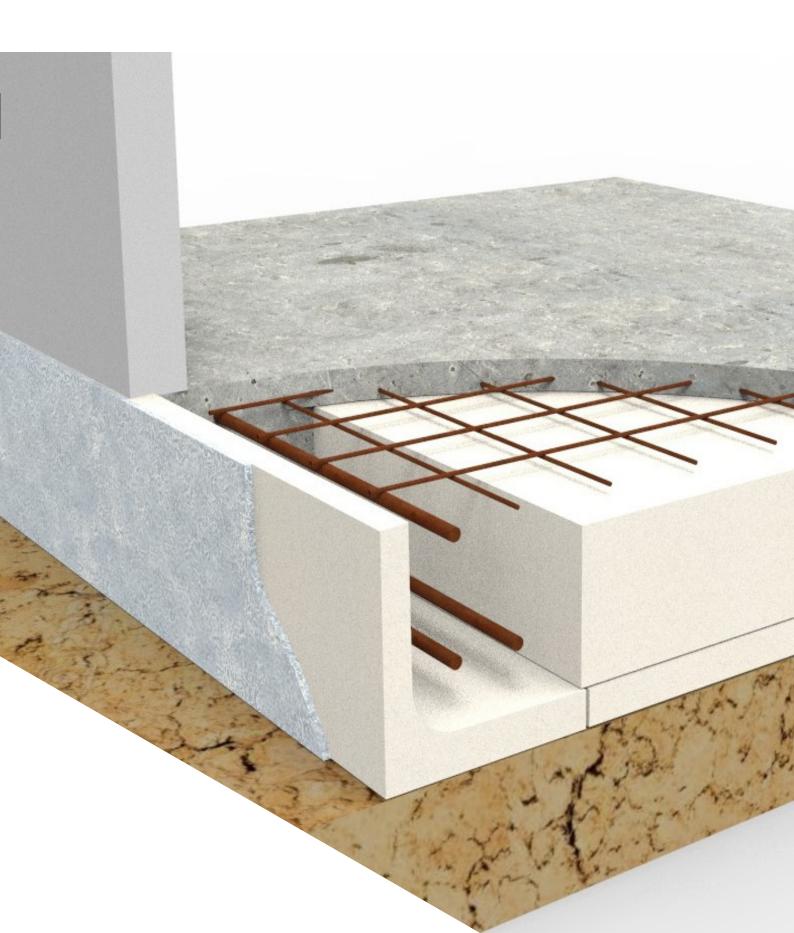


CONCRETE FLOOR SOLUTIONS GUIDE



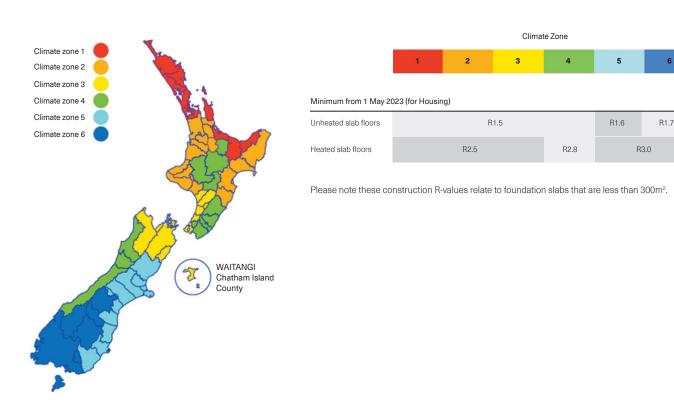


CONCRETE FLOOR INSULATION SOLUTIONS

EXPOL has a range of solutions to help you comply with the New Zealand Building Code. The H1 Clause has been updated and came into effect 1st May 2023.

The update to Clause H1 aims to help make new buildings warmer, drier and healthier and therefore reduce the energy and environmental impact needed to heat them. The changes are the biggest energy efficiency updates to the acceptable solutions and verification methods in more than a decade. The H1 Clause of the Building Code regulates the energy efficiency of the built environment – covering wall, floor and ceiling insulation, as well as the thermal performance of windows and doors. There are major increases in thermal performance requirements across the building envelope, indicated through higher construction R-values for different building elements.

New Climate Zones and required construction R-values.



