



Made for the future:  
**ArciTech drawer system sets**

Technik für Möbel

  
**Hettich**

Fascinated by solutions.  
We call it

# Fascin[action]



Every piece of furniture has the potential to fascinate people. With luxurious convenience that pampers its users. With perfect space economics to free up the home. With design that sets pulses racing. Getting furniture moving – that's our passion. We can give you cost-effective differentiation with a level of diversity second to none. Easing your workflow with products and services.

Hettich fitting solutions pamper furniture users in three experience dimensions:

Your customers will

- ▶ feel style,
- ▶ enjoy comfort,
- ▶ win storage.

Find out what this actually means right here:

[fascinaction.hettich.com](http://fascinaction.hettich.com)

Feel style



Enjoy comfort



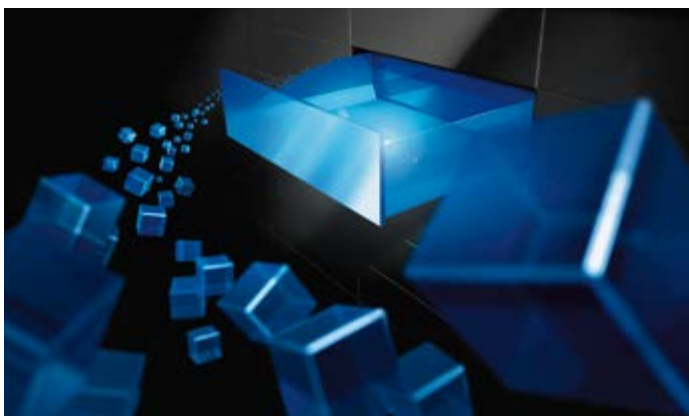
Win storage



Made for the future	2	Sets	22
Unequalled running action	4	▶ All inclusive sets, drawer side profile height 94 mm	24 - 25
Exceptional stability	6	▶ All inclusive sets, drawer side profile height 126 mm	26 - 27
Incredibly broad product line up based on a single platform	8	▶ Bulk Components	28 - 31
ArciTech platform – intelligent, progressive, future-proof	10	Front stabiliser	
ArciTech product range – systematic variety	12	Front for internal drawer / internal pot-and-pan drawer	32
ArciTech interior organisation system – designed from the outside in	16	Catch for internal drawers	34 - 35
Push to open Silent – 100 % convenience, zero cables	18	Designer profiles	36 - 37
A wealth of benefits, a wealth of potential for the future	20	Actro drawer runner	38 - 41
		Accessories	42 - 43
		Interior organisation system, range summary	
		▶ Colours	45
		▶ ArciTech Pull waste system	64 - 66
		▶ Assembly machinery, summary	84
		Technical information	
		▶ Planning dimensions	90 - 115
		▶ Assembly, adjustment, removal	116 - 129
		▶ Quality criteria	130



# Made for the future: ArciTech



## Thinking beyond tomorrow

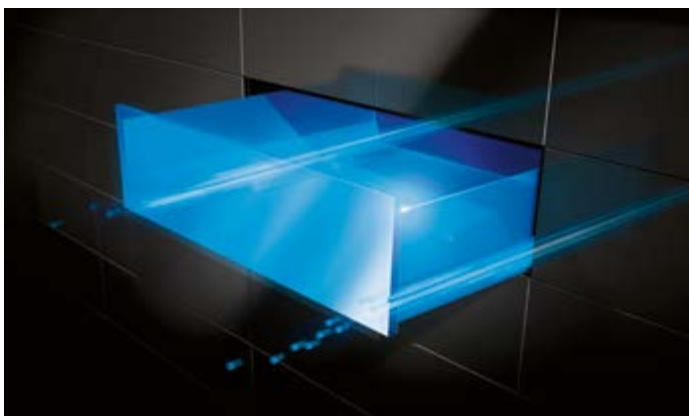
ArciTech offers great potential for standing apart while giving you flexibility and speed in responding to market demands and consumer wishes. Unequaled running action and exceptional stability that won't fail to impress. ArciTech lets you meet any design trend with convincing perfection.

## Incredible design flexibility

ArciTech's timeless, sleek design fits homogeneously into any kitchen and home environment. Made of high quality materials, the components are colour coordinated – for a consistent design thread with infinite potential for creative flexibility.



## Unequalled running action: ArciTech



### **Actro: fantastic running performance**

Performance will be a key factor in future purchasing decisions. This makes the ArciTech drawer system's smooth, quiet running action a particularly valuable mark of quality. Its secret: the outstanding Actro runner.

The Actro runner's excellent quality can be felt in every movement of the drawer: the unique prism principle ensures



**Actro: wonderfully smooth opening and closing**

a perfectly coordinated movement cycle that makes hardly a sound. The profiles are controlled in perfect synchrony for running action that is absolutely even and without any noticeable transition. Anyone ever experiencing this impressive performance won't want to be without it again.

Typical of Actro: beautifully low opening forces. They make the drawer open with effortless ease and hardly any noticeable resistance. The perfectly coordinated Silent System closes drawers particularly gently – in all loading categories up to 80 kg.

## Exceptional stability: ArciTech



### **Actro: maximum stability**

The trend in kitchens and living rooms: drawers are getting wider and higher, front panels larger and heavier. This is where the Actro runner leaves no margin of doubt: benefiting from the unique prism principle and runner profiles controlled in perfect synchrony, it ensures optimum load distribution and running performance taken to perfection. Other benefits that come with Actro:





- Minimum sagging values
- Maximum lateral stability also for wide pull-outs
- Available in 40, 60 and 80 kg loading categories

## Incredibly broad product line up based on a single platform: ArciTech



**The ArciTech platform concept:  
variety, flexibility, cost efficiency.**

The ArciTech platform gives you flexibility and speed in responding to economic developments, market trends and consumer preferences. Being extremely diverse, the system gives you a particularly efficient basis for creating marks of distinction within your kitchen and furniture lines. And standing well apart from your competitors. You can do



all this while guaranteeing to make your stockkeeping and production processes cost-efficient and lean.

**Individually tailored. And fast.**

When it comes to buying furniture, many consumers are looking for more individuality. This is where design, ergonomics, performance and functionality are important aspects. With the ArciTech platform, meeting market

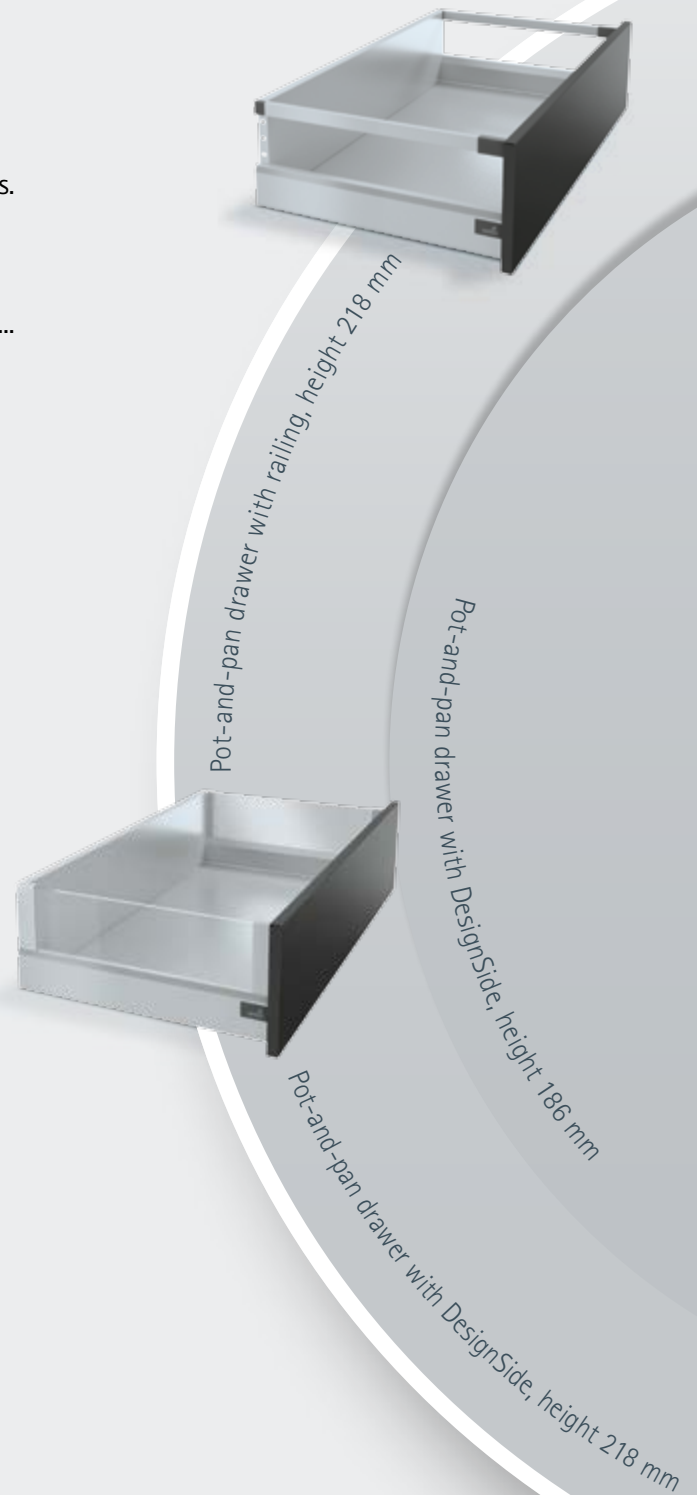
demands of this type can be done with ease and flexibility. All options are produced on the basis of a single drawer side profile. Drilling positions and installed heights are identical for all runners. This reduces complexity in production and boosts efficiency.

# Intelligent, progressive, future proof: ArciTech platform

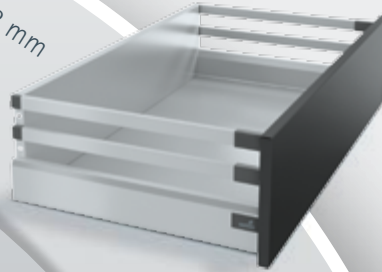
## **ArciTech platform: the intelligent key to the future**

You can combine and simply modify different side elements on the basis of the drawer side profile. Whether classic railing or side elements in two heights: there are no limits to creative flexibility. The side profile always stays as is. Particularly beneficial: the front panel drill holes provided for the railing can be used for DesignSide as well as for TopSide – as a simple way of upgrading pot-and-pan drawers. Changing from railing to TopSide or DesignSide can be done with effortless ease.

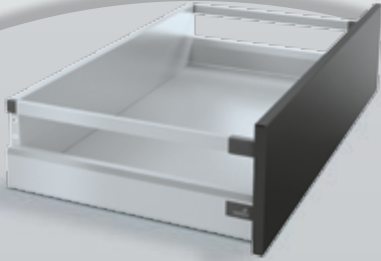
Only one profile type for drawers and pot-and-pan drawers ... standardised drawer components ... efficient processes in production and logistics: ArciTech gives you glowing prospects for the future.



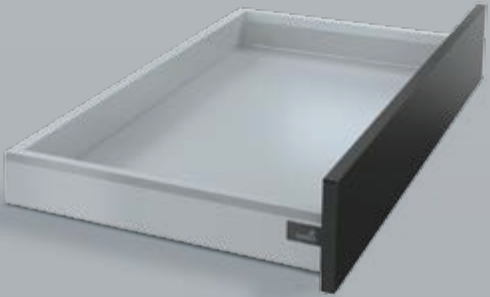
Pot-and-pan drawer with double railing, height 218 mm



Pot-and-pan drawer with railing, height 186 mm



Basis = drawer side profile, height 94 mm



Pot-and-pan drawer with TopSide, height 186 mm



Pot-and-pan drawer with TopSide, height 218 mm



Systematic variety:  
 ArciTech product range pot-and-pan drawer

Rear panel height 186 mm

Rear panel height 218 mm

Drawer side profile height 94 mm



Railing



Railing



Double gallery railing



DesignSide



TopSide



DesignSide



TopSide

Drawer side profile height 126 mm



Railing



Railing



DesignSide



TopSide

Rear panel height 250 mm



Railing

Double gallery railing

Rear panel height 282 mm



Railing

Double gallery railing



Railing

Double gallery railing



Railing

Double gallery railing



DesignSide

TopSide

Systematic variety:  
ArciTech product range







Consistent product design for varying differentiation demands and design expectations: you only get this

from ArciTech. The broad standard product line up lets you create solutions of amazing diversity.

Designed from the outside in:  
**ArciTech interior organisation system**





**ArciTech: Quality with inner values**

The ArciTech quality concept on the outside is consistently carried through on the inside. Like drawer, like interior organisation: simply perfect.

**OrgaTray**

The practical cutlery tray system for all drawer widths. You benefit from an intelligent modular principle here too: from just a few preassembled standard elements

you can produce a broad and varied range of individualised solutions.

**OrgaStore**

OrgaStore divides up storage space in drawers of all sizes to suit individual requirements. Easy to fit, the dividers can be positioned wherever chosen. The harmonious colouring is consistently carried through on the inside of the drawer.

## ArciTech double walled drawer system

- ▶ Actro drawer runner with Silent System, set packaging
- ▶ With optional Push to open Silent



Opens without handles,  
closes with Silent System

With Push to open Silent, drawers are incredibly easy to open without handles, gently and quietly closing again from just a slight turn of the wrist. Drawers can still be pulled open and guided closed. Instead of springing back, Push to open Silent stores energy and assists the closing cycle as the drawer slowly glides in.

With optional synchronisation, the system can be activated from the edges of large drawer fronts, even with narrow front panel reveals. With optional 10 kg runners, light drawers can be closed just as easily as heavy weight drawers up to 80 kg.



**Effortlessly handleless:**  
Push to open Silent for the  
ArciTech drawer system



#### **The benefits at a glance:**

- Works like electromechanical systems
- Generous opening distance for user convenience
- Opening force and release sensitivity as preferred and for added safety
- Easy to use on all ArciTech drawers and Actro runners
- All mechanical principle, straightforward, energy saving and suitable for use in rooms exposed to moisture

# A wealth of benefits, a wealth of potential for the future: ArciTech



Broad product line up

Platform concept: for creating marks of distinction with lean and efficient processes in production and stockkeeping

Front panel is fitted and removed without the need for tools

Secure and sturdy connection between drawer and runner

Automatic depth controlled engagement

Perfectly coordinated opening and closing convenience

High lateral stability



Individualisation of internal panels and DesignSides

TopSides, DesignSides and railings can be combined with the same drawer side profile

Easy to change from railing to TopSide or DesignSide

One assembly direction for front and rear panel for efficient installation

3 drawer side profile heights, 7 rear panel heights, add on side elements in 2 different heights

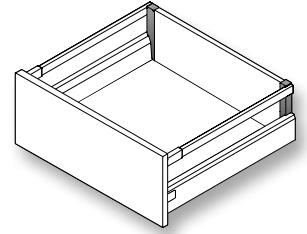
Exceptional stability – loading capacity up to 80 kg

Easy and smooth running action

# Double walled drawer system ArciTech allinclusive sets, bulk packaging

► Ready for assembly set in just two steps

Simply choose the appropriate drawer or pot-and-pan drawer from the broad ArciTech range – and get it delivered ready for assembly.



## 1. Choose the drawer / pot-and-pan drawer type



Drawer



Pot-and-pan drawer with railing



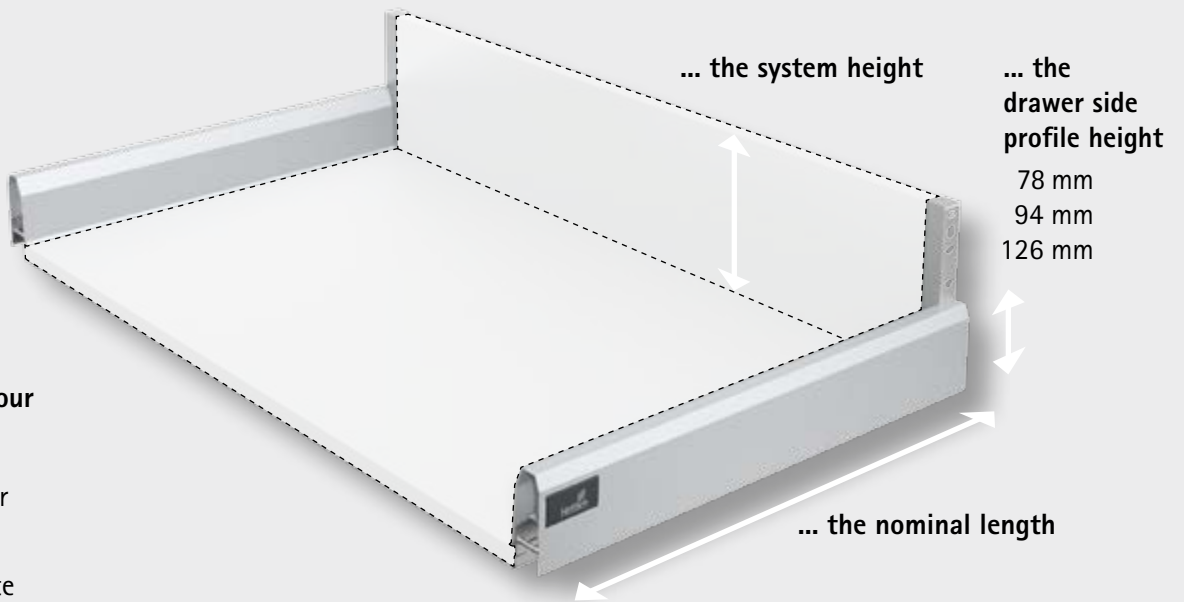
Pot-and-pan drawer with TopSide



Pot-and-pan drawer with DesignSide

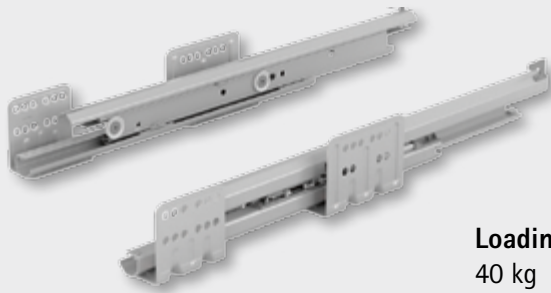
... the surface colour

-  silver
-  white
-  anthracite
-  champagne





## 2. ... the runner

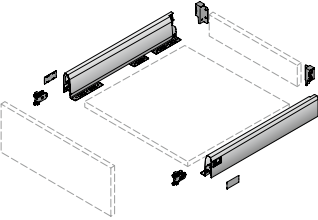
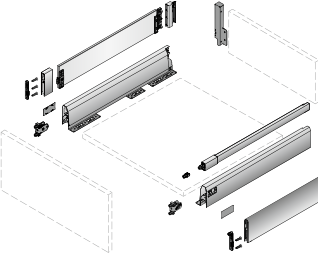



**Loading capacity:**  
40 kg 60 kg 80 kg


**User friendly convenience:**  
Silent System, Push to open Silent


# Double walled drawer system ArciTech


- ▶ All inclusive sets
- ▶ Drawer side profile height 94 mm

Package contents	Drawer height 94 mm	Pot-and-pan drawer height 186 / 218 / 250 / 282 mm
	 <ul style="list-style-type: none"> <li>▶ 1 drawer side profile, left / right</li> <li>▶ 2 knock in front connectors for drawer side profile</li> <li>▶ 2 plastic cover caps with Hettich logo</li> <li>▶ 1 rear panel connector, left / right</li> </ul>	 <ul style="list-style-type: none"> <li>▶ 1 drawer side profile, left / right</li> <li>▶ 2 knock in front connectors for drawer side profile</li> <li>▶ 2 plastic cover caps with Hettich logo</li> <li>▶ 1 rear panel connector, left / right</li> <li>▶ 1 lengthwise railing, left / right and 2 knock in front connectors for lengthwise railing <b>or</b></li> <li>▶ 1 DesignSide set and 1 DesignSide adapter set <b>or</b></li> <li>▶ 1 TopSide set</li> </ul>

System height 94 mm	Drawer	Nominal length mm	silver	white	anthracite	champagne
		270	9 252 836	9 253 066	9 253 177	9 253 046
		300	9 252 866	9 253 076	9 253 197	9 253 276
		350	9 252 876	9 253 086	9 253 207	9 253 286
		400	9 252 886	9 253 096	9 253 217	9 253 296
		450	9 252 898	9 253 108	9 253 227	9 253 306
		500	9 252 908	9 253 118	9 253 237	9 253 316
		550	9 252 918	9 253 128	9 253 247	9 253 326
		650	9 252 928	9 253 138	9 253 257	9 253 336

System height 94 mm	Pot-and-pan drawer with railing	Nominal length mm	silver	white	anthracite	champagne
		270	9 252 837	9 253 067	9 253 178	9 253 047
		300	9 252 867	9 253 077	9 253 198	9 253 277
		350	9 252 877	9 253 087	9 253 208	9 253 287
		400	9 252 887	9 253 097	9 253 218	9 253 297
		450	9 252 899	9 253 109	9 253 228	9 253 307
		500	9 252 909	9 253 119	9 253 238	9 253 317
		550	9 252 919	9 253 129	9 253 248	9 253 327
		650	9 252 929	9 253 139	9 253 258	9 253 337

System height 186 mm	Pot-and-pan drawer with TopSide	Nominal length mm	silver	white	anthracite	champagne
		400	9 259 442	9 259 514	9 259 586	9 259 638
		450	9 259 446	9 259 518	9 259 590	9 259 642
		500	9 259 450	9 259 532	9 259 594	9 259 646
		550	9 259 474	9 259 536	9 259 598	9 259 650
		650	9 259 478	9 259 540	9 259 602	9 259 654

System height 186 mm	Pot-and-pan drawer with DesignSide	Nominal length mm	silver	white	anthracite	champagne
		270	9 259 482	9 259 544	9 259 606	9 259 658
		300	9 259 486	9 259 548	9 259 610	9 259 662
		350	9 259 490	9 259 552	9 259 614	9 259 666
		400	9 259 494	9 259 556	9 259 618	9 259 670
		450	9 259 498	9 259 560	9 259 622	9 259 674
		500	9 259 502	9 259 574	9 259 626	9 259 678
		550	9 259 506	9 259 578	9 259 630	9 259 682
		650	9 259 510	9 259 582	9 259 634	9 259 686

▶ **Note** For accessories, see page 34 - 37, 42 - 43 For Actro drawer runner, see page 38 - 41

# Double walled drawer system ArciTech

- ▶ All inclusive sets
- ▶ Drawer side profile height 94 mm

## Pot-and pan drawer with railing



Nominal length mm	silver	white	anthracite	champagne
270	9 252 838	9 253 068	9 253 189	9 253 048
300	9 252 868	9 253 078	9 253 199	9 253 278
350	9 252 878	9 253 088	9 253 209	9 253 288
400	9 252 888	9 253 098	9 253 219	9 253 298
450	9 252 900	9 253 110	9 253 229	9 253 308
500	9 252 910	9 253 120	9 253 239	9 253 318
550	9 252 920	9 253 130	9 253 249	9 253 328
650	9 252 930	9 253 140	9 253 259	9 253 338

## Pot-and-pan drawer with TopSide

System height 218 mm



Nominal length mm	silver	white	anthracite	champagne
400	9 259 443	9 259 515	9 259 587	9 259 639
450	9 259 447	9 259 519	9 259 591	9 259 643
500	9 259 471	9 259 533	9 259 595	9 259 647
550	9 259 475	9 259 537	9 259 599	9 259 651
650	9 259 479	9 259 541	9 259 603	9 259 655

## Pot-and-pan drawer with DesignSide



Nominal length mm	silver	white	anthracite	champagne
270	9 259 483	9 259 545	9 259 607	9 259 659
300	9 259 487	9 259 549	9 259 611	9 259 663
350	9 259 491	9 259 553	9 259 615	9 259 667
400	9 252 495	9 259 557	9 259 619	9 259 671
450	9 259 499	9 259 571	9 259 623	9 259 675
500	9 259 503	9 259 575	9 259 627	9 259 679
550	9 259 507	9 259 579	9 259 631	9 259 683
650	9 259 511	9 259 583	9 259 635	9 259 687

## Pot-and pan drawer with railing

System height 250 mm



Nominal length mm	silver	white	anthracite	champagne
270	9 252 859	9 253 069	9 253 190	9 253 269
300	9 252 869	9 253 079	9 253 200	9 253 279
350	9 252 879	9 253 089	9 253 210	9 253 289
400	9 252 889	9 253 099	9 253 220	9 253 299
450	9 252 901	9 253 111	9 253 230	9 253 309
500	9 252 911	9 253 121	9 253 240	9 253 319
550	9 252 921	9 253 131	9 253 250	9 253 329
650	9 252 931	9 253 141	9 253 260	9 253 339

## Pot-and pan drawer with railing

System height 282 mm



Nominal length mm	silver	white	anthracite	champagne
270	9 252 860	9 253 070	9 253 191	9 253 270
300	9 252 870	9 253 080	9 253 201	9 253 280
350	9 252 880	9 253 090	9 253 211	9 253 290
400	9 252 890	9 253 100	9 253 221	9 253 300
450	9 252 902	9 253 112	9 253 231	9 253 310
500	9 252 912	9 253 122	9 253 241	9 253 320
550	9 252 922	9 253 132	9 253 251	9 253 330
650	9 252 932	9 253 142	9 253 261	9 253 340

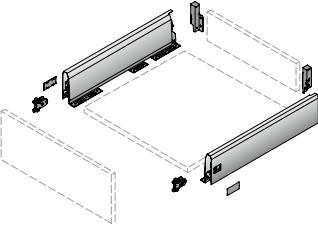
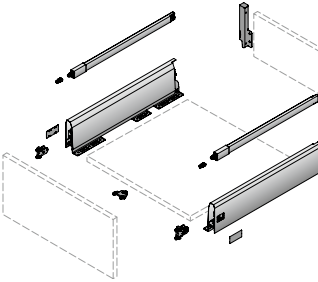
### ▶ Note


For accessories, see page 34 - 37, 42 - 43  
For front for internal drawer / internal pot-and-pan drawer, see page 32


For Actro drawer runner, see page 38 - 41


# Double walled drawer system ArciTech


- ▶ All inclusive sets
- ▶ Drawer side profile height 126 mm

Drawer height 126 mm	Pot-and-pan drawer height 186 / 218 / 250 / 282 mm
<p><b>Package contents</b></p>  <ul style="list-style-type: none"> <li>▶ 1 drawer side profile, left / right</li> <li>▶ 2 knock in front connectors for drawer side profile</li> <li>▶ 2 plastic cover caps with Hettich logo</li> <li>▶ 1 rear panel connector, left / right</li> </ul>	 <ul style="list-style-type: none"> <li>▶ 1 drawer side profile, left / right</li> <li>▶ 2 knock in front connectors for drawer side profile</li> <li>▶ 2 plastic cover caps with Hettich logo</li> <li>▶ 1 rear panel connector, left / right</li> <li>▶ 1 lengthwise railing, left / right and 2 knock in front connectors for lengthwise railing <b>or</b></li> <li>▶ 1 DesignSide set and 1 DesignSide adapter set <b>or</b></li> <li>▶ 1 TopSide set</li> </ul>

Drawer						
System Height 126 mm		Nominal length mm	silver	white	anthracite	champagne
	270	9 252 861	9 253 071	9 253 192	9 253 271	
	300	9 252 871	9 253 081	9 253 202	9 253 281	
	350	9 252 881	9 253 091	9 253 212	9 253 291	
	400	9 252 891	9 253 101	9 253 222	9 253 301	
	450	9 252 903	9 253 113	9 253 232	9 253 311	
	500	9 252 913	9 253 123	9 253 242	9 253 321	
	550	9 252 923	9 253 133	9 253 252	9 253 331	
	650	9 252 933	9 253 143	9 253 262	9 253 341	

Pot-and-pan drawer with railing						
System Height 186 mm		Nominal length mm	silver	white	anthracite	champagne
	270	9 252 862	9 253 072	9 253 193	9 253 272	
	300	9 252 872	9 253 082	9 253 203	9 253 282	
	350	9 252 882	9 253 092	9 253 213	9 253 292	
	400	9 252 894	9 253 102	9 253 223	9 253 302	
	450	9 252 904	9 253 114	9 253 233	9 253 312	
	500	9 252 914	9 253 124	9 253 243	9 253 322	
	550	9 252 924	9 253 134	9 253 253	9 253 332	
	650	9 252 934	9 253 144	9 253 263	9 253 342	

Pot-and-pan drawer with railing						
System Height 218 mm		Nominal length mm	silver	white	anthracite	champagne
	270	9 252 863	9 253 073	9 253 194	9 253 273	
	300	9 252 873	9 253 083	9 253 204	9 253 283	
	350	9 252 883	9 253 093	9 253 214	9 253 293	
	400	9 252 895	9 253 103	9 253 224	9 253 303	
	450	9 252 905	9 253 115	9 253 234	9 253 313	
	500	9 252 915	9 253 125	9 253 244	9 253 323	
	550	9 252 925	9 253 135	9 253 254	9 253 333	
	650	9 252 935	9 253 145	9 253 264	9 253 343	

Pot-and-pan drawer with TopSide						
System Height 250 mm		Nominal length mm	silver	white	anthracite	champagne
	400	9 259 444	9 259 516	9 259 588	9 259 640	
	450	9 259 448	9 259 520	9 259 592	9 259 644	
	500	9 259 472	9 259 534	9 259 596	9 259 648	
	550	9 259 476	9 259 538	9 259 600	9 259 652	
	650	9 259 480	9 259 542	9 259 604	9 259 656	

▶ **Note** For accessories, see page 34 - 37, 42 - 43 For front for internal drawer / internal pot-and-pan drawer, see page 32 For Actro drawer runner, see page 38 - 41

# Double walled drawer system ArciTech

- ▶ All inclusive sets
- ▶ Drawer side profile height 126 mm

## Pot-and-pan drawer with DesignSide

System height 218 mm



Nominal length mm	silver	white	anthracite	champagne
270	9 259 484	9 259 546	9 259 608	9 259 660
300	9 259 488	9 259 550	9 259 612	9 259 664
350	9 259 492	9 259 554	9 259 616	9 259 668
400	9 259 496	9 259 558	9 259 620	9 259 672
450	9 259 500	9 259 572	9 259 624	9 259 676
500	9 259 504	9 259 576	9 259 628	9 259 680
550	9 259 508	9 259 580	9 259 632	9 259 684
650	9 259 512	9 259 584	9 259 636	9 259 688

## Pot-and pan drawer with railing



Nominal length mm	silver	white	anthracite	champagne
270	9 252 864	9 253 074	9 253 195	9 253 274
300	9 252 874	9 253 084	9 253 205	9 253 284
350	9 252 884	9 253 094	9 253 215	9 253 294
400	9 252 896	9 253 104	9 253 225	9 253 304
450	9 252 906	9 253 116	9 253 235	9 253 314
500	9 252 916	9 253 126	9 253 245	9 253 324
550	9 252 926	9 253 136	9 253 255	9 253 334
650	9 252 936	9 253 146	9 253 265	9 253 344

## Pot-and-pan drawer with TopSide

System height 250 mm



Nominal length mm	silver	white	anthracite	champagne
400	9 259 445	9 259 517	9 259 589	9 259 641
450	9 259 449	9 259 531	9 259 593	9 259 645
500	9 259 473	9 259 535	9 259 597	9 259 649
550	9 259 477	9 259 539	9 259 601	9 259 653
650	9 259 481	9 259 543	9 259 605	9 259 657

## Pot-and-pan drawer with DesignSide



Nominal length mm	silver	white	anthracite	champagne
270	9 259 485	9 259 547	9 259 609	9 259 661
300	9 259 489	9 259 551	9 259 613	9 259 665
350	9 259 493	9 259 555	9 259 617	9 259 669
400	9 259 497	9 259 559	9 259 621	9 259 673
450	9 259 501	9 259 573	9 259 625	9 259 677
500	9 259 505	9 259 577	9 259 629	9 259 681
550	9 259 509	9 259 581	9 259 633	9 259 685
650	9 259 513	9 259 585	9 259 637	9 259 689

## Pot-and pan drawer with railing

System height 282 mm



Nominal length mm	silver	white	anthracite	champagne
270	9 252 865	9 253 075	9 253 196	9 253 275
300	9 252 875	9 253 085	9 253 206	9 253 285
350	9 252 885	9 253 095	9 253 216	9 253 295
400	9 252 897	9 253 105	9 253 226	9 253 305
450	9 252 907	9 253 117	9 253 236	9 253 315
500	9 252 917	9 253 127	9 253 246	9 253 325
550	9 252 927	9 253 137	9 253 256	9 253 335
650	9 252 937	9 253 147	9 253 266	9 253 345

### ▶ Note

For accessories, see page 34 - 37, 42 - 43  
For front for internal drawer / internal pot-and-pan drawer, see page 32

For Actro drawer runner, see page 38 - 41

# Double walled drawer system ArciTech

## ► Bulk Components

### ArciTech drawer side profiles 78 mm



Nominal length mm	silver		white		anthracite		champagne		PU
	left	right	left	right	left	right	left	right	
500	9 227 443	9 227 444	9 227 447	9 227 448	9 227 454	9 227 455	9 227 456	9 227 457	15 ea.

### ArciTech drawer side profiles 94 mm



Nominal length mm	silver		white		anthracite		champagne		PU
	left	right	left	right	left	right	left	right	
270	9 121 197	9 121 198	9 121 239	9 121 240	9 121 281	9 121 282	9 169 462	9 169 463	15 ea.
300	9 121 199	9 121 200	9 121 241	9 121 242	9 121 283	9 121 284	9 140 015	9 140 016	15 ea.
350	9 121 201	9 121 202	9 121 243	9 121 244	9 121 285	9 121 286	9 161 815	9 161 816	15 ea.
400	9 121 203	9 121 204	9 121 245	9 121 246	9 121 287	9 121 288	9 159 086	9 159 088	15 ea.
450	9 121 205	9 121 206	9 121 247	9 121 248	9 121 289	9 121 290	9 160 602	9 160 603	15 ea.
500	9 121 207	9 121 208	9 121 249	9 121 250	9 121 291	9 121 292	9 160 604	9 160 605	15 ea.
550	9 121 209	9 121 210	9 121 251	9 121 252	9 121 293	9 121 294	9 169 464	9 169 465	15 ea.
650	9 121 211	9 121 212	9 121 253	9 121 254	9 121 295	9 121 296	9 140 021	9 140 022	15 ea.

### ArciTech drawer side profiles 126 mm



Nominal length mm	silver		white		anthracite		champagne		PU
	left	right	left	right	left	right	left	right	
270	9 121 213	9 121 214	9 121 255	9 121 256	9 121 297	9 121 298	9 169 466	9 169 467	15 ea.
300	9 121 215	9 121 216	9 121 257	9 121 258	9 121 299	9 121 300	9 169 468	9 169 470	15 ea.
350	9 121 217	9 121 218	9 121 259	9 121 260	9 121 301	9 121 302	9 169 471	9 169 472	15 ea.
400	9 121 219	9 121 220	9 121 261	9 121 262	9 121 303	9 121 304	9 169 473	9 169 474	15 ea.
450	9 121 221	9 121 222	9 121 263	9 121 264	9 121 305	9 121 306	9 161 817	9 161 818	15 ea.
500	9 121 223	9 121 224	9 121 265	9 121 266	9 121 307	9 121 308	9 161 819	9 161 820	15 ea.
550	9 121 225	9 121 226	9 121 267	9 121 268	9 121 309	9 121 310	9 169 475	9 169 476	15 ea.
650	9 121 227	9 121 228	9 121 269	9 121 270	9 121 311	9 121 312	9 169 477	9 169 478	15 ea.

### Rear panel connectors for wooden or aluminium rear panel



System height mm	silver		white		anthracite		champagne		PU
	left	right	left	right	left	right	left	right	
78	9 121 819	9 121 820	9 121 821	9 121 822	9 121 823	9 121 824	9 132 250	9 132 251	30 ea.
94	9 121 827	9 121 828	9 121 829	9 121 830	9 121 831	9 121 832	9 132 252	9 132 253	30 ea.
126	9 121 835	9 121 836	9 121 837	9 121 838	9 121 839	9 121 840	9 132 254	9 132 255	30 ea.
186	9 121 843	9 121 844	9 121 845	9 121 846	9 121 847	9 121 848	9 132 256	9 132 257	30 ea.
218	9 121 851	9 121 852	9 121 853	9 121 854	9 121 855	9 121 856	9 132 258	9 132 259	30 ea.
250	9 121 859	9 121 860	9 121 861	9 121 862	9 121 863	9 121 864	9 132 260	9 132 261	30 ea.
282	9 121 867	9 121 868	9 121 869	9 121 870	9 121 871	9 121 872	9 132 262	9 132 263	30 ea.

# Double walled drawer system ArciTech

## ► Bulk Components

### Railings for pot-and-pan drawers with railing



#### Recommendation:

- Fit 2 railing sets on drawer side profiles in height of 94 mm if the rear panel is higher than 218 mm
- Fit 2 railing sets on drawer side profiles in height of 126 mm if the rear panel is higher than 250 mm

Nominal length mm	silver		white		anthracite		champagne		PU
	left	right	left	right	left	right	left	right	
270	9 121 953	9 121 954	9 121 957	9 121 958	9 121 955	9 121 956	9 169 406	9 169 407	30 ea.
300	9 121 963	9 121 964	9 121 967	9 121 968	9 121 965	9 121 966	9 140 063	9 140 064	30 ea.
350	9 121 973	9 121 974	9 121 977	9 121 978	9 121 975	9 121 976	9 162 083	9 162 084	30 ea.
400	9 121 983	9 121 984	9 121 987	9 121 988	9 121 985	9 121 986	9 140 065	9 140 066	30 ea.
450	9 121 993	9 121 994	9 121 997	9 121 998	9 121 995	9 121 996	9 160 531	9 160 532	30 ea.
500	9 122 003	9 122 004	9 122 007	9 122 008	9 122 005	9 122 006	9 140 067	9 140 068	30 ea.
550	9 122 013	9 122 014	9 122 017	9 122 018	9 122 015	9 122 016	9 169 408	9 169 409	30 ea.
650	9 122 033	9 122 034	9 122 037	9 122 038	9 122 035	9 122 036	9 140 069	9 140 070	30 ea.

### TopSide for pot-and-pan drawers with TopSide



#### Package contents for TopSide:

- TopSide left / right  
Includes knock in and screw on front connectors

#### Height 1 for use with:

- drawer side profile height 94 and rear panel height 186
- drawer side profile height 126 and rear panel height 218

Nominal length mm	silver	white	anthracite	champagne	PU
400	9 122 912	9 122 914	9 122 913	9 144 526	1 set
450	9 122 916	9 122 918	9 122 917	9 169 410	1 set
500	9 122 920	9 122 922	9 122 921	9 144 527	1 set
550	9 122 924	9 122 926	9 122 925	9 169 451	1 set
650	9 122 932	9 122 934	9 122 933	9 144 573	1 set

#### Height 2 for use with:

- drawer side profile height 94 and rear panel height 218
- drawer side profile height 126 and rear panel height 250

Nominal length mm	silver	white	anthracite	champagne	PU
400	9 122 949	9 122 951	9 122 950	9 169 452	1 set
450	9 122 953	9 122 955	9 122 954	9 162 332	1 set
500	9 122 957	9 122 959	9 122 958	9 162 331	1 set
550	9 122 961	9 122 963	9 122 962	9 169 455	1 set
650	9 122 969	9 122 971	9 122 970	9 169 456	1 set

## ► Note

For accessories, see page 34 - 37, 42 - 43  
For front for internal drawer / internal pot-and-pan drawer, see page 32

For Actro drawer runner, see page 38 - 41

### DesignSide for pot-and-pan drawers with DesignSide



#### DesignSide In Glass

##### Package Contents:

- DesignSide left / right clear float glass with glued on connectors
- DesignSide Adapters must be ordered separately



#### DesignSide Adapter

##### Package Contents:

- Front / rear adapter including knock in and screw on front connectors



#### DesignSide Connector for any chosen 8 mm material

- DesignSide connector left / right
- DesignSide Adapters must be ordered separately

#### Height 1 for use with:

- drawer side profile height 94 and rear panel height 186
- drawer side profile height 126 and rear panel height 218

Nominal length mm	DesignSide	Finish	DesignSide adapter
270	9 122 983	silver	9 122 973
300	9 122 984	white	9 122 975
350	9 122 985	anthracite	9 122 974
400	9 122 986	champagne	9 141 689
450	9 122 987		
500	9 122 988		
550	9 122 989		
650	9 122 990		

#### DesignSide connector

9 122 998

#### Height 2 for use with:

- drawer side profile height 94 and rear panel height 218
- drawer side profile height 126 and rear panel height 250

Nominal length mm	DesignSide	Finish	DesignSide adapter
270	9 122 991	silver	9 122 978
300	9 122 992	white	9 122 980
350	9 122 993	anthracite	9 122 979
400	9 122 994	champagne	9 161 767
450	9 122 995		
500	9 122 996		
550	9 122 997		
650	9 123 078		

#### DesignSide connector

9 122 998

### ► Note

For accessories, see page 34  
For front for internal drawer / internal pot-and-pan drawer, see page 35

For Actro drawer runner, see page 36



# Double walled drawer system ArciTech

## ► Bulk Components

### 4 Cover caps silver

- Plastic
- Cover cap with customised imprint available on request



Finish	Order no.	PU
Anthracite with Hettich logo	9 123 005	300 ea.
Anthracite	9 123 000	300 ea.
Aluminium look with Hettich logo	9 123 009	300 ea.
Aluminium look	9 123 004	300 ea.
Chrome look with Hettich logo	9 123 008	300 ea.
Chrome look	9 123 003	300 ea.

### 4 Cover caps white

- Plastic
- Cover cap with customised imprint available on request



Finish	Order no.	PU
White with Hettich logo	9 123 006	300 ea.
White	9 123 001	300 ea.
Chrome look with Hettich logo	9 123 008	300 ea.
Chrome look	9 123 003	300 ea.

### 4 Cover caps anthracite

- Plastic
- Cover cap with customised imprint available on request



Finish	Order no.	PU
Anthracite with Hettich logo	9 123 005	300 ea.
Anthracite	9 123 000	300 ea.
Stainless steel look with Hettich logo	9 123 007	300 ea.
Stainless steel look	9 123 002	300 ea.

