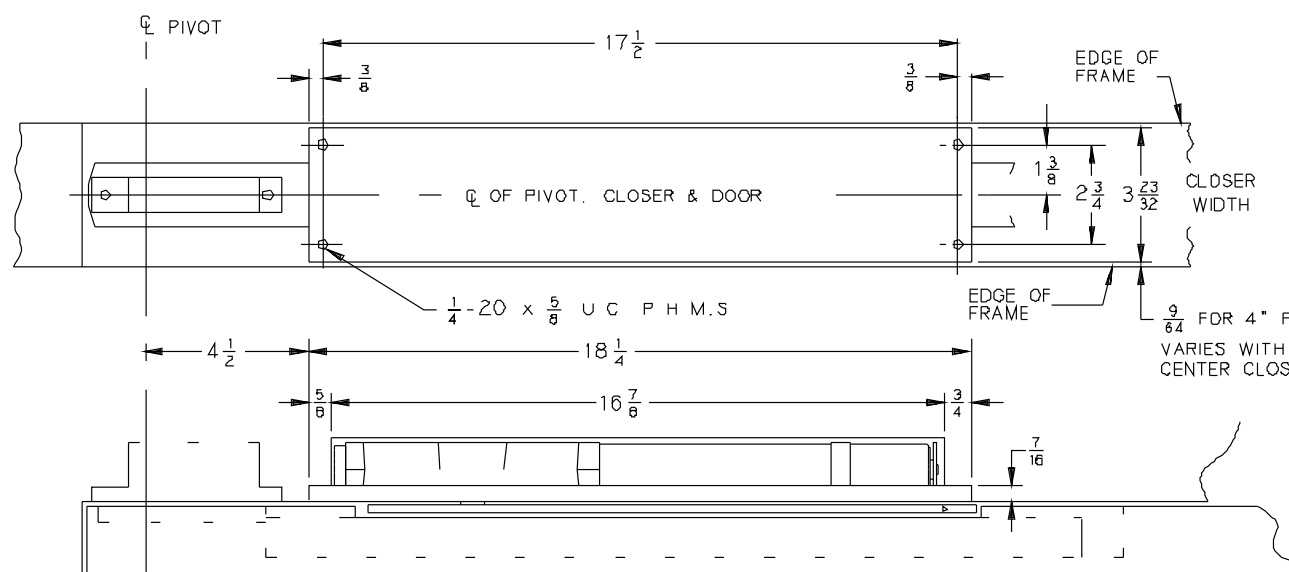
INCH	1	1	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50		
M M	25	25	76	101	127	152	178	203	229	254	280	305	330	355	381	406	432	457	483	508	533	559	584	609	635	660	685	711	736	762	787	812	838	863	889	914	939	964	990	1015	1040	1066	1091	1117	1142	1167	1193	1218	1243	1269	1294	1320

No	REVISION	BY	DATE	APP BY	
0	NEW TEMPLATE	CTB	9/96	CTB 11/96	
1	REVISED TEMPLATE	AMM	9/99	DO NOT SCALE	
				TOP CENTER PIVOT. USED IN SETS: 7253, 7255, 7255J & 7256	
				7250-3101 TOP PIVOT	

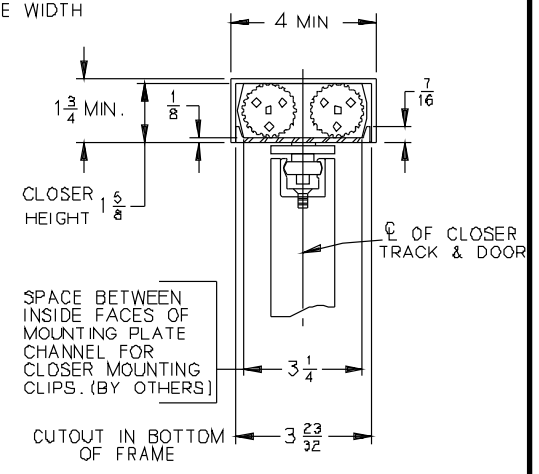
6031-CP } NON HOLD OPEN (UP TO 95°)
 6032-CP }
 6033-CP } H-90 (80° TO 95°)
 6034-CP } MAX OPENING 95°
 6035-CP }