Disclaimer: Whilst every care has been taken to confirm the accuracy of the information presented in this document and to describe generally accepted practises and data in the general document and tables; neither the authors, editors or publishers can be responsible for errors or omissions or for any consequences from application of the information given. Application of this information in a professional setting remains the professional responsibility of the practitioner. For technical questions and more detailed information please contact tech@expol.co.nz



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High Performance Slab MAXRaft / MAXSlab Construction R-value Table MAX85 MAXRaft MAXRaft Plus MAXSlab

EXPOL Products:

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EXPOL PRODUCT MATRIX

with approximate range of expected construction R-values.

	SLAB ON GRADE	POD FLOORS
GOOD	• SLABX200	 Tuff Pods + Edge Insulation Max85
	Construction R-values R1.5 – R2.5	Construction R-values R1.29 – R2.48
BETTER	 SLABX200 + Edge Insulation Construction R-values R1.64 – R3.69 	 Tuff Pods + SLABX200 Construction R-values R1.64 – R3.35
BEST	MAXSlab Construction R-values R2.77 – R5.25	 Tuff Pods + Edge Insulation + SLABX200 MAXRaft MAXRaft PLUS Construction R-values R1.82 - R4.17

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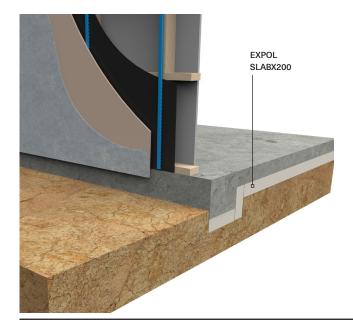
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Standard Slab on Grade





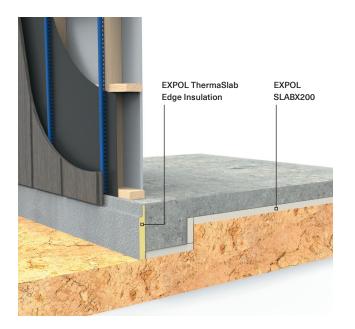
SLABX200 for Slab on Grade Floors

SLABX200 is **EXPOL's** new generation high performance Expanded Polystyrene Board specifically designed to deliver high compressive strength and improve insulation under concrete slabs.

It delivers an uncompromised compressive strength of 200kPa @ 10% deformation and exceptional insulation values. Specifically engineered for residential and commercial projects, its high performance gives engineers and specifiers peace of mind while increasing the thermal performance of a building.

See P11 for more details on SLABX200.





SLABX200 for Slab on Grade Floors

SLABX200 is **EXPOL's** new generation high performance Expanded Polystyrene Board specifically designed to deliver high compressive strength and improve insulation under concrete slabs.

See P11 for more details on SLABX200.

EXPOL Edge Insulation for Slab on Grade Floors

MAXEdge and EXPOL ThermaSlab Edge won't degrade over time, meaning thermal insulation performance is maintained for the life of the building. EXPOL concrete floor edge insulation is suitable for both residential and commercial building projects.

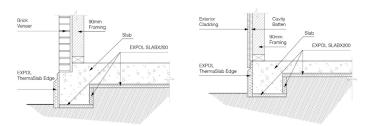
See P10 for more details on MAXEdge and EXPOL ThermaSlab Edge.



	50mm SLABX200	85mm SLABX200	50mm SLABX200 Under Slab Insulation	75mm SLABX200 Under Slab Insulation	100mm SLABX200 Under Slab Insulation	120mm SLABX200 Under Slab Insulation	
			plus	plus	plus	plus	
			R1.0 ThermaSlab Edge or R1.0 MAXEdge Insulation				
Ratio	Construction R-Value width 90mm - 140mm Framing						
1	0.90	1.00	1.23	1.39	1.50	1.65	
1.2	1.00	1.10	1.37	1.50	1.69	1.84	
1.4	1.10	1.20	1.50	1.63	1.88	2.03	
1.6	1.20	1.30	1.64	1.78	2.08	2.23	
1.8	1.30	1.40	1.77	1.91	2.28	2.43	
2	1.40	1.50	1.91	2.04	2.47	2.62	
2.2	1.50	1.60	2.00	2.18	2.59	2.74	
2.4	1.50	1.70	2.09	2.31	2.71	2.86	
2.6	1.60	1.80	2.18	2.45	2.82	2.97	
2.8	1.70	1.90	2.27	2.59	2.94	3.09	
3	1.80	2.00	2.36	2.73	3.05	3.20	
3.2	1.90	2.10	2.44	2.82	3.15	3.30	
3.4	2.00	2.20	2.52	2.90	3.25	3.40	
3.6	2.10	2.30	2.60	2.99	3.35	3.50	
3.8	2.20	2.40	2.68	3.08	3.44	3.59	
4	2.30	2.50	2.76	3.17	3.54	3.69	
4.2	2.40	2.60	2.83	3.25	3.63	3.78	
4.4	2.50	2.70	2.91	3.33	3.72	3.87	
4.6	2.60	2.80	2.98	3.42	3.81	3.96	
4.8	2.70	2.90	3.05	3.50	3.90	4.05	
5	2.80	3.00	3.13	3.58	3.99	4.14	