### 4 Cover caps champagne

- Plastic
- Cover cap with customised imprint available on request



Finish	Order no.	PU
Quartz grey with Hettich logo	9 134 967	300 ea.
Quartz grey	9 134 966	300 ea.
Stainless steel look with Hettich logo	9 123 007	300 ea.
Stainless steel look	9 123 002	300 ea.

### 2 Drawer front connector for drawer side profile

- Steel / plastic



Mounting option	Order no.	PU
for screwing on	9 123 011	1/150 ea.
for knocking in	9 123 010	1/150 ea.

### 5 Drawer front connector for lengthwise railing

- Plastic, anthracite



Mounting option	Order no.	PU
for screwing on	9 127 011	1/300 ea.
for knocking in	9 127 000	1/300 ea.

### Front stabiliser



- Recommended for
- carcass width > 600 mm
  - front panel height > 450 mm

**Order no.**  
9 123 080

## ► Note

For accessories, see page 34  
For front for internal drawer / internal pot-and-pan drawer, see page 35

For Actro drawer runner, see page 36

# Double walled drawer system ArciTech

## ► Front for internal drawer / internal pot-and-pan drawer

For variable carcass widths or any chosen materials

### Aluminium front

- For cutting to length
- Length 2 m



silver	white	anthracite	champagne
9 192 204	9 192 206	9 192 205	9 192 207

### Railing for aluminium front

- Steel
- For cutting to length
- Length 2 m



silver	white	anthracite	champagne
9 182 706	9 182 714	9 182 712	9 182 716

### Connector for front



System height mm	silver	white	anthracite	champagne
94	9 123 083	9 123 084	9 140 121	9 123 085
126	9 123 086	9 123 087	9 140 122	9 123 088
186	9 123 089	9 123 090	9 140 123	9 123 091
218	9 123 092	9 123 093	9 140 124	9 123 094

### Profile for front



- For cutting to length, length 2 m
- 2 profiles for front
- When using individually chosen materials with a total load of up to 60 kg

Order no.
9 123 097



## ArciTech double walled drawer systems

- ▶ Accessories
- ▶ Catch for internal drawers



**Attractive design:** The internal drawers are hidden from view when the front is closed, making it easy to create purist furniture design with fewer reveals. This is where the Hettich catch provides convenience geared to individual needs: when the pot-and-pan drawer is opened, the internal drawer automatically opens with it. Reliably, no matter what it contains. Drawer contents frequently needed are ready to hand more quickly.

And when usage habits change: simply slide the adapter aside and the automatic opener is deactivated. Installation is also easy: screw on catch, clip on adapter, done.



**Fewer reveals, easy access:** Catch for ArciTech, InnoTech Atira and InnoTech internal drawers



Catch for screwing on, adapter for clipping on

# ArciTech double walled drawer systems

- ▶ Accessories
- ▶ Catch for internal drawers

## Technical details in brief

- ▶ Catch for screwing on, adapter for clipping on
- ▶ Plastic
- ▶ Catch disengages by lifting
- ▶ Deactivated by sliding adapter aside
- ▶ Colours for ArciTech: grey, anthracite, quartz grey

\* Not suitable for internal front panel 200

## Catch set for internal drawer

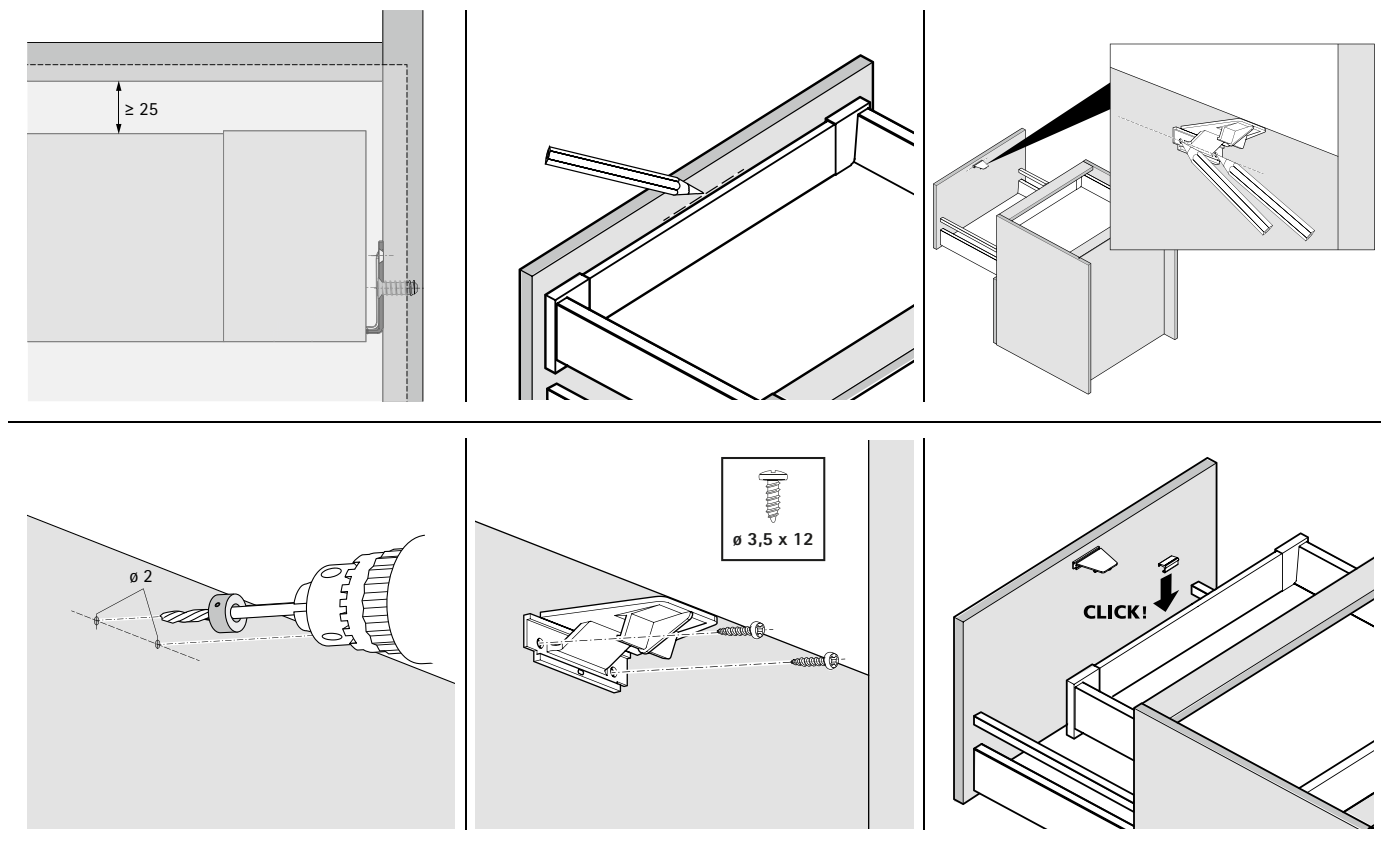


Set comprises:

- ▶ 1 catch for screwing on
- ▶ 1 adapter for clipping on
- ▶ Fixing material

Catch for internal drawers	Recommended for drawer side profile colour	Order no.	PU
ArciTech grey	silver, white	9 235 835	1 set
ArciTech anthracite	anthracite	9 235 834	1 set
ArciTech quartz grey	champagne, stainless steel	9 235 836	1 set

## Installation



## ArciTech double walled drawer systems

- ▶ Accessories
- ▶ Designer profiles



**Variety is the key to success:** Differentiating has never been easier: the self adhesive designer profiles for ArciTech let you conjure a new look in the drawer in next to no time. In classy metal or wood look. Deceptively realistic, but inexpensively in plastic. Can also be added at a later date – for a fast design upgrade.

Discover Hettich designer profiles for your success: easy, exquisite, efficient.



**Understated and effective:**  
Designer profiles for ArciTech



For use on drawers and pot-and-pan drawer with lengthwise railing

# ArciTech double walled drawer systems

- ▶ Accessories
- ▶ Designer profiles

## Technical details in brief

- ▶ Plastic
- ▶ Self adhesive
- ▶ For use on drawers and pot-and-pan drawer with lengthwise railing
- ▶ Nominal lengths: 500 mm, 650 mm
- ▶ Can be cut to any length
- ▶ Surface finishes: chrome, aluminium, stainless steel, oak and walnut look

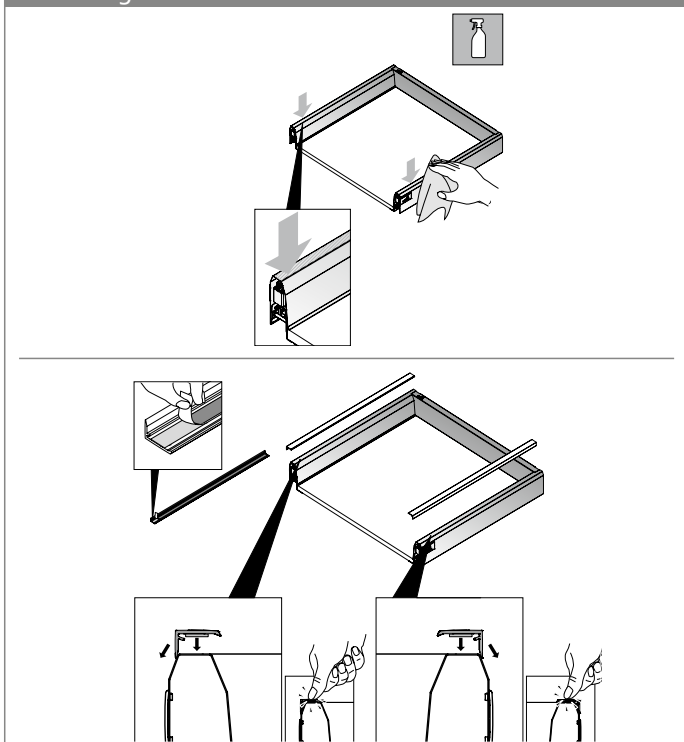
## ArciTech designer profiles



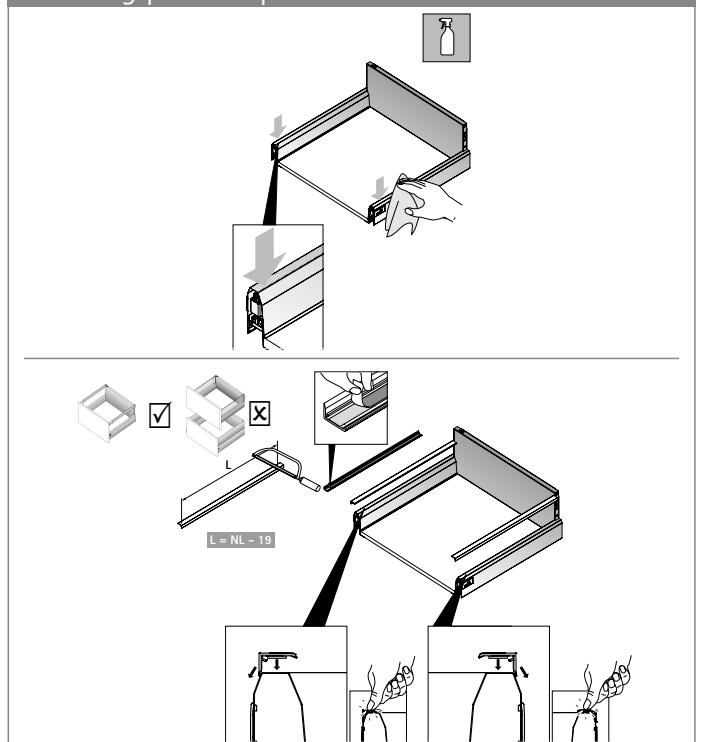
- ▶ Plastic
- ▶ Self adhesive
- ▶ For use on drawers or pot-and-pan drawers with lengthwise railing
- ▶ Can be shortened as required

Finish	Order no. / Nominal lengths mm		PU
	500	650	
Chrome look	9 240 689	9 240 694	1/100 ea.
Aluminium look	9 240 690	9 240 695	1/100 ea.
Stainless steel look	9 240 691	9 240 696	1/100 ea.
Oak look	9 240 692	9 240 697	1/100 ea.
Walnut look	9 240 693	9 240 698	1/100 ea.

## Installing drawer



## Installing pot-and-pan drawer



# ArciTech double walled drawer system

- ▶ Actro drawer runner with Silent System, optionally with Push to open Silent
- ▶ Cabinet body side thickness 16 mm, bulk packaging

## Drawer runner



- ▶ Full extension runner
- ▶ With integrated Silent System
- ▶ Push to open Silent can be used by way of option
- ▶ Steel galvanised
- ▶ Load capacity to EN 15338, Level 3

### Load capacity 10 kg

Nominal length mm	Order no. / Cabinet side		PU
	left	right	
270	9 238 717	9 238 751	15 ea.
300	9 238 756	9 238 757	15 ea.
350	9 238 761	9 238 762	15 ea.

### Load capacity 40 kg

Nominal length mm	Order no. / Cabinet side		PU
	left	right	
270	9 238 753	9 238 755	15 ea.
300	9 238 758	9 238 759	15 ea.
350	9 238 764	9 238 765	15 ea.
400	9 238 766	9 238 768	15 ea.
450	9 238 773	9 238 774	15 ea.
500	9 238 777	9 238 778	15 ea.
550	9 238 783	9 238 784	10 ea.
650	9 238 790	9 238 792	10 ea.

### Load capacity 60 kg

Nominal length mm	Order no. / Cabinet side		PU
	left	right	
400	9 238 771	9 238 772	15 ea.
450	9 238 775	9 238 776	15 ea.
500	9 238 779	9 238 780	15 ea.
550	9 238 785	9 238 786	10 ea.
650	9 238 793	9 238 794	10 ea.

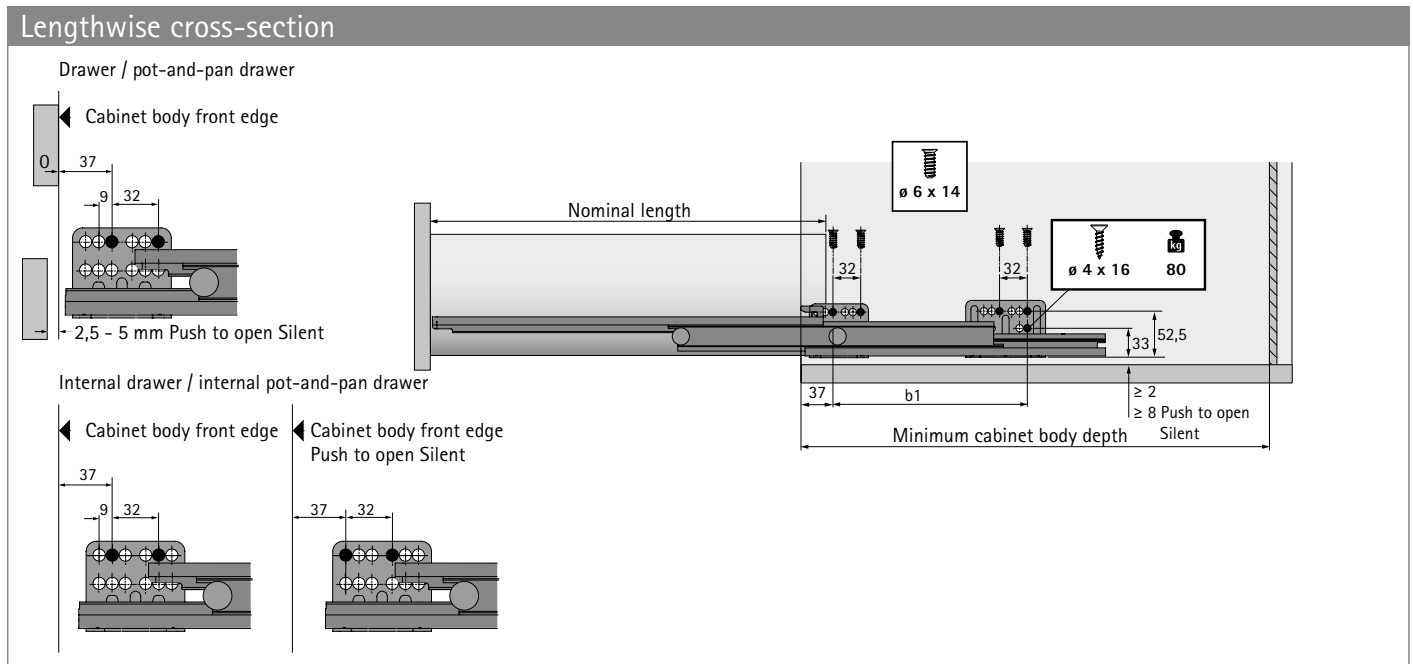
### Load capacity 80 kg

Nominal length mm	Order no. / Cabinet side		PU
	left	right	
500	9 238 781	9 238 782	15 ea.
550	9 238 787	9 238 788	10 ea.
650	9 238 795	9 238 796	10 ea.



# ArciTech double walled drawer system

- ▶ Actro drawer runner with Silent System, optionally with Push to open Silent
- ▶ Cabinet body side thickness 16 mm, bulk packaging



## Installation dimensions with Silent System

Nominal length mm	Hole spacing b1 mm	Drawer / pot-and-pan drawer Minimum cabinet body depth mm	Internal drawer / internal pot-and-pan drawer Minimum cabinet body depth mm
270	128	273	282
300	160	303	312
350	192	353	362
400	192	403	412
450	192	453	462
500	224	503	512
550	256	553	562
650	288	653	662

## Installation dimensions with Push to open Silent

Nominal length mm	Hole spacing b1 mm	Drawer / pot-and-pan drawer Minimum cabinet body depth mm	Internal drawer / internal pot-and-pan drawer Minimum cabinet body depth mm
270	128	273	291
300	160	303	321
350	192	353	371
400	192	403	421
450	192	453	471
500	224	503	521
550	256	553	571
650	288	653	671

## ArciTech double walled drawer system

- ▶ Actro drawer runner with Silent System, optionally with Push to open Silent
- ▶ Cabinet body side thickness 16 mm, bulk packaging

### Push to open Silent opening system for ArciTech



- ▶ Optional synchronisation possible

Set comprises:

- ▶ 1 Push to open Silent unit, left and right
- ▶ 1 activator, left and right
- ▶ 2 adapters for synchronisation

Total weight kg	Actro kg	Nominal length mm	Order no.	PU
< 10	10	270 - 350	<b>9 241 038</b>	1 set
8 - 20	40	270 - 650	<b>9 241 049</b>	1 set
10 - 40	40	270 - 650	<b>9 241 050</b>	1 set
20 - 80	60 / 80	400 - 650	<b>9 241 051</b>	1 set

### Optional synchronisation for Push to open Silent



- ▶ Recommended for cabinet body widths of 600 mm and over

Synchronisation bar:

- ▶ For cutting to length
- ▶ Length 2000 mm
- ▶ Aluminium, anodized

Connector:

- ▶ For connecting 2 synchronisation bars
- ▶ Plastic, grey

Article	Order no.	PU
<b>1</b> Synchronisation bar	<b>9 236 718</b>	1/100 ea.
<b>2</b> Connector	<b>9 221 295</b>	1/20 ea.

## ArciTech double walled drawer system

- ▶ Actro drawer runner with Silent System, optionally with Push to open Silent
- ▶ Cabinet body side thickness 16 mm, bulk packaging

### Recommendation for drawer (front panel height up to approx. 150 mm)\*

Nominal length mm	Nominal width mm											
	275	300	350	400	500	600	700	800	900	1000	1100	1200
270												
300												
350												
400												
450												
500												
550												
650												

### Recommendation for pot-and-pan drawer (front panel height up to approx. 300 mm, light to medium duty loading)\*

Nominal length mm	Nominal width mm											
	275	300	350	400	500	600	700	800	900	1000	1100	1200
270												
300												
350												
400												
450												
500												
550												
650												

### Recommendation for pot-and-pan drawer, heavy duty (front panel height up to approx. 300 mm, heavy duty loading, e.g. with stacks of plates)\*

Nominal length mm	Nominal width mm											
	275	300	350	400	500	600	700	800	900	1000	1100	1200
270												
300												
350												
400												
450												
500												
550												
650												

Order no. Push to open Silent:

9 241 038

9 241 049

9 241 050

9 241 051

\* Recommendations for applications (front panel 19 mm chipboard, normal household loading)

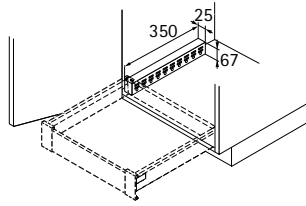


Further information:  
<http://www.hettich.com/short/897f82>

# ArciTech double walled drawer system

## ► Accessories

### Spacer profile



- For bridging the door / hinge protrusion
- Loading capacity max. 60 kg
- Plasticwhite

Order no.	PU
9 135 703	1 ea.

### Direct fixing screw



- For attaching the Actro drawer runner
- $\varnothing$  6 x 14 mm
- Countersunk head
- Pozidrive screw
- Steel, nickel plated

Order no.	PU
0 051 264	200 ea.

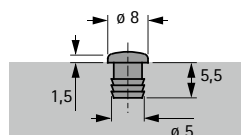
### Chipboard screw, pan head



- For attaching the drawer base as well as the wooden or aluminium rear panel
- Pozidrive screw
- Galvanised steel

Dimensions mm	Order no.	PU
$\varnothing$ 3.5 x 12	0 045 167	200 ea.

### Door damper for pressing in



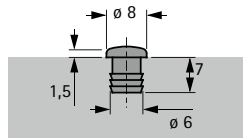
- For drilling  $\varnothing$  5 x 5.5 mm
- Transparent plastic

Order no.	PU
9 079 298	1/1000 ea.

# ArciTech double walled drawer system

## ► Accessories

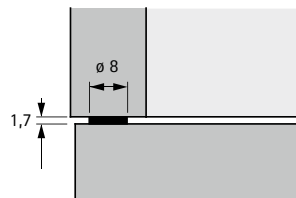
### Door damper for pressing in



- For drilling  $\varnothing 6 \times 7$  mm
- Plastic

Colour	Order no.	PU
white	0 025 048	1/1000 ea.

### Door damper for sticking on



- Self adhesive
- Transparent plastic

Order no.	PU
0 072 120	50 ea.



# ArciTech double walled drawer system

- ▶ Range summary, interior organisation
- ▶ Powder coated steel, silver, white, anthracite, champagne



**OrgaTray 440**  
for drawers / internal drawers

46



**OrgaTray 570**  
for drawers / internal drawers

47



**OrgaTray 600**  
for drawers / internal drawers

48



**OrgaTray 230**  
for drawers / internal drawers

49 - 51



**OrgaStripe**  
for drawers / pot-and-pan drawers

52



**OrgaFlag** for pot-and-pan drawers /  
internal pot-and-pan drawers

53



**OrgaStore 400** for pot-and-pan drawers /  
internal pot-and-pan drawers

54



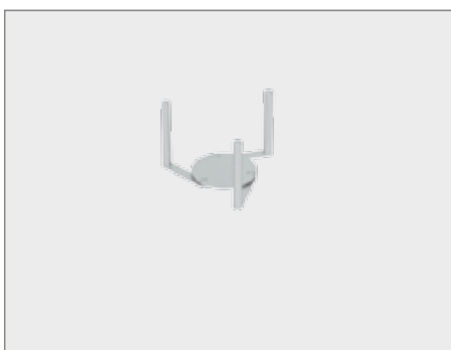
**OrgaStore 810** for pot-and-pan drawers /  
internal pot-and-pan drawers

55



**OrgaStore 230** for pot-and-pan drawers /  
internal pot-and-pan drawers

56 - 57



**Accessories**

58

- ▶ Interior organisation system for drawers and internal drawers
- ▶ Powder coated steel



- ▶ For general-purpose use
- ▶ Knife holder and/or spice rack can be added, see page 50
- ▶ Plastic, silver, white, anthracite, champagne

## OrgaTray 440

Tray width mm	Minimum cabinet width mm	Nominal width mm	champagne	anthracite	white		silver		PU
			Order no. / Depth mm	Order no. / Depth mm	Order no. / Depth mm		Order no. / Depth mm		
			441 - 520	441 - 520	370 - 440	441 - 520	370 - 440	441 - 520	
201 - 250	310 - 359	350			9 194 949	9 194 962	9 194 918	9 194 931	1 ea.
251 - 300	360 - 409	400			9 194 950	9 194 963	9 194 919	9 194 932	1 ea.
301 - 350	410 - 459	450	9 202 796	9 194 995	9 194 951	9 194 964	9 194 920	9 194 933	1 ea.
351 - 400	460 - 509	500	9 202 797	9 194 996	9 194 952	9 194 965	9 194 921	9 194 934	1 ea.
401 - 450	510 - 559	550	9 202 798	9 194 997	9 194 953	9 194 966	9 194 922	9 194 935	1 ea.
451 - 500	560 - 609	600	9 202 799	9 194 998	9 194 954	9 194 967	9 194 923	9 194 936	1 ea.
501 - 600	610 - 709	700	9 202 800	9 194 999	9 194 955	9 194 968	9 194 924	9 194 937	1 ea.
601 - 700	710 - 809	800	9 202 801	9 194 500	9 194 956	9 194 969	9 194 925	9 194 938	1 ea.
701 - 800	810 - 909	900	9 202 803	9 194 501	9 194 957	9 194 970	9 194 926	9 194 939	1 ea.
801 - 900	910 - 1009	1000	9 202 804	9 194 502	9 194 958	9 194 971	9 194 927	9 194 940	1 ea.
1091 - 1150	1200 - 1259	1200	9 202 806	9 194 504	9 194 960	9 194 973	9 194 929	9 194 942	1 ea.

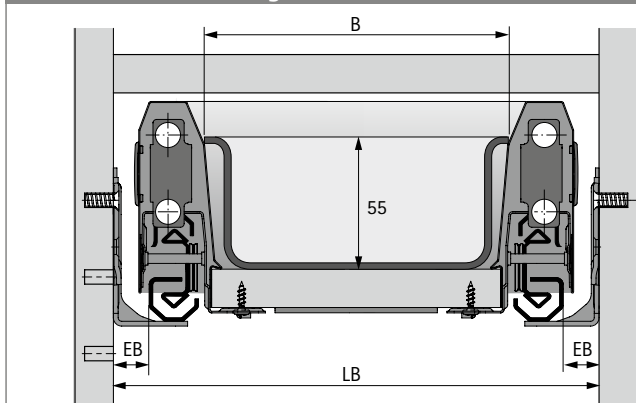
## Divider

D 370 - 440											
D 441 - 520											
W	201-250	251-300	301-350	351-400	401-450	451-500	501-600	601-700	701-800	801-900	1091-1150
NW	350	400	450	500	550	600	700	800	900	1000	1200

\* = knife and spice rack can be incorporated

D = Depth W = Width NW = Nominal width

## Dimensional drawing



Drawer side profile height 94 mm:

- ▶ Trimmed width (B) = LB - 77
- ▶ When using edge profiles, see page 58:  
Trimmed width (B) = LB - 81
- ▶ Trimmed depth = Nominal length - 27

Drawer side profile height 126 mm:

- ▶ Trimmed width (B) = LB - 80.5
- ▶ When using edge profiles, see page 58:  
Trimmed width (B) = LB - 84.5
- ▶ Trimmed depth = Nominal length - 27



# ArciTech double walled drawer system

- ▶ Interior organisation system for drawers and internal drawers
- ▶ Powder coated steel



- ▶ Adapted to standard cabinet body width
- ▶ For 94 mm drawer side profile height
- ▶ Silver plastic, anthracite dividing elements, plastic

Set comprises:

- ▶ 1 plastic cutlery tray
- ▶ Dividing elements for organising drawers in any way (quantity differs depending on width, see illustration of drawer organisation)

Advice:

- ▶ Nominal length 500 mm

## OrgaTray 570

Cabinet body width mm	champagne	anthracite	white	silver	PU
300	9 183 306	9 183 326	9 135 013	9 134 975	1 set
350	9 183 307	9 183 327	9 135 014	9 134 976	1 set
400	9 183 308	9 183 328	9 135 015	9 134 977	1 set
450	9 183 309	9 183 329	9 135 016	9 134 979	1 set
500	9 183 310	9 183 330	9 135 017	9 134 980	1 set
600	9 183 312	9 183 332	9 135 019	9 134 992	1 set
800	9 183 313	9 183 333	9 135 020	9 134 993	1 set
900	9 183 314	9 183 334	9 135 031	9 134 994	1 set
1000	9 183 315	9 183 335	9 135 032	9 134 995	1 set

## Divider

NL	D	Diagram showing various divider configurations for different cabinet widths and depths.									
500	473	[Diagram showing 10 different divider configurations for a 500mm nominal length and 473mm depth, each with its own W and CW values.]									
<b>W</b>	199	249	299	349	399	499	699	799	899		
<b>CW</b>	300	350	400	450	500	600	800	900	1000		

NL = Nominal length    D = Depth    W = Width    CW = Cabinet body width

## Dividing elements



- ▶ For OrgaTray 570
- ▶ Plastic
- ▶ Anthracite Divider used for both silver and anthracite

Nominal length mm	champagne	anthracite and silver	white	PU
68	9 204 231	9 204 203	9 204 230	1/50 ea.
128	9 204 202	9 204 200	9 204 201	1/50 ea.

# ArciTech double walled drawer system



- ▶ Interior organisation system for drawers and internal drawers
- ▶ Powder coated steel, silver



- ▶ Type 1:  
Adapted to standard cabinet body width, premounted,  
for cabinets in widths of 300 mm, 400 mm and 450 mm,  
For 94 mm drawer side profile height
- ▶ Type 2:  
Variable in width, premounted  
For cabinets in widths of 500 mm and over, for drawer side profiles in  
heights of 94 mm and 126 mm, 2 can be fitted in cabinets in widths  
of 800 mm and over

**Advice:**

- ▶ Anti-slip mat must be ordered separately, see page 58
- ▶ Can be combined with knife, spice and foil holder from the OrgaTray 230 range, see page 50

## OrgaTray 600

Cabinet body width mm	Type	champagne NL 500 mm	anthracite NL 500 mm	white NL 500 mm	silver NL 500 mm	PU
300	1	9 184 560	9 184 552	9 123 128	9 123 110	1 set
400	1	9 184 561	9 184 553	9 123 129	9 123 111	1 set
450	1	9 184 562	9 184 554	9 123 130	9 123 112	1 set
500 - 1200	2	9 179 796	9 183 159	9 132 690	9 132 689	1 set

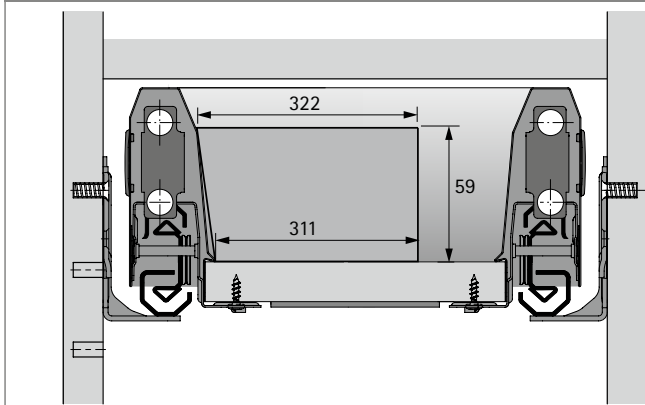
## Divider

NL D

500	473				
<b>W</b>	198	298	348	322	
<b>CW</b>	300	400	450	500-1200	
	1	1	1	2	

NL = Nominal length D = Depth W = Width CW = Cabinet body width

## Dimensional drawing



# ArciTech double walled drawer system

## ► Interior organisation system for drawers and internal drawers



- Variable in width
- A cabinet in a width of up to 1200 mm can be produced by combining several articles

### OrgaTray 230, cutlery tray



- Can be used individually in cabinets in widths from 450 mm - 600 mm

Set comprises:

- 1 cutlery tray 275 mm
- 2 bases 137 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
450	9 190 538	9 199 583	1 set
500	9 199 558	9 199 598	1 set
550	9 199 563	9 199 603	1 set

### OrgaTray 230, cooking utensil tray



- Can be used individually in cabinets in widths from 350 mm - 400 mm

Set comprises:

- 1 cooking utensil tray 200 mm
- 1 base 90 mm
- 1 base 110 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
450	9 190 539	9 199 584	1 set
500	9 199 559	9 199 599	1 set
550	9 199 564	9 199 604	1 set

### OrgaTray 230, roll holder



- Only in combination with cutlery or cooking utensil tray

Set comprises:

- 1 roll holder 100 mm
- 1 base 100 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
500	9 199 560	9 199 600	1 set
550	9 199 565	9 199 605	1 set

# ArciTech double walled drawer system

## ► Interior organisation system for drawers and internal drawers

### OrgaTray 230, spice rack



► Only in combination with cutlery or cooking utensil tray

Set comprises:

- 1 spice step 150 mm
- 1 base 150 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
500	9 199 561	9 199 601	1 set
550	9 199 566	9 199 606	1 set

### OrgaTray 230, knife holder



► Only in combination with cutlery or cooking utensil tray

Set comprises:

- 1 knife holder 150 mm
- 1 base 150 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
500	9 199 562	9 199 602	1 set
550	9 199 577	9 199 617	1 set

# ArciTech double walled drawer system

## ► Interior organisation system for drawers and internal drawers

Possible combinations

	350	400	450	500	550	600	800	900	1000	1200

## ArciTech double walled drawer system

- ▶ Interior organisation system for drawers and pot-and-pan drawers
- ▶ Powder coated steel



- ▶ Flexible organiser system
- ▶ The self adhesive strips can be used in virtually any drawer
- ▶ The cross partitions and dividers in a thickness of 4 mm provide plenty of scope for individually tailored organisation

### OrgaStripe profile



- ▶ For sticking onto coated engineered wood, steel and aluminium
- ▶ Length 1100 mm
- ▶ Plastic

black	white	silver	PU
9 203 254	9 203 465	9 203 466	60 ea.

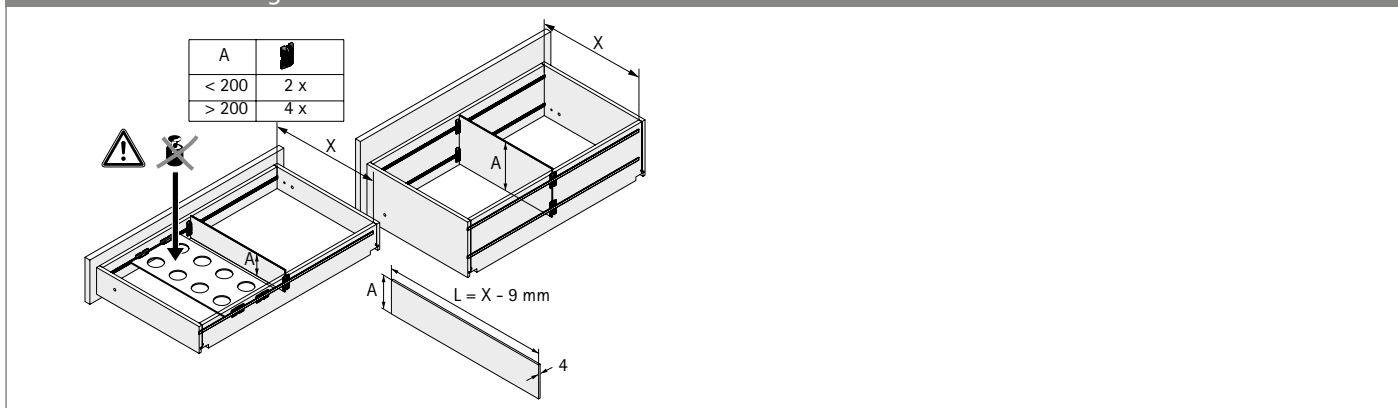
### OrgaClip



- ▶ For installing into the OrgaStripe profile
- ▶ For 4 mm thick cross partition
- ▶ Material of cross partition can be freely selected
- ▶ Infinitely adjustable in the profile
- ▶ Plastic

black	white	silver	PU
9 203 467	9 203 468	9 203 469	60 ea.

### Dimensional drawing



# ArciTech double walled drawer system

- ▶ Interior organisation system for pot-and-pan drawers and internal pot-and-pan drawers
- ▶ Powder coated steel



- ▶ For inserting into the pot-and-pan drawer
- ▶ All cabinet body widths possible by combining basic and upgrade set

## OrgaFlag basic set



- ▶ Adapted to standard cabinet body width
- ▶ Plastic

Set comprises:

- ▶ Perforated bases with non-slip coating
- ▶ Dividing elements

Cabinet body width mm	Order no.		PU
	white	silver	
600	9 199 908	9 199 902	1 set
900	9 199 909	9 199 903	1 set

## OrgaFlag upgrade set




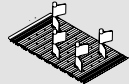
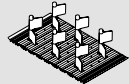

- ▶ Adding width to basic set
- ▶ Plastic

Set comprises:

- ▶ 2 perforated bases with non slip coating
- ▶ 1 dividing element

Cabinet body width mm	Order no.		PU
	white	silver	
100	9 199 910	9 199 904	1 set

## Possible combinations

 x	 600 mm	 900 mm	 100 mm	
300	1			
400	1			
450	1			
500	1			
600	1			
800	1			2
900		1		
1000		1	1	
1200		1	3	

## ArciTech double walled drawer system

- ▶ Interior organisation system for pot-and-pan drawers and internal pot-and-pan drawers
- ▶ Powder coated steel



- ▶ For pot-and-pan drawer or internal pot-and-pan drawer with railing
- ▶ Crosswise railings and lengthwise dividers must be ordered separately
- ▶ It is recommended to fit an anti-slip mat

### OrgaStore 400 customised width



- ▶ Suitable for customised cabinet body widths
- ▶ Crosswise railing, adapter and lengthwise divider must be ordered separately
- ▶ The crosswise railing is 2000 mm long and can be cut to any length
- ▶  $B = LB - 64.5$
- ▶ Adapter, plastic
- ▶ Anthracite adapter used for both silver and anthracite railing

Article	Length mm	champagne	anthracite	white	silver	PU
Crosswise railing	2000	9 182 716	9 182 712	9 182 714	9 182 706	1 ea.
Adapter		9 182 224	9 182 222	9 182 223	-	1/30 ea.

### OrgaStore 400, lengthwise divider



- ▶ Plastic
- ▶ Anthracite divider used for both silver and anthracite railing

champagne	anthracite	white	PU
9 182 228	9 182 225	9 182 227	1/15 ea.



# ArciTech double walled drawer system

- ▶ Interior organisation system for pot-and-pan drawers and internal pot-and-pan drawers
- ▶ Powder coated steel



- ▶ Customised widths can be produced by cutting the profile to size
- ▶ Can be used for nominal lengths of 300 mm and over
- ▶ Can be used for drawer side profile heights of 94 mm and 126 mm
- ▶ Plastic elements, anthracite

Set comprises:

- ▶ 1 aluminium profile with plastic adapters
- ▶ Plastic dividing elements

## OrgaStore 810 aluminium profile



- ▶ height 120 mm
- ▶ Length 2000 mm
- ▶ For cutting to length
- ▶ Adapters must be ordered separately

champagne	anthracite	white	silver	PU
9 182 251	9 182 250	9 182 249	9 182 247	1 ea.

## OrgaStore 810 divider



- ▶ Height 125 mm
- ▶ Also available for adding to set
- ▶ Plastic
- ▶ Anthracite divider used for both silver and anthracite drawers

champagne	anthracite	white	PU
9 182 232	9 182 231	9 182 230	1/15 ea.

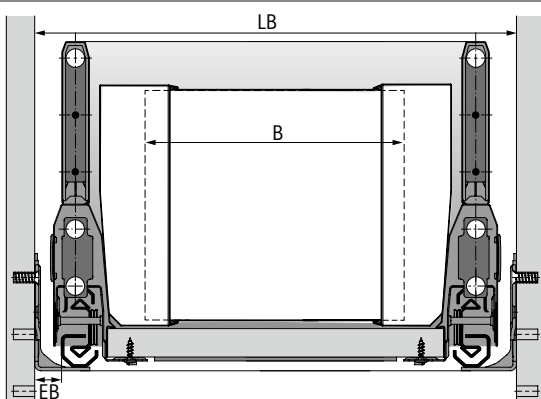
## OrgaStore 810 adapter



- ▶ Height 125 mm
- ▶ Plugs onto aluminium profile without the need for tools
- ▶ 2 adapters are required for a set
- ▶ Plastic
- ▶ Anthracite adapter used for both silver and anthracite drawers

champagne	anthracite	white	PU
9 182 236	9 182 234	9 182 233	1/30 ea.

## Dimensional drawing



- ▶  $B = LB - 108$

# ArciTech double walled drawer system

## ► Interior organisation system for pot-and-pan drawers and internal pot-and-pan drawers



- Can be used in any way by combining different dividing elements with the perforated base

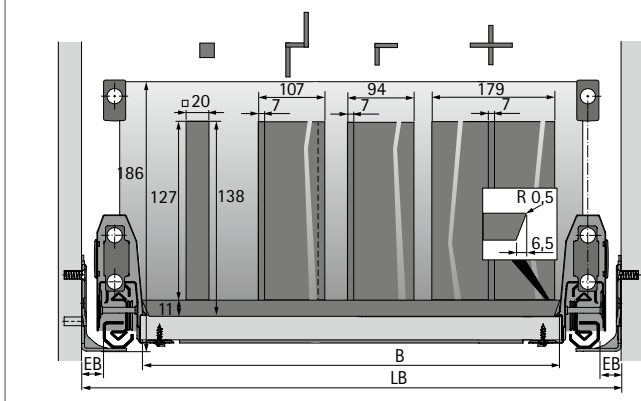
### OrgaStore 230



- Can be cut to any chosen length
- Matt, lacquered
- Dividing elements must be ordered separately

Cabinet body width mm	<b>oak</b>	<b>walnut</b>	PU
1200	<b>9 199 658</b>	<b>9 199 680</b>	1 ea.

### Dimensional drawing



- Trimmed width (B) = LB - 84
- Trimmed depth = Nominal length (NL) - 27

### OrgaStore 230 dividing rod



Material	Order no.	PU
oak	<b>9 190 578</b>	4 ea.
walnut	<b>9 199 683</b>	4 ea.

### OrgaStore 230, angular divider



- Angular divider with premounted fixing pins
- 93 x 93 x 127 mm

Material	Order no.	PU
oak	<b>9 190 577</b>	2 ea.
walnut	<b>9 199 682</b>	2 ea.

