Dimensions: $1250 \mathrm{~mm} \times 600 \mathrm{~mm} \bullet$ Thickness: 6 mm or $10 \mathrm{~mm} \bullet$ Each sheet covers approximately $0.75 \mathrm{~m}^{2} \bullet$ One box of 10 mm Marmox has 6 sheets and covers approx $4.5 \mathrm{~m}^{2} \bullet$ One box of 6 mm Marmox has 8 sheets and covers approx $6.0 \mathrm{~m}^{2}$.

## CONCRETE FLOOR



UNDERTILE HEATING WITH MARMOX INSULATION BOARD INSTALLED ON A CONCRETE SLAB.

## Preparation

1. The existing concrete floor must be flat, swept clean of debris, plaster and dust, and have no oil or paint etc. This is to ensure good adhesion.
2. Cut the boards to fit the shape of the room, with staggered joints, before adhering them to the floor (see example below). The board can be cut using a basic "box cutting" blade, Stanley knife or jigsaw.


X

## Fixing of Marmox Board with Tile Adhesive

1. Once the Marmox is laid out in the above pattern, it is ready to be fixed to the floor with tile adhesive. This is done in the same way a tiler would lay tiles. A flexible tile adhesive, which can be purchased at any tile or hardware shop, is used.
2. Mix up a bucket of tile adhesive following the instructions on the bag. One $x 20 \mathrm{~kg}$ bag should cover approx $13 \mathrm{~m}^{2}$ with a 6 mm notch trowel. Individually lift each board up and evenly spread the adhesive, making sure that all of the area is covered with adhesive.
3. Place the board back in its original position. At this stage you need to gently press down on the board so no voids (air) are left beneath. NOTE: Too much pressure causes the adhesive to squirt out leaving the edges un-adhered to the concrete when it dries. Edges which do not connect to other board edges (such as doorways) can be particularly prone to this.

If Marmox is being used in conjunction with Warmup undertile heating, and a waterproofing layer is to be installed before the heating, a "fishtail" cut will need to be removed where the draw-wire exits the bottom of the wall. This is to avoid piercing the waterproofing when the heating is installed.

When all of the individual Marmox boards have been laid, scrape away any excess adhesive that may have squirted up through the gaps to ensure a nice flat floor for
 the tiler.

There should be no foot traffic on the Marmox boards until dry or for approximately 8 hours.