Slab on Grade Insulation Solutions with EXPOL SLABX200 & Edge Insulation for Slabs less than 300m2 26/10/23

To download PDF & DWG cad files visit: www.expol.co.nz



Need a hand calculating your Area to Perimeter Ratio?

Simply divide the area of the slab (in m²) by the perimeter of the slab (in m). This will give your Area to Perimeter Ratio.



For example if your Slab Area is 100m² and your Slab Perimeter is 40m then your Area to Perimeter Ratio will be 100/40 = 2.5

The R-value tables above have been calculated in accordance with Verification Method H1/VM2 Appendix F, please note these tables relate to concrete floors that are less than 300m2. Note the above table are thermally engineered, it is important that a structural engineer approves the use of the products provided in the table on each foundation to ensure bearing loads are acceptable.

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Scan the code for more information

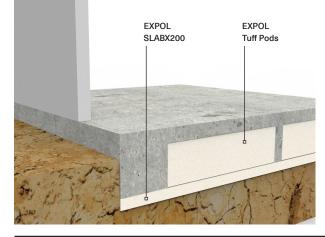
www.expol.co.nz/concretefloor-edge-insulation







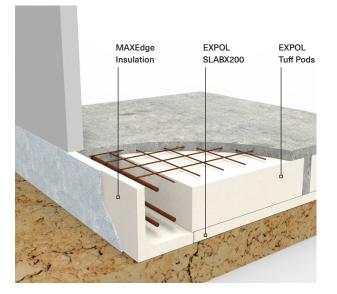








Edge Insulation



EXPOL Tuff Pods for Standard Pod Floors

EXPOL Tuff Pods are extremely strong expanded polystyrene (EPS) blocks designed to provide a quick method for creating a concrete slab floor without the need to dig footings or build concrete block perimeters.

See P11 for more details on EXPOL Tuff Pods.

EXPOL Edge Insulation for Standard Pod Floors

MAXEdge and EXPOL ThermaSlab Edge won't degrade over time, meaning thermal insulation performance is maintained for the life of the building. EXPOL concrete floor edge insulation is suitable for both residential and commercial building projects.

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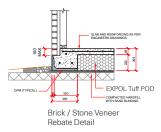
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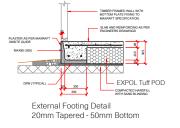


Waffle Pod Floor H1 Construction R-value Solutions for Slabs less than 300m2 26/10/23