### OrgaStore 230, cross shaped divider



- Cross shaped divider with premounted fixing pins
- 179 x 179 x 127 mm

Material	Order no.	PU
oak	<b>9 190 579</b>	1 ea.
walnut	<b>9 199 684</b>	1 ea.

### OrgaStore 230, cross partition



- Cross partition with premounted fixing pins
- 107 x 127 mm

Nominal length mm	Order no. / Material		PU
	oak	walnut	
500	<b>9 199 651</b>	<b>9 199 674</b>	1 ea.

### OrgaStore 230, container

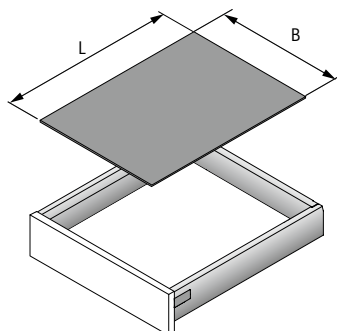
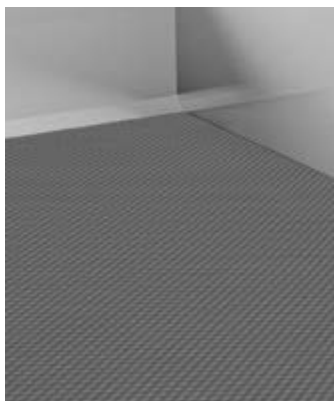


- Container, small and medium size 236 x 472 x 127
- 236 x 261 x 127 mm

Material	Width x depth x height mm	Order no.	PU
oak	236 x 261 x 127	<b>9 199 660</b>	1 ea.
oak	236 x 472 x 127	<b>9 199 661</b>	1 ea.
walnut	236 x 261 x 127	<b>9 199 685</b>	1 ea.
walnut	236 x 472 x 127	<b>9 199 686</b>	1 ea.

## ► Interior organisation

### Anti-slip mat



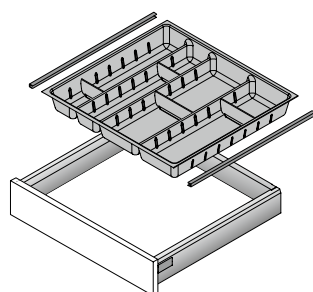
- For inserting into the drawer or pot-and-pan drawer
- 5 m roll
- Plastic

**Advice:**

- Trimmed width (B) = internal cabinet width - 92
- Cut length (L) = nominal length - 27
- Anthracite mat used for both silver and anthracite drawers

Colour	Order no.	PU
anthracite	9 209 582	1 ea.
champagne	9 209 585	1 ea.
white	9 209 575	1 ea.

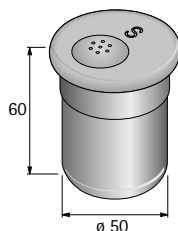
### Edge profile



- For fitting to side, width of interior organisation must be reduced by 4 mm
- Can be shortened as required
- Plastic, chrome look

Order no.	PU
9 135 408	1 set

### Spice containers



- Stainless steel

Article	Order no.	PU
<b>1</b> Salt-cellar	0 080 852	1 ea.
<b>2</b> Duster	0 080 854	1 ea.
<b>3</b> Coarse duster	0 080 855	1 ea.
<b>4</b> Fine duster	0 080 856	1 ea.

### Plate stacker



- Diameters from 180 mm to 370 mm, height 138 mm
- For plates in a diameter of 140 mm to 330 mm
- Aluminium, anodized, wood lacquered in silver

Order no.	PU
9 212 905	1 ea.

# ArciTech double walled drawer system

## ► Range summary – solutions with bottom cutout



**OrgaTray 510**  
for drawers / pot-and-pan drawers

60



**Banio**  
for drawers / pot-and-pan drawers

61



**Metal surround for U bend cutout**  
for drawers / pot-and-pan drawers

62

# ArciTech double walled drawer system

## ► Solutions with bottom cutout

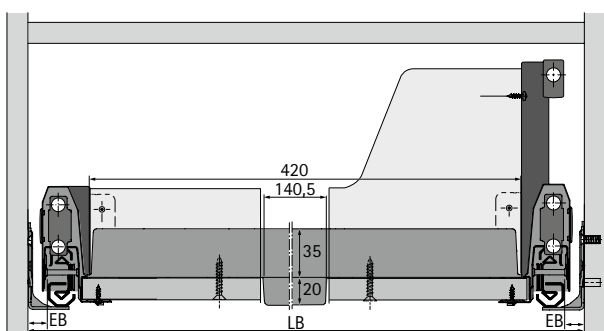


- Variable in width
- From 550 mm cabinet body width and 350 mm nominal length

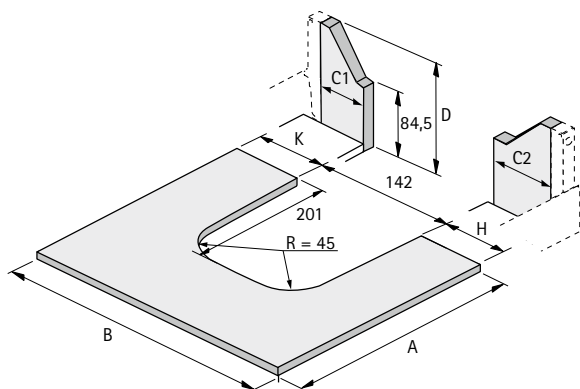
### OrgaTray 510

champagne	anthracite	white	grey	PU
9 207 218	9 207 047	9 207 046	9 207 045	1 ea.

### Dimensional drawing



### Dimensions for cutting to size



- Dimension A = NL - 24.5
- Dimension B = LB - 82.5
- Dimension C1 = K - 6
- Dimension C2 = H - 6
- Dimension D = system height 94 and 126 - 9.5
- Dimension D = system height 186 to 282 - 10

# ArciTech double walled drawer system

## ► Solutions with bottom cutout



- For drawer or pot-and-pan drawer
- Can be used for nominal lengths up to 500 mm
- Recommended for use with cabinet body widths of 600 mm and over
- Frame height 87 mm in total
- Frame set and container set must be ordered separately

### Banio frame set



anthracite	white	grey	PU
9 207 259	9 153 385	9 153 387	1 set

### Banio container set



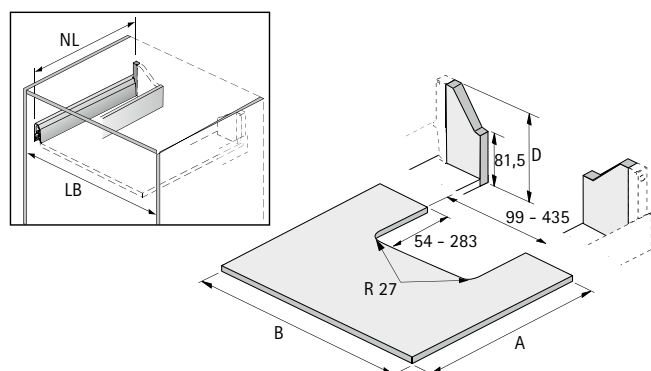
- The set comprises 3 containers
- 84 mm x 84 mm / 84 mm x 168 mm / 84 mm x 252 mm
- Plastic, translucent white or graphite grey

Set comprises:

- 3 trays, translucent plastic

graphite grey	translucent white	PU
9 207 260	9 153 388	1 set

### Dimensions for cutting to size



- Dimension A = NL - 24.5
- Dimension B = LB - 82.5
- Dimension D = system height 94 and 126 - 9.5
- Dimension D = system height 186 to 282 - 10

# ArciTech double walled drawer system

## ► Solutions with bottom cutout

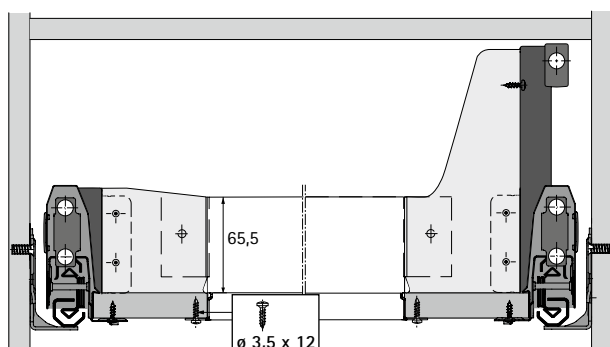


- For utilising the space below the U bend
- For drawers and pot-and-pan drawers

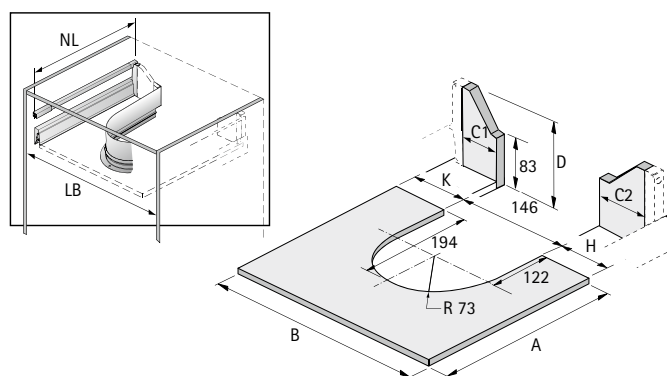
### Metal surround for U bend cutout

champagne	anthracite	white	grey	PU
9 204 285	9 204 284	9 204 283	9 204 282	1 ea.

### Dimensional drawing



### Dimensions for cutting to size




















- Dimension A = NL - 24.5
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















# Waste collecting systems

- ▶ Waste collecting systems behind front panels
- ▶ Range summary / technical comparison

	Frame for ArciTech	ArciTech Pull	InsertFlex
			
Page	67	68 - 72	73 - 74
Description	<ul style="list-style-type: none"> <li>▶ Top running for               <ul style="list-style-type: none"> <li>- ArciTech pot-and-pan drawers</li> <li>- Actro full extension runner</li> </ul> </li> <li>▶ Silent System</li> </ul>	<ul style="list-style-type: none"> <li>▶ Top running for               <ul style="list-style-type: none"> <li>- ArciTech drawers</li> <li>- Actro full extension runner</li> </ul> </li> <li>▶ Silent System</li> </ul>	<ul style="list-style-type: none"> <li>▶ Bottom running for Pot-and-pan drawers, e.g. ArciTech or InnoTech / InnoTech Atira</li> <li>▶ Can be retrofitted</li> </ul>
For cabinet width mm	▶ 450, 500 or 600 mm	▶ 300, 400, 450, 500 or 600 mm	▶ 450, 500, 600 or 900 mm
Separate waste collection	2-fold to 4-fold	1-fold to 6-fold	3-fold or 4-fold
Capacity l	<ul style="list-style-type: none"> <li>▶ 2 x  oder  + 2 x </li> <li>▶  + 2 x </li> <li>▶  + 2 x </li> <li>▶  + 2 x  + 3 x </li> </ul>	Flexibility is assured by the individual combination of containers	<ul style="list-style-type: none"> <li>▶  + 2 x </li> <li>▶ 2 x  + 2 x </li> </ul>
Optional opening systems	▶ Easys electromechanical opening system	<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Foot pedal</li> </ul>	<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Push to open Silent</li> </ul>


# Waste collecting systems

- ▶ Waste collecting systems behind front panels
- ▶ Range summary / technical comparison

Bin.it Prime	Bin.it Vario	Bin.it Flex	Bin.it Smart
75	76 - 77	78	79
<ul style="list-style-type: none"> <li>▶ Bottom running for pot-and-pan drawers, e.g. AvanTech, ArciTech or InnoTech / InnoTech Atira</li> <li>▶ Can be retrofitted</li> </ul>	<ul style="list-style-type: none"> <li>▶ Bottom running for Pot-and-pan drawers, e.g. ArciTech or InnoTech / InnoTech Atira</li> <li>▶ Can be retrofitted</li> </ul>	<ul style="list-style-type: none"> <li>▶ Bottom running for Pot-and-pan drawers, e.g. ArciTech or InnoTech / InnoTech Atira</li> <li>▶ Can be retrofitted</li> </ul>	<ul style="list-style-type: none"> <li>▶ Bottom running for Pot-and-pan drawers, e.g. ArciTech or InnoTech / InnoTech Atira</li> <li>▶ Can be retrofitted</li> </ul>
<ul style="list-style-type: none"> <li>▶ 600 mm</li> <li>▶ 900 mm</li> </ul>	<ul style="list-style-type: none"> <li>▶ 300 mm</li> <li>▶ 450 - 600 mm</li> <li>▶ 600 - 1200 mm</li> </ul>	<ul style="list-style-type: none"> <li>▶ 600 mm</li> <li>▶ 900 mm</li> </ul>	<ul style="list-style-type: none"> <li>▶ 450 , 500 or 600 mm</li> </ul>
2 bins or 3 bins	1-fold to 4-fold	2-fold or 4-foldv	3-fold
<ul style="list-style-type: none"> <li>▶  + </li> <li>▶ 2 x  + </li> </ul>	<ul style="list-style-type: none"> <li>▶  + </li> <li>▶  + 2 x </li> <li>▶  +  +  + </li> <li>▶ </li> </ul>	<ul style="list-style-type: none"> <li>▶ 2 x </li> <li>▶ 2 x  + 2 x </li> </ul>	<ul style="list-style-type: none"> <li>▶ 16 L + 2 x 8 L</li> </ul>
<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Push to open Sililent</li> </ul>	<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Push to open Silent</li> </ul>	<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Push to open Silent</li> </ul>	<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Push to open Silent</li> </ul>

# Waste collecting systems

- ▶ Waste collecting systems behind front panels
- ▶ Range summary / technical comparison

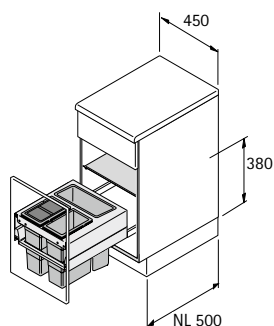
	Replacement bins / lids / summary	Laundry
Page	80 - 82	83
Description#Text1#	<ul style="list-style-type: none"> <li>▶ Plastic bin and lid for customised configurations</li> </ul>	<ul style="list-style-type: none"> <li>▶ Top running for               <ul style="list-style-type: none"> <li>- ArciTech drawers</li> <li>- InnoTech Atira drawers</li> </ul> </li> <li>▶ Silent System</li> </ul>
For cabinet width mm		<ul style="list-style-type: none"> <li>▶ 600 mm</li> </ul>
Separate waste collection		2-fold
Capacity l		<ul style="list-style-type: none"> <li>▶  40l + 40l</li> </ul>
Optional opening systems		<ul style="list-style-type: none"> <li>▶ Easys electromechanical opening system</li> <li>▶ Foot pedal</li> </ul>

# Waste collecting systems


- ▶ Waste collecting systems behind front panels
- ▶ Frame for ArciTech, NL 500



## Frame 450 for ArciTech, NL 500

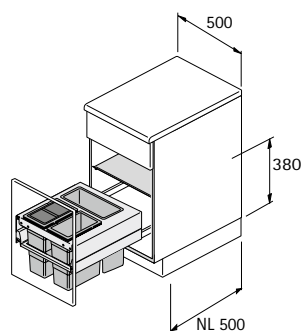


Set comprises:


- ▶ 1 top mounted frame
- ▶ 1 stabilisation frame
- ▶ 1 system lid, including shelf supports
- ▶ 1 bin
- ▶ 2 bins, , one of which with lid

Order no.	PU
9 208 771	1 set

## Frame 500 for ArciTech, NL 500

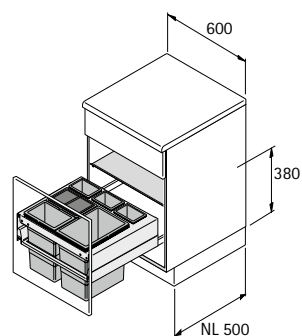


Set comprises:




- ▶ 1 top mounted frame
- ▶ 1 stabilisation frame
- ▶ 1 system lid, including shelf supports
- ▶ 1 bin
- ▶ 2 bins, , one of which with lid

Order no.	PU
9 208 772	1 set

## Frame 600 for ArciTech, NL 500

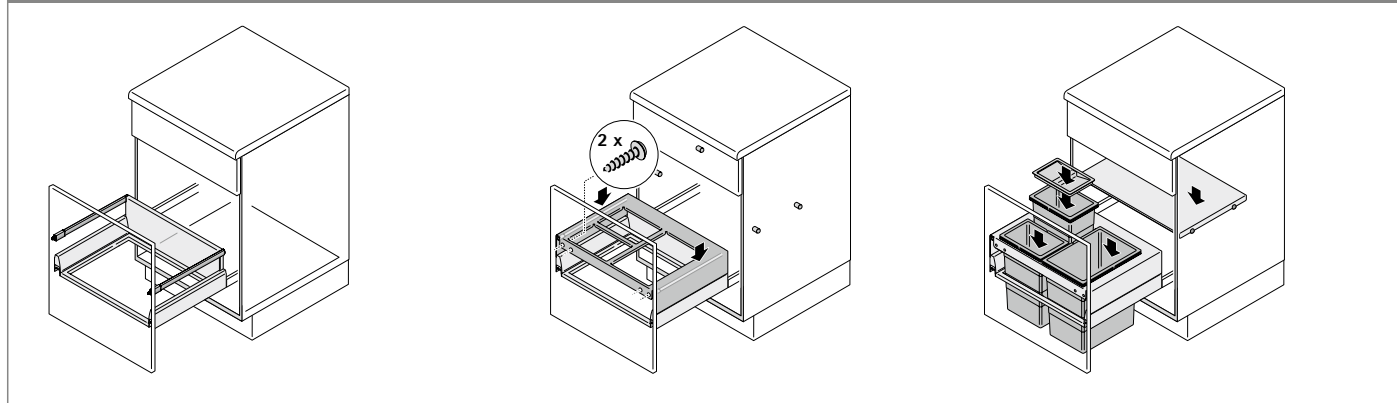


Set comprises:

- ▶ 1 top mounted frame
- ▶ 1 stabilisation frame
- ▶ 1 system lid, including shelf supports
- ▶ 1 bin 
- ▶ 2 bins, , one of which with lid
- ▶ 3 containers, 2 

Order no.	PU
9 208 773	1 set

## Installation



- ▶ ArciTech Pull waste system all inclusive sets
- ▶ ArciTech Pull



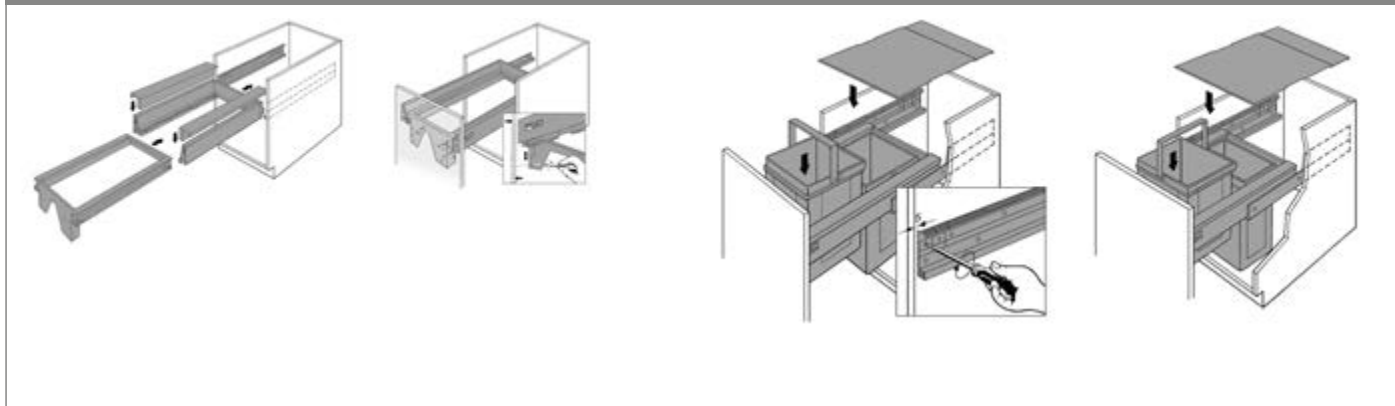
- ▶ Top running waste collecting system for ArciTech drawer, 94 mm high
- ▶ ArciTech Pull frame is fitted instead of drawer bottom panel
- ▶ Frame can be equipped as required with various bins and accessories
- ▶ ArciTech drawer components must be ordered separately
- ▶ Frame powder coated steel, silver
- ▶ Bin plastic grey

- Set comprises:
- ▶ 1 fitted frame including front stay and lid
  - ▶ Bins
  - ▶ Fixing material

## ArciTech Pull, all inclusive sets

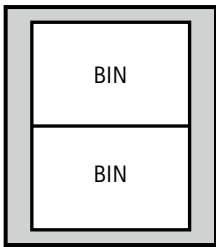
For carcase width mm	Capacity	Order no.	PU
300	+	9 162 419	1 set
350		9 234 127	1 set
400	+	9 162 420	1 set
400	+	9 162 421	1 set
400	+	9 162 422	1 set
450	+	9 162 423	1 set
450	+	9 162 424	1 set
500	+	9 162 425	1 set
500	+	9 162 426	1 set
500	+	9 162 427	1 set
600	+  +  +	9 162 428	1 set
600	+  +  +	9 162 429	1 set
600	+  +  +	9 162 430	1 set
600	+	9 162 431	1 set

## Installation



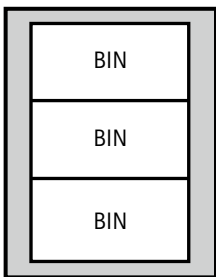
- ▶ Waste system configurations
- ▶ ArciTech Pull

## 300



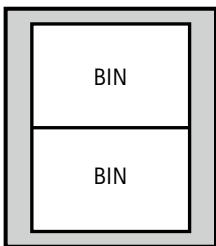
Width mm	Description	Installation height mm	Order no.	PU
300	Top running Bin frame		<b>9 132 365</b>	1 frame
300	Bin 7L - height 260 mm	332	<b>9 132 376</b>	2 bins

## 400



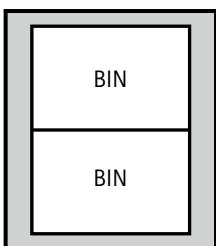
Width mm	Description	Installation height mm	Order no.	PU
400	Top running Bin frame		<b>9 132 366</b>	1 frame
400	Bin 8L - height 295 mm OR	367	<b>9 132 377</b>	3 bins
400	Bin 7L - height 260 mm	332	<b>9 132 376</b>	3 bins

## 450



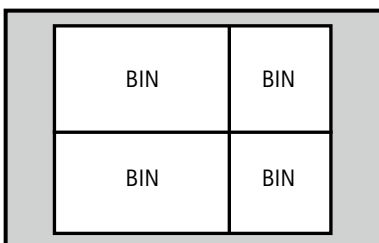
Width mm	Description	Installation height mm	Order no.	PU
450	Top running Bin frame		<b>9 132 367</b>	1 frame
450	Bin 15L - height 260 mm	332	<b>9 132 379</b>	2 bins

## 500



Width mm	Description	Installation height mm	Order no.	PU
500	Top running Bin frame		<b>9 132 368</b>	1 frame
500	Bin 15L - height 260 mm	332	<b>9 132 379</b>	2 bins

## 600



Width mm	Description	Installation height mm	Order no.	PU
600	Top running Bin frame		<b>9 132 371</b>	1 frame
600	Bin 15L - height 295 mm	367	<b>9 132 379</b>	2 bins
600	Bin 7L - height 260 mm	332	<b>9 132 376</b>	2 bins

Note: All frames and bins come in silver finish. All options shown are for 500 mm nominal depth drawer side.

# Waste collecting systems



- ▶ Waste collecting systems behind front panels
- ▶ ArciTech Pull



- ▶ Top running waste collecting system for ArciTech drawer, 94 mm high
- ▶ ArciTech Pull frame is fitted instead of drawer bottom panel
- ▶ Frame can be equipped as required with various bins and accessories
- ▶ Please order bin separately
- ▶ ArciTech drawer components must be ordered separately
- ▶ Powder coated steel, silver

**Set comprises:**

- ▶ 1 fitted frame including front stay and lid
- ▶ Fixing material

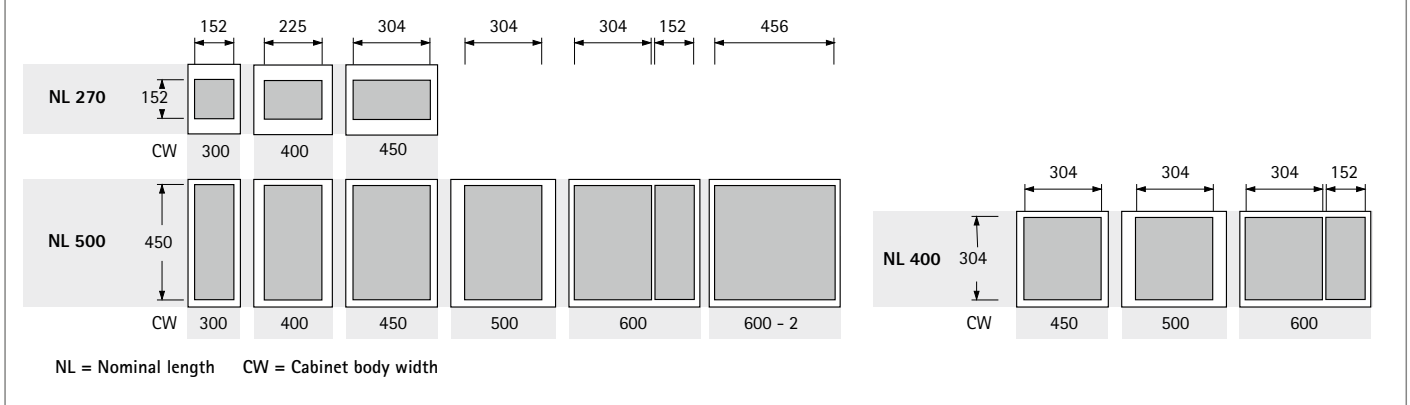
**Page reference:**

- ▶ For bin, see page 71
- ▶ For ArciTech drawer components, see page 22 - 23
- ▶ For further accessories, see page 34 - 37, 42 - 43

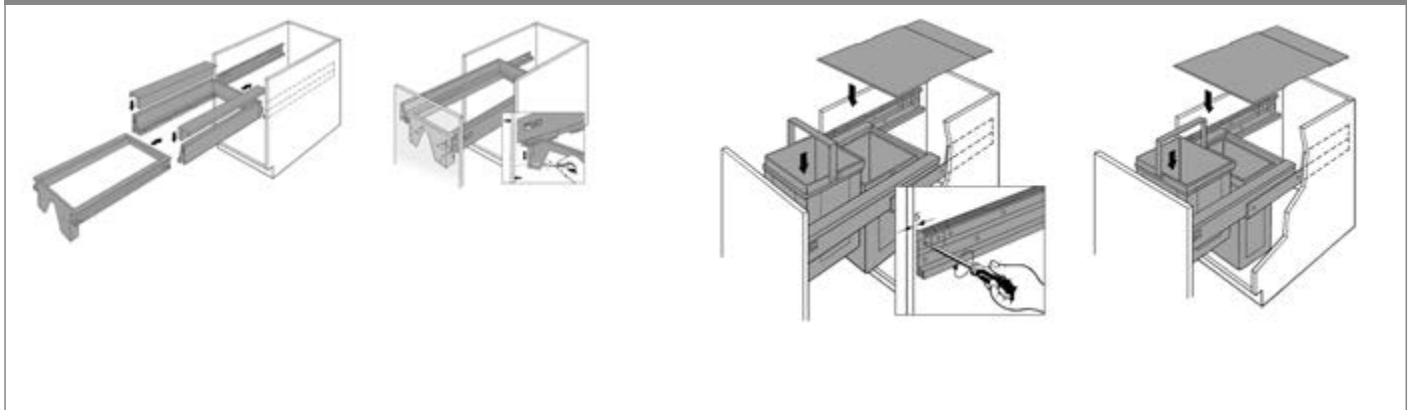
## ArciTech Pull frame

For cabinet body width mm	Type	Order no. / Nominal length mm			PU
		270	400	500	
300		9 132 362		9 132 365	1 set
400		9 132 363		9 132 366	1 set
450		9 132 364	9 208 744	9 132 367	1 set
500			9 208 745	9 132 368	1 set
600			9 208 746	9 132 371	1 set
600	600 - 2 (for 2 x 42 l)			9 134 772	1 set

## Partitioning



## Installation





# Waste collecting systems

## ► Waste collecting systems behind front panels

### ► ArciTech Pull



- For fitting any chosen component in the ArciTech Pull frame
- Plastic bin with sturdy double handle
- As standard, all bins are supplied without lid
- Lids must be ordered separately, see below
- The lid heights specified below are total dimensions, the additional height for all lids is 2 mm

Page reference:

- For ArciTech Pull frame, see page 70

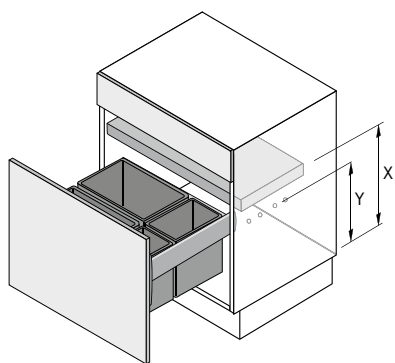
### Bin

Article	Finish	Width mm	Depth mm	Height mm	Order no.	PU
Bin 5 l	Plastic grey	152	152	295	<b>9 132 375</b>	1 ea.
Bin 7 l	Plastic grey	152	225	260	<b>9 132 376</b>	1 ea.
Bin 8 l	Plastic grey	152	225	295	<b>9 132 377</b>	1 ea.
Bin 11 l	Plastic grey	152	304	295	<b>9 132 378</b>	1 ea.
Bin 15 l	Plastic grey	225	304	260	<b>9 132 379</b>	1 ea.
Bin 17 l	Plastic grey	225	304	295	<b>9 132 380</b>	1 ea.
Bin 29 l	Plastic grey	225	304	460	<b>9 132 381</b>	1 ea.
Bin 42 l	Plastic grey	225	456	495	<b>9 134 859</b>	1 ea.

### Lid

Article	Finish	Width mm	Depth mm	Height mm	Order no.	PU
Lid 5 l	Plastic grey	152	152	21	<b>9 132 383</b>	1 ea.
Lid 5 l	Plastic green	152	152	21	<b>9 132 344</b>	1 ea.
Lid 7 / 8 l	Plastic grey	152	225	21	<b>9 132 384</b>	1 ea.
Lid 7 / 8 l	Plastic green	152	225	21	<b>9 132 382</b>	1 ea.
Cover 11 l	Plastic grey	152	304	21	<b>9 132 385</b>	1 ea.
Lid 15 / 17 / 29 l	Plastic grey	225	304	21	<b>9 132 386</b>	1 ea.
Lid 42 l	Plastic grey	225	456	21	<b>9 134 860</b>	1 ea.

### Planning dimensions



Bin height mm	X mm	Y mm
260	332	247
295	367	282
460	532	447
495	567	482

- ▶ Waste collecting systems behind front panels
- ▶ ArciTech and InnoTech Pull accessories

## ArciTech and InnoTech Pull accessories



- ▶ Organisational elements for ArciTech Pull und InnoTech Pull
- ▶ Multifunction frame for sweeping set and knock bar for coffee grinds
- ▶ Practical dividers for cleaning products etc., can be positioned as required
- ▶ Sweeping set and divider, plastic
- ▶ Knock bar, steel

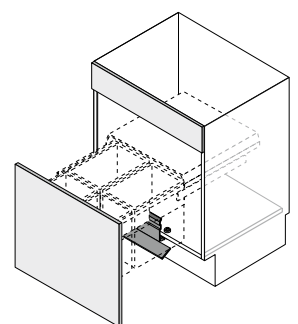
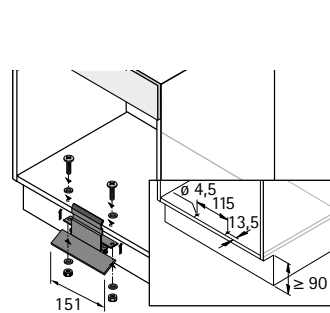
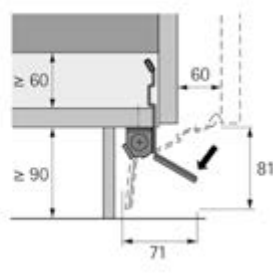
Article	Order no.	PU
<b>1</b> Sweeping set with knock bar for 11 l bin	<b>9 132 391</b>	1 set
<b>2</b> Divider for 11 l bin	<b>9 132 392</b>	1 set
<b>3</b> Divider for 17 l bin	<b>9 132 393</b>	1 set

## ArciTech Pull and InnoTech Pull foot pedal



- ▶ Retrofittable Pull foot pedal
- ▶ Suitable for ArciTech Pull and InnoTech Pull waste collecting systems
- ▶ Elegant design
- ▶ Stainless steel

Order no.	PU
<b>9 111 679</b>	1 ea.



# Waste collecting systems

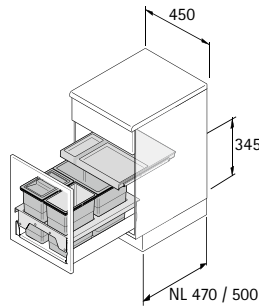




- ▶ Waste collecting systems behind front panels
- ▶ InsertFlex



- ▶ Can be used in ArciTech pot-and-pan drawers, system height 186 mm or 218 mm, drawer side profile height 94 mm, nominal length (NL) 500 mm, or InnoTech / InnoTech Atira, height 144 mm or 176 mm, nominal length (NL) 470 mm
- ▶ Installed height 345 mm as from upper edge of drawer bottom panel
- ▶ The fitted frame is installed on the railing and fixed in place at front panel and drawer bottom panel
- ▶ The lid with partial extension runner provides an additional storage surface
- ▶ Fitted frame, pull-out lid, bin and lid, grey plastic

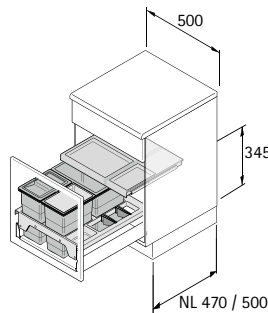
## InsertFlex 450





- ▶ For cabinet width 450 mm
- Set comprises:
  - ▶ 1 fitted frame
  - ▶ 1 pull-out lid with runners
  - ▶ 1 bin 
  - ▶ 2 bins, , one of which with lid
  - ▶ Fixing material

Order no.	PU
9 207 638	1 set

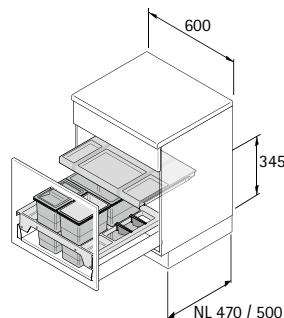
## InsertFlex 500





- ▶ For cabinet width 500 mm
- Set comprises:
  - ▶ 1 fitted frame with storage compartment on right
  - ▶ 1 pull-out lid with runners
  - ▶ 1 bin 
  - ▶ 2 bins, , one of which with lid
  - ▶ Fixing material and 2 dividers

Order no.	PU
9 207 641	1 set

## InsertFlex 600



- ▶ For cabinet width 600 mm
- Set comprises:
  - ▶ 1 fitted frame with 1 storage compartment on right / left
  - ▶ 1 pull-out lid with runners
  - ▶ 1 bin 
  - ▶ 2 bins, , one of which with lid
  - ▶ Fixing material and 4 dividers

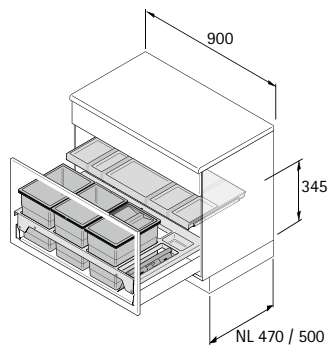
Order no.	PU
9 207 642	1 set

# Waste collecting systems





- ▶ Waste collecting systems behind front panels
- ▶ InsertFlex

## InsertFlex 900



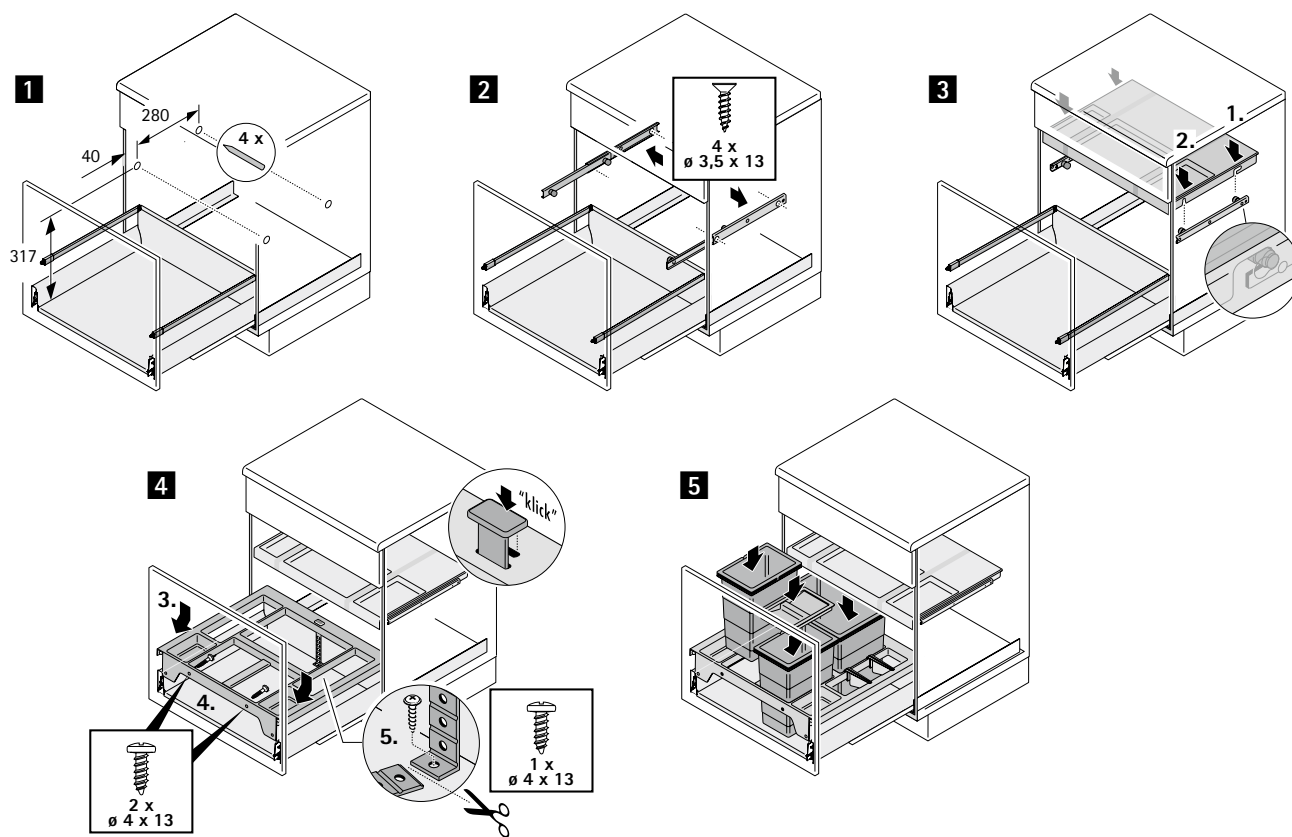
▶ For cabinet width 900 mm

Set comprises:

- ▶ 1 fitted frame with 1 storage compartment at rear
- ▶ 1 pull-out lid with runners
- ▶ 2 bin 
- ▶ 2 bins, , one of which with lid
- ▶ 1 sweeping set, red plastic
- ▶ Fixing material and 3 dividers

Order no.	PU
9 207 644	1 set

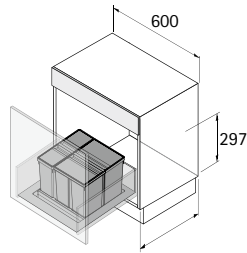
## Installation



# Waste collecting systems

- ▶ Waste collecting systems behind front panels
- ▶ Bin.it Prime



## Bin.it Prime 600



InnoTech Atira =  
NL 420 / 470  
ArciTech / AvanTech =  
NL 450 / 500

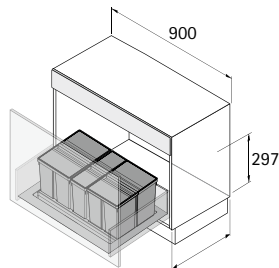
- ▶ For use in pot-and-pan drawer, e.g. for ArciTech, nominal length (NL) 450 / 500 mm or for InnoTech / InnoTech Atira, nominal length (NL) 420 / 470 mm
- ▶ For cabinet width 600 mm
- ▶ Capacity 37 litres
- ▶ Installed height 297 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 540 mm, max. depth 490 mm min. width 428 mm, min. depth 399 mm
- ▶ Fitted tray, bin and lid, anthracite plastic

Set comprises:

- ▶ 2 bins with lid  + 
- ▶ 1 fitted tray

Order no.	PU
9 220 394	1 set




## Bin.it Prime 900



InnoTech Atira =  
NL 420 / 470  
ArciTech / AvanTech =  
NL 450 / 500

- ▶ For use in pot-and-pan drawer, e.g. for ArciTech, nominal length (NL) 450 / 500 mm or for InnoTech / InnoTech Atira, nominal length (NL) 420 / 470 mm
- ▶ For cabinet width 900 mm
- ▶ Capacity 63 litres
- ▶ Installed height 297 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 840 mm, max. depth 490 mm min. width 728 mm, min. depth 399 mm
- ▶ Fitted tray, bin and lid, anthracite plastic

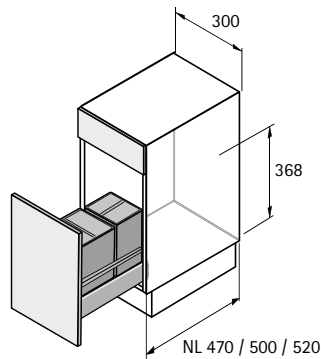
Set comprises:

