



Dulux 1 Step Acrylic Primer Sealer & Undercoat

NZDD1593

Part A	630-89139
Approvals	APAS-0163/2, APAS-0172

Description

DULUX 1 Step Primer Sealer Undercoat is a 100% acrylic prepocat suitable for the complete preparation of interior and exterior surfaces. Providing the convenience of being a primer, sealer, & undercoat in one, it is suitable for use with both water-based acrylic and oil-based topcoats. Dulux 1 Step has excellent hiding, stain blocking, tannin blocking and resists rust staining from nail heads, bolts, and other metals, ensuring ideal preparation for your surface.

Features

- Extremely high opacity
- Excellent adhesion
- Recoatable with all systems
- Water based
- Multipurpose

Benefits

- Obliterates substrate allowing 2 coat system, saves application time.
- Sticks to substrates increasing life of paint system.
- Use under acrylic or oil based topcoats, 1 product does it all.
- Easy clean up, low odour.
- One product primes, seals and undercoats.

Uses

Dulux 1 Step has maximum adhesion to a wide range of surfaces including paperfaced plasterboard, timber, masonry, metal surfaces and previously painted surfaces, including gloss enamel surfaces, without the need for sanding.

Performance Guide				
Weather	Excellent when used as part of approved system.	Heat Resistance	Up to 70C.	
Water	Excellent when topcoated with approved topcoat.	Solvent	Sensitive to aromatic hydrocarbons, alcohols and ketones.	
Abrasion	Good when topcoated.			





Typical Prope	erties				
Gloss Level	Flat		Colour	White, may be tinted up to 28ml (1Y) per litre.	
Components	1		Number Of Coats	f 1	
Toxicity	Lead free. Dry film is non-toxic.	V.O.C. Level	< 60g/L untinted		
Sanding Properties	Light sand only		Touch Dry	20 minutes	
Clean Up	Water				
Clean Up Description	Clean all equipment with water.				
Application Method	Air Spray Airless Spray Brush	Roller			
Application Conditions	Solids By Volume	41			
		Min		Max	Recommended
	Wet Film Per Coat (microns)				71
	Dry Film Per Coat (microns)				29
	Recoat Time (min)	2 Hours			
	Theoretical Spread Rate (m ² /L)				16

Application Guide		
Surface Preparation	All surfaces must be thoroughly clean and free of all loose dirt, grease, mould, surface chalk and loose or flaking paint. New timber surfaces should be sanded smooth and dusted down prior to priming. Fill nail holes, imperfections and cracks with a suitable filler, sand and dust off. For set plaster or plasterglass use DULUX Prepcoat sealer binder.	
Application Procedure And Equipment	 Brush, roller, conventional or airless spray. NOTE: Spray application is not recommended for priming timber surfaces. Stir contents thoroughly before and during use. 	
Equipment	Apply direct from the can. May be applied to dampened surfaces. If applied over dry, porous surfaces, dampen surface before applying.	
	BRUSH: Wet brushes with water prior to use to avoid clogging. Apply a full even coat direct from the container. Under hot conditions it may be necessary to thin with up to 100ml per litre of clean water.	
	ROLLER: Using a medium nap roller apply a full even coat direct from the container and finish by light parallel strokes with a dry roller.	
	AIRLESS/CONVENTIONAL SPRAY: Suitable for application by all standard spray equipment. If necessary thin with up to 100ml per litre of water to aid atomisation.	

Health And Safety				
20226				
http://msds.duluxgroup.com/pdf/shess-en-cds-020-00000020226.pdf				
For detailed information refer to the product label and the current Material Safety Data Sheet available through Customer Service. Splashes to the eye may cause eye irritation. When spraying, inhalation of mists may produce respiratory irritation.	Protective Equipment	Wear eye protection and when spraying wear a dust mask.		
	20226 http://msds.duluxgroup.com/pdf/shess-en-cds-020-00000002 For detailed information refer to the product label and the current Material Safety Data Sheet available through Customer Service. Splashes to the eye may cause eye irritation. When spraying, inhalation of mists may produce	20226 http://msds.duluxgroup.com/pdf/shess-en-cds-020-000000020226.pdf For detailed information refer to the product label and the current Material Safety Data Sheet available through Customer Service. Splashes to the eye may cause eye irritation. When spraying, inhalation of mists may produce		





Precautions And Limitations

All preparation and painting must conform to AS2311: The Painting of Buildings. Do not overspread or exceed 14.0 square metres per litre per coat. In hot weather, rinse brush every half hour or use two and keep one standing in water. Do not apply if temperature is under 10C, or when temperature of surface may fall below 10C during the drying period, otherwise film formation will not be complete and poor properties will result.

Transport And Storage				
Pack A	630-89139		Shipment Name	Not dangerous goods. No special transport requirements.
Size		Weigh	t	
500mL		0.6Kg		
1L		1.3Kg		
2L		2.6Kg		
4L		5.4Kg		
10L		13.4Kg		
Flash Point	NA		UN Number	NA
Dangerous Goods Class	NA		Package Group	NA

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