	220mm & 300mm Pod Floor with										
	EXPOL Tuff Pods	ThermaSlab Edge or MAXEdge	50mm SLABX200 Under Slab	75mm SLABX200 Under Slab	100mm SLABX200 Under Slab	120mm SLABX200 Under Slab	150mm SLABX200 Under Slab	50mm SLABX200 Under Slab Insulation	75mm SLABX200 Under Slab Insulation	100mm SLABX200 Under Slab Insulation	
		R1.0	Insulation	Insulation	Insulation	Insulation	Insulation	plus	plus	plus	
		Edge Insulation						ThermaSlab Edge or MAXEdge R1.0 Edge Insulation	ThermaSlab Edge or MAXEdge R1.0 Edge Insulation	ThermaSlab Edge or MAXEdge R1.0 Edge Insulation	
Ratio	Construction R-Value width 90mm - 140mm Framing										
1	-	1.01	1.23	1.29	1.33	1.37	1.40	1.33	1.39	1.43	
1.2	-	1.10	1.36	1.44	1.50	1.55	1.60	1.50	1.54	1.60	
1.4	-	1.20	1.50	1.59	1.67	1.73	1.80	1.65	1.69	1.77	
1.6	1.20	1.29	1.64	1.75	1.84	1.90	1.97	1.82	1.85	1.94	
1.8	1.30	1.38	1.78	1.91	2.01	2.07	2.16	1.99	2.01	2.11	
2	1.30	1.48	1.91	2.06	2.17	2.25	2.35	2.15	2.16	2.27	
2.2	1.40	1.56	2.02	2.18	2.30	2.39	2.50	2.25	2.28	2.40	
2.4	1.50	1.63	2.12	2.29	2.43	2.52	2.64	2.36	2.39	2.53	
2.6	1.60	1.71	2.23	2.41	2.55	2.66	2.79	2.46	2.51	2.65	
2.8	1.70	1.79	2.33	2.53	2.68	2.80	2.94	2.56	2.63	2.78	
3	1.70	1.87	2.44	2.64	2.81	2.93	3.09	2.66	2.74	2.91	
3.2	1.80	1.94	2.53	2.74	2.92	3.04	3.21	2.75	2.84	3.02	
3.4	1.90	2.01	2.62	2.84	3.03	3.16	3.33	2.84	2.94	3.13	
3.6	2.00	2.08	2.71	2.94	3.13	3.27	3.45	2.93	3.04	3.23	
3.8	2.00	2.16	2.80	3.04	3.24	3.38	3.57	3.02	3.14	3.34	
4	2.10	2.23	2.89	3.14	3.35	3.50	3.70	3.10	3.24	3.45	
4.2	2.20	2.30	2.98	3.23	3.44	3.59	3.80	3.19	3.33	3.54	
4.4	2.30	2.37	3.05	3.31	3.53	3.68	3.88	3.28	3.41	3.63	
4.6	2.30	2.44	3.14	3.40	3.63	3.80	4.01	3.36	3.50	3.73	
4.8	2.40	2.51	3.22	3.49	3.72	3.90	4.12	3.44	3.59	3.82	
5	2.50	2.58	3.30	3.58	3.82	4.01	4.24	3.52	3.68	3.92	

To download PDF & DWG cad files visit: www.expol.co.nz





The R-value tables above have been calculated in accordance with Verification Method H1/VM2 Appendix F, please note these tables relate to concrete floors that are less than 300m2. Please note the above table are thermally engineered, it is important that a structural engineer approves the use of the products provided in the table on each foundation to ensure bearing loads are acceptable.

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Need a hand calculating your Area to Perimeter Ratio?

Simply divide the area of the slab (in m²) by the perimeter of the slab (in m). This will give your Area to Perimeter Ratio.

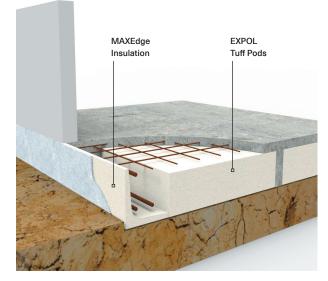
For example if your Slab Area is 100m² and your Slab Perimeter is 40m then your Area to Perimeter Ratio will be 100/40 = 2.5

Scan the code for more information

www.expol.co.nz/concretefloor-edge-insulation



EXPOL MAXRaft[®]



The **EXPOL MAXRaft** comprehensive suite of systems delivers uncompromised performance for residential and commercial projects.

With Waffle Pod foundations becoming a preferred building method, **EXPOL** has multiple solutions to increase the insulation of a standard Waffle Pod Floor design.

We offer EXPOL MAX85, EXPOL MAXRaft and EXPOL MAXRaft Plus+ to suit your build.

If your project requires the very best Concrete Slab Insulation, then high performing **EXPOL MAXSlab** will provide the solution. This engineered design encases the entire slab with insulation providing a superior thermal performance.

EXPOL MAXRaft Construction R-value Summary

		Area-to-perimeter ratio									
Product		1.6	1.8	2	2.2	2.4	2.6	2.8	3	3.6	4
1.	MAXSIab 300	2.77	2.99	3.22	3.38	3.54	3.7	3.86	4.02	4.49	4.81
2.	MAXSIab 350	2.96	3.25	3.53	3.69	3.85	4.01	4.17	4.33	4.87	5.23
3.	MAXSIab 400	2.89	3.17	3.45	3.65	3.84	4.04	4.23	4.43	4.92	5.25
4.	MAXSlab 300 Brick Rebate	2.27	2.48	2.68	2.83	2.99	3.14	3.29	3.44	3.95	4.29
5.	MAXRaft 320	1.86	1.97	2.07	2.16	2.25	2.33	2.42	2.5	2.74	2.9
6.	MAXRaft 320	1.68	1.81	1.93	2.01	2.1	2.18	2.27	2.35	2.59	2.74
7.	MAXRaft 320 Brick	1.62	1.73	1.85	1.93	2.02	2.11	2.2	2.29	2.53	2.69
8.	MAXRaft 400 Brick	1.56	1.68	1.79	1.87	1.96	2.05	2.14	2.23	2.46	2.62
9.	MAX85 305	1.46	1.54	1.62	1.7	1.77	1.85	1.92	2	2.21	2.36
10.	MAX85 385	1.52	1.62	1.72	1.8	1.88	1.96	2.03	2.11	2.33	2.48
11.	MAXRaft Plus+ 320	2.38	2.54	2.7	2.86	3.02	3.18	3.35	3.51	3.81	4.02
12.	MAXRaft Plus+ 400	2.44	2.62	2.81	2.97	3.13	3.29	3.46	3.62	3.95	4.17
13.	MAXRaft Plus+ 320 Brick	2.18	2.38	2.59	2.71	2.83	2.95	3.07	3.19	3.5	3.71
14.	MAXRaft Plus+ 400 Brick	2.11	2.29	2.47	2.6	2.73	2.86	2.99	3.12	3.57	3.87