- ▶ 3 bins with lid  +  + 
- ▶ 1 fitted tray

Order no.	PU
9 220 395	1 set

- ▶ Waste collecting systems behind front panels
- ▶ Bin.it Vario

## Bin.it Vario 300



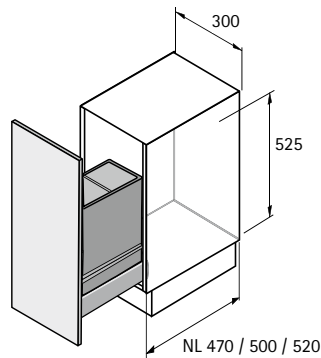
- ▶ For use in pot-and-pan drawer, e.g. InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm or for ArciTech, nominal length (NL) 500 mm
- ▶ For cabinet width 300 mm
- ▶ Capacity 30 litres
- ▶ Installed height 368 mm
- ▶ Cut dimensions of the anti-slip mat: max. width 250 mm, max. depth 512 mm min. width 190 mm, min. depth 450 mm
- ▶ Fitted mat, bin and lid, grey plastic

Set comprises:

- ▶ 2 bins with lid +
- ▶ 1 fitted mat

Order no.	PU
9 207 645	1 set

## Bin.it Vario 300 - 40l



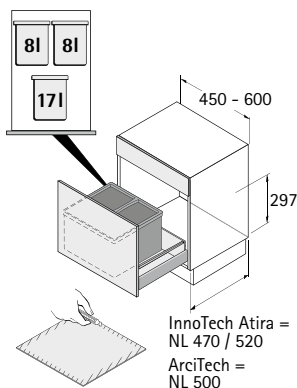
- ▶ For use in pot-and-pan drawer, e.g. InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm or for ArciTech, nominal length (NL) 500 mm
- ▶ For cabinet width 300 mm
- ▶ Capacity 40 litres
- ▶ Installed height 525 mm
- ▶ Cut dimensions of fitted shelf: max. width 220 mm, max. depth 565 mm min. width 205 mm, min. depth 400 mm
- ▶ Shelf, bin and lid, grey plastic

Set comprises:

- ▶ 1 bin with lid 40 L
- ▶ 1 shelf

Order no.	PU
9 207 649	1 set

## Bin.it Vario 450 - 600



- ▶ For use in pot-and-pan drawer, e.g. InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm or for ArciTech, nominal length (NL) 500 mm
- ▶ For cabinet width 450 - 600 mm by cutting the non-slip fitted mat to size
- ▶ Capacity 33 litres
- ▶ Installed height 297 mm
- ▶ Cut dimensions of the mat: max. width 565 mm, max. depth 565 mm min. width 311 mm, min. depth 456 mm
- ▶ Fitted mat, bin and lid, grey plastic

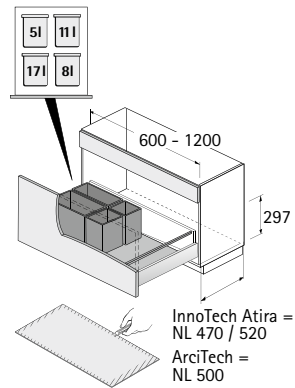
Set comprises:

- ▶ 3 bins with lid + +
- ▶ 1 fitted mat

Order no.	PU
9 105 101	1 set

- ▶ Waste collecting systems behind front panels
- ▶ Bin.it Vario

## Bin.it Vario 600 - 1200



- ▶ For use in pot-and-pan drawer, e.g. InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm or for ArciTech, nominal length (NL) 500 mm
- ▶ For cabinet width 600 - 1200 mm by cutting the non slip fitted mat to size
- ▶ Capacity 41 litres
- ▶ Installed height 297 mm
- ▶ Cut dimensions of the mat:  
max. width 1125 mm, max. depth 565 mm  
min. width 468 mm, min. depth 456 mm
- ▶ Fitted mat, bin and lid, grey plastic

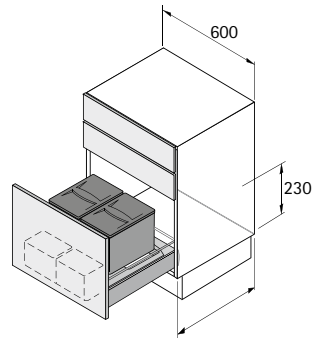
Set comprises:

- ▶ 4 bins with lid + + +
- ▶ 1 fitted mat

Order no.	PU
9 079 921	1 set

- ▶ Waste collecting systems behind front panels
- ▶ Bin.it Flex

## Bin.it Flex 600



ArciTech = NL 450 / 500  
InnoTech Atira = NL 470

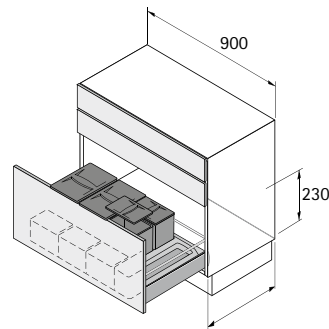
- ▶ For use in pot-and-pan drawer, e.g. ArciTech, nominal length (NL) 450 / 500 mm or for InnoTech / InnoTech Atira, nominal length (NL) 470 mm
- ▶ For cabinet width 600 mm
- ▶ Capacity 24 litres
- ▶ Installed height 230 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 540 mm, max. depth 490 mm min. width 503 mm, min. depth 422 mm
- ▶ Fitted tray, bin and lid, grey plastic
- ▶ Trays, translucent plastic

Set comprises:

- ▶ 2 bins with lid +
- ▶ 2 trays
- ▶ 1 fitted tray

Order no.	PU
9 132 349	1 set

## Bin.it Flex 900



ArciTech = NL 450 / 500  
InnoTech Atira = NL 470

- ▶ For use in pot-and-pan drawer, e.g. ArciTech, nominal length (NL) 450 / 500 mm or for InnoTech / InnoTech Atira, nominal length (NL) 470 mm
- ▶ For cabinet width 900 mm
- ▶ Capacity 35 litres
- ▶ Installed height 230 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 840 mm, max. depth 490 mm min. width 803 mm, min. depth 422 mm
- ▶ Fitted tray, bin and lid, grey plastic
- ▶ Trays, translucent plastic

Set comprises:

- ▶ 4 bins with lid + + 5 + 5
- ▶ 3 trays
- ▶ 1 fitted tray

Order no.	PU
9 132 350	1 set

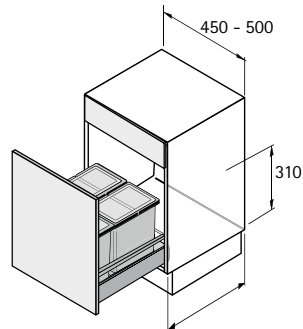


# Waste collecting systems



- ▶ Waste collecting systems behind front panels
- ▶ Bin.it Smart

## Bin.it Smart 450 / 500



ArciTech = NL 500 / 550  
InnoTech Atira = NL 470 / 520

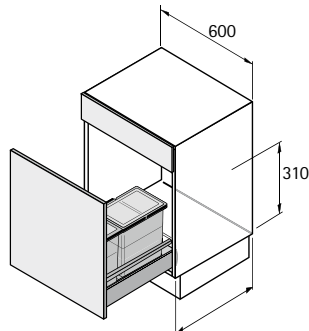
- ▶ For use in pot-and-pan drawer, e.g. ArciTech, nominal length (NL) 500 / 550 mm or for InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm
- ▶ For cabinet width 450 mm or 500 mm
- ▶ Capacity 32 litres
- ▶ Installed height 310 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 462 mm, max. depth 550 mm min. width 300 mm, min. depth 440 mm
- ▶ Fitted tray and lid in grey plastic, bin in anthracite plastic

Set comprises:

- ▶ 3 bins with lid + +
- ▶ 1 fitted tray

Order no.	PU
9 208 750	1 set

## Bin.it Smart 600



ArciTech = NL 500 / 550  
InnoTech Atira = NL 470 / 520

- ▶ For use in pot-and-pan drawer, e.g. ArciTech, nominal length (NL) 500 / 550 mm or for InnoTech / InnoTech Atira, nominal length (NL) 470 / 520 mm
- ▶ For cabinet width 600 mm
- ▶ Capacity 32 litres
- ▶ The unused section in the fitted tray provides space for cleaning products or can alternatively be fitted with an additional 16 litre bin
- ▶ Installed height 310 mm as from upper edge of drawer bottom panel
- ▶ Fitted tray can be cut to size, dimensions for cutting to size: max. width 562 mm, max. depth 550 mm min. width 452 mm, min. depth 440 mm
- ▶ Fitted tray and lid in grey plastic, bin in anthracite plastic

Set comprises:

- ▶ 3 bins with lid + +
- ▶ 1 fitted tray

Order no.	PU
9 208 752	1 set

# Waste collecting systems

## ► Replacement bin / lid

## ► Summary

### Frame waste collecting system for ArciTech

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
67	Frame for ArciTech	9 208 773	2.5 l, grey plastic	155 x 110 x 220	<b>9 208 791</b>	1 ea.
67	Frame for ArciTech	9 208 769, 9 208 770, 9 208 771, 9 208 772, 9 208 773	10 l, grey plastic	226 x 156 x 350	<b>9 208 786</b>	1 ea.
67	Frame for ArciTech	9 208 766, 9 208 771, 9 208 772	14 l, grey plastic	320 x 156 x 350	<b>9 208 789</b>	1 ea.
67	Frame for ArciTech	9 208 770, 9 208 773	20 l, grey plastic	320 x 226 x 350	<b>9 208 790</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

### ArciTech Pull / InnoTech Pull

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
71	ArciTech / InnoTech Pull	various	5 l, grey plastic	152 x 152 x 295	<b>9 132 375</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 375	Lid 5 l, grey plastic	152 x 152 x 21	<b>9 132 383</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 375	Lid 5 l, green plastic	152 x 152 x 21	<b>9 132 344</b>	1 ea.
71	ArciTech / InnoTech Pull	various	7 l, grey plastic	152 x 225 x 260	<b>9 132 376</b>	1 ea.
71	ArciTech / InnoTech Pull	various	8 l, grey plastic	152 x 225 x 295	<b>9 132 377</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 376, 9 132 377	Lid 7 / 8 l, grey plastic	152 x 225 x 21	<b>9 132 384</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 376, 9 132 377	Lid 7 / 8 l, green plastic	152 x 225 x 21	<b>9 132 382</b>	1 ea.
71	ArciTech / InnoTech Pull	various	11 l, grey plastic	152 x 304 x 295	<b>9 132 378</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 378	Lid 11 l, grey plastic	152 x 304 x 21	<b>9 132 385</b>	1 ea.
71	ArciTech / InnoTech Pull	various	15 l, grey plastic	225 x 304 x 260	<b>9 132 379</b>	1 ea.
71	ArciTech / InnoTech Pull	various	17 l, grey plastic	225 x 304 x 295	<b>9 132 380</b>	1 ea.
71	ArciTech / InnoTech Pull	various	29 l, grey plastic	225 x 304 x 460	<b>9 132 381</b>	1 ea.
71	ArciTech / InnoTech Pull	9 132 379, 9 132 380, 9 132 381	Lid 15 / 17 / 29 l, grey plastic	225 x 304 x 21	<b>9 132 386</b>	1 ea.
71	ArciTech / InnoTech Pull	9 134 772, 9 134 771	42 l, grey plastic	225 x 456 x 495	<b>9 134 859</b>	1 ea.
71	ArciTech / InnoTech Pull	9 134 859	Lid 42 l, grey plastic	225 x 456 x 21	<b>9 134 860</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

# Waste collecting systems

## ► Replacement bin / lid

## ► Summary

### InsertFlex

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
73 - 74	InsertFlex	9 207 638, 9 207 641, 9 207 642, 9 207 644	8 l, grey plastic	226 x 156 x 295	<b>9 207 651</b>	1 ea.
73 - 74	InsertFlex	9 207 638, 9 207 641, 9 207 642, 9 207 644	18 l, grey plastic	320 x 226 x 295	<b>9 207 652</b>	1 ea.
73 - 74	InsertFlex	9 207 638, 9 207 641, 9 207 642, 9 207 644	Lid 8 l, grey plastic	226 x 156 x 15	<b>9 207 653</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

### Bin.it Prime

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
75	Bin.it Prime	9 220 394, 9 220 395	11 l, anthracite plastic	146 x 356 x 277	<b>9 220 484</b>	1 ea.
75	Bin.it Prime	9 220 394, 9 220 395	26 l, anthracite plastic	298 x 356 x 277	<b>9 220 486</b>	1 ea.
75	Bin.it Prime	9 220 394, 9 220 395	Lid, 11 l, anthracite plastic	131 x 342 x 15	<b>9 220 487</b>	1 ea.
75	Bin.it Prime	9 220 394, 9 220 395	Lid, 26 l, anthracite plastic	283 x 342 x 15	<b>9 220 488</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

# Waste collecting systems

## ► Replacement bin / lid

## ► Summary

### Bin.it Vario

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
76 - 77	Bin.it Vario	9 079 921	5 l, grey plastic	152 x 152 x 295	<b>9 132 375</b>	1 ea.
76 - 77	Bin.it Vario	9 132 375	Lid 5 l, grey plastic	152 x 152 x 21	<b>9 132 383</b>	1 ea.
76 - 77	Bin.it Vario	9 132 375	Lid 5 l, green plastic	152 x 152 x 21	<b>9 132 344</b>	1 ea.
76 - 77	Bin.it Vario	9 105 101, 9 079 921, 9 207 645	8 l, grey plastic	152 x 225 x 295	<b>9 132 377</b>	1 ea.
76 - 77	Bin.it Vario	9 132 377, 9 207 645	Lid 7 / 8 l, grey plastic	152 x 225 x 21	<b>9 132 384</b>	1 ea.
76 - 77	Bin.it Vario	9 132 377	Lid 7 / 8 l, green plastic	152 x 225 x 21	<b>9 132 382</b>	1 ea.
76 - 77	Bin.it Vario	9 079 921	11 l, grey plastic	152 x 304 x 295	<b>9 132 378</b>	1 ea.
76 - 77	Bin.it Vario	9 132 378	Lid 11 l, grey plastic	152 x 304 x 21	<b>9 132 385</b>	1 ea.
76 - 77	Bin.it Vario	9 105 101, 9 079 921, 9 207 645	17 l, grey plastic	225 x 304 x 295	<b>9 132 380</b>	1 ea.
76 - 77	Bin.it Vario	9 132 380, 9 207 645	Lid 15 / 17 / 29 l, grey plastic	225 x 304 x 21	<b>9 132 386</b>	1 ea.
76 - 77	Bin.it Vario	9 207 649	40 l, grey plastic	223 x 418 x 505	<b>9 209 306</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

### Bin.it Flex

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
78	Bin.it Flex	9 132 350	5.5 l, grey plastic	155 x 223 x 230	<b>9 136 188</b>	1 ea.
78	Bin.it Flex	9 132 349, 9 132 350	12 l, grey plastic	310 x 223 x 230	<b>9 136 187</b>	1 ea.

**Note:** All replacement bins are supplied without lid.

### Bin.it Smart

Catalogue page	For waste collecting system	For order no.	Replacement bin / lid	W x D x H mm	Order no.	PU
79	Bin.it Smart	9 208 750, 9 208 752	8 l, anthracite plastic	225 x 152 x 290	<b>9 208 754</b>	1 ea.
79	Bin.it Smart	9 208 750, 9 208 752	16 l, anthracite plastic	225 x 304 x 290	<b>9 208 757</b>	1 ea.
79	Bin.it Smart	9 208 750, 9 208 752	Lid 7 / 8 l, grey plastic	152 x 225 x 21	<b>9 132 384</b>	1 ea.
79	Bin.it Smart	9 208 750, 9 208 752	Lid 15 / 17 / 29 l, grey plastic	225 x 304 x 21	<b>9 132 386</b>	1 ea.

**Note:** All replacement bins are supplied without lid.




- ▶ Laundry basket pull-out for ArciTech drawers, height 94 mm
- ▶ For nominal length (NL) of 500 mm
- ▶ For cabinet body width 600 mm
- ▶ The ArciTech Pull Laundry frame is fitted instead of a drawer bottom panel
- ▶ Including two removable laundry baskets with handles
- ▶ ArciTech drawer components must be ordered separately
- ▶ Frame, powder coated, silver
- ▶ Laundry baskets, white plastic

### ArciTech Pull Laundry 600



Set comprises:

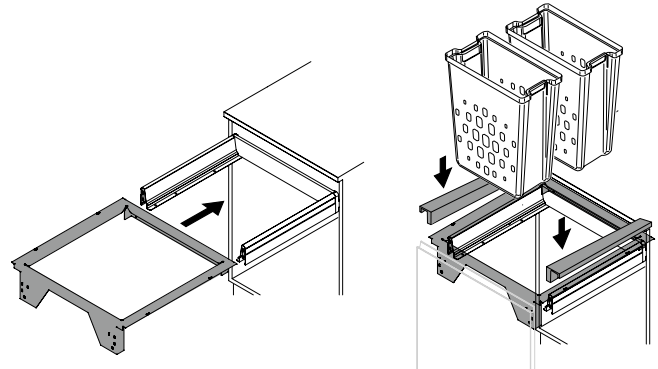
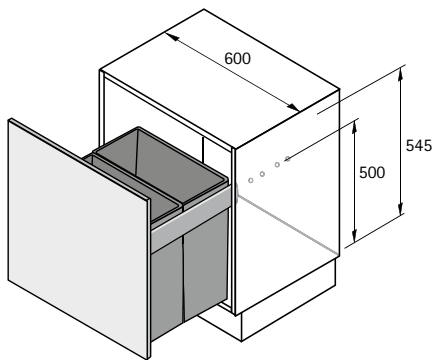
- ▶ 1 fitted frame including front stay
- ▶ 2 laundry baskets,  40l
- ▶ Fixing material

Page reference:

- ▶ For ArciTech drawer components, see page 22 - 23

Order no.	PU
9 207 634	1 set

### Planning dimensions



# ArciTech double walled drawer system

- ▶ Assembly machinery
- ▶ Summary



Assembly aids for drawers

85



Drilling jigs and centre punch templates

86 - 88

### ArciFit 300



- For assembling ArciTech drawers and pot-and-pan drawers
- Manual system positioning and pneumatic system pressing
- All settings can be made without the need for tools
- Air pressure 6 - 8 bar / 100 psi
- Capacity: up to 65 drawers an hour
- Metal frame

Order no.	PU
9 123 527	1 ea.

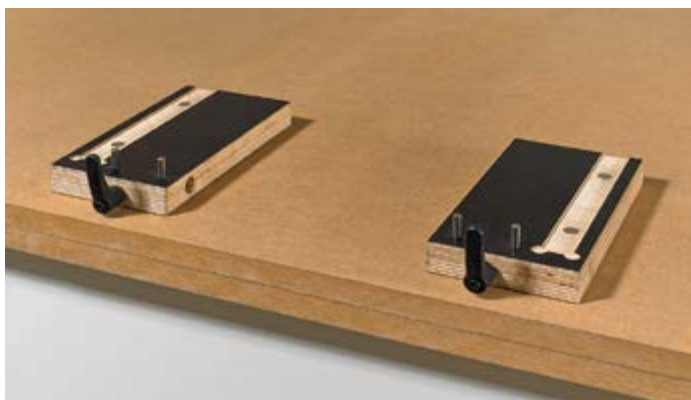
### ArciFit 100



- For assembling ArciTech drawers and pot-and-pan drawers
- Manual component positioning and assembling
- All settings can be made without the need for tools
- Galvanised metal bar with wooden panel
- Capacity: up to 15 drawers an hour

Order no.	PU
9 123 524	1 ea.

### ArciFit 100 upgrade set



- For installing ArciTech wooden and aluminium rear panels
- Manual component positioning and assembling
- All settings can be made without the need for tools
- Wooden panel

Order no.	PU
9 184 696	1 set

### Stacking profile for ArciTech



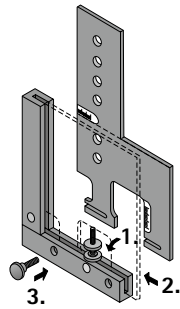
- For stacking drawers and pot-and-pan drawers
- Plastic
- Length 500 mm
- Can be shortened as required

Order no.	PU
9 153 351	1/40 ea.



- ▶ Practica
- ▶ For front panel connector

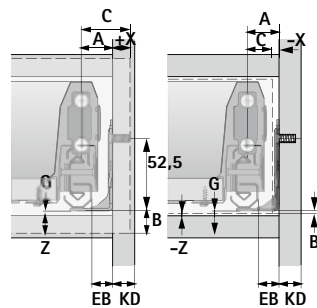
## face angle application



- ▶ Face angle application for combination with Practica drilling jig for
  - AvanTech / ArciTech / InnoTech / InnoTech Atira
- ▶ Aluminium

Order no.	PU
0 078 093	1 ea.

## Practica for ArciTech



- ▶ For installing the front panel connector for
  - ArciTech drawer / pot-and-pan drawer
  - ArciTech pot-and-pan drawer with 2nd railing level
- ▶ ArciTech adjustment range
  - Side front panel overlay: up to -5 mm, up to +19 mm
  - Front panel height: from bottom edge of drawer runner, up to + 25 mm
- ▶ Aluminium
- ▶ Please order sleeve drill accessories separately

Page reference:

- ▶ For accessory sleeve drill, see page 89

Order no.	PU
9 128 172	1 ea.



- ▶ Practica 200
- ▶ For connecting front panels

## Practica 200 for ArciTech / InnoTech / InnoTech Atira



- ▶ For installing the front panel connector for
  - ArciTech / InnoTech / InnoTech Atira
  - Drawer and pot-and-pan drawer
- ▶ Plywood
- ▶ Hardened steel drilling bushes for 10 mm drill bit with depth setting ring
- ▶ ArciTech adjustment range
  - Side front panel overlay: up to -5 mm, up to +20 mm
  - Front panel height: up to +30 mm from bottom edge of drawer base
- ▶ InnoTech / InnoTech Atira adjustment range
  - Side front panel overlay: up to -6 mm, up to +20 mm
  - Front panel height: up to +35 mm from bottom edge of drawer base

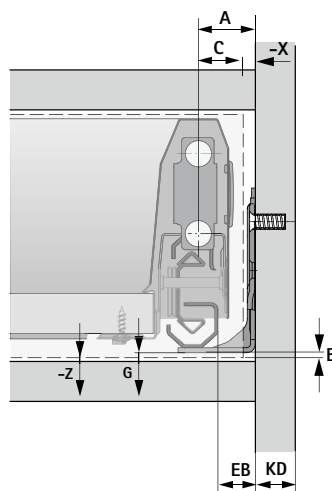
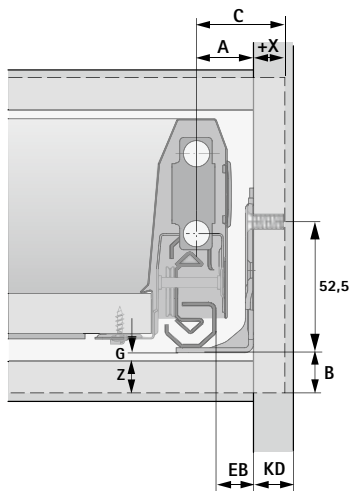
Order no.	PU
9 162 018	1 ea.

## Planning dimensions

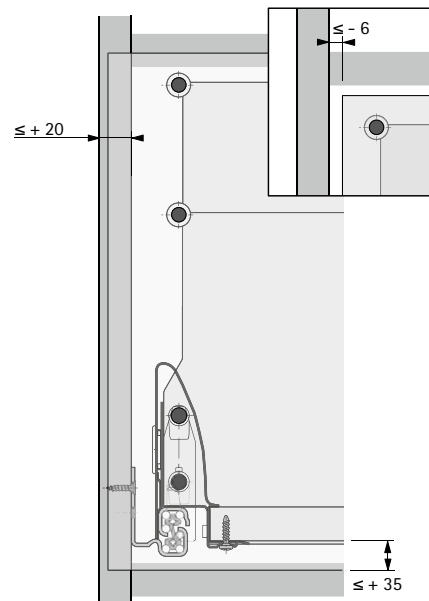
<http://www.hettich.com/short/5b9550>



ArciTech



InnoTech / InnoTech Atira





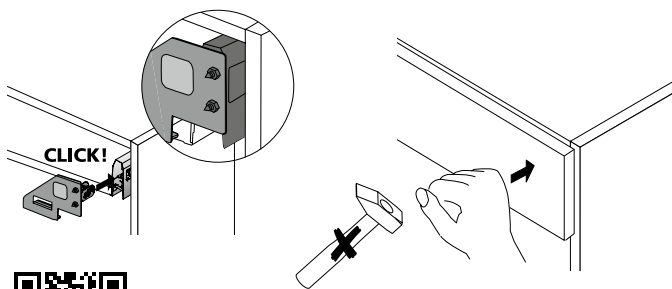
### BlueJig AT



- For marking the holes for fitting ArciTech front panel connector
- Steel

Set comprises:  
 ► 2 BlueJig AT (right / left)

Order no.	PU
9 163 229	1 set



<http://www.hettich.com/short/731f6e>

### Knock in tool for ArciTech front panel connector



- For knock in assembly of the ArciTech drawer front connector
- For knock in assembly of the ArciTech drawer front connector for drawer side profile

Type	Order no.	PU
Drawer side profile height 94 / 126 mm	9 127 211	1 ea.

### Knock in tool for ArciTech railing front connector



- For knock in assembly of the ArciTech drawer front connector for lengthwise railing

Order no.	PU
9 140 129	1 ea.

# Wood drill bit with cylindrical shaft

## ▶ Sleeve drill

### Sleeve drill



- ▶ Minimal drill wear as the drill bit does not come into contact with the jig
- ▶ Precision drill bit guidance through sleeve
- ▶ Adjustable drill depth stop
- ▶ Can be used with Accura, Practica, Lift Advanced drilling jigs

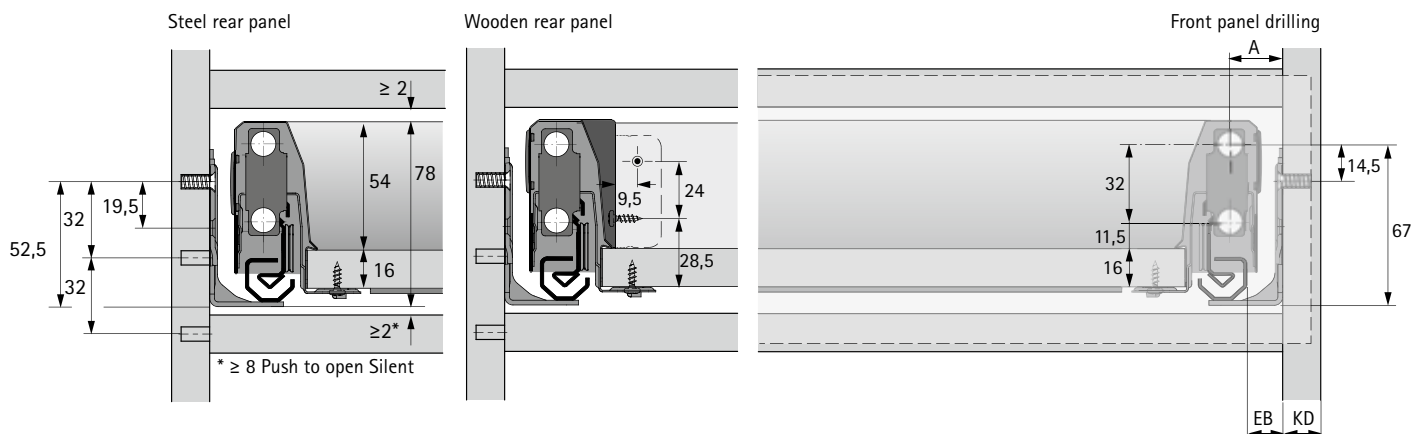
Article	Diameter mm	Order no.	PU
Sleeve drill	10	<b>0 078 096</b>	1 ea.
Spare drill bit without sleeve	10	<b>0 079 005</b>	1 ea.

# ArciTech double walled drawer system



- ▶ Drawer, height 78 mm
- ▶ Technical Information

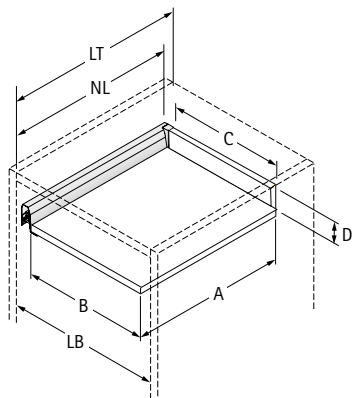
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

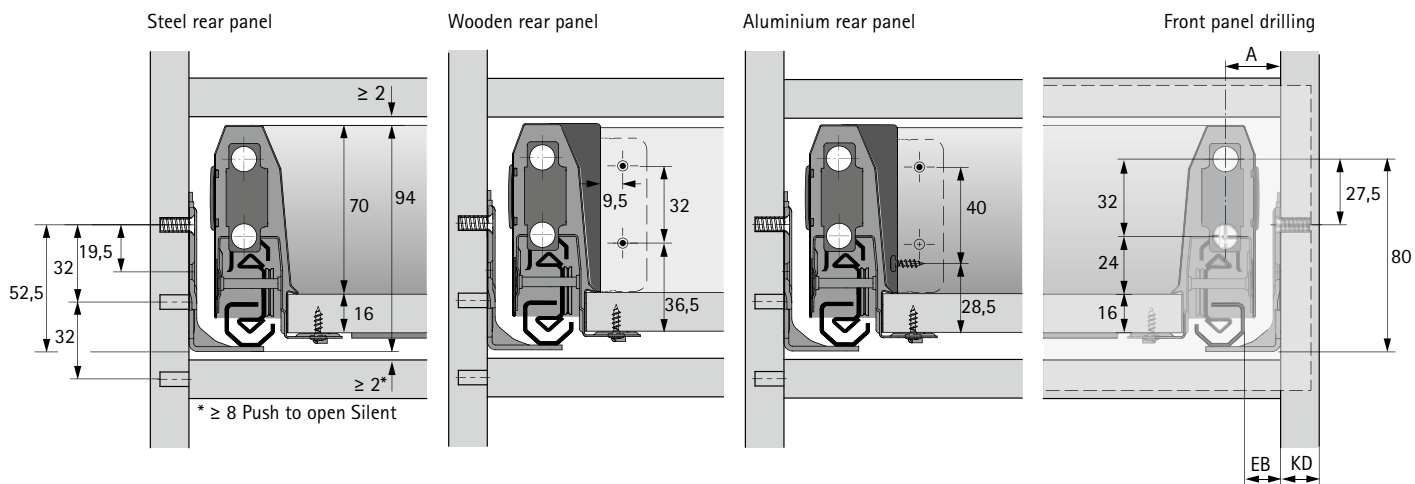
## Dimensions for cutting to size



Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	68,5

- ▶ Drawer, height 94 mm
- ▶ Technical Information

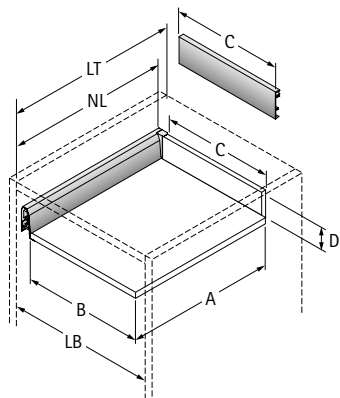
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



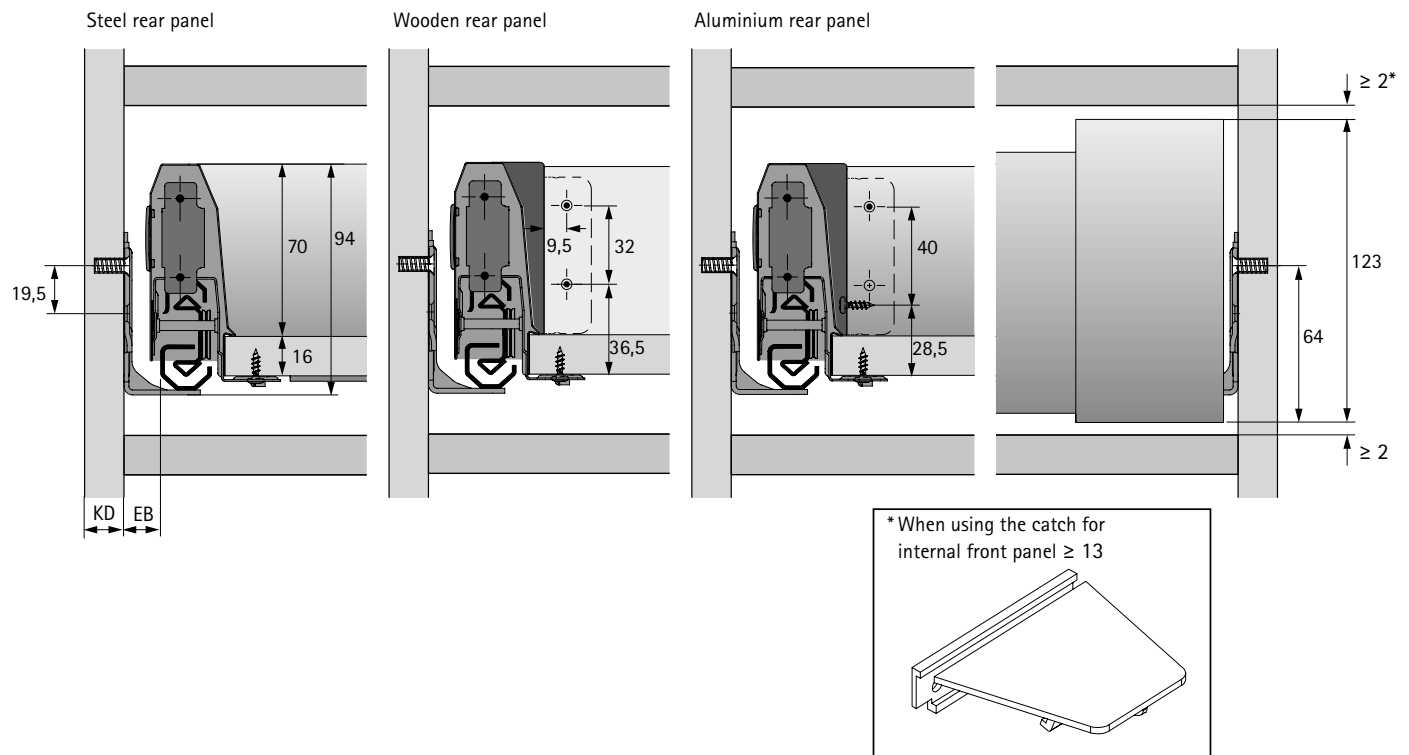
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	84,5

# ArciTech double walled drawer system



- ▶ Internal drawer, height 94 mm
- ▶ Technical Information

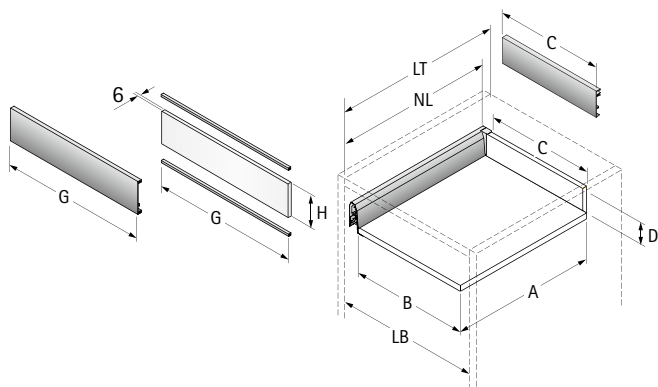
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

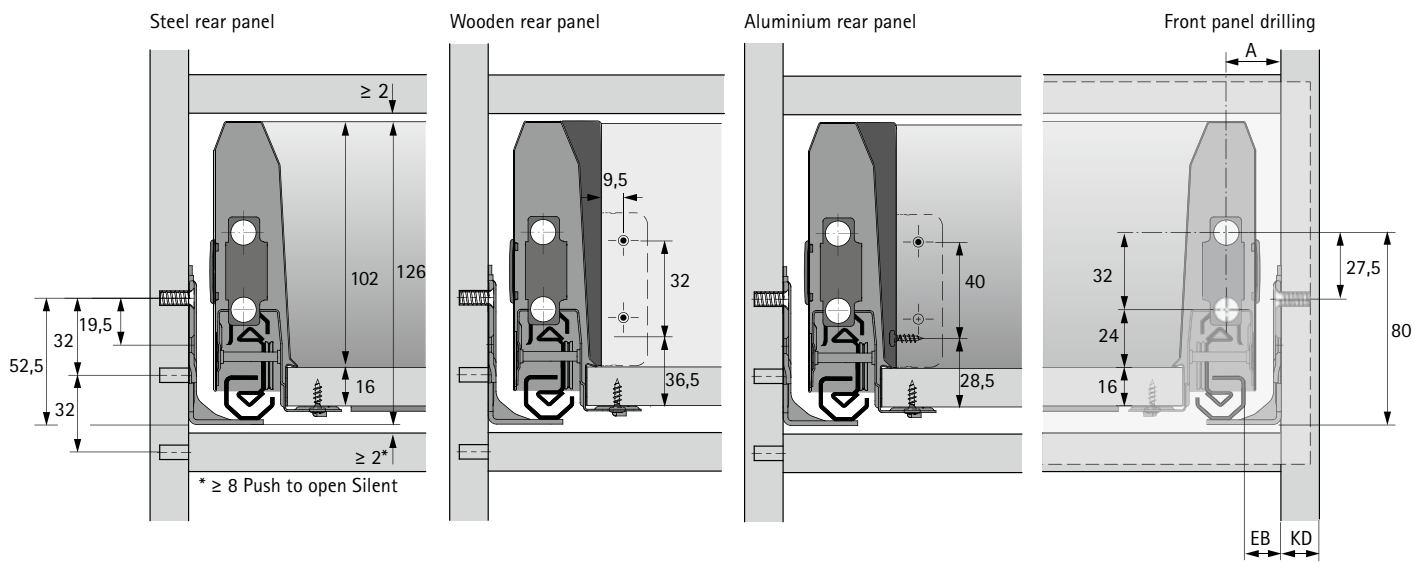
## Dimensions for cutting to size



Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	84.5
G	LB - 2 x EB - 62
H	105.5

- ▶ Drawer, height 126 mm
- ▶ Technical Information

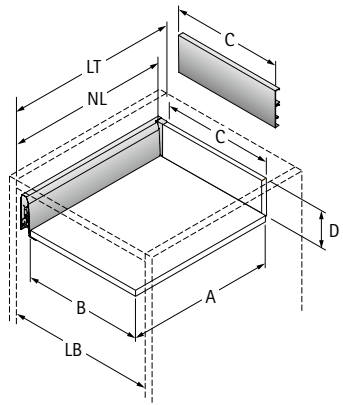
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



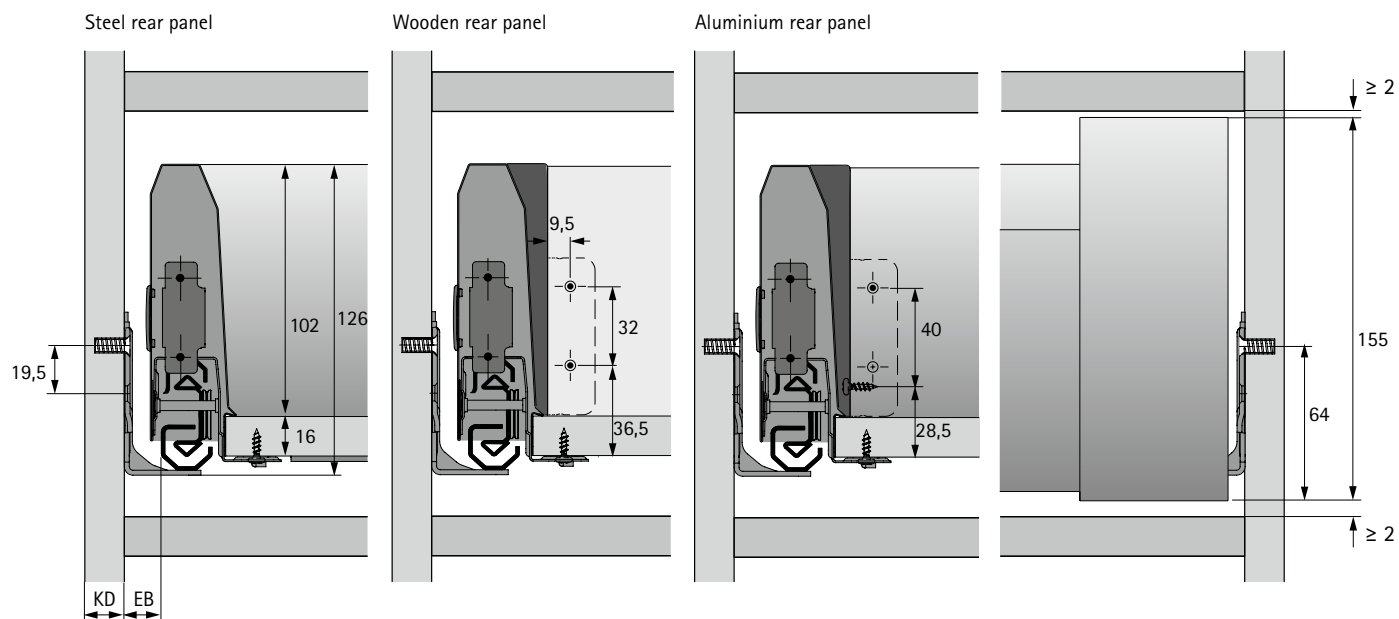
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	116,5

# ArciTech double walled drawer system



- ▶ Internal drawer, height 126 mm
- ▶ Technical Information

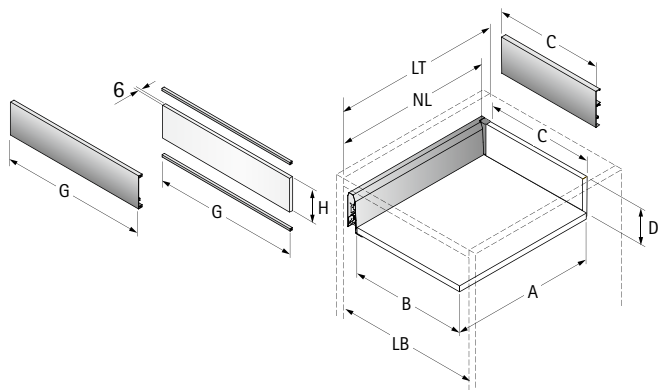
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	116.5
G	LB - 2 x EB - 62
H	105.5