AUXILIARY STOP RECOMMENDED
 CONCEALED DOUBLE ACTING CLOSER 6/96

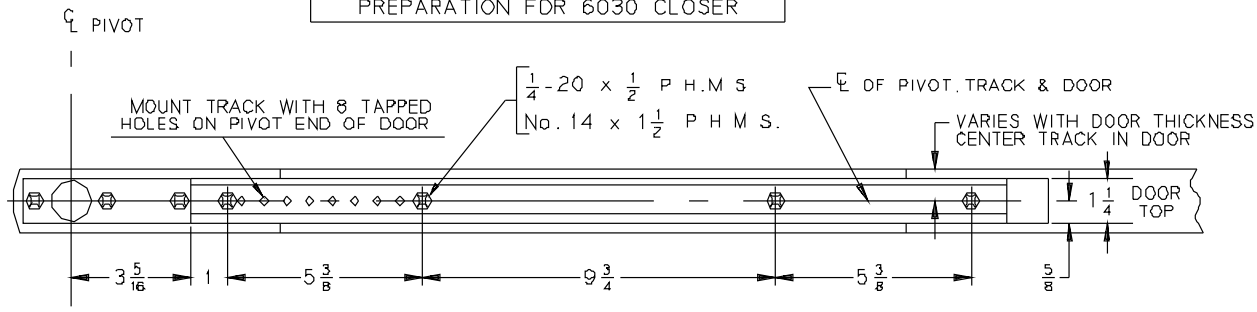
PIVOT, DOOR, TRACK AND CLOSER MUST ALL USE SAME CENTERLINE.



PLAN & ELEVATION OF FRAME SHOWING PREPARATION FOR 6030 CLOSER



SPACE BETWEEN INSIDE FACES OF MOUNTING PLATE CHANNEL FOR CLOSER MOUNTING CLIPS. (BY OTHERS)



PLAN & ELEVATION OF TOP OF DOOR SHOWING PREPARATION FOR CLOSER TRACK

- NOTES:
- 1 - 1/8" DOOR TO SOFFIT CLEARANCE REQUIRED
 - 2 - REINFORCING PER ANSI/SDI-100 RECOMMENDED FOR HOLLOW METAL DOOR AND FRAMES.

inch	3/8	3/4	1	1 1/8	1 1/4	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8
mm	3	4	6	10	11	13	16	19	25	32	35	37	38	41	44
inch	2 1/4	3 1/4	3 5/8	3 23/32	4	4 1/2	5 3/8	5 3/4	9 3/4	16 1/8	17 1/4	17 1/2	18 1/4	22 1/2	23 5/8
mm	70	83	84	94	102	114	137	146	248	429	438	445	464	572	600