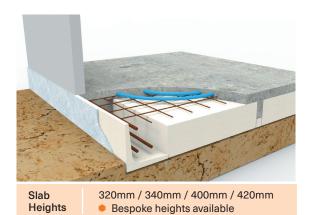
THE PRODUCTS

EXPOL MAX85 is a traditional waffle slab design with a high-density polystyrene edge profile. In most instances MAX85 will meet the requirements of the NZ building code.



Heights

305mm / 385mm Bespoke options available EXPOL MAXRaft is usually a thicker concrete slab than Max85 to incorporate a high-density polystyrene insulation beneath the concrete ribs. This provides superior insulation benefits that easily meets the requirements of the NZ building code.



EXPOL MAXRaft Plus adds even more insulation than the standard MAXRaft design. Solid PODS made from recycled polystyrene substantially increase the thermal performance of the concrete slab This solution is required when underfloor heating is used, or high insulation values are required on soft ground.

EXPOL MAXSIab is the highest performing solution on good ground. The entire slab is encased in high performance polystyrene insulation providing the most effective solution for a concrete slab design.



320mm / 340mm / 400mm / 420mm Slab Heights Bespoke heights available

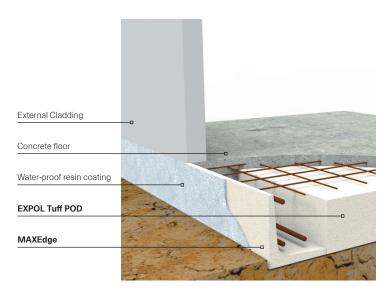


300mm / 320mm / 350mm / 400mm Bespoke options available

Heights

EXPOL

Slab Edge Insulation Products



BENEFITS:

- MAXEdge is a simple solution for your concrete slab perimeter that exceeds H1 requirements
- Fast and Easy: Pre-made
 L-shaped perimeter insulation
 that fits inside the formwork

EXPOL's range of concrete floor (slab) edge insulation products provide thermal insulation and strength where it counts. Up to 10% of heat loss from a building is through the concrete slab. A building with slab edge insulation provides a warm, dry and healthy indoor environment for occupants, and reduces heating and cooling costs.

Compared to other insulation, EPS offers superior resistance to the ingress of water. Samples of EPS retrieved after 30 years in the ground showed less than 1% water content by volume. Boards periodically submerged over the same amount of time showed less than 4% water content.

MAXEdge won't degrade over time, meaning thermal insulation performance is maintained for the life of the building. EXPOL concrete floor edge insulation is suitable for both residential and commercial building projects.

- Standard heights: 305, 320, 340, 385, 400 & 420mm to suit any raft slab, bespoke heights are available
- MAXEdge perimeter insulation comes in lengths of 2.4m
- MAXEdge perimeter insulation is also available in pre-made corners of 600 x 600mm
- Suitable with any frame size

HIGH PERFORMANCE SLAB EDGE INSULATION SYSTEM

PRE-COATED - With a water-proof resin coating that does not require painting, saving time and money.

۲

CLEAN INSULATION - Also

ThermaSlab Edge is EXPOL's new generation Slab Edge Insulation System specifically designed to meet new Building Code standards for Concrete Slab Insulation.