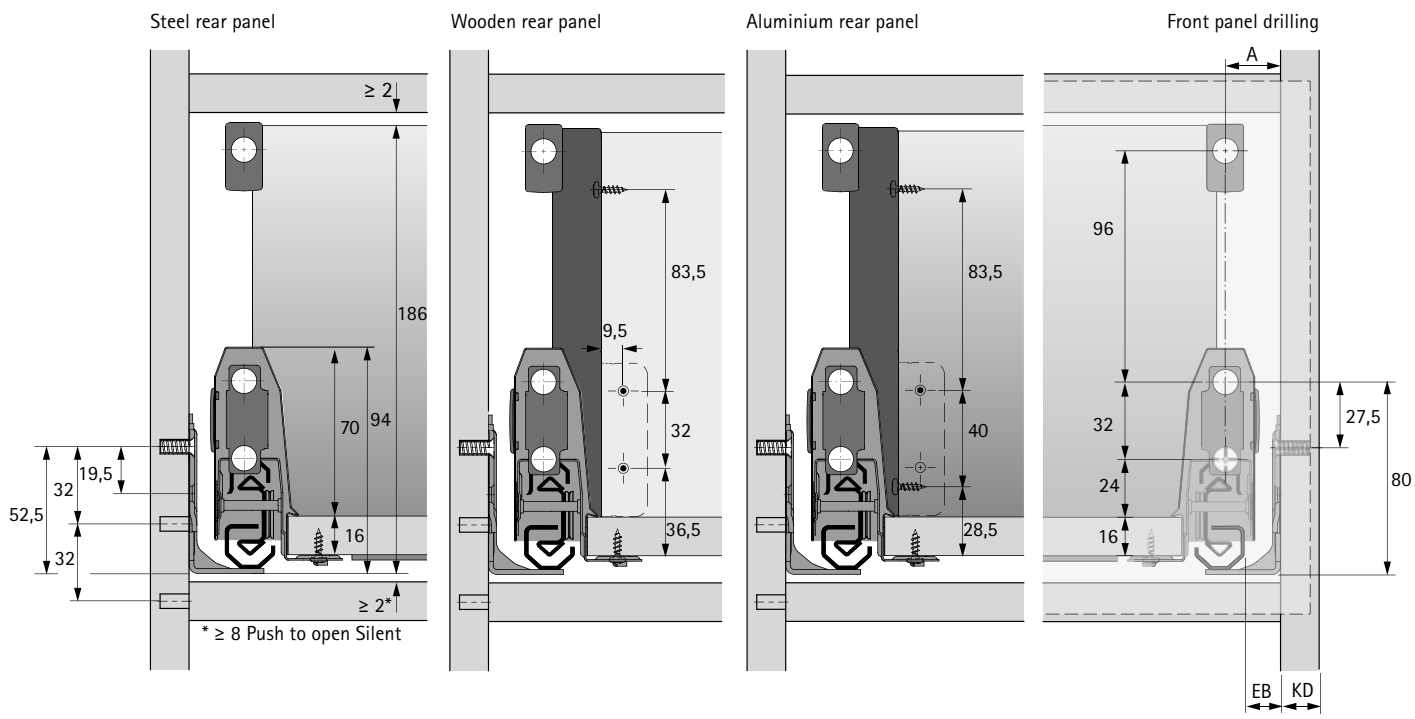


# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 186 mm, drawer side profile height 94 mm
- ▶ Technical Information

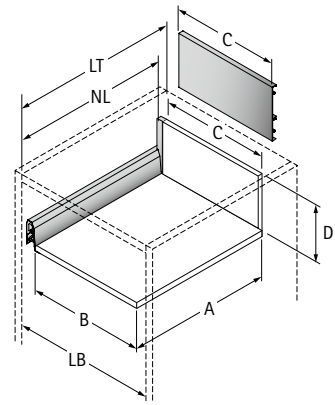
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



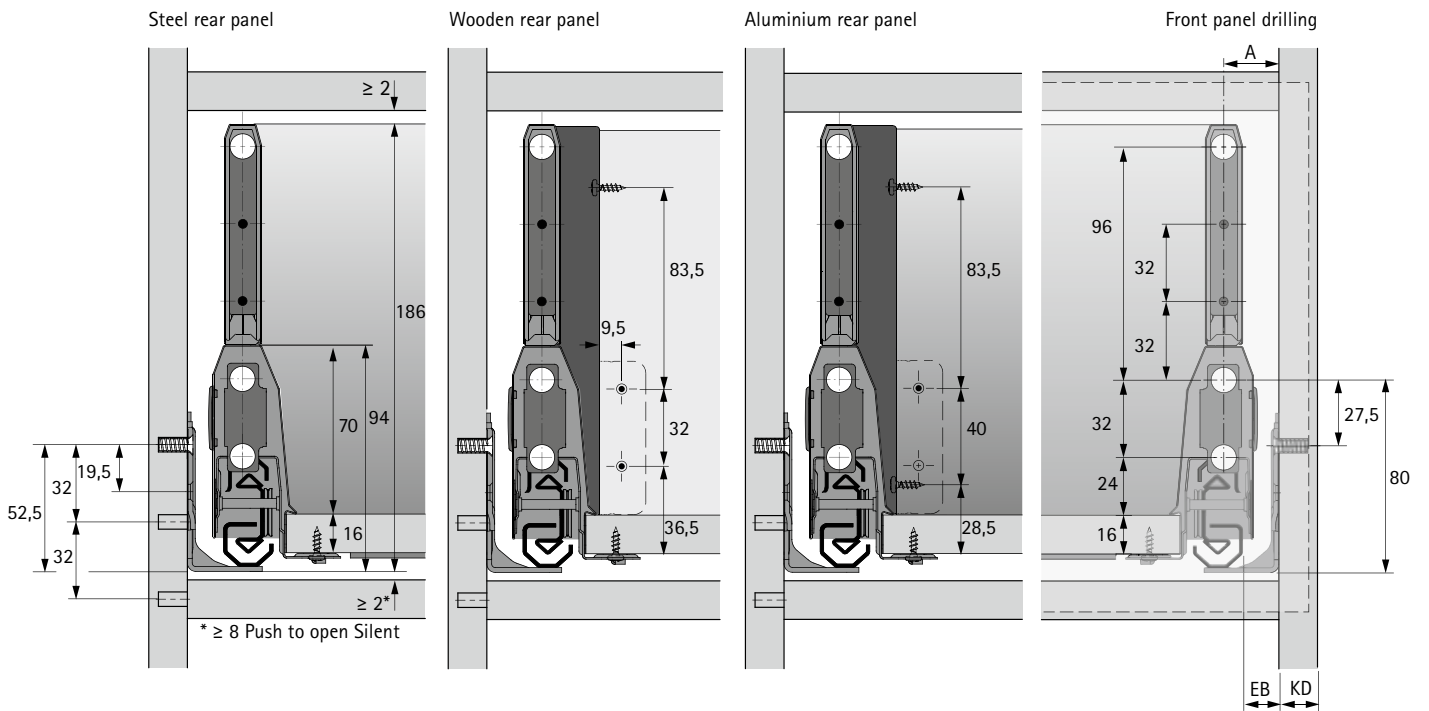
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with DesignSide / TopSide, height 186 mm, drawer side profile height 94 mm
- ▶ Technical Information

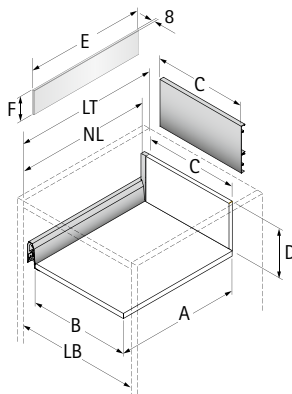
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



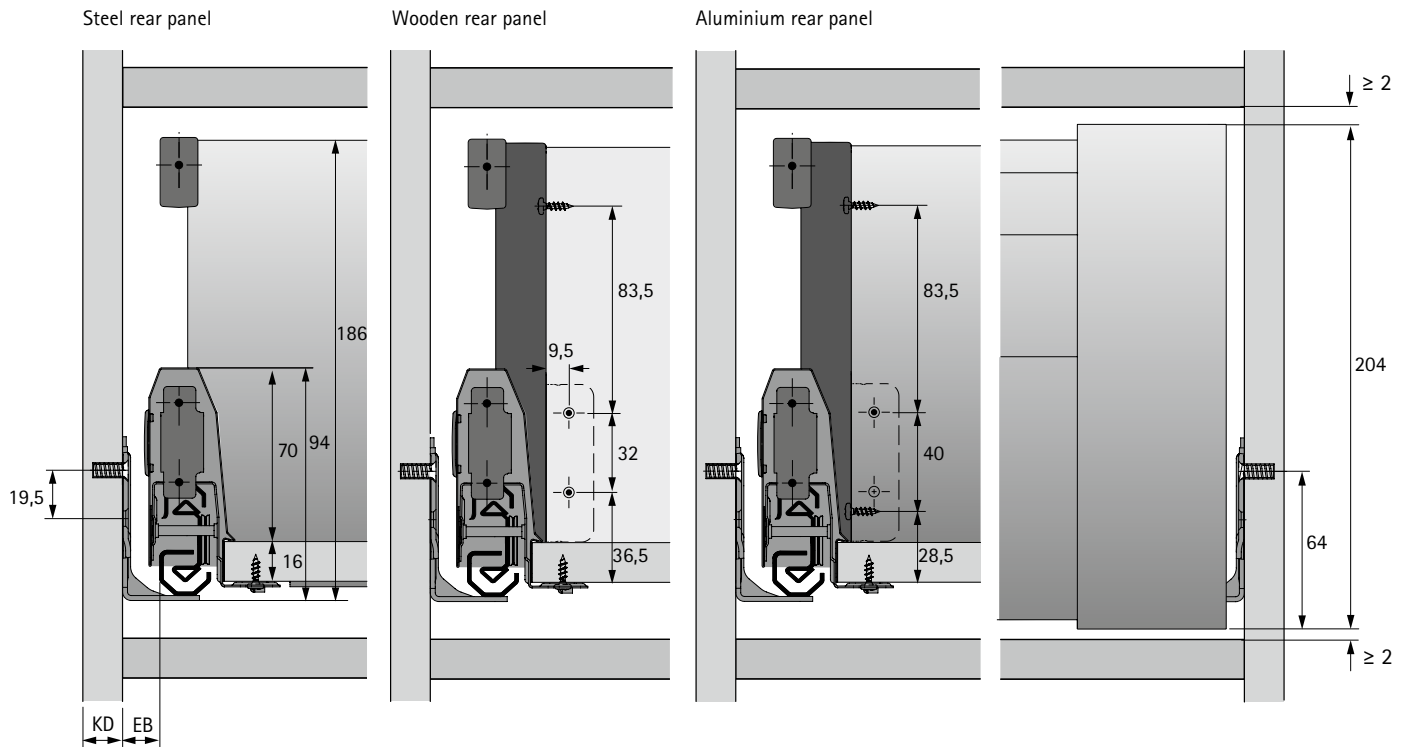
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176
E	NL - 46
F	89

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with railing, height 186 mm, drawer side profile height 94 mm
- ▶ Technical Information

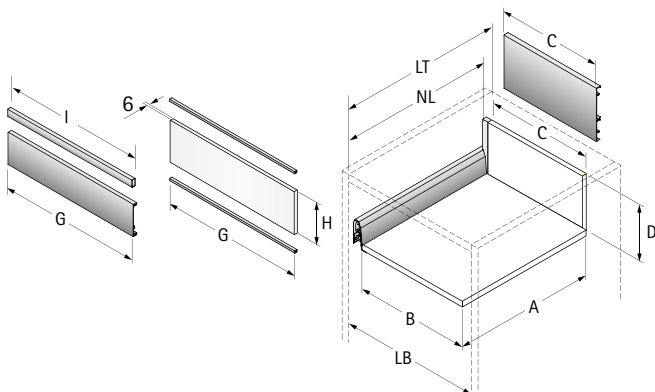
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



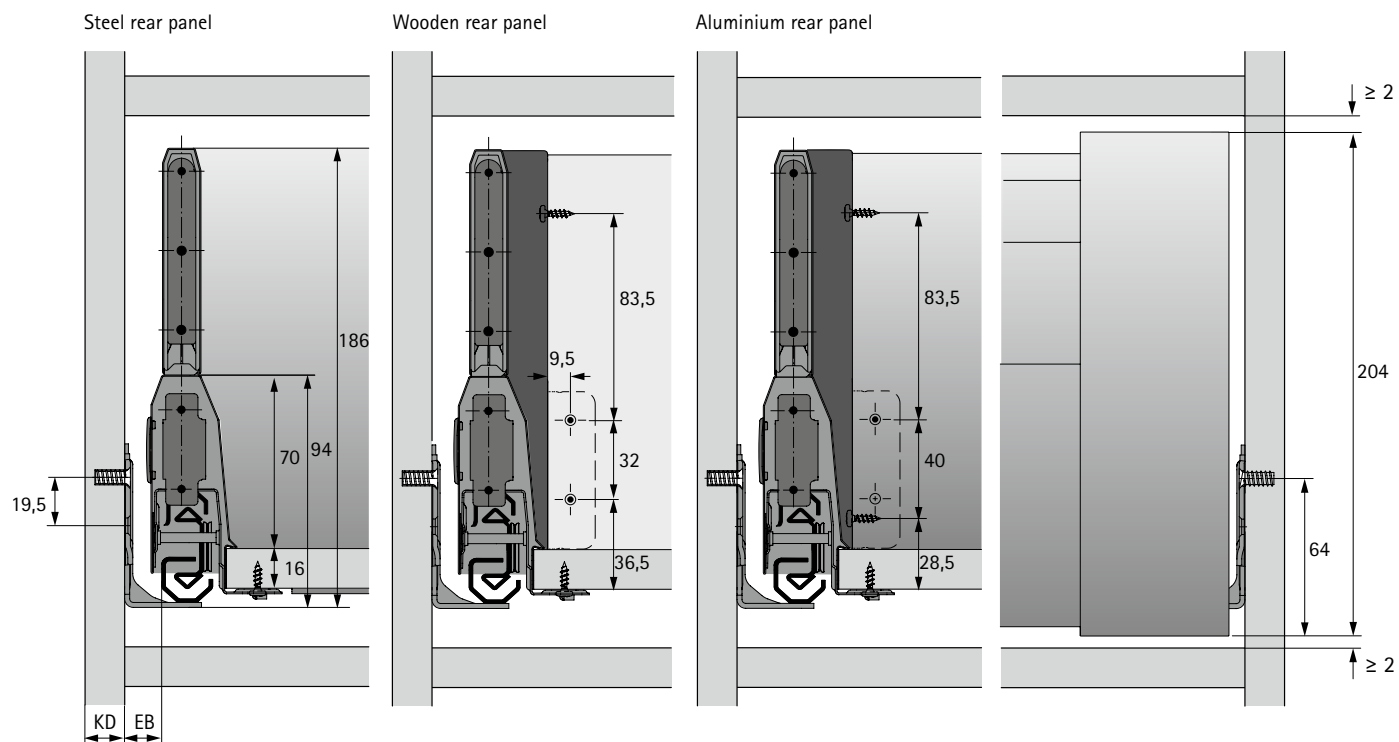
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66.5

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with DesignSide / TopSide, height 186 mm, side-profile height 94 mm
- ▶ Technical Information

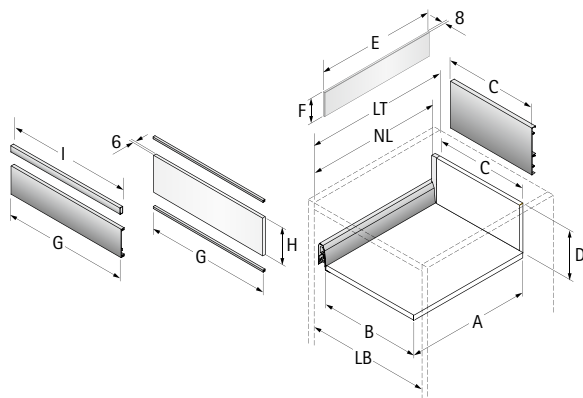
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



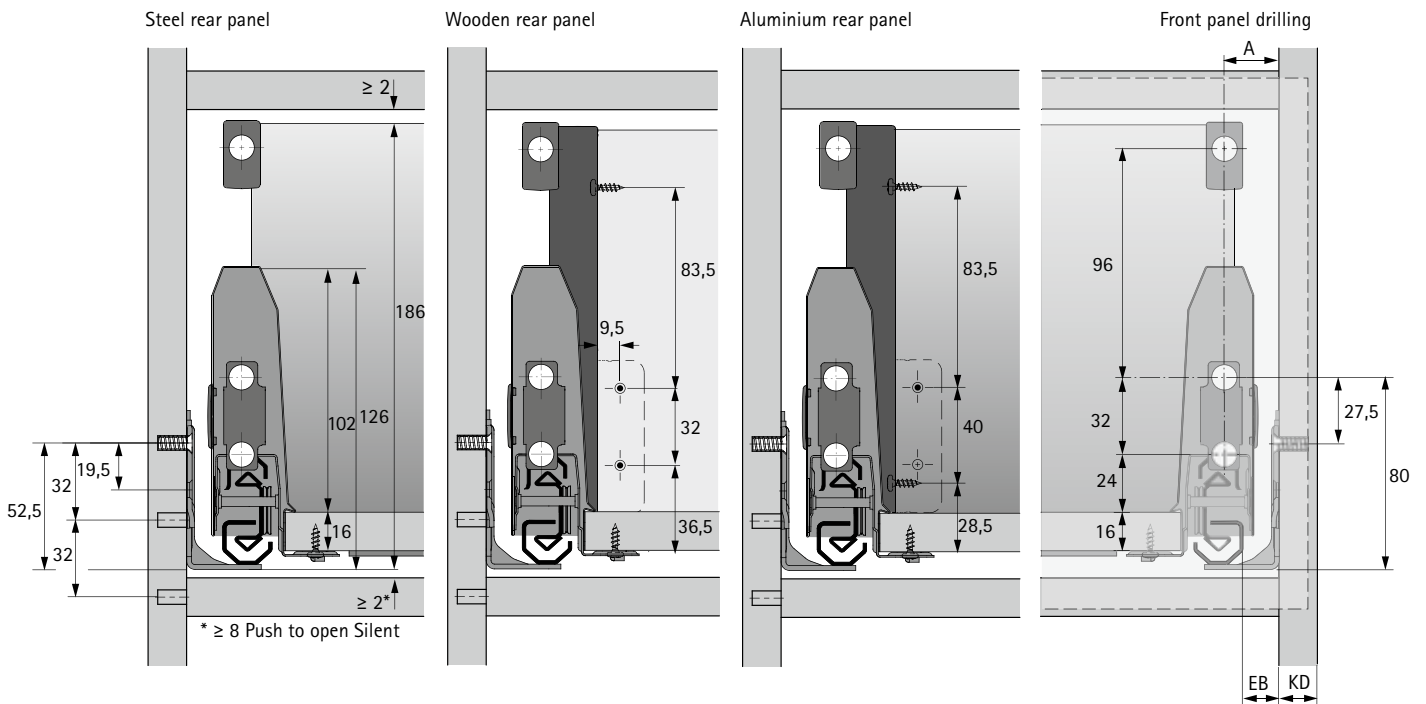
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176
E	NL - 46
F	89
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66.5

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 186 mm, side profile height 126 mm
- ▶ Technical Information

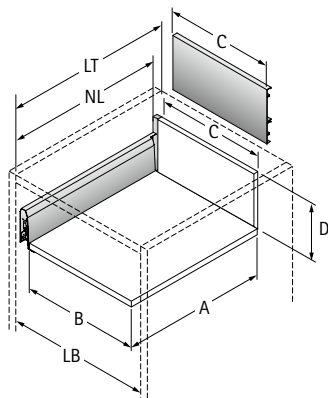
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



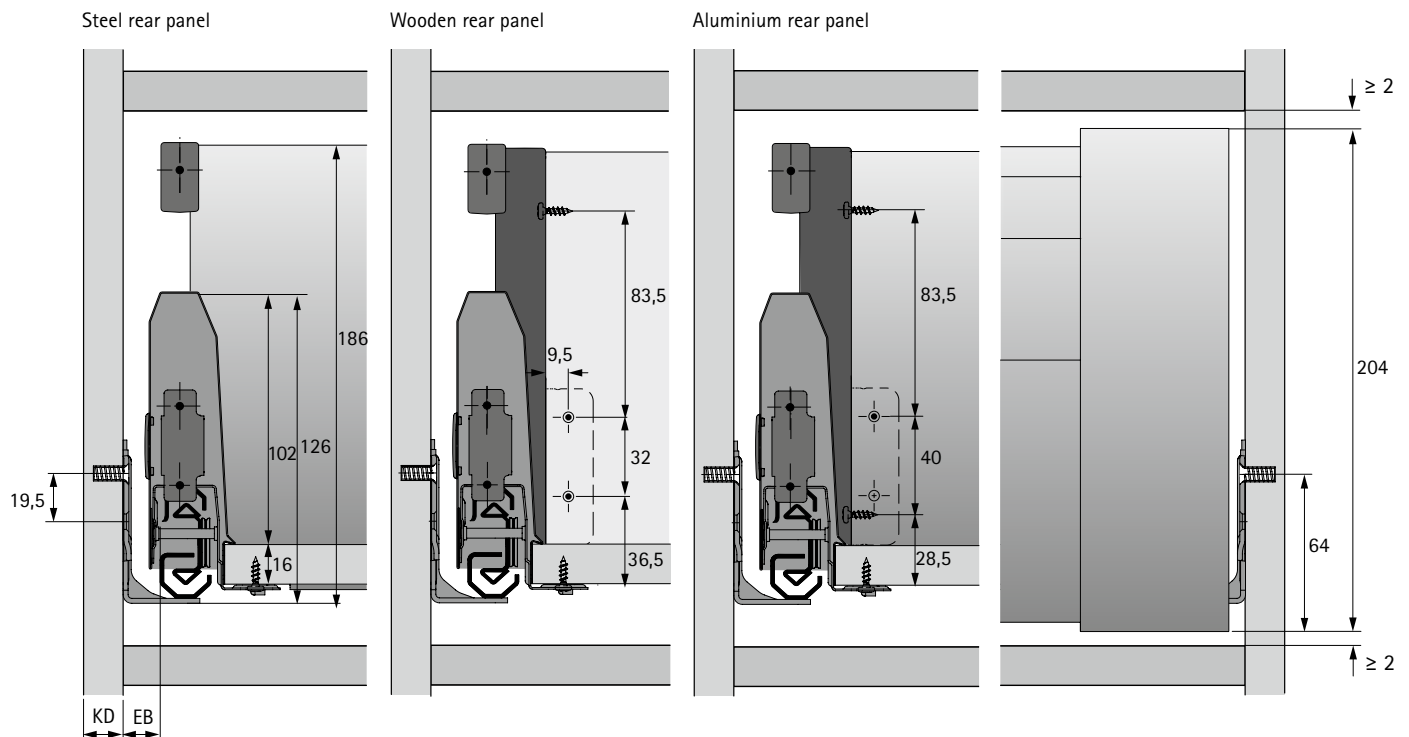
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with railing, height 186 mm, drawer side profile height 126 mm
- ▶ Technical Information

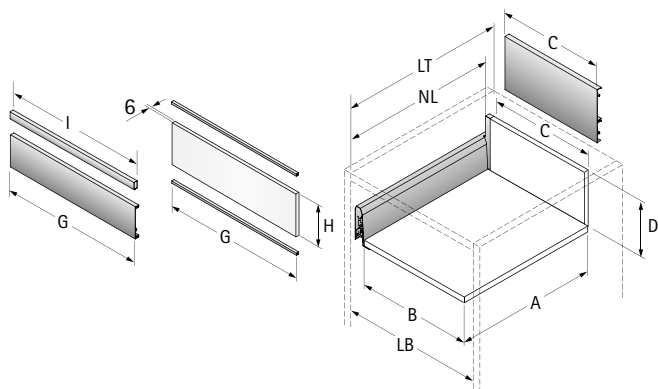
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



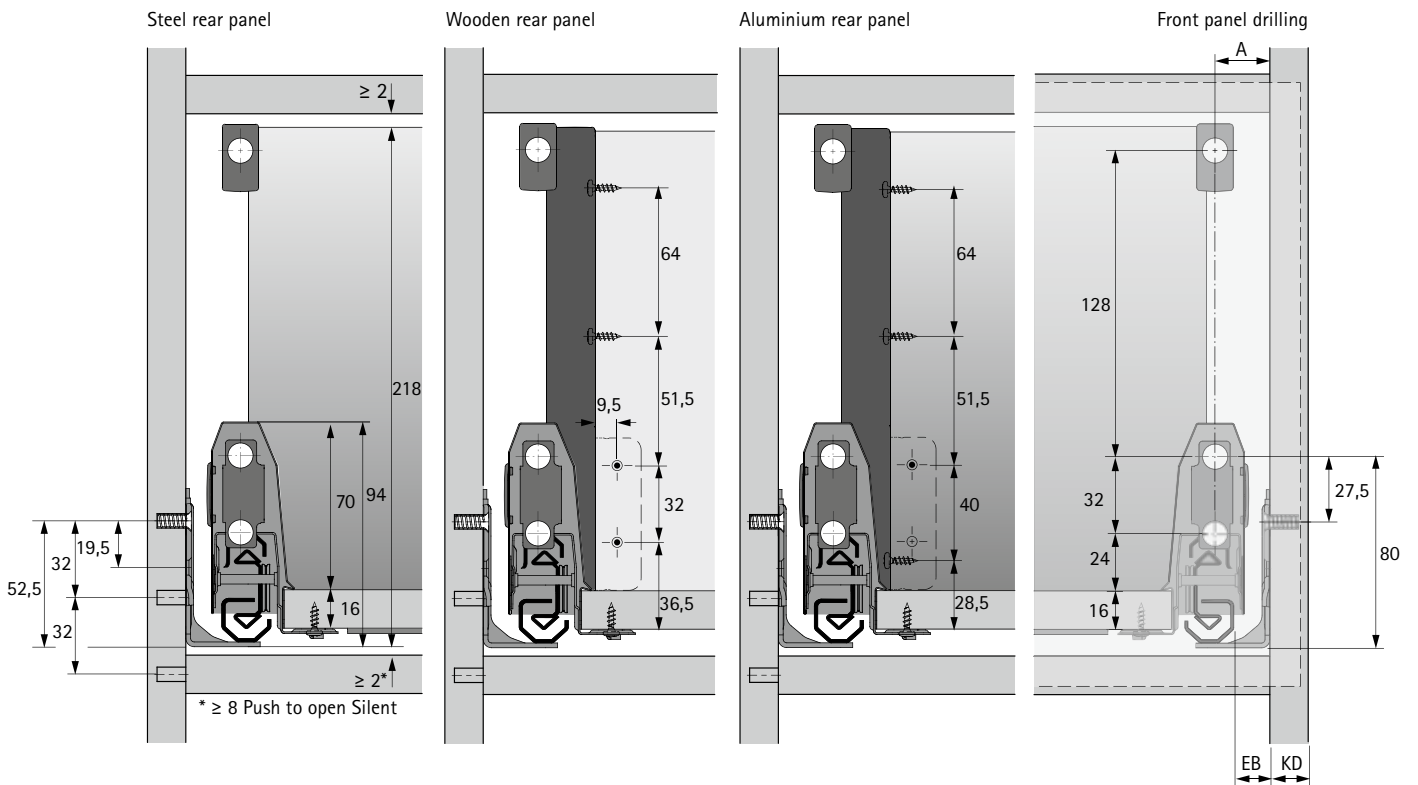
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	176
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66.5

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 218 mm, side profile height 94 mm
- ▶ Technical Information

## Planning dimensions

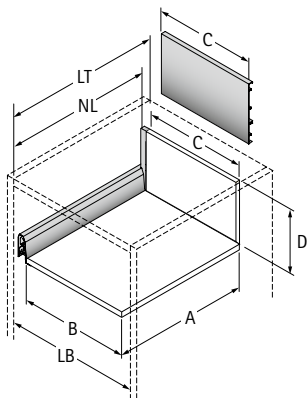


A second railing can be installed at a space of 64 mm below the upper railing.

## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



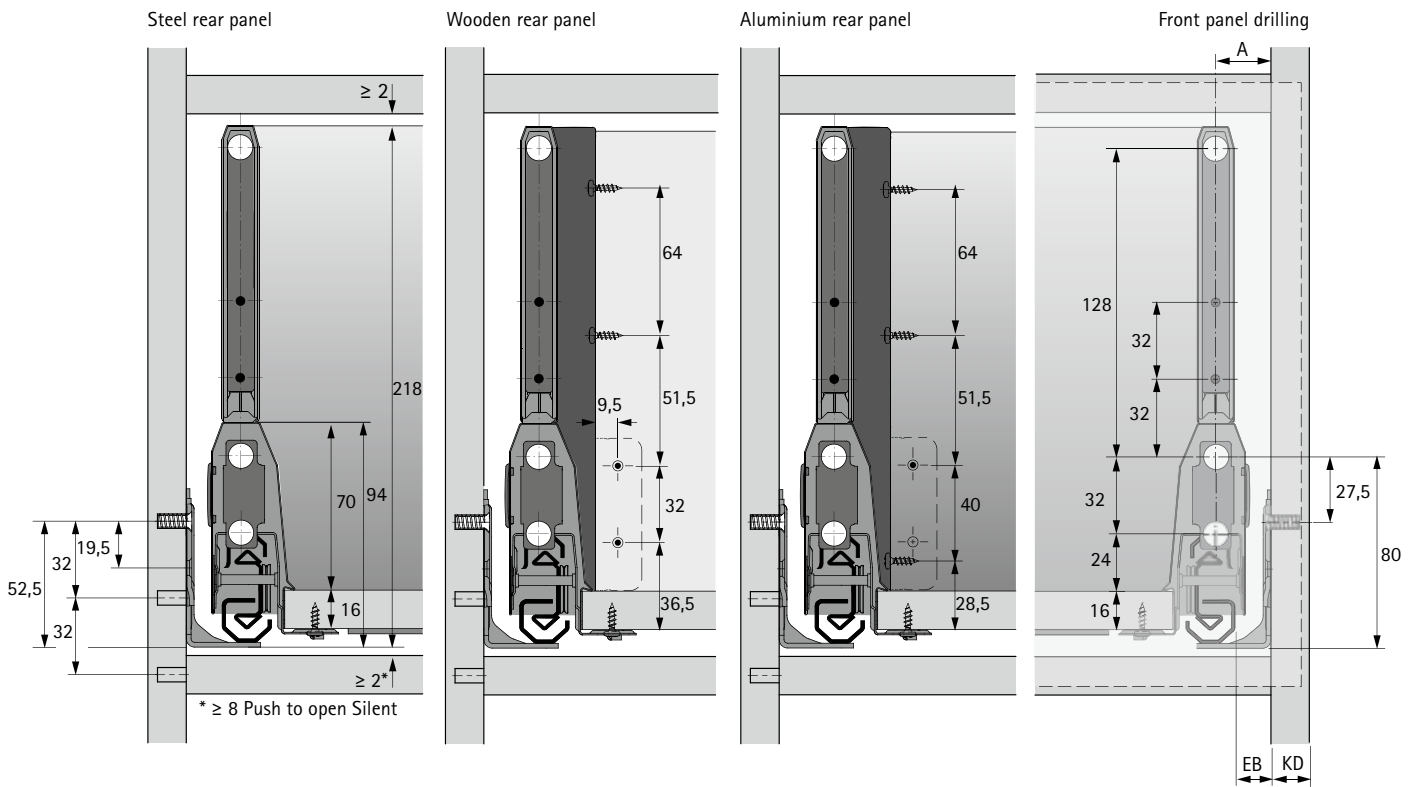
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	208

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with DesignSide / TopSide, height 218 mm, drawer side profile height 94 mm
- ▶ Technical Information

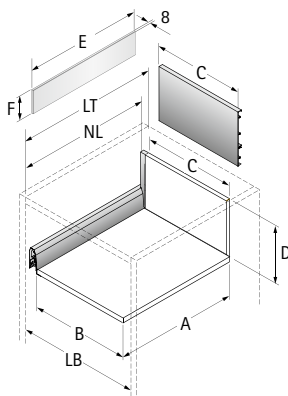
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	208
E	NL - 46
F	121

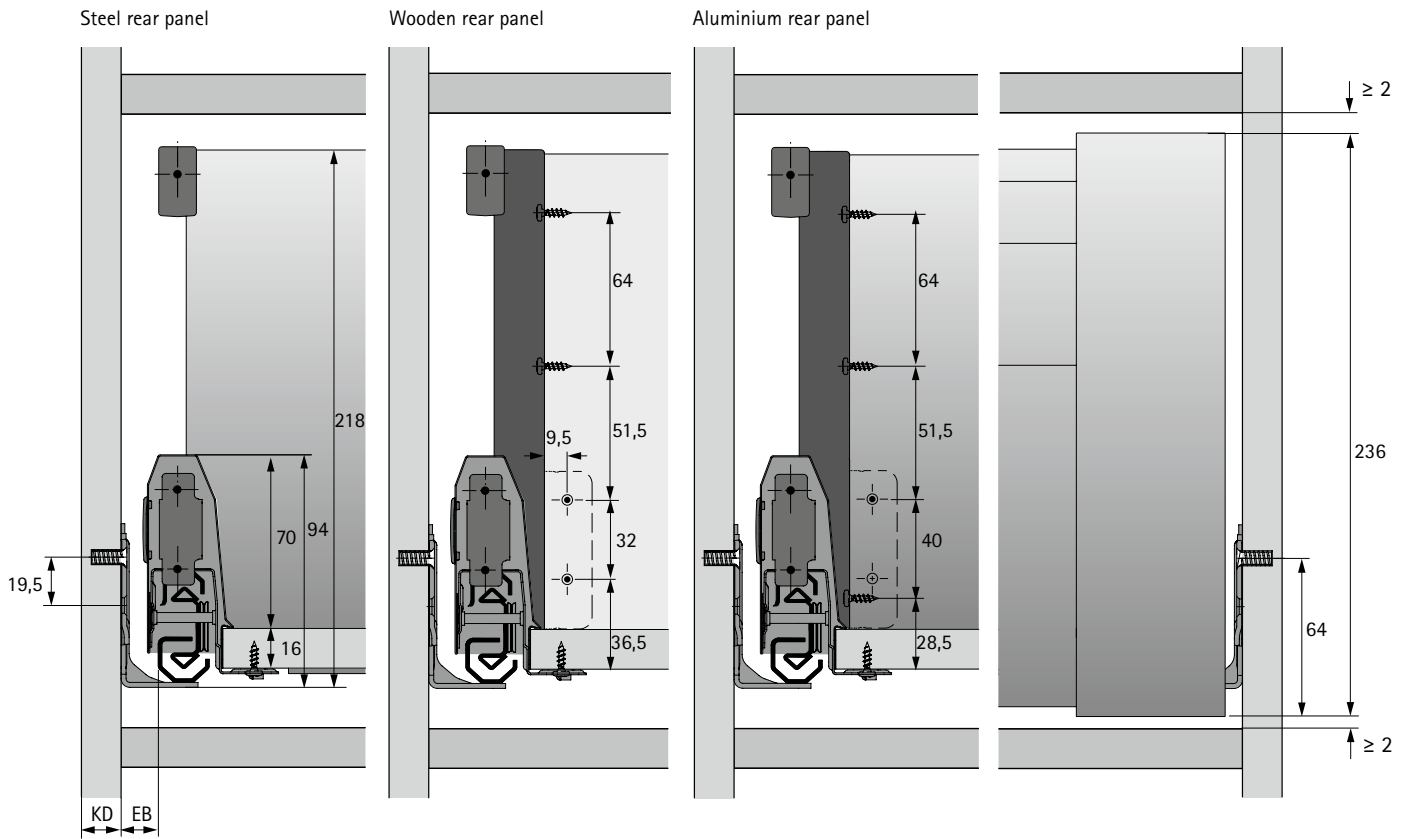


# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with railing, height 218 mm, drawer side profile height 94 mm
- ▶ Technical Information

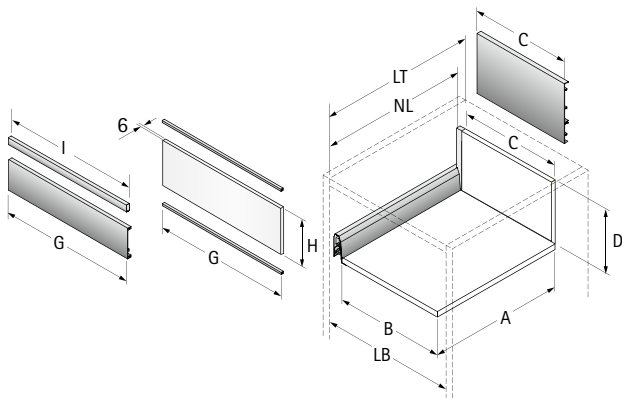
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



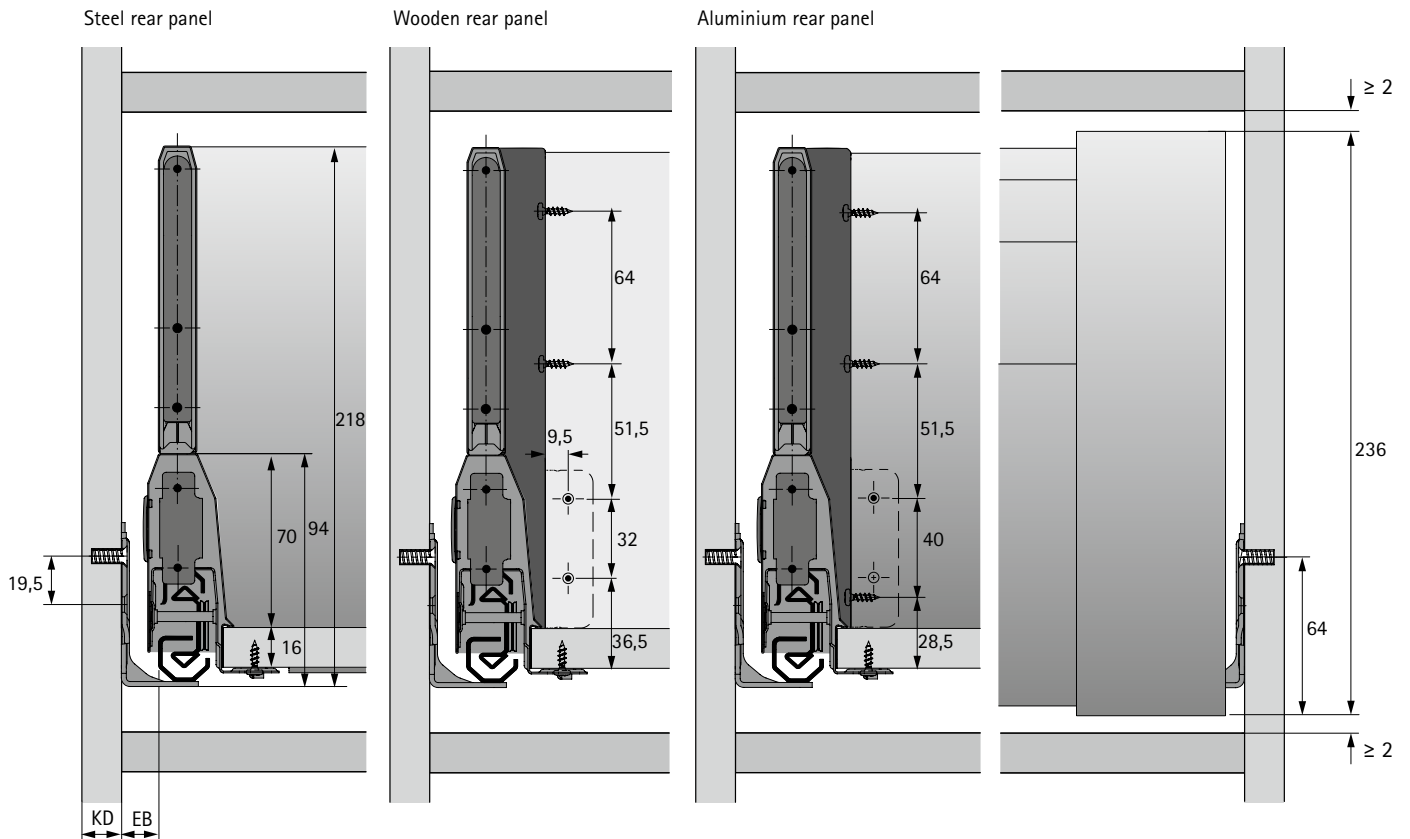
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	208
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66.5

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with DesignSide / TopSide, height 218 mm, drawer side profile height 94 mm
- ▶ Technical Information

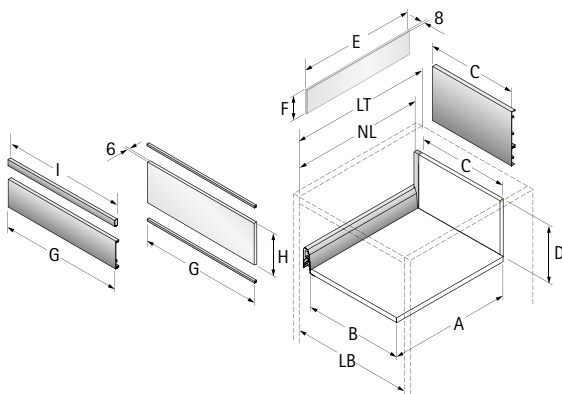
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