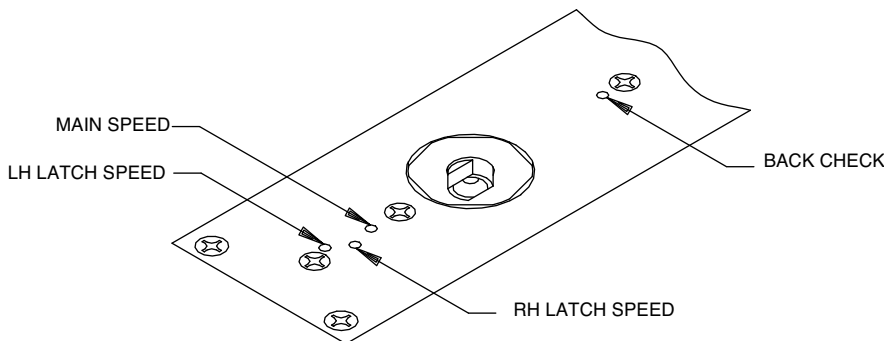
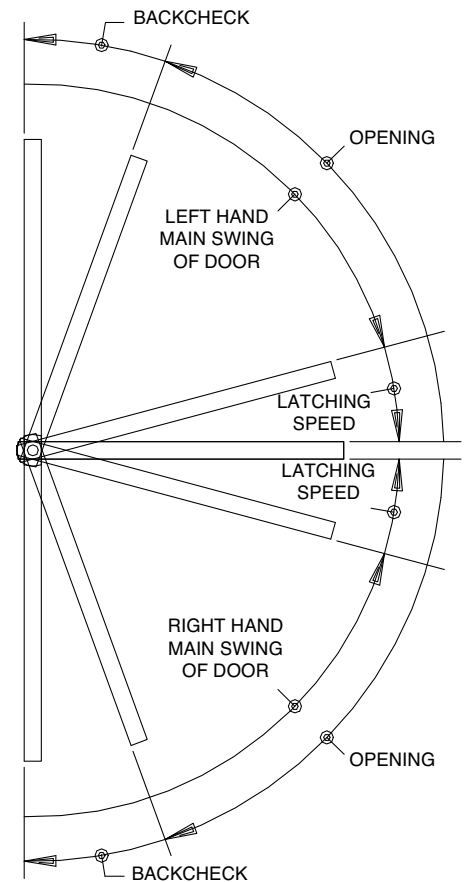
No.	REVISION	BY	DATE
1	CAD CONVERSION	CTB	8/93
2	TEMPLATE UPDATE	JEJ	6/96
3	REMOVED PIVOT INFO.	AMM	5/01

IR LCN
 APP BY JEJ 6/96
 DO NOT SCALE
 OVERHEAD CONCEALED DOUBLE ACTING CLOSER WITH CENTER PIVOTS
 6030-CP

6030 SERIES REGULATION INSTRUCTIONS

REGULATION: (See diagram at right)

1. To regulate main swing speed: There is one main swing speed adjusting screw for both swings of door. If adjustment is required, turn screw clockwise to slow down main swing of door. To speed up main swing, turn screw counterclockwise. A normal closing time from 90° open position is 5 to 7 seconds, evenly divided between main swing speed and latch swing speed. Use hex key furnished.
2. To regulate latch swing speed: There are two latch swing speed adjusting screws. Refer to diagram to identify hand of swing, and use screw marked LH (left hand) or RH (right hand). If adjustment is required, turn appropriate screw clockwise to slow down latch swing. To speed up latch swing, turn screw counterclockwise.
3. To adjust backcheck intensity: There is one backcheck adjustment screw for both swings of door. Adjust to lightest backcheck that will retard door opening speed during the last few degrees of opening.
CAUTION: Do not set an abrupt backcheck or expect closer to act as a door stop. To increase backcheck, turn screw clockwise. To reduce backcheck, turn screw counterclockwise.

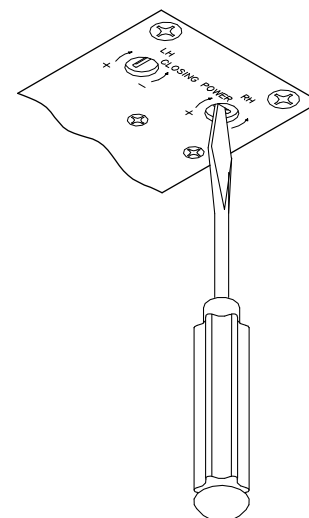


CAUTION
IMPROPER INSTALLATION OR REGULATION MAY RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE. FOLLOW ALL INSTRUCTIONS CAREFULLY. FOR QUESTIONS, CALL LCN AT 800 - 526 - 2400

Closing Power Adjustment

Closer is shipped with minimum closing power, and power of each swing can be individually increased. To adjust, use spring adjustment screw that corresponds with hand of swing in regulation diagram. To increase, turn screw clockwise. Maximum adjustment is 36 turns.

TABLE OF SIZES		
Maximum width of doors		Catalog No. of closer
Exterior	Interior	
-----	38" (965 mm)	6033
36" (900 mm)	48" (1220 mm)	6034
42" (1065 mm)	54" (1370 mm)	6035



Note: Specify next higher closer where strong drafts exist.