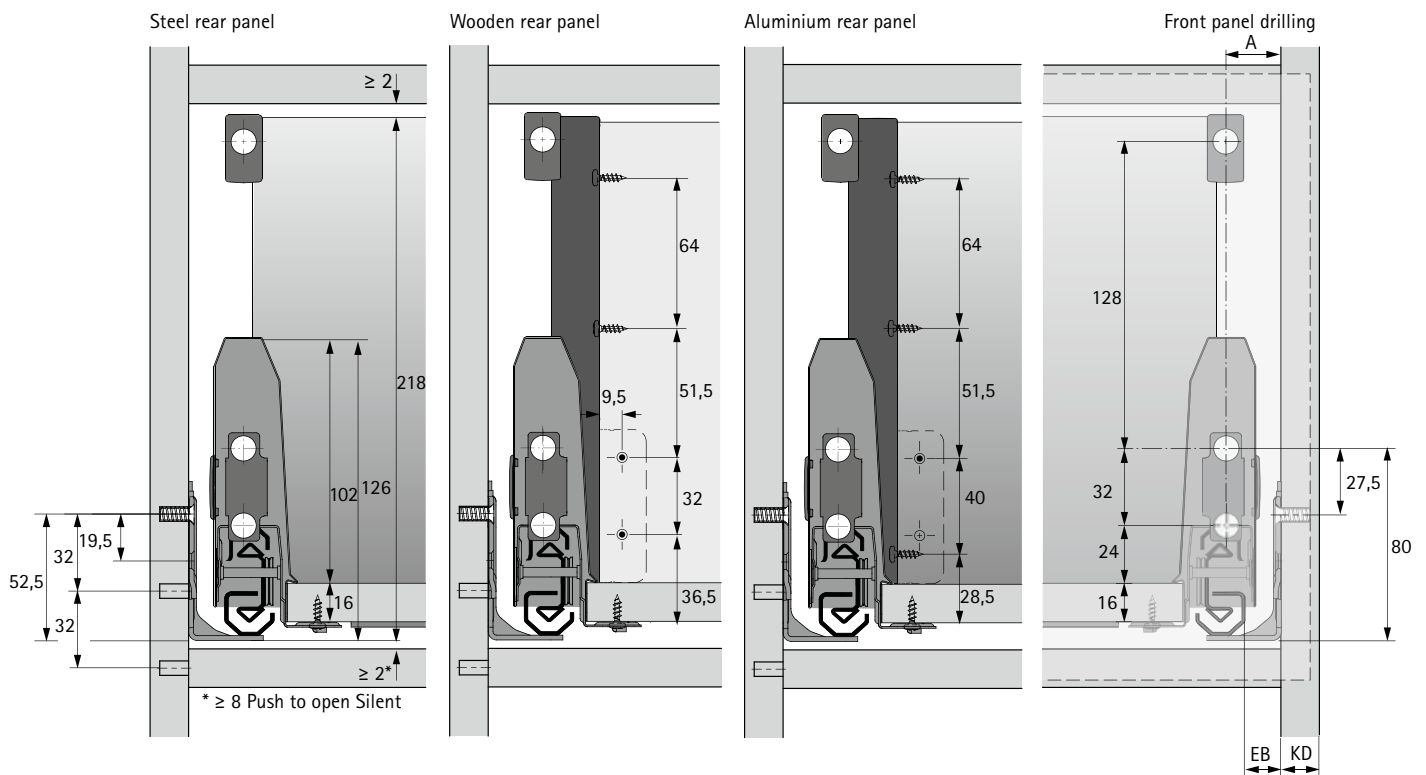
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	208
E	NL - 46
F	121
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66.5

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 218 mm, side profile height 126 mm
- ▶ Technical Information

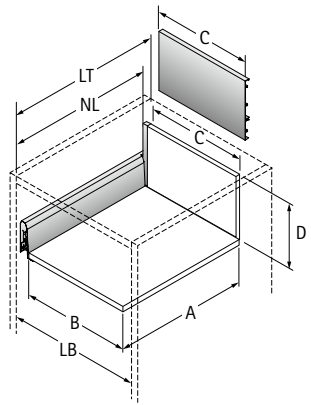
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



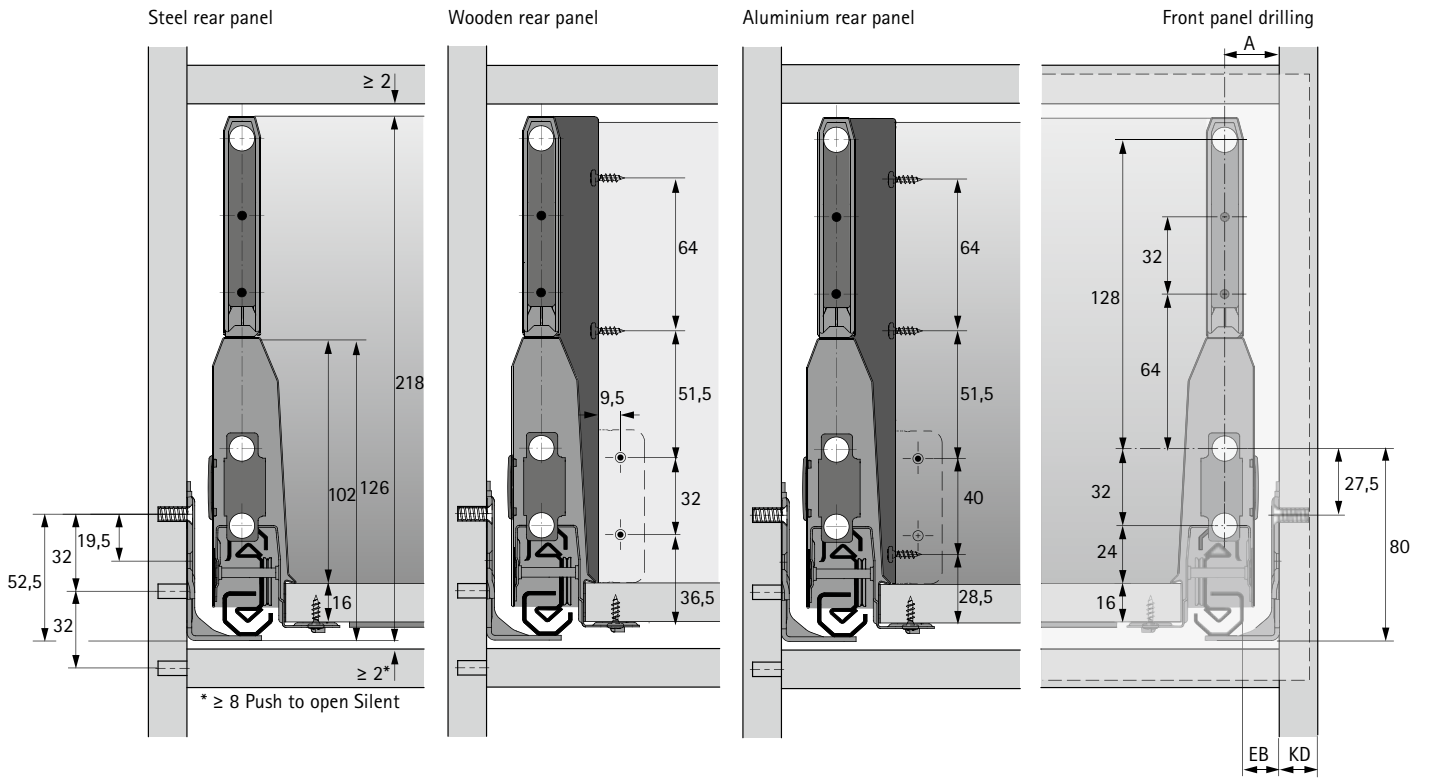
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	208

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with DesignSide / TopSide, height 218 mm, drawer side profile height 126 mm
- ▶ Technical Information

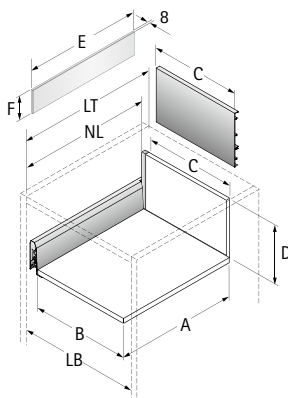
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



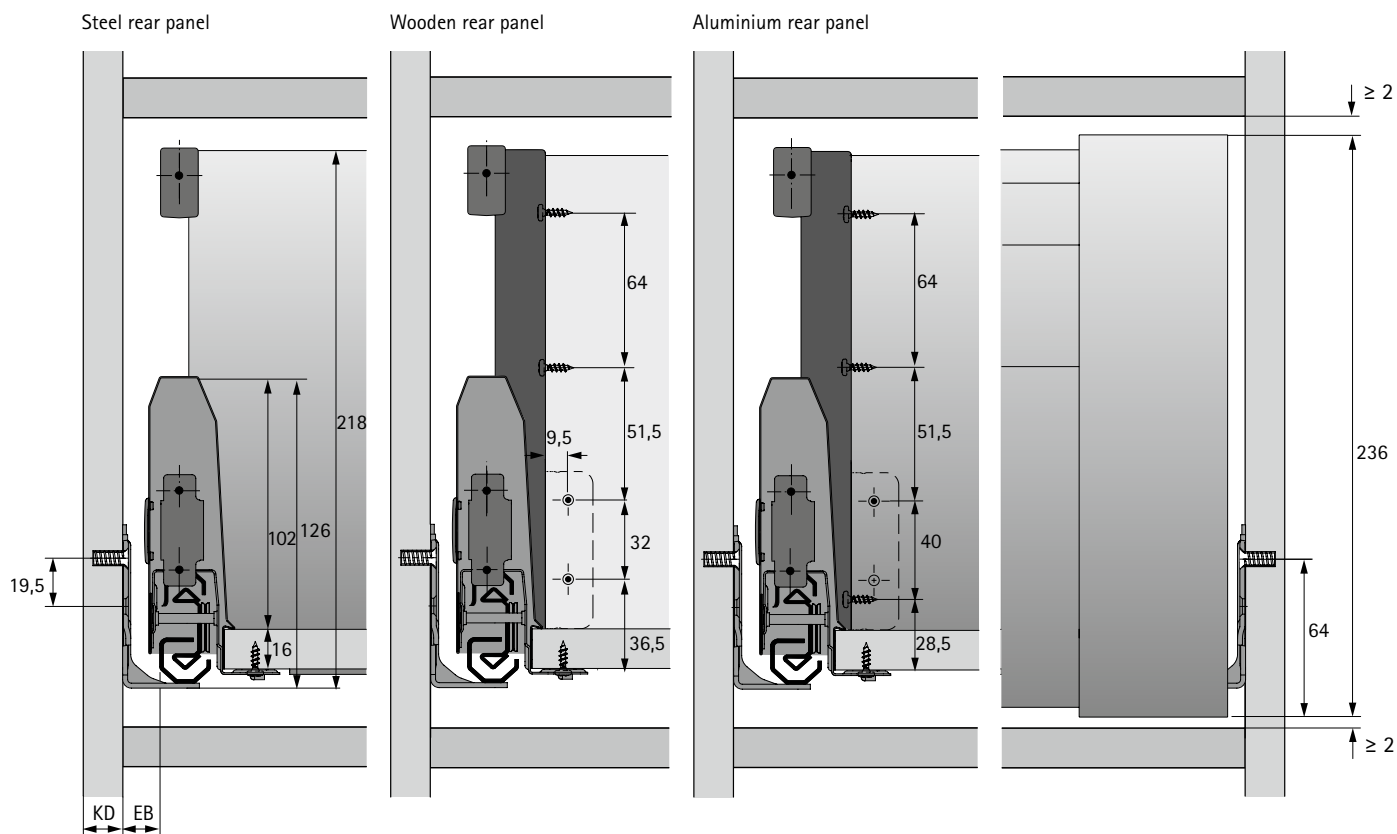
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	208
E	NL - 46
F	89

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with railing, height 218 mm, drawer side profile height 126 mm
- ▶ Technical Information

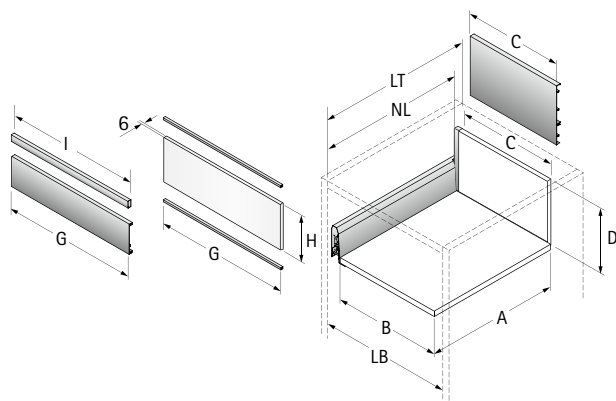
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



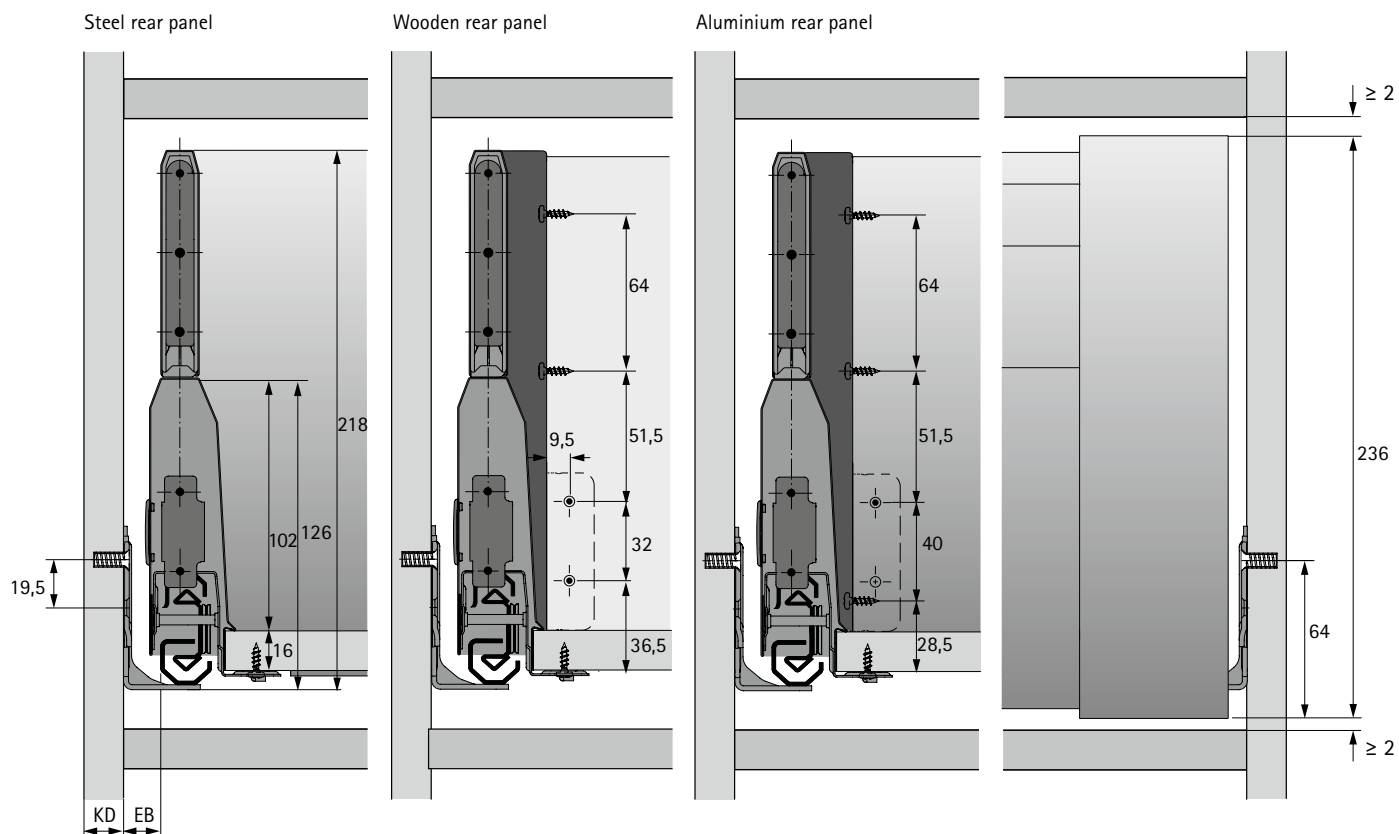
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	208
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66,5

# ArciTech double walled drawer system



- ▶ Internal pot-and-pan drawer with DesignSide / TopSide, height 218 mm, side profile height 126 mm
- ▶ Technical Information

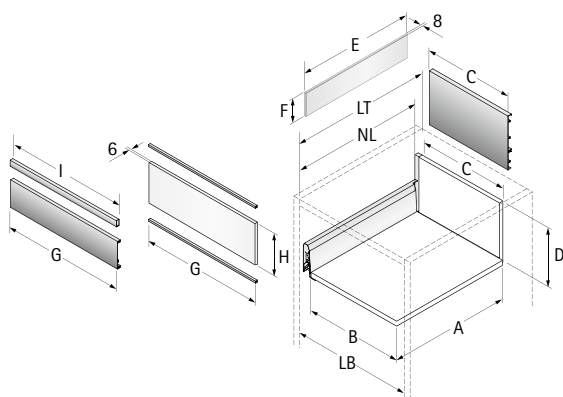
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15

## Dimensions for cutting to size



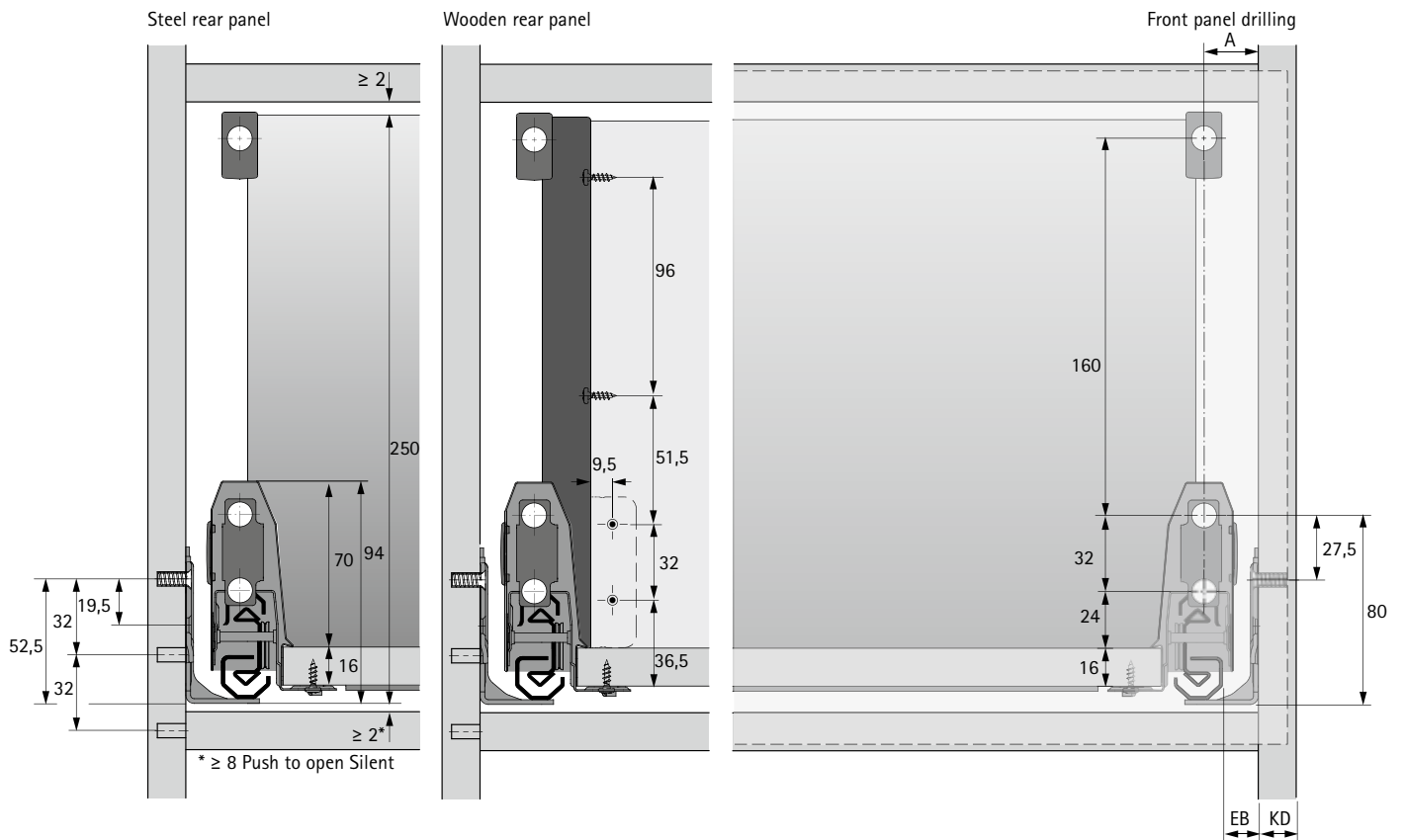
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	208
E	NL - 46
F	89
G	LB - 2 x EB - 62
H	157
I	LB - 2 x EB - 66,5

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 250 mm, side profile height 94 mm
- ▶ Technical Information

## Planning dimensions

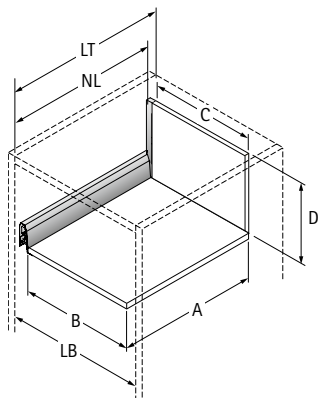


A second railing can be installed at a space of 64 mm below the upper railing.

## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



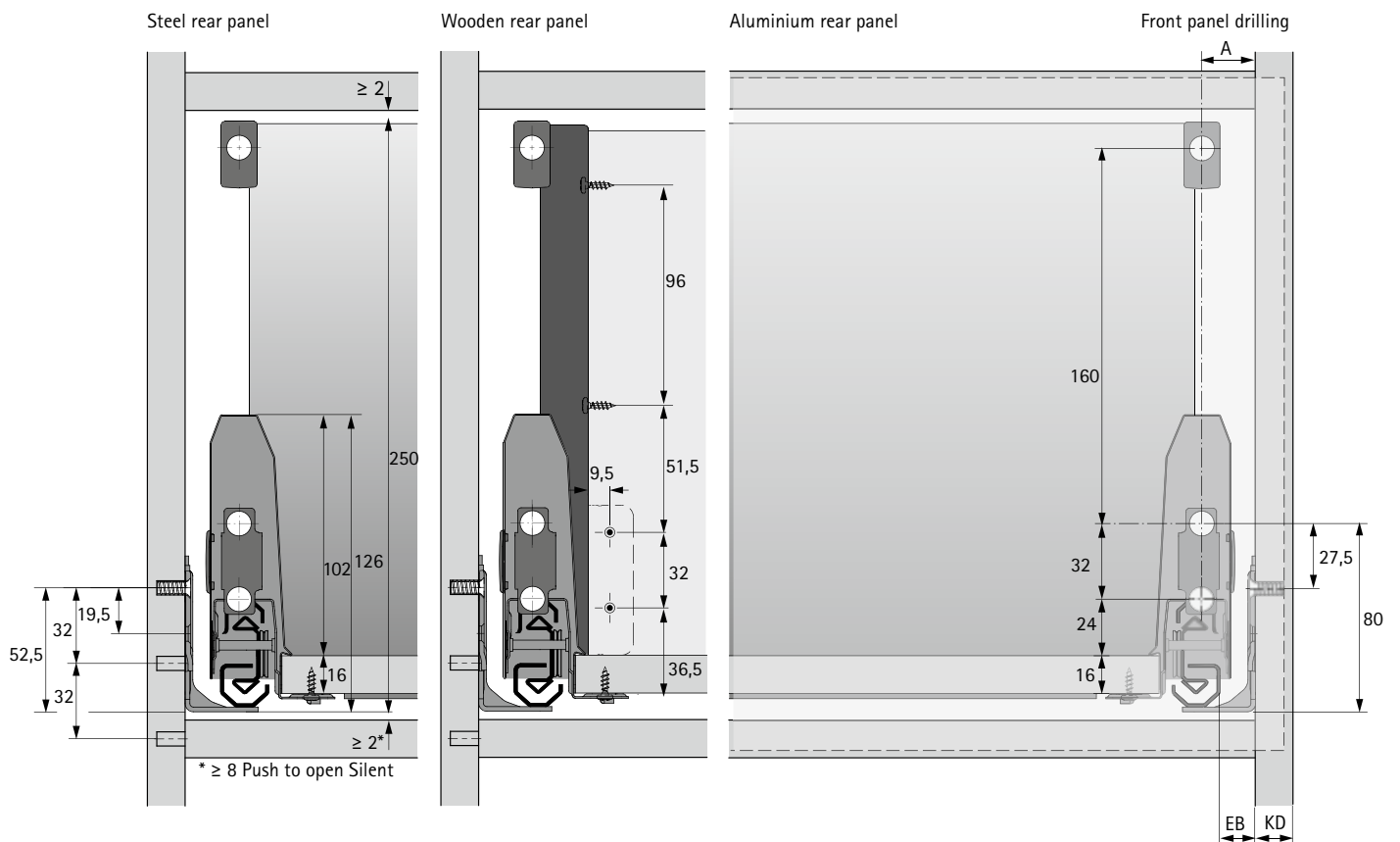
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C	LB - 2 x EB - 64
D	240

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 250 mm, side profile height 126 mm
- ▶ Technical Information

## Planning dimensions

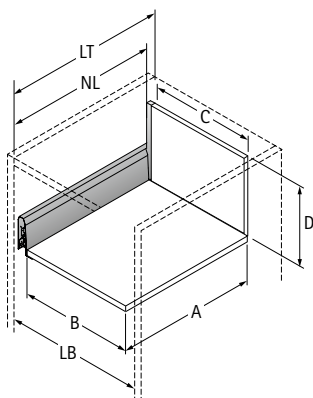


A second railing can be installed at a space of 64 mm below the upper railing.

## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	240

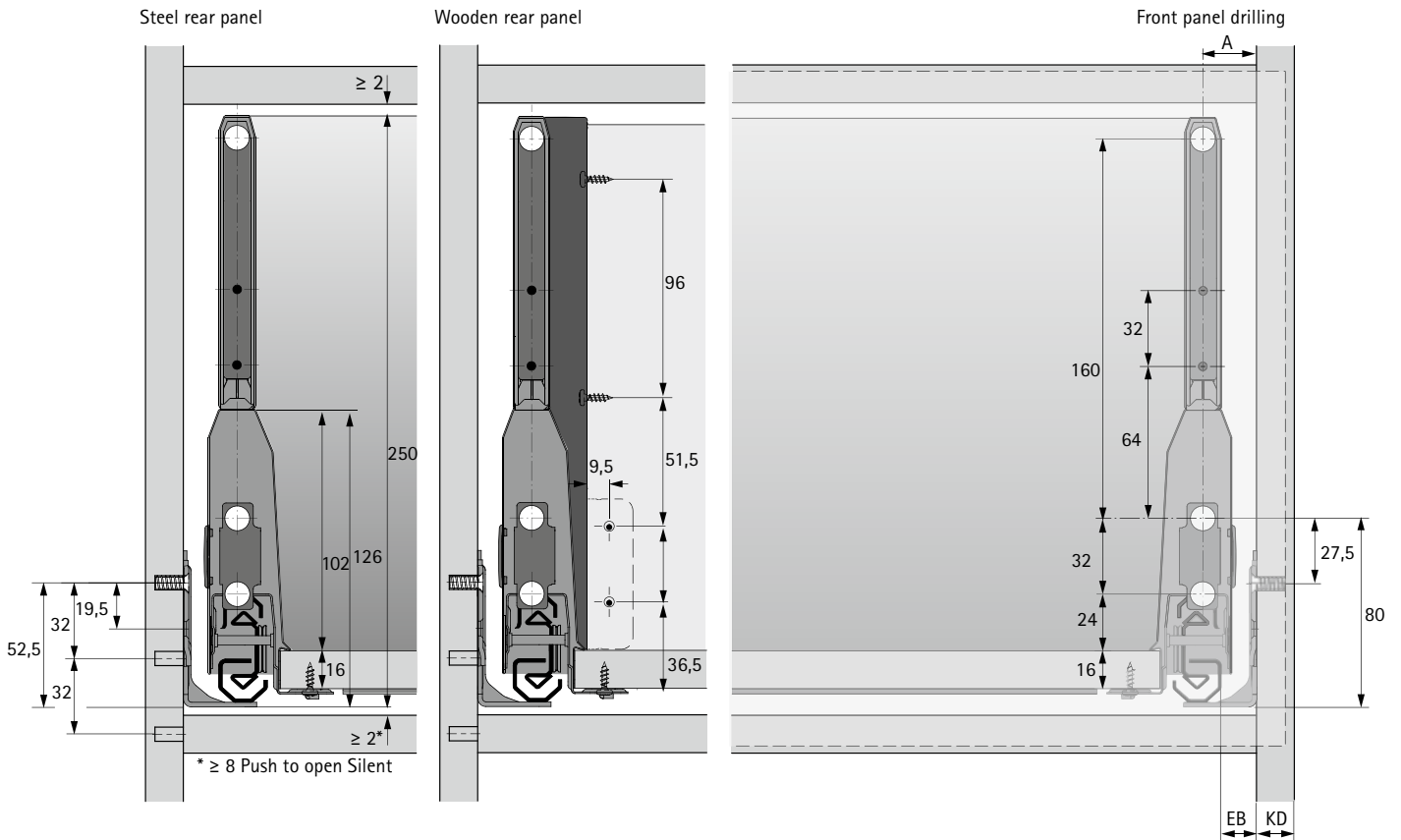


# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with DesignSide / TopSide, height 250 mm, drawer side profile height 126 mm
- ▶ Technical Information

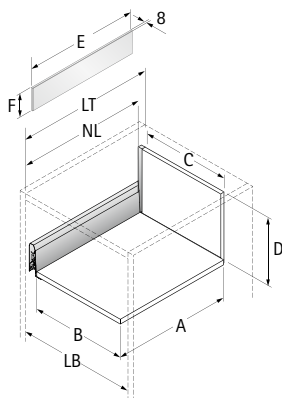
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



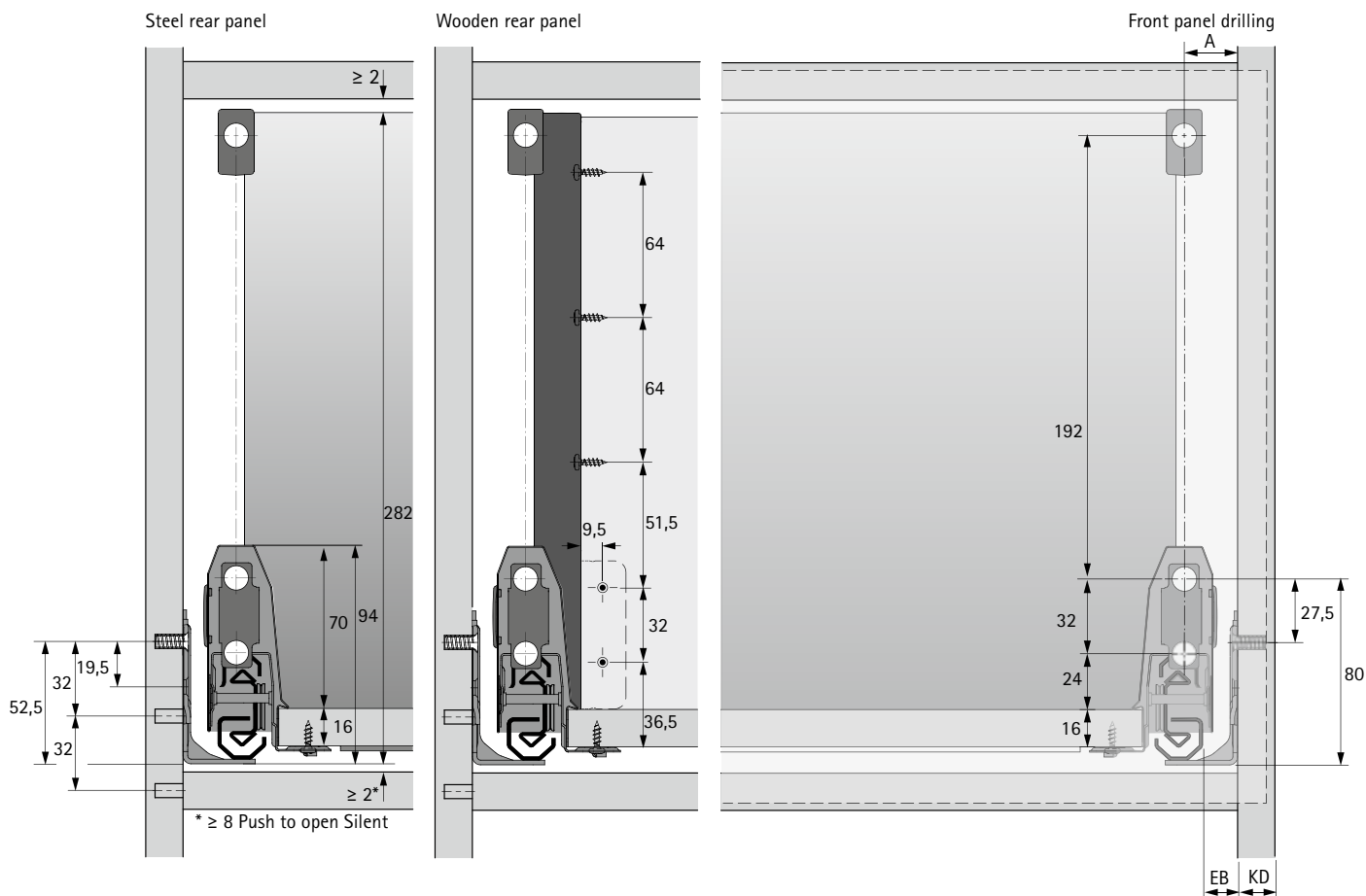
Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 × EB - 52.5
C	LB - 2 × EB - 64
D	240
E	NL - 46
F	121

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 282 mm, side profile height 94 mm
- ▶ Technical Information

## Planning dimensions

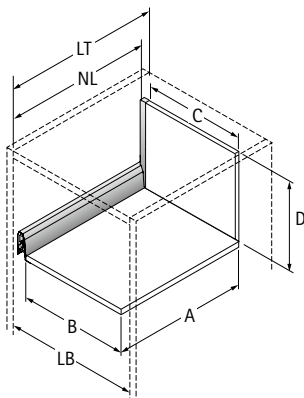


A second railing can be installed at a space of 64 mm below the upper railing.

## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



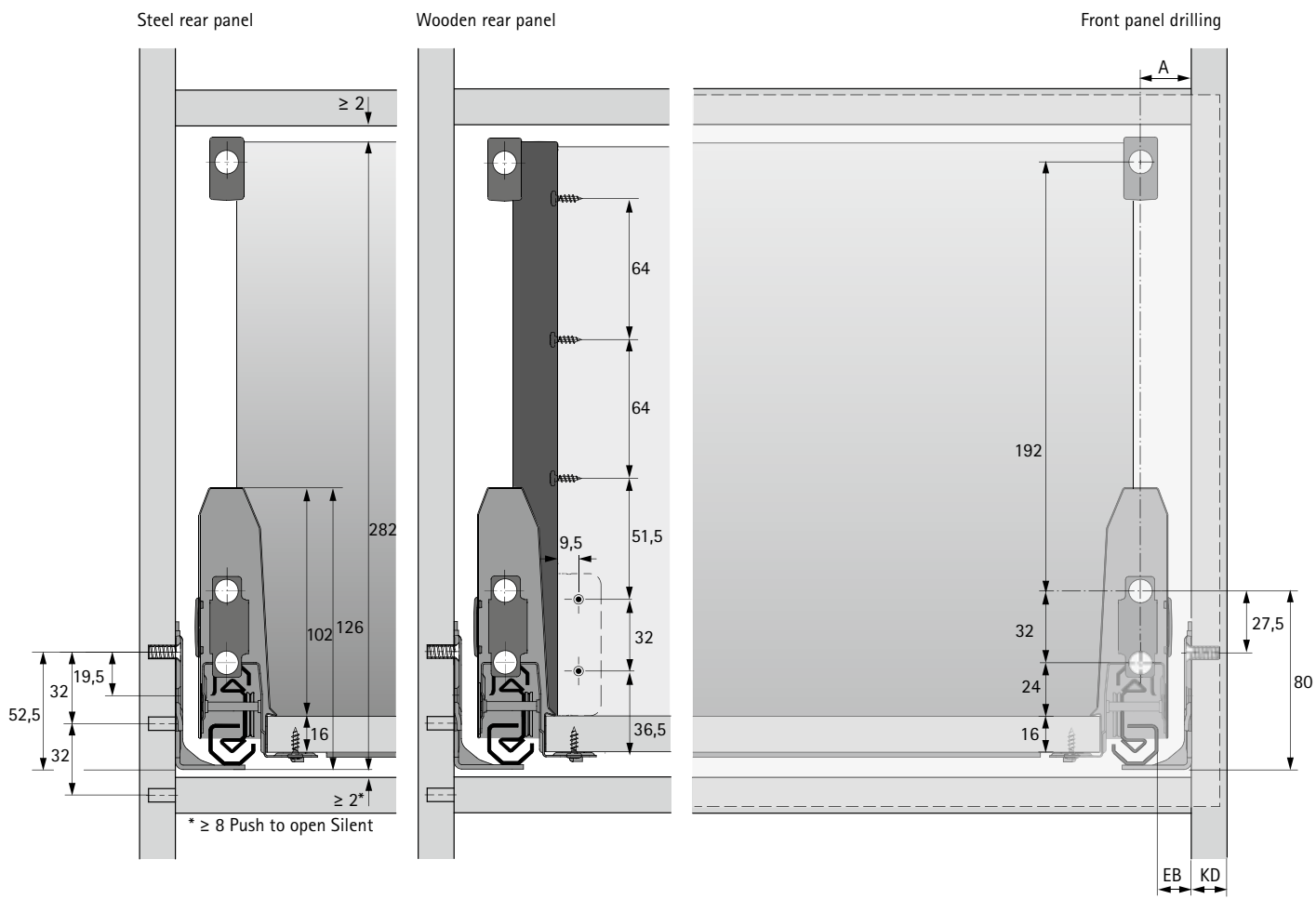
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	272

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with railing, height 282 mm, side profile height 126 mm
- ▶ Technical Information

## Planning dimensions

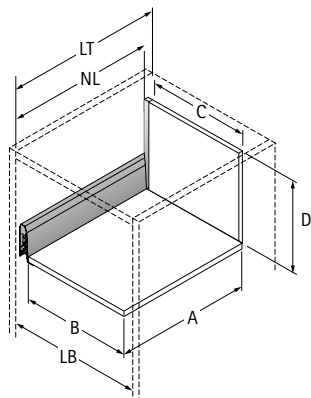


A second railing can be installed at a space of 64 mm below the upper railing.

## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



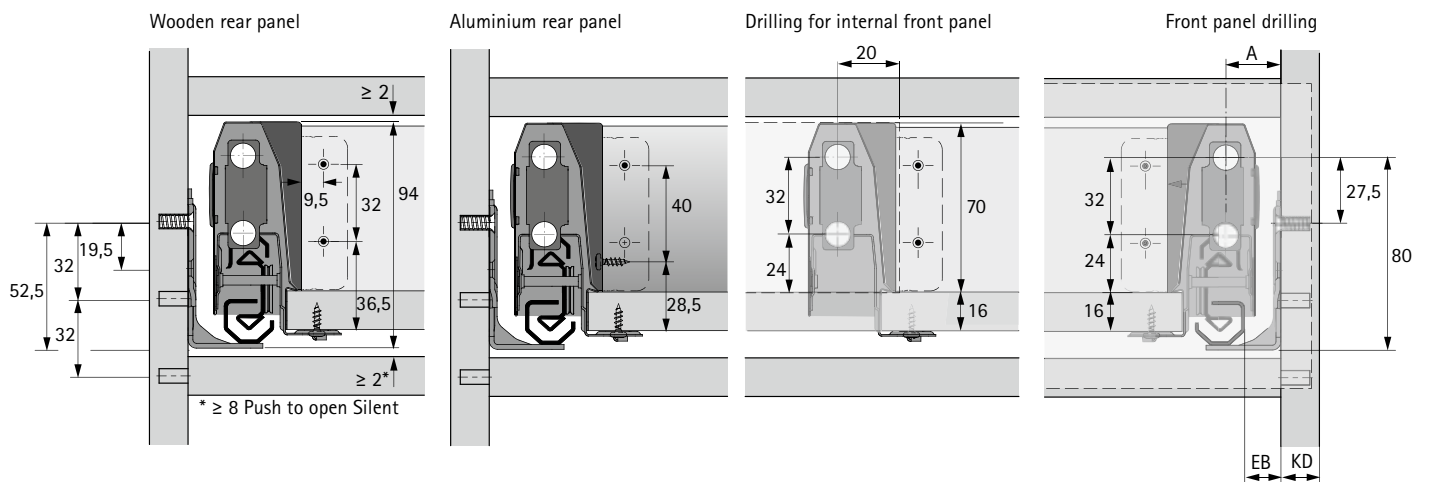
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C	LB - 2 x EB - 64
D	272

# ArciTech double walled drawer system



- ▶ Drawer with bottom cutout, height 94 mm
- ▶ Technical Information

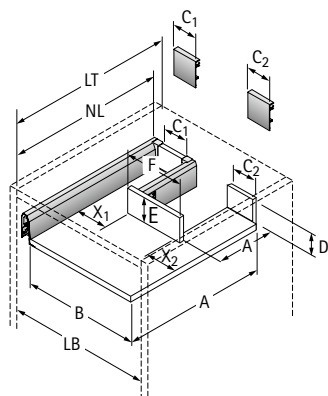
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size



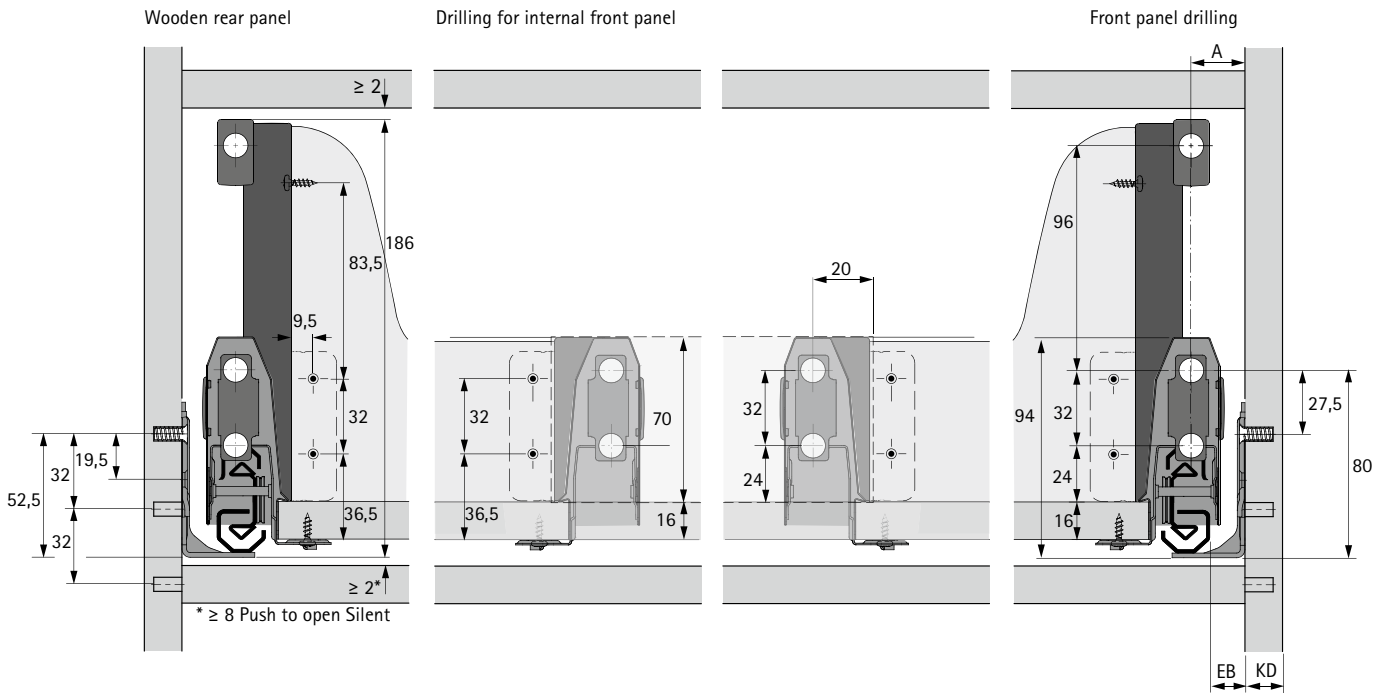
Dimension	Wooden rear panel
A	NL - 24,5
B	LB - 2 x EB - 52,5
C1	X1 - 11,5
C2	X2 - 11,5
D	84,5
E	$\geq 70$
F	B - X1 - X2 + 9

# ArciTech double walled drawer system



- ▶ Pot-and-pan drawer with bottom cutout, height 186 mm, drawer side profile height 94 mm
- ▶ Technical Information

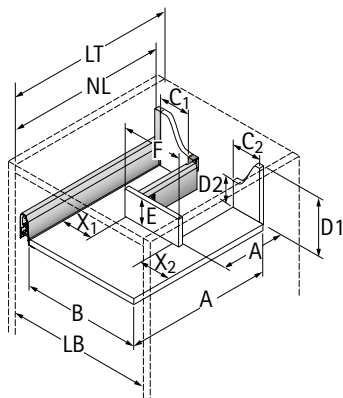
## Planning dimensions



## Actro Installed width

KD mm	16
EB mm	15
Dimension A mm	23

## Dimensions for cutting to size

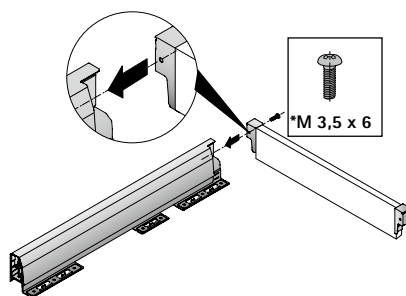
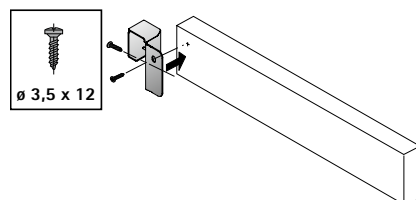
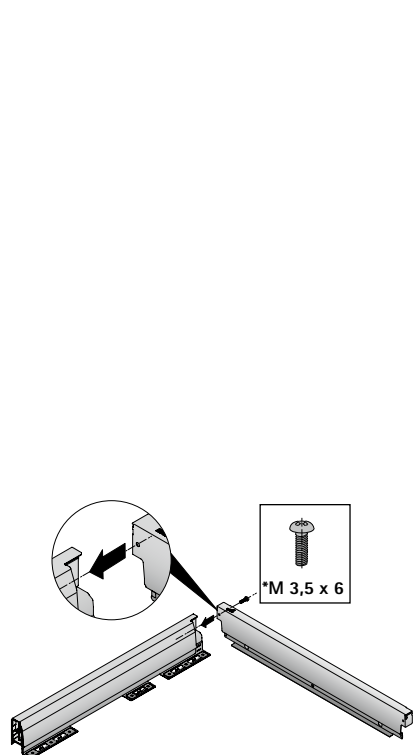


Dimension	Wooden rear panel
A	NL - 24.5
B	LB - 2 x EB - 52.5
C1	X1 - 11.5
C2	X2 - 11.5
D1	176
D2	84.5
E	≥ 70
F	B - X1 - X2 + 9

# ArciTech double walled drawer system

## ► Assembly, adjustment, removal

### Assembling drawer, height 78 mm



ArciTech

<http://www.hettich.com/short/b6af2f>



ArciFit 100

<http://www.hettich.com/short/354e7c>



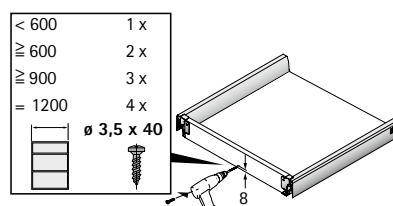
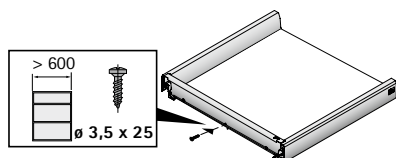
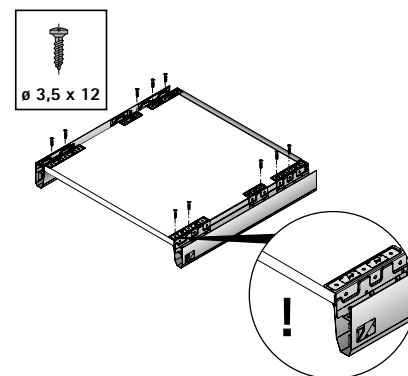
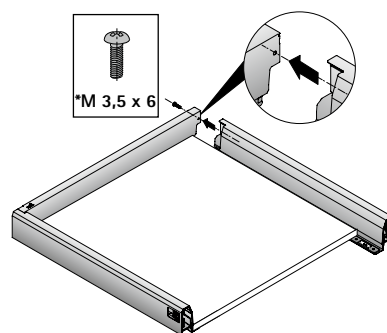
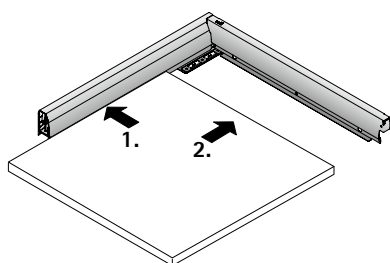
ArciFit 200

<http://www.hettich.com/short/7760a0>



ArciFit 300

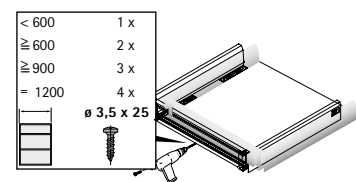
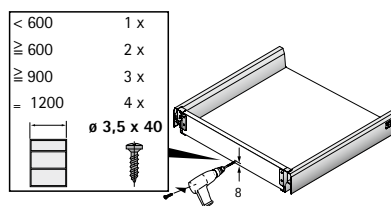
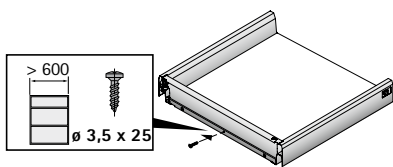
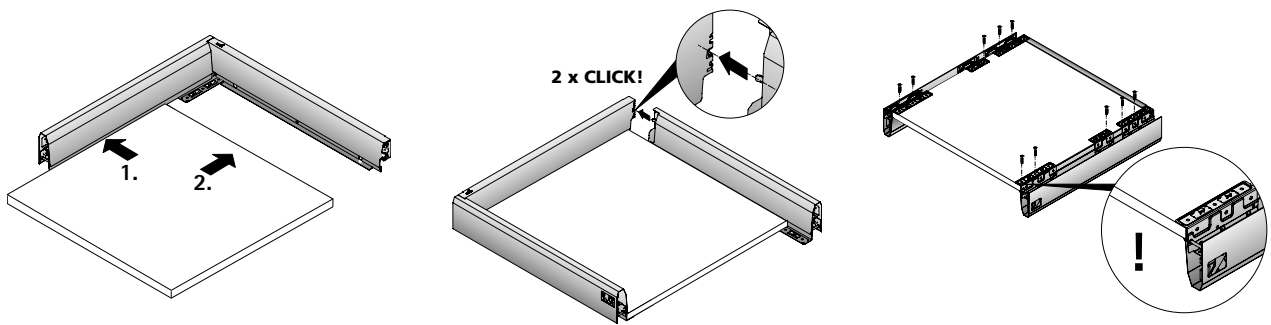
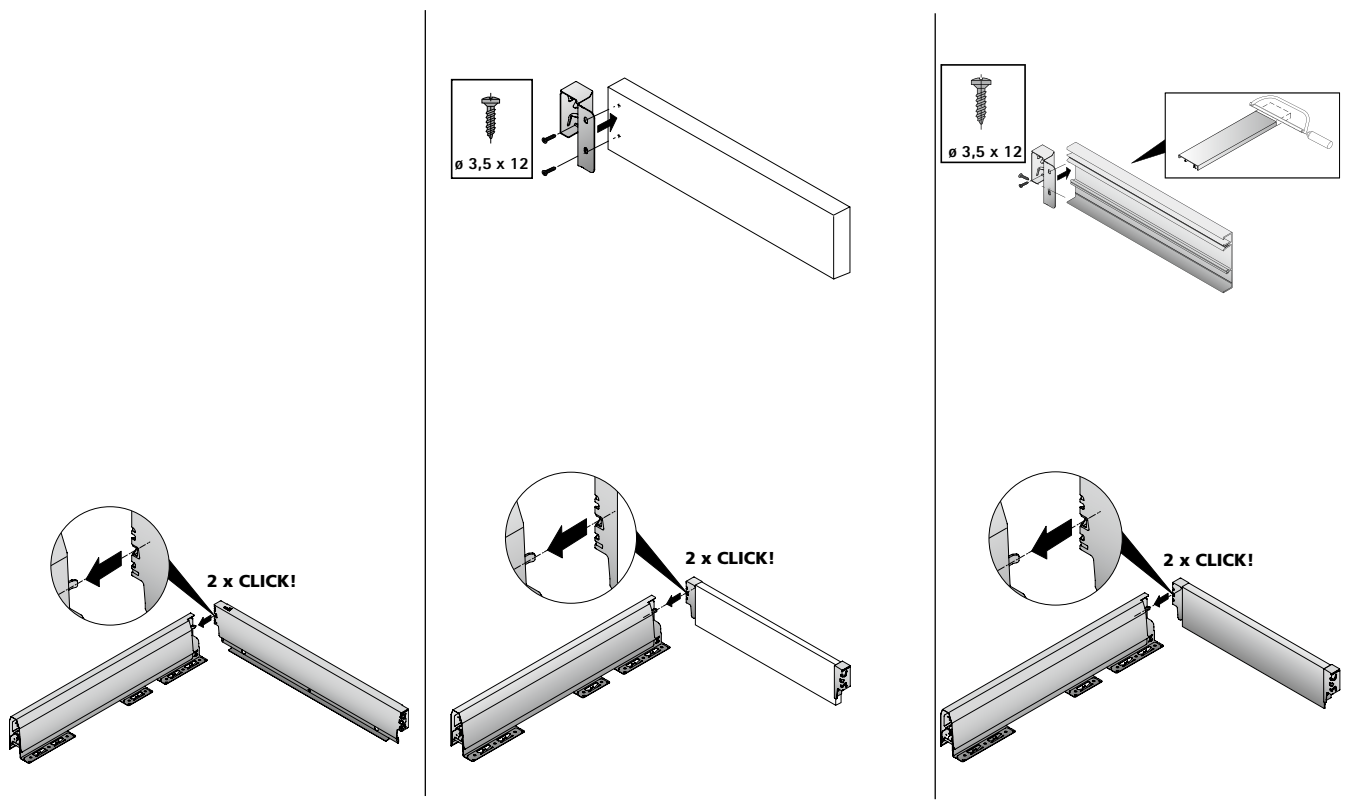
<http://www.hettich.com/short/c8a03e>



# ArciTech double walled drawer system

## ► Assembly, adjustment, removal

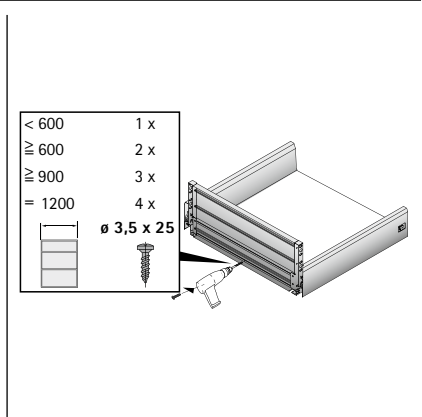
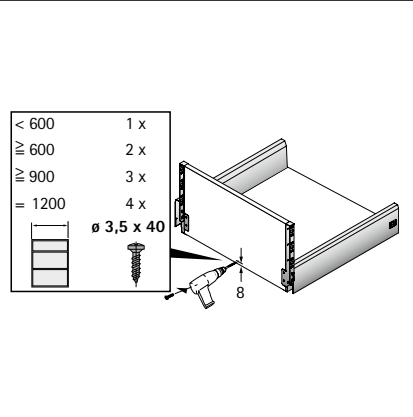
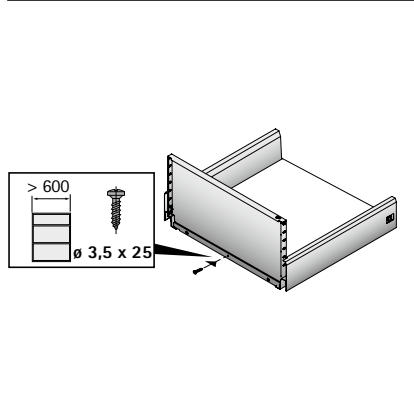
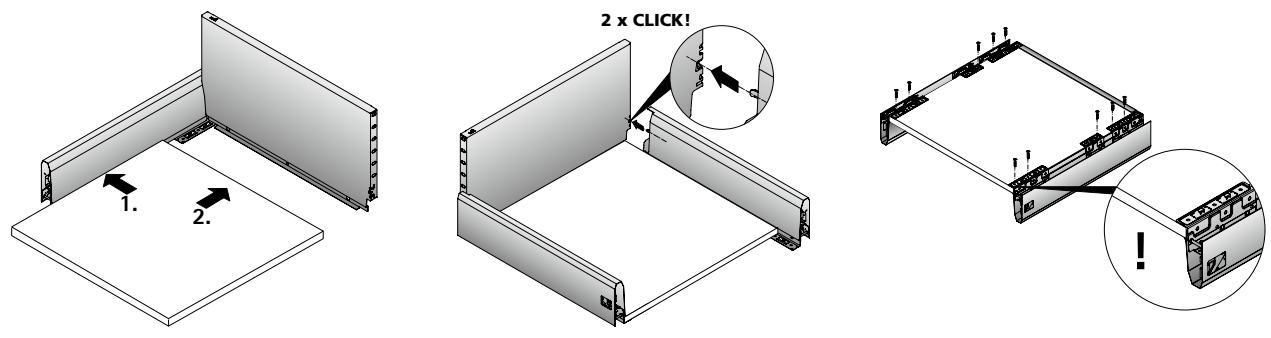
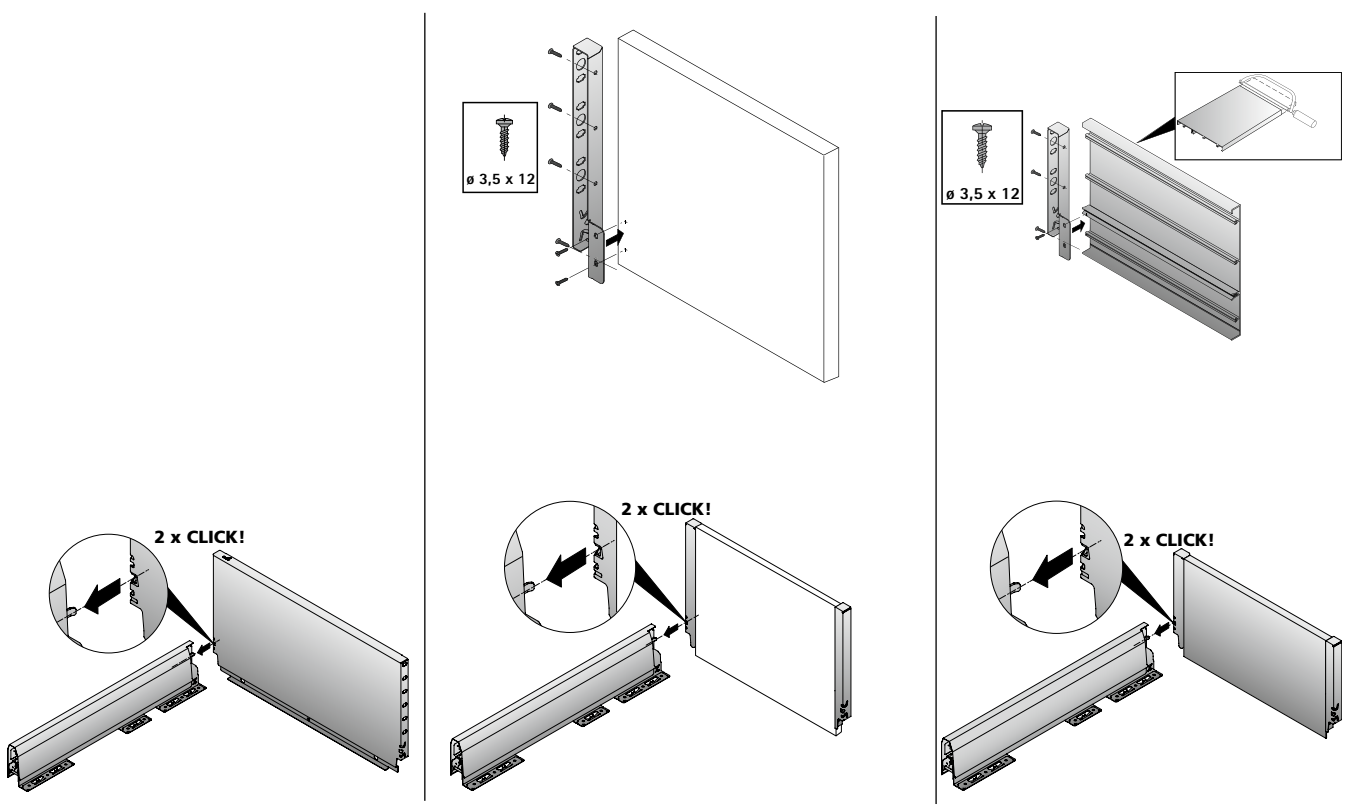
### Assembling drawer, height 94 / 126 mm



# ArciTech double walled drawer system

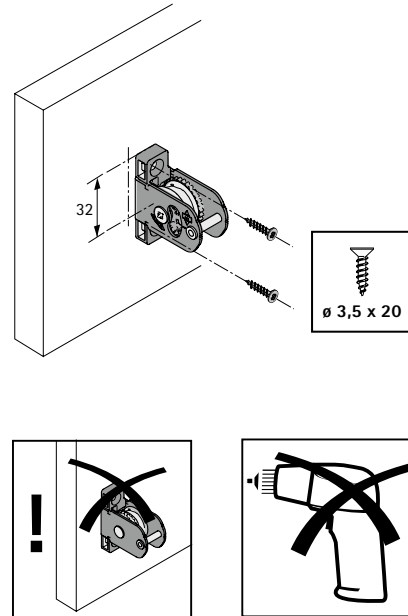
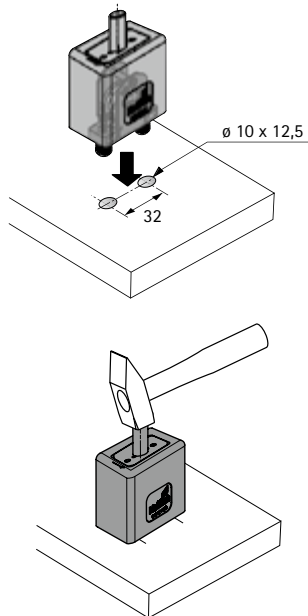
## ► Assembly, adjustment, removal

### Assembling pot-and-pan drawer

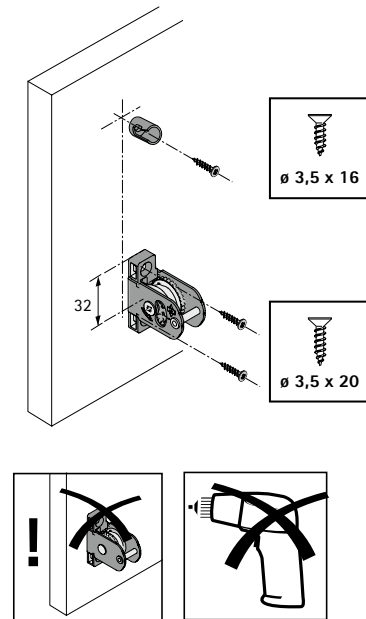
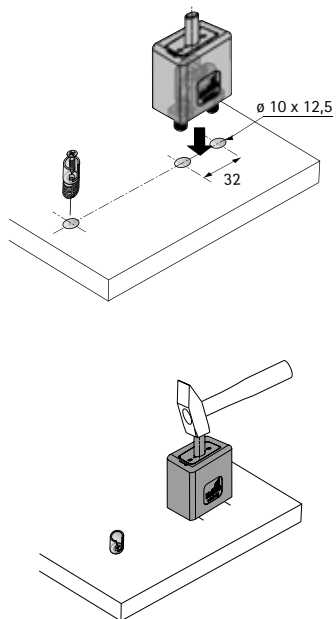




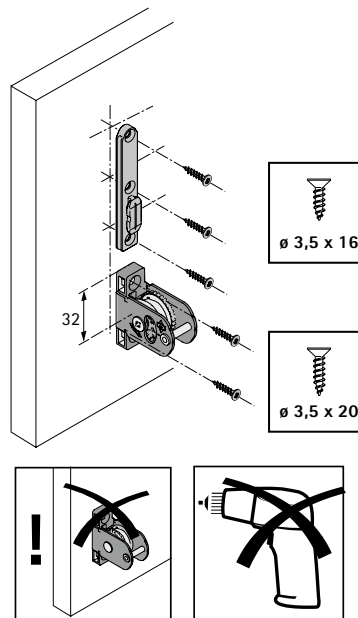
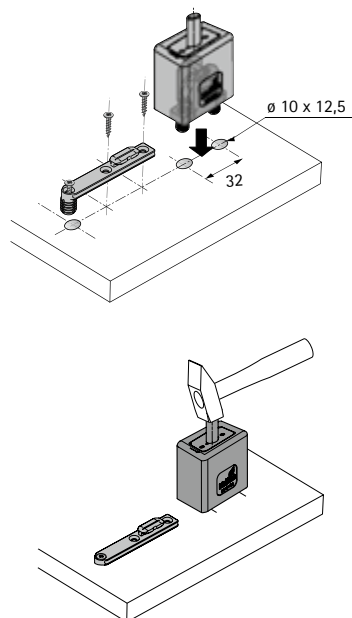
### Installing drawer front connector, drawer



### Installing drawer front connector, pot-and-pan drawer with railing



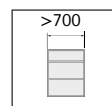
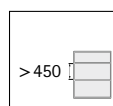
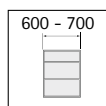
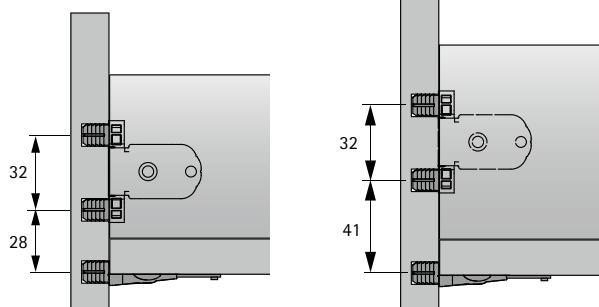
### Installing drawer front connector, pot-and-pan drawer with DesignSide / TopSide



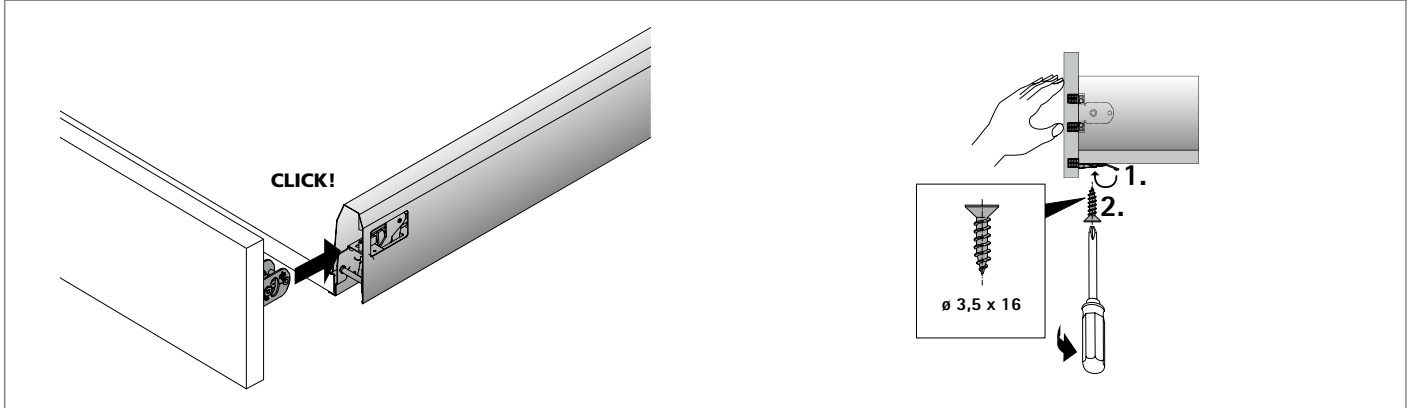
### Installing front stabiliser

H 78

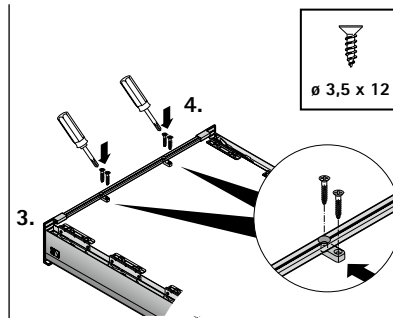
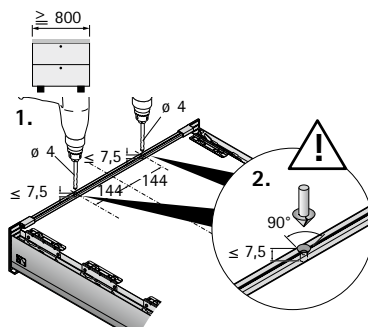
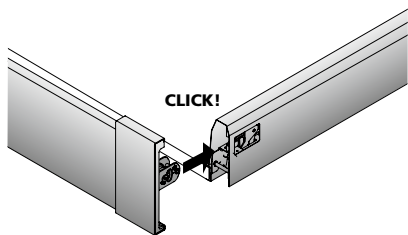
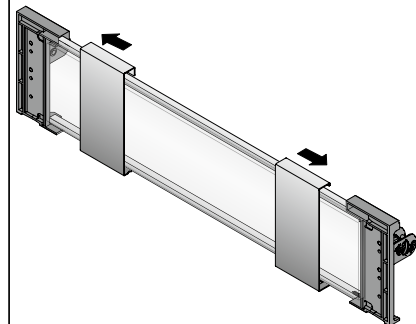
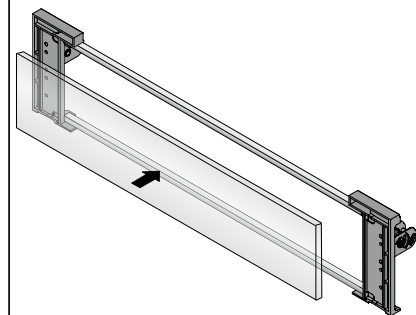
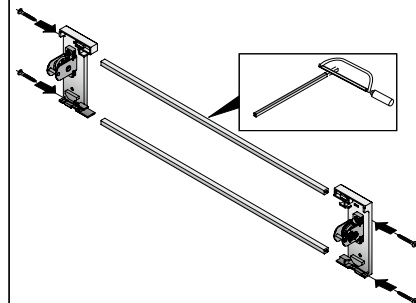
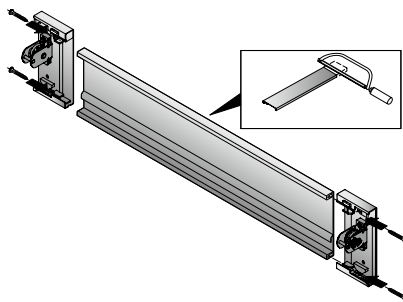
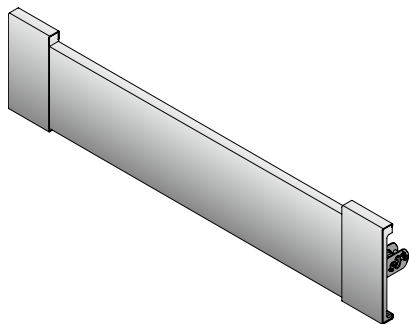
H 94 - 282



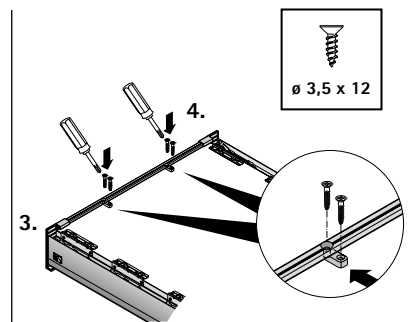
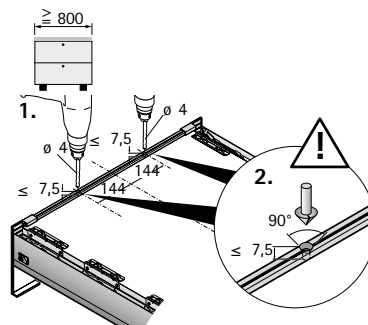
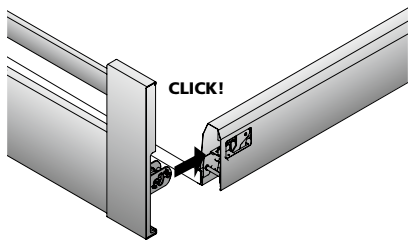
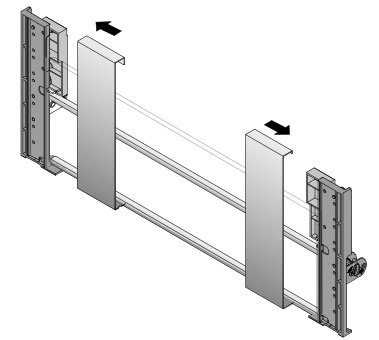
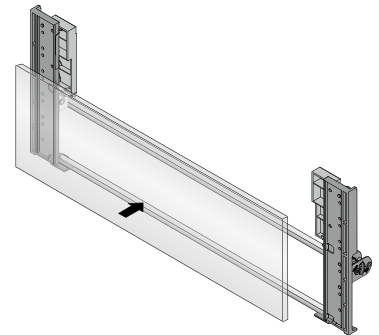
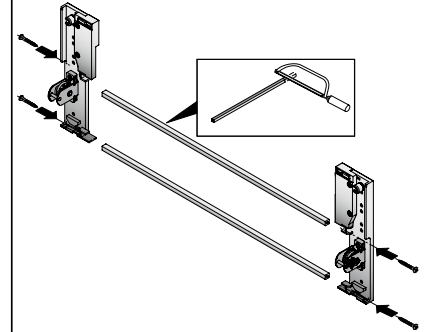
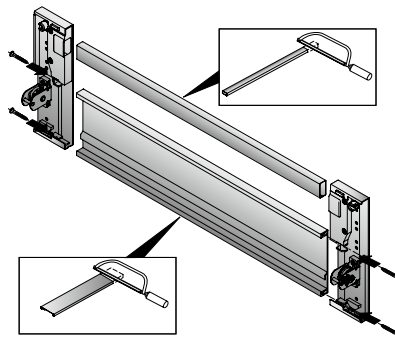
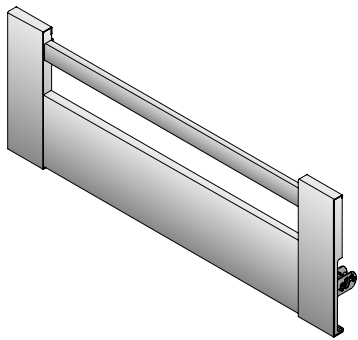
### Installing front panel



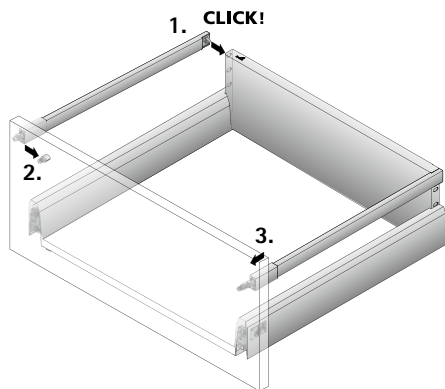
### Installing front panel, internal drawer



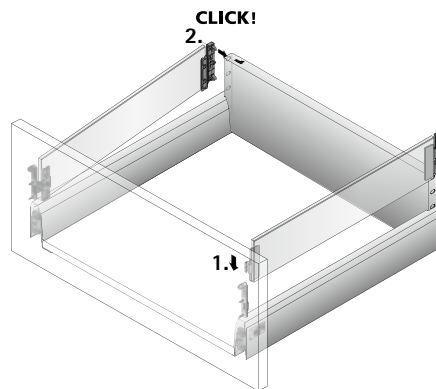
### Installing front panel, internal pot-and-pan drawer



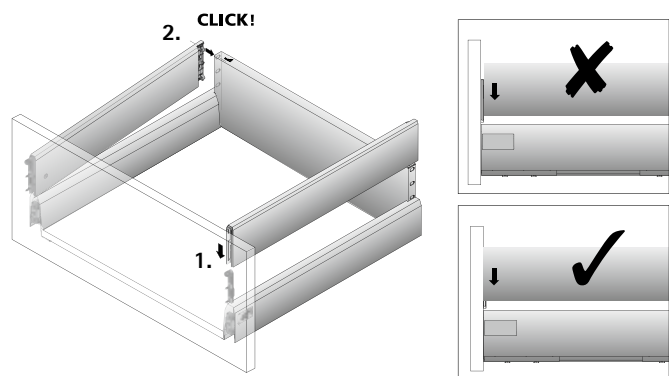
## Installing lengthwise railing



## Installing DesignSide



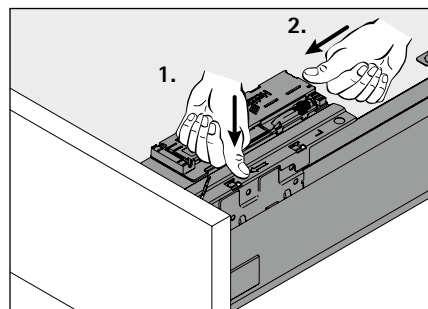
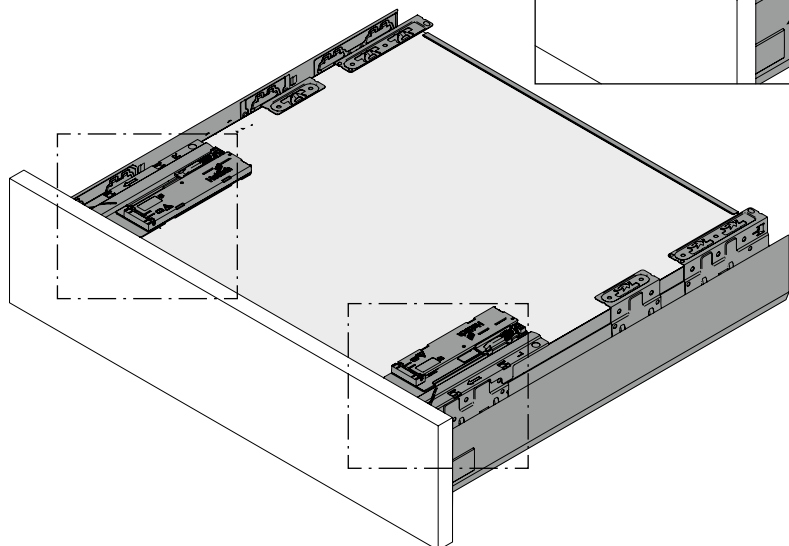
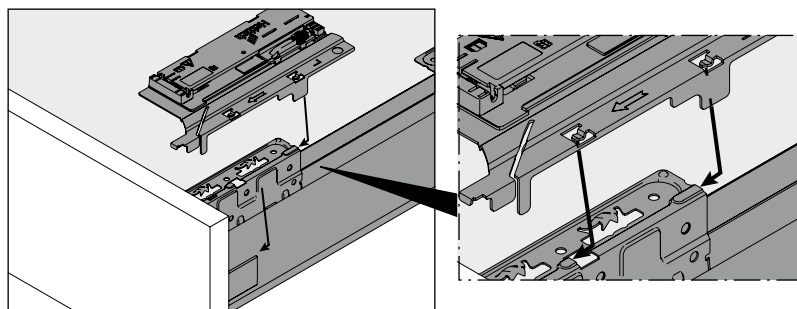
## Installing TopSide



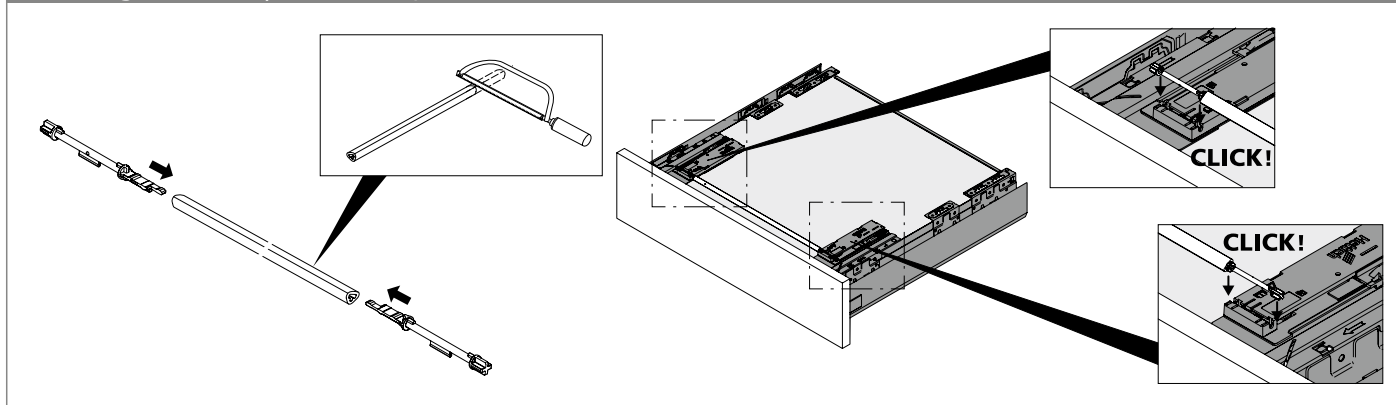
## Installing Push to open Silent unit



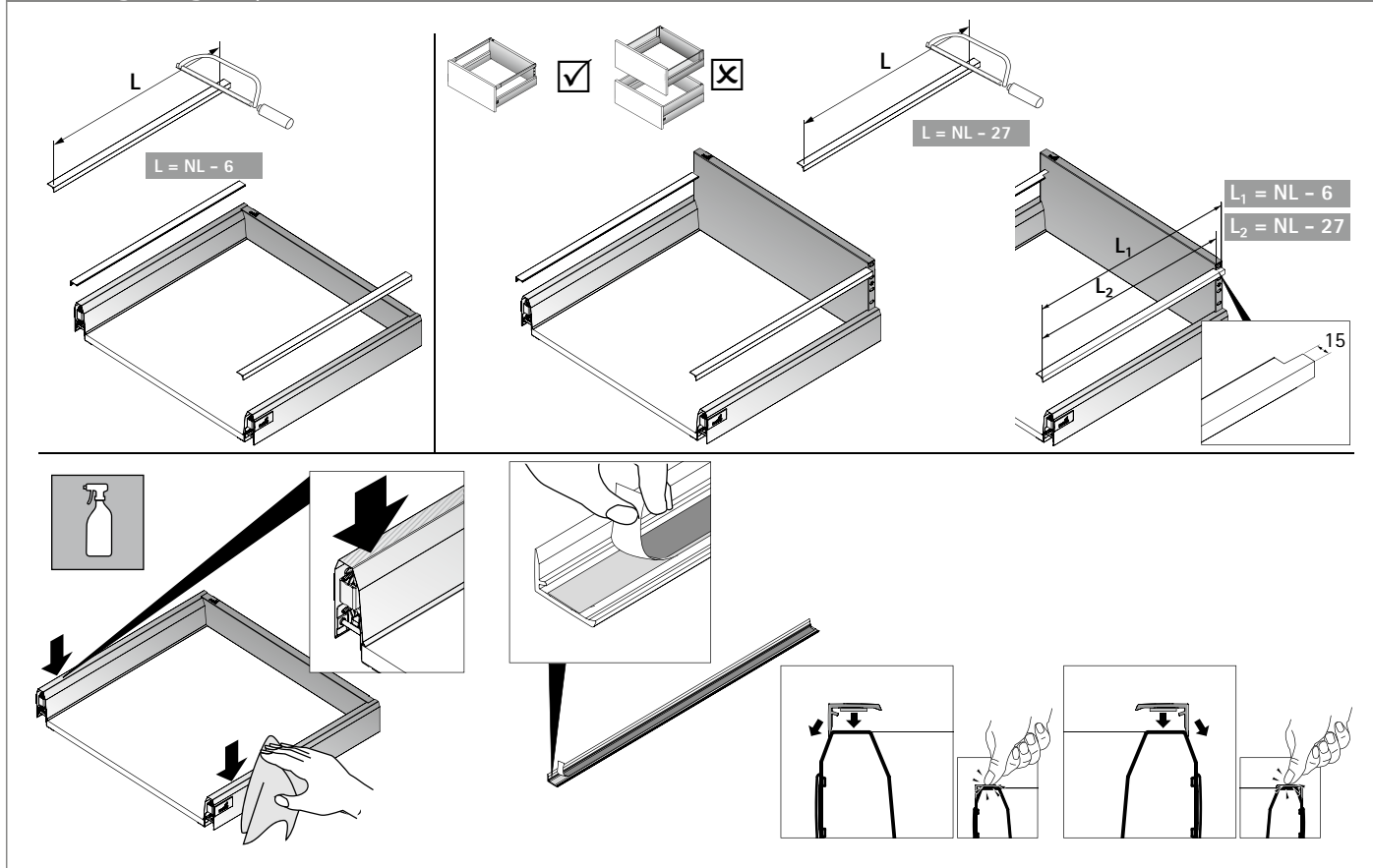
<http://www.hettich.com/short/897f82>



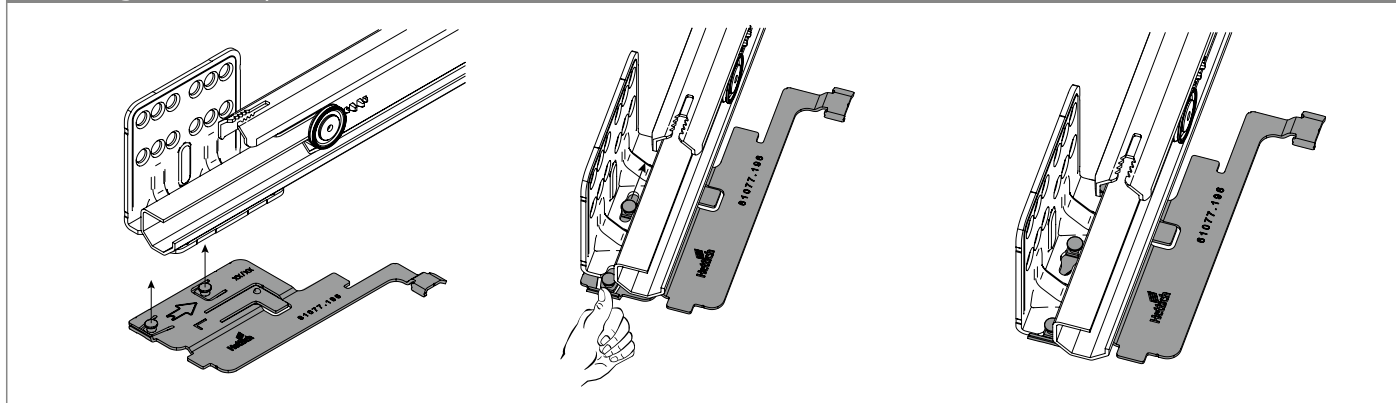
### Installing Push to open Silent synchronisation



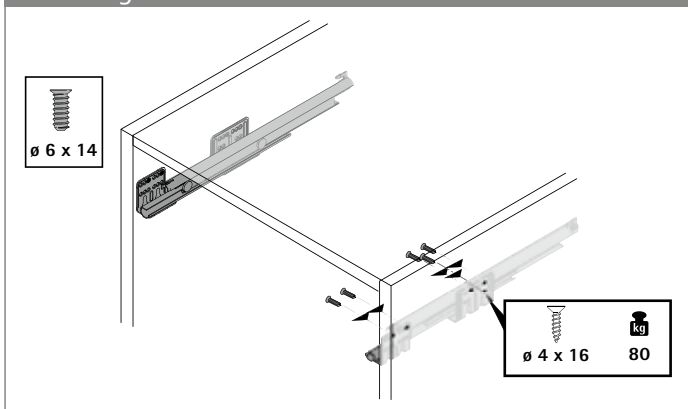
### Installing designer profile



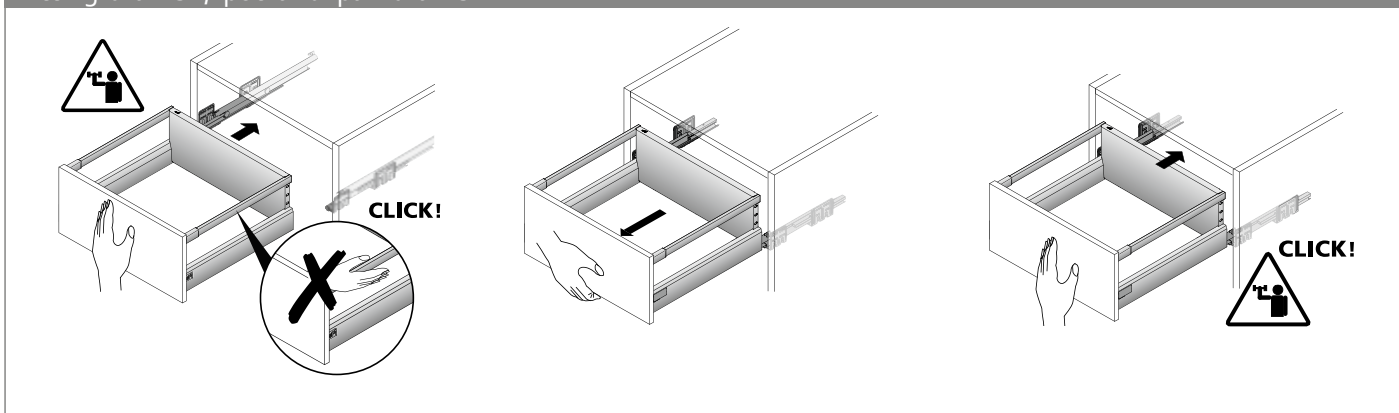
### Installing Push to open Silent activator



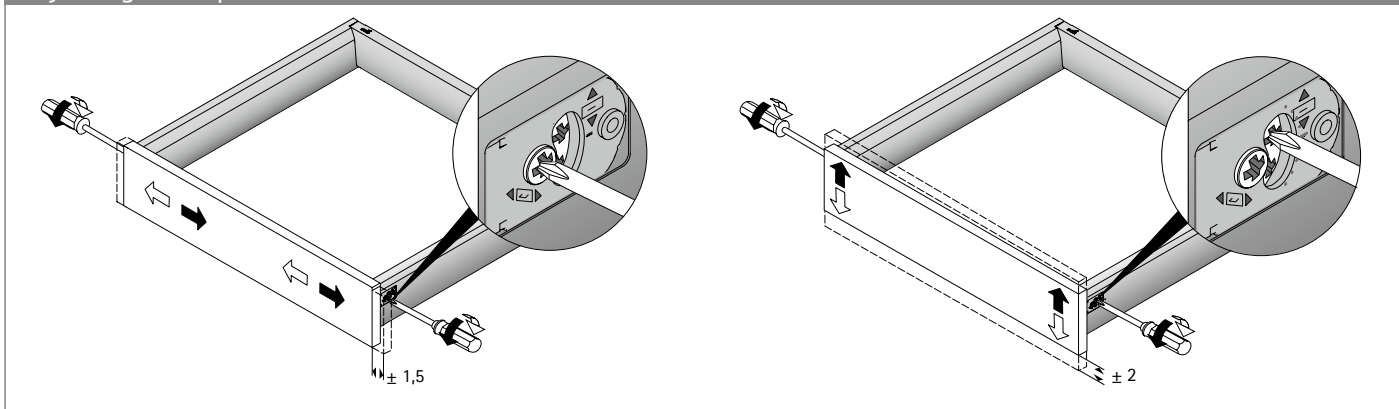
### Installing Actro drawer runner



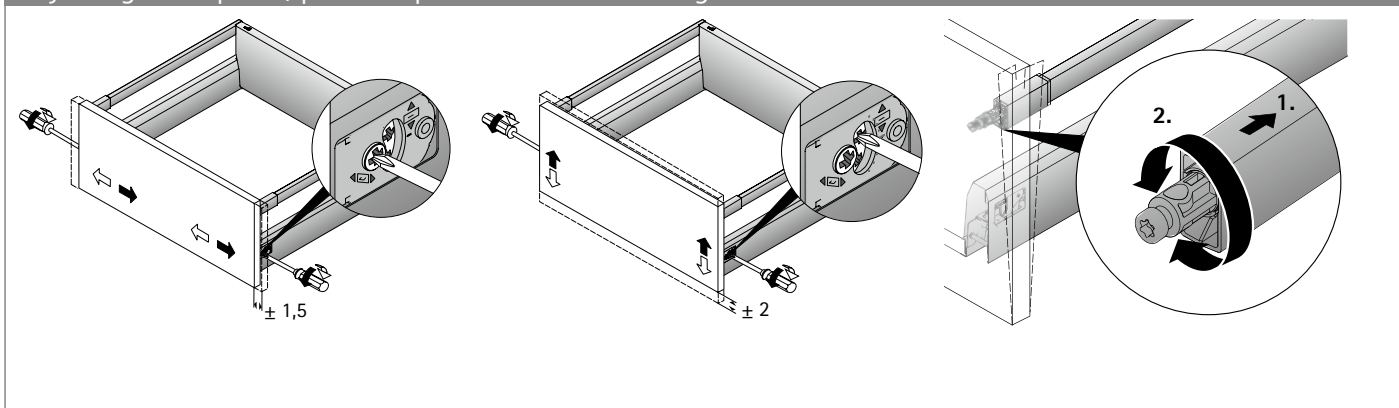
### Fitting drawer / pot-and-pan drawer



### Adjusting front panel, drawer

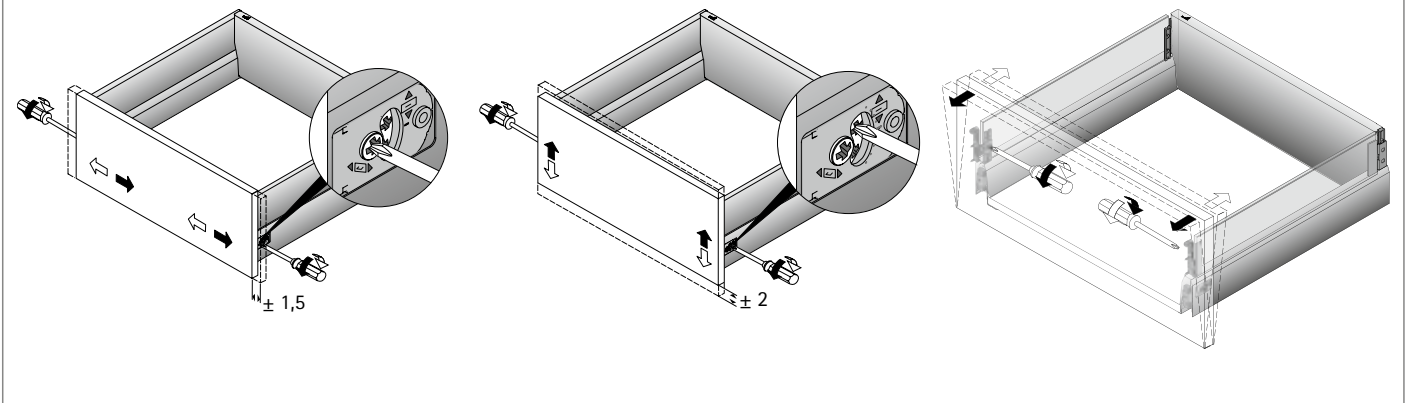


### Adjusting front panel, pot-and-pan drawer with railing

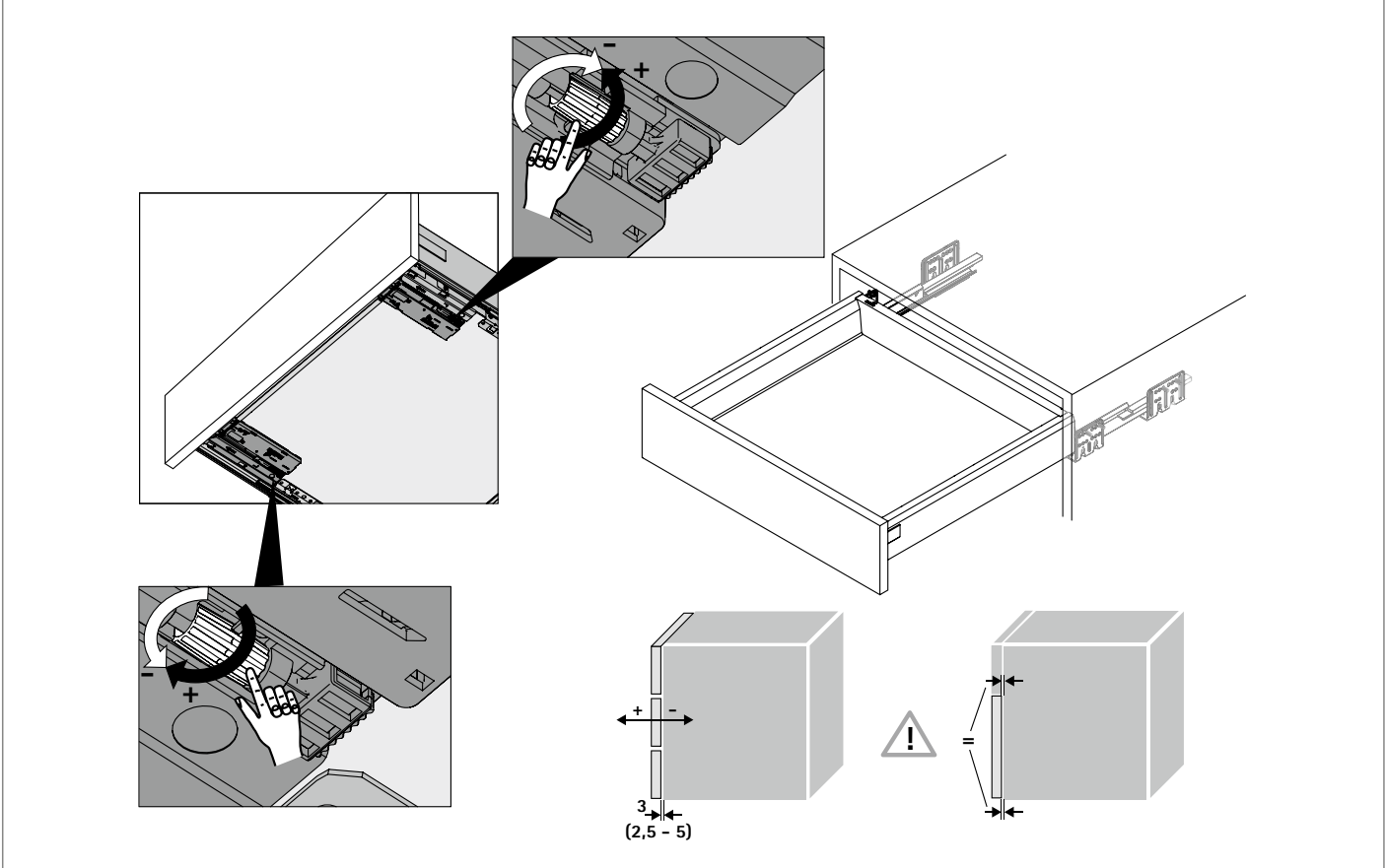




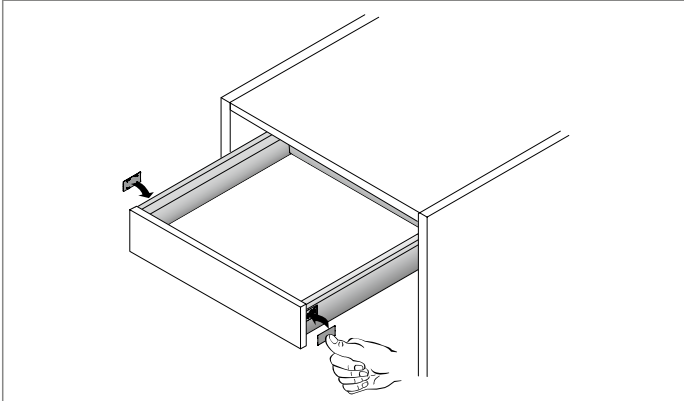
### Adjusting front panel, pot-and-pan drawer with DesignSide / TopSide



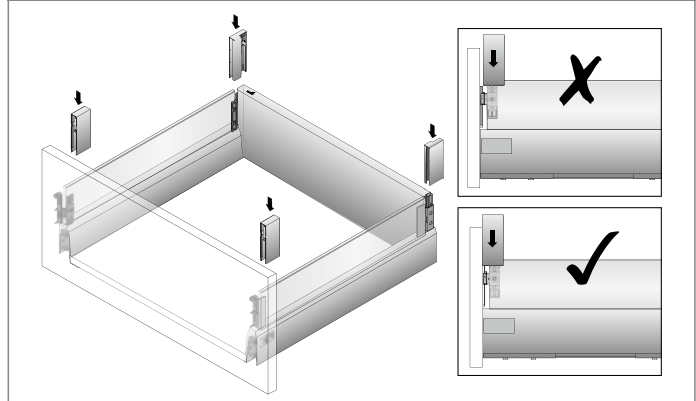
### Push to open depth adjustment



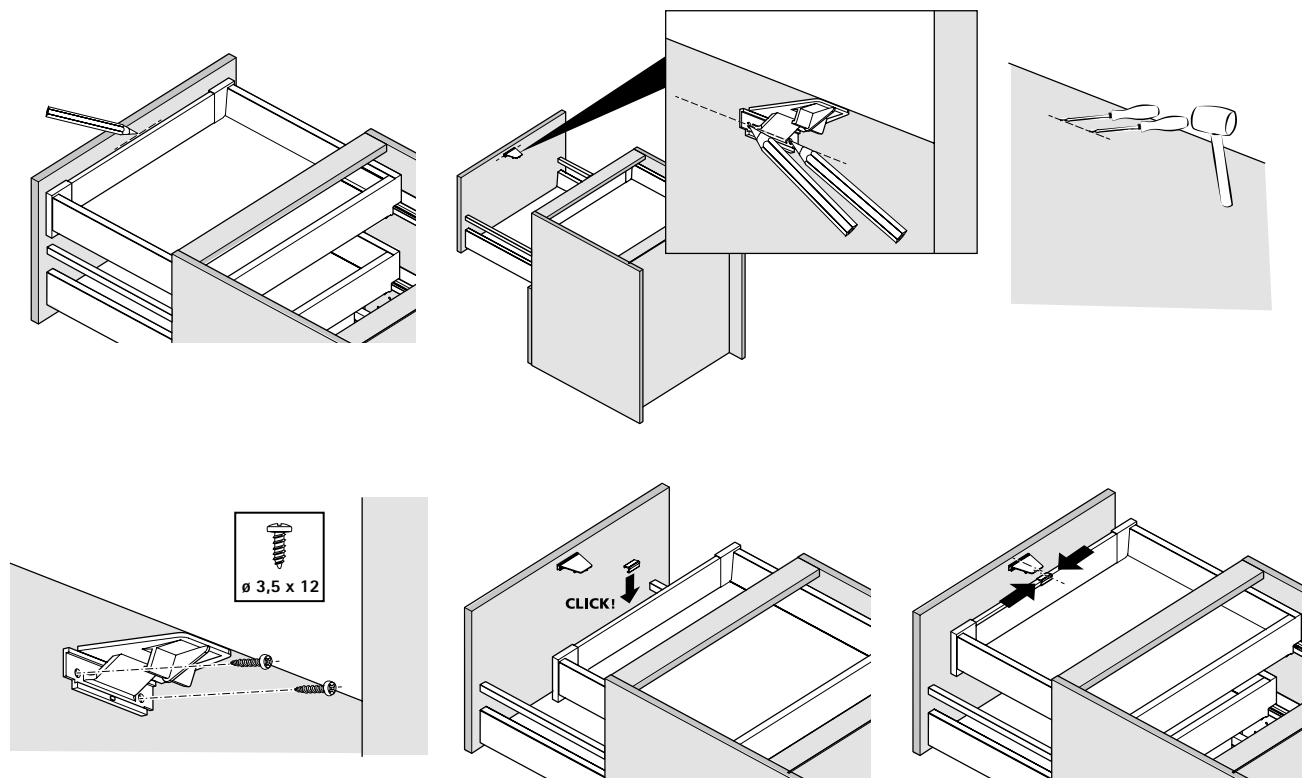
### Installing cover cap



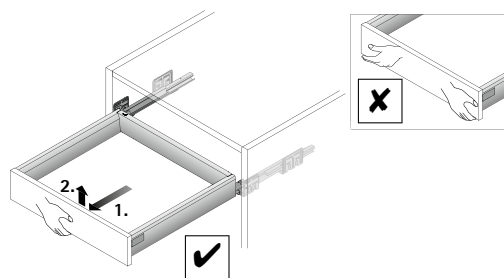
### Installing DesignSide adapter



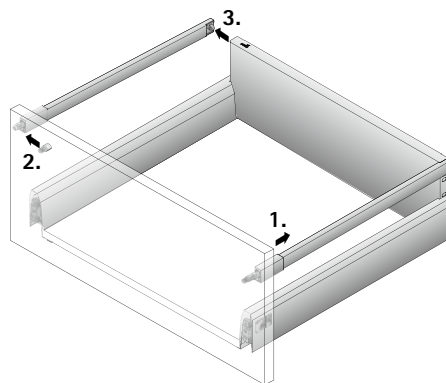
### Installing follower for internal front panel



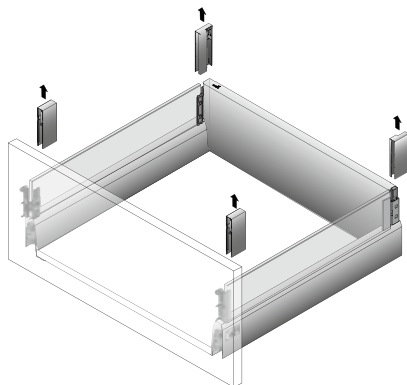
### Removing drawer



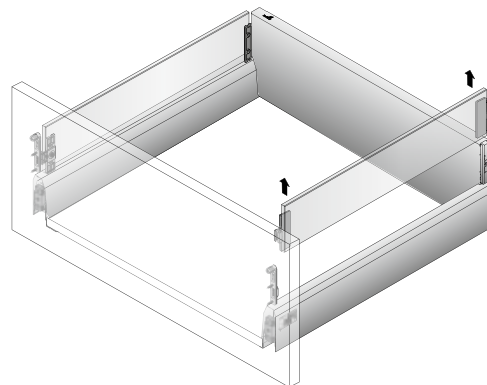
### Removing railing

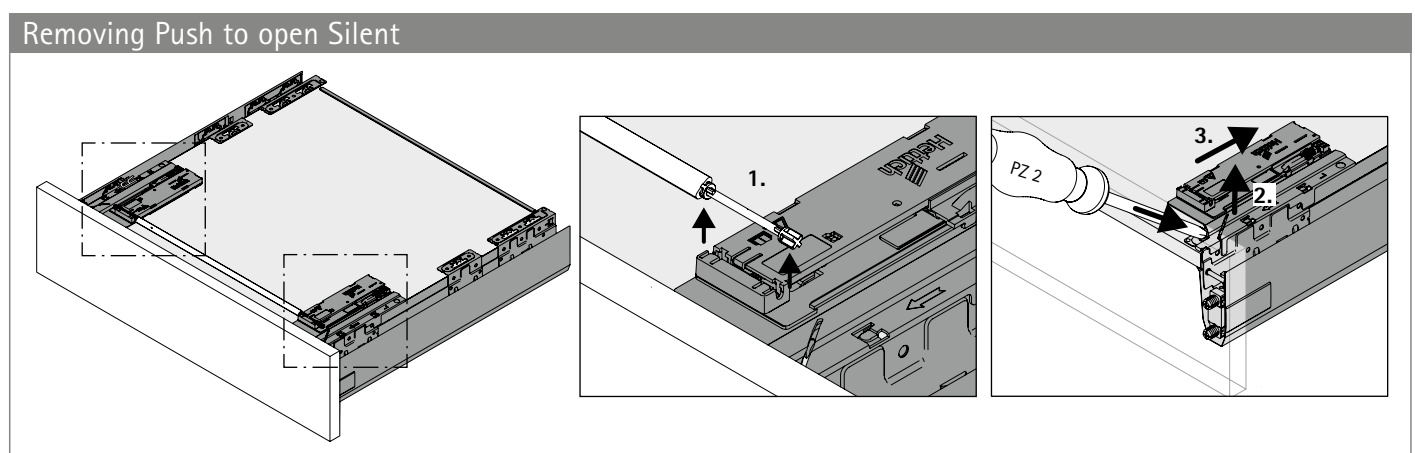
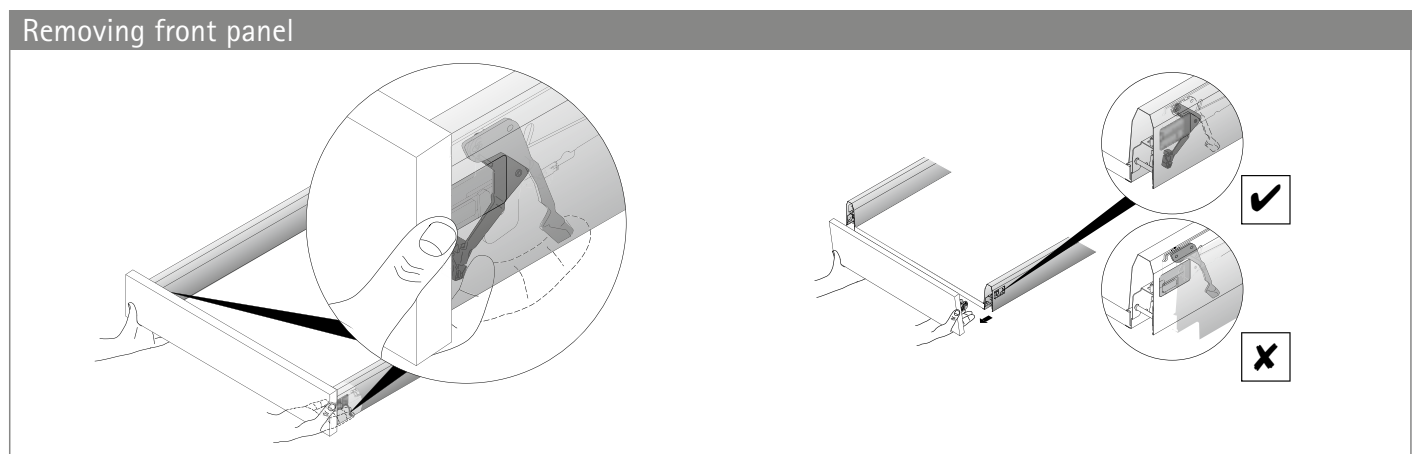
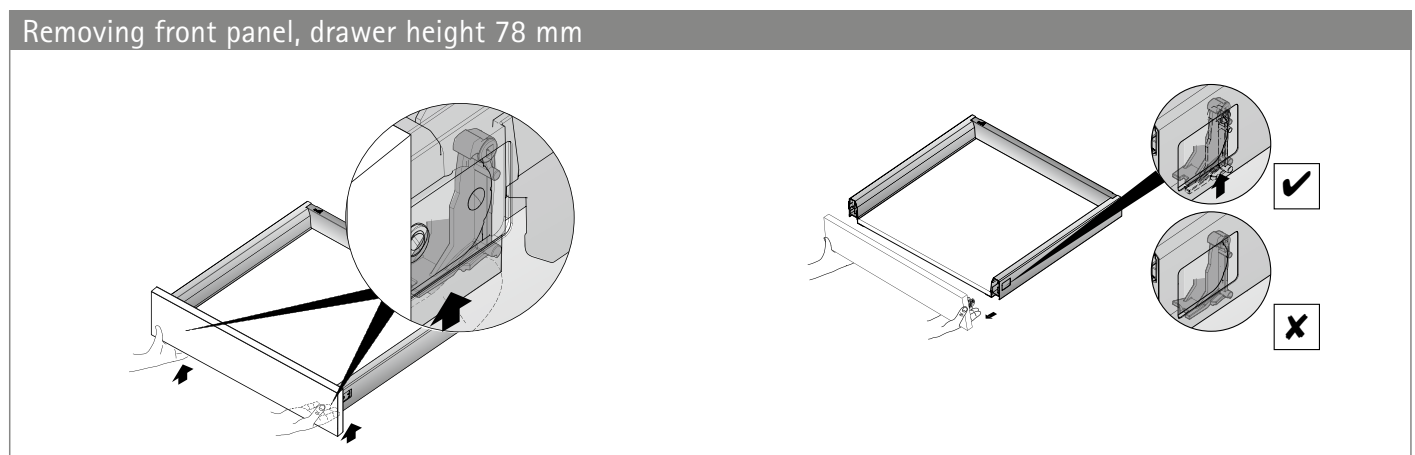
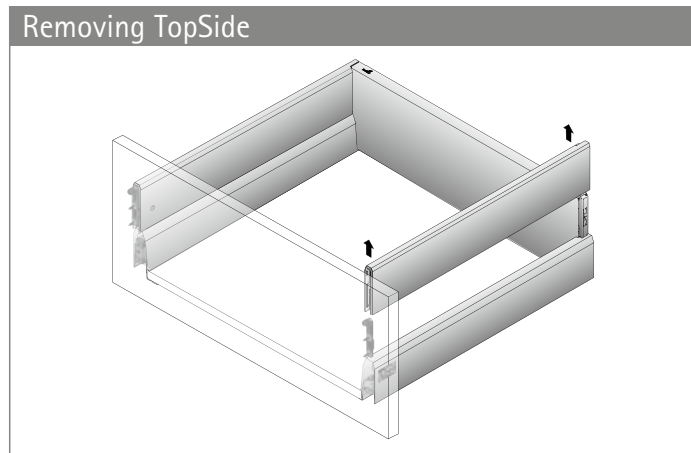


### Removing DesignSide adapter



### Removing DesignSide





# Drawer runners for wooden drawers

## ► Quality criteria

### Quality that meets all the demands

The quality of drawer runners is subject to a process of continuous monitoring. Hettich fittings comply with the national and international quality standards of the markets our customers operate in. The diagrams below show some of the tests Hettich fittings are required to pass.

#### Application

Hettich drawer runners are suitable for use in living room, kitchen, bathroom and office furniture both in the home and business environment.

#### Load capacity and pull-out guard

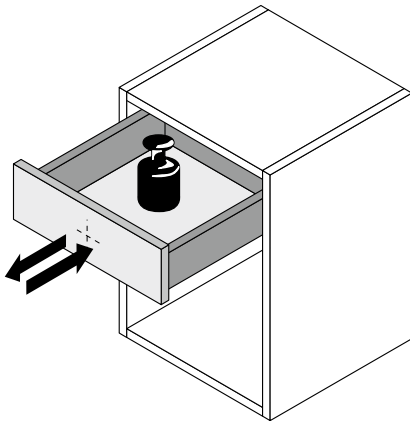
The load capacity (to DIN EN 15338) stated in the catalogue is understood to mean the weight of the drawer itself including front panel and contents in kg. The applicable level is shown on the product. The load capacity relates to a reference length of 500 mm. The load

capacity may vary for other nominal lengths. All Hettich drawer runners feature guards to prevent the drawer from rolling out and being removed unintentionally and meet the requirements of the impact test in a test frame to EN 15338. Used in the intended manner for furniture, these runners are suitable for use in living room, kitchen and bathroom furniture to EN 14749 and for use in office furniture to EN 14073 and EN 14074. The maximum front panel height is governed in particular by material, drawer size and drawer runner. Testing is conducted on drawers with a 130 mm front panel height and pot-and-pan drawers with a 300 mm front panel height.

#### Corrosion test

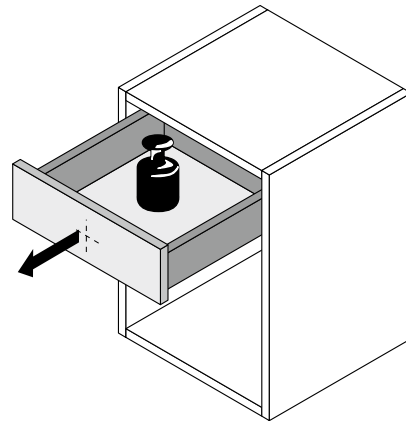
Hettich drawer runners satisfy the requirements on corrosion defined in DIN EN 15338, 72-hour condensation water test to DIN EN 6270.

The fully laden drawer must remain in proper working order after a defined number of opening and closing operations at a defined test velocity.



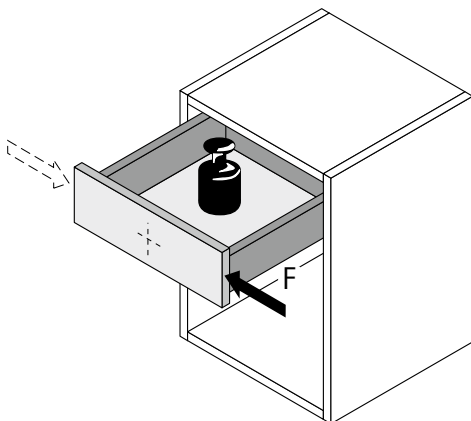
### Retention-on-opening test

The fully laden drawer is abruptly opened all the way several times at a defined test velocity.



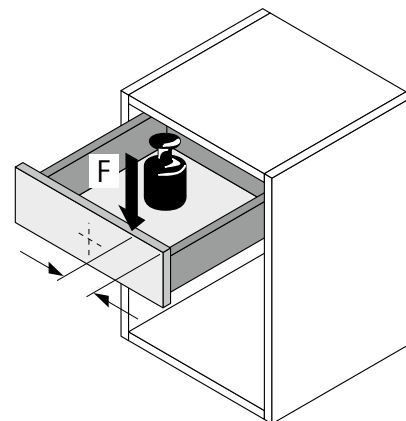
### Horizontal load test

Opened all the way, the fully laden drawer is additionally exposed to horizontal strain with a defined lateral force.



### Vertical strain test

Opened all the way, the drawer is additionally exposed to vertical strain with a defined eccentric force.



Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
0 025 048	43	9 121 246	28	9 121 310	28	9 121 966	29	9 122 949	29
0 045 167	42	9 121 247	28	9 121 311	28	9 121 967	29	9 122 950	29
0 051 264	42	9 121 248	28	9 121 312	28	9 121 968	29	9 122 951	29
0 072 120	43	9 121 249	28	9 121 819	28	9 121 973	29	9 122 953	29
0 078 093	86	9 121 250	28	9 121 820	28	9 121 974	29	9 122 954	29
0 078 096	89	9 121 251	28	9 121 821	28	9 121 975	29	9 122 955	29
0 079 005	89	9 121 252	28	9 121 822	28	9 121 976	29	9 122 957	29
0 080 852	58	9 121 253	28	9 121 823	28	9 121 977	29	9 122 958	29
0 080 854	58	9 121 254	28	9 121 824	28	9 121 978	29	9 122 959	29
0 080 855	58	9 121 255	28	9 121 827	28	9 121 983	29	9 122 961	29
0 080 856	58	9 121 256	28	9 121 828	28	9 121 984	29	9 122 962	29
9 079 298	42	9 121 257	28	9 121 829	28	9 121 985	29	9 122 963	29
9 079 921	77	9 121 258	28	9 121 830	28	9 121 986	29	9 122 969	29
9 105 101	76	9 121 259	28	9 121 831	28	9 121 987	29	9 122 970	29
9 111 679	72	9 121 260	28	9 121 832	28	9 121 988	29	9 122 971	29
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9 121 201	28	9 121 265	28	9 121 839	28	9 121 997	29	9 122 979	30
9 121 202	28	9 121 266	28	9 121 840	28	9 121 998	29	9 122 980	30
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Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
9 123 086	32	9 132 375	71	9 134 994	47	9 161 820	28	9 182 232	55
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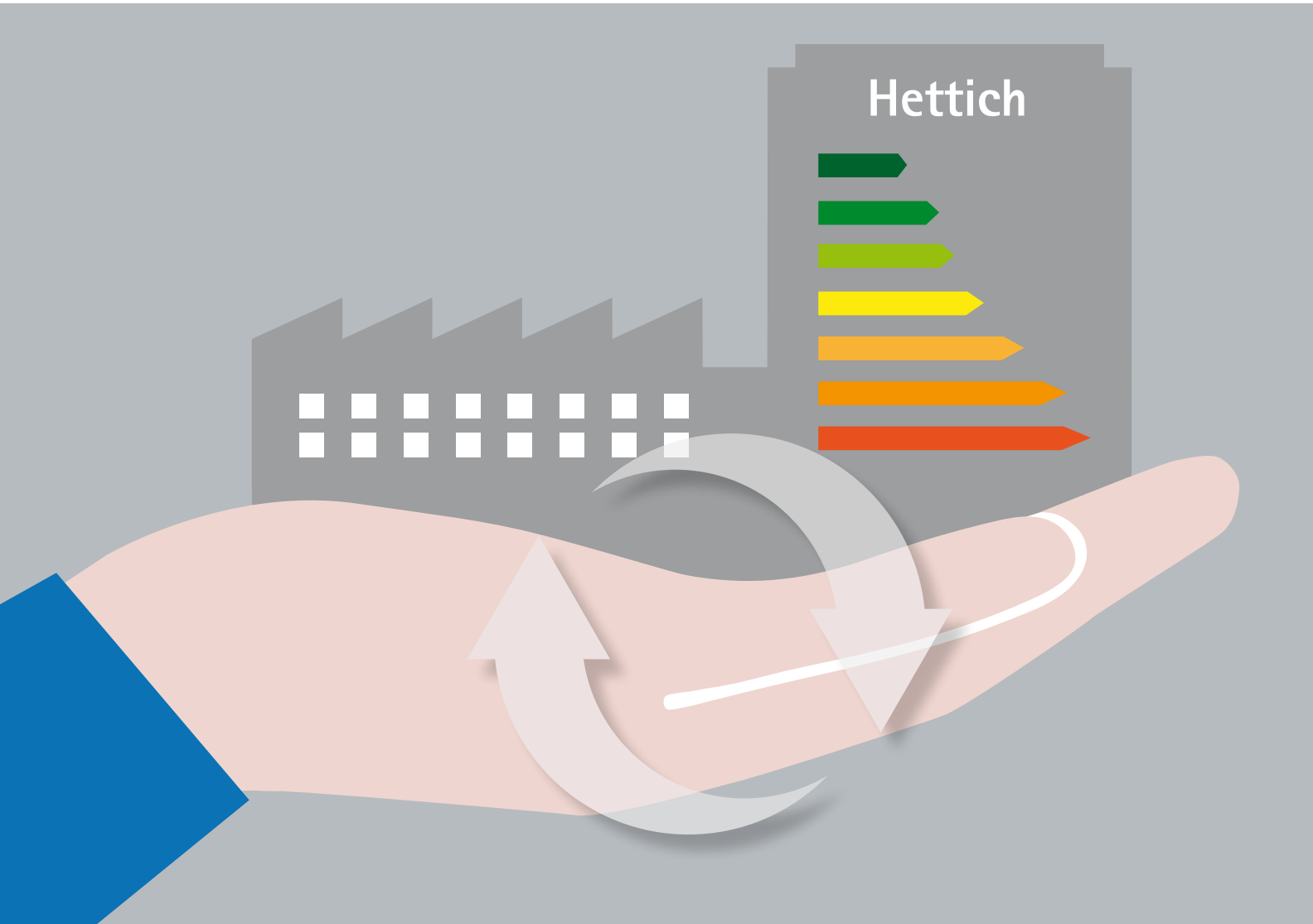
Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
9 194 504	46	9 199 562	50	9 204 230	47	9 227 456	28	9 240 698	37
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Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
9 252 906	27	9 253 085	27	9 253 141	25	9 253 234	26	9 253 290	25
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Order no.	Page	Order no.	Page	Order no.	Page	Order no.	Page
9 253 344	27	9 259 515	25	9 259 589	27	9 259 643	25
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We are improving our environmental performance – as proven by EMAS, the world's most stringent environmental management system.



Our corporate principles include taking responsibility for preserving the natural basis of life. This is where we regard statutory provisions as minimum requirements. Over and above meeting statutory requirements, it is imperative for all members of staff to act in a way that conserves energy and resources in their own particular work environment in order to overcome the global ecological challenges of the near future. In the same way, using energy and resources efficiently also plays a key part in maintaining our competitive edge.

The group wide Environmental Department was established back in 1992, with its sustainability principles of environmental protection and occupational health and safety having consistently set the framework for leading the company group forward in this direction since 1993. Introduced in 1996, the environmental management systems complying with the European EMAS Regulation (Eco Management and Audit Scheme), including ISO 14.001, are of central impor-

tance in this context. These implemented a targeted approach to identifying and realising the potentials for using energy and resources in an efficient manner as well as to ensuring conformity with the law. The results are nothing short of impressive.

#### **Environmentally friendly projects**

Innovative projects are the mark of our approach to environmental management. For instance, the primary-energy requirement of our new production facilities is up to 75% below the specifications demanded in building legislation. The exemplary, consistent use of wood-based materials in constructing our commercial buildings puts us on the forefront of using resource-conserving, renewable building materials that take enormous quantities of climate-damaging CO<sub>2</sub> out of the atmosphere while they are growing.

Since 2015, we have been trying out three new vehicles, each employing different propulsion systems, to test the



practical suitability of electric mobility in a variety of usage situations. At our Indian production plant, heavy metals are absorbed from concentrated waste water using an innovative method that involves living algae. At our factory in China, a solar-powered system provides staff accommodation and the canteen with hot water.

### Success stories

Between 1997 and 2015, for example, we have managed to reduce environmental pollution from manufacturing our drawer runners and drawer systems at the Kirch Lengern-Bünde production facility as follows:

- ▶ Specific water consumption 45 %
- ▶ Specific power consumption 10 %
- ▶ Specific heat consumption 73 %
- ▶ Specific CO<sub>2</sub> emission 30 %

Numerous awards reflect our commitment to the environment. In 2009, the European Commission gave our zero-energy Hettich Forum building the Green Building Award at national level. In 2016, we won the sustainability prize from the East Westphalian Business Environment Foundation for an environment education project carried out over 20 years.

Technik für Möbel



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Hettich New Zealand  
18 Barmac Place  
East Tamaki, Auckland  
Free Phone: 0800 4 38 84 24  
Free Fax: 0800 73 78 47  
[sales\\_nz@hettich.co.nz](mailto:sales_nz@hettich.co.nz)  
[www.hettich.co.nz](http://www.hettich.co.nz)

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