ThermaSlab Edge is suitable for retrofit applications.

projects, it's high performance gives engineers and specifiers peace of mind while increasing the thermal

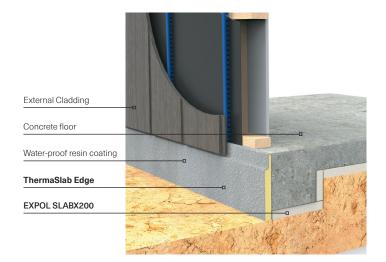
ThermaSlab Edge's durable nature means it will not degrade over time, keeping its integrity for the life of the

Specifically, engineered for residential and commercial

SLAB EDGE INSULATION

performance of the building.

available as clean insulation, requiring plastering after the concrete pour.



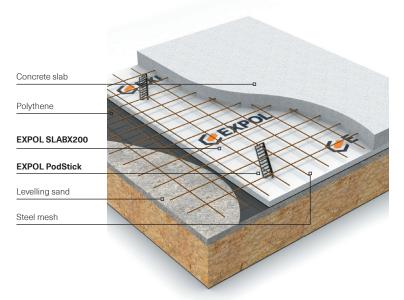
BENEFITS:

- Increases the thermal performance of a building
- A simple, cost-effective slab edge insulation system
- Designed to meet new H1 standards

structure.

- No painting required, saving time and money
- Exceptional insulation values
- High water resistance
- Lightweight and easy to handle

EXPOL Slab Insulation Products





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It delivers an uncompromised compressive strength of 200kPa @ 10% deformation and exceptional Insulation Values. Specifically engineered for residential and commercial projects, its high performance gives engineers and specifiers peace of mind while increasing the thermal performance of a building.

EXPOL – SLABX200's durable nature means it will not degrade over time keeping its integrity for the life of the structure.

BENEFITS:

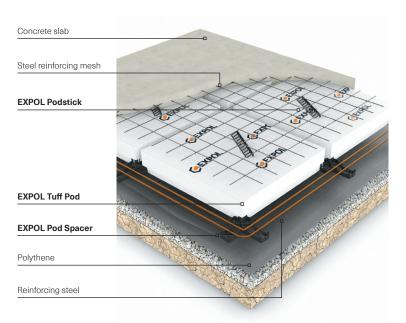
- Uncompromised compressive strength 200kPa @ 10% deformation
- Exceptional Insulation Values
- High water resistance
- Lightweight and easy to handle
- Various thicknesses from 50mm to 600mm
- SLABX200 waste is actively recycled into other EXPOL products



At **EXPOL** we've made a commitment to the environment and take responsible manufacturing seriously. We are focused on a true closed-loop recycling process – 75% of the products (by volume) we make use recycled content, and we have plans and concepts in place to do even better.

Scan the code for more information www.expolearth.co.nz





Tuff[·]POD

EXPOL Tuff Pods are extremely strong expanded polystyrene (EPS) blocks designed to provide a quick method for creating a concrete slab floor without the need to dig footings or build concrete block perimeters.

Suitable for all raft or floating pod floor systems used in New Zealand, EXPOL Tuff Pods reduce preparation work, construction time and concrete needed for foundations.

Used to create 100mm concrete ribs throughout concrete floors.

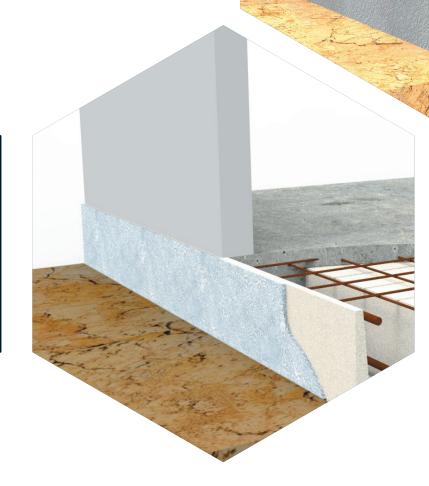
Made from environmentally safe expanded polystyrene (EPS), EXPOL Tuff Pods help reduce the energy consumption of a building by protecting the concrete floor from heat loss.

Using **EXPOL Tuff Pods** significantly reduces slab construction time. This insulation method is suitable for barrowed or pumped concrete.

BENEFITS:

- Strong & Lightweight
- Quick to install
- No need to dig footings or build concrete block perimeters
- Superior insulating qualities
- A variety of sizes to suit specific designs





EXPOL LTD

105 Captain Springs Road Onehunga, Auckland PO Box 13 560, Onehunga, Auckland, New Zealand.

Learn about our recycling initiatives



NEW ZEALAND

Tauranga Wellington Blenheim Christchurch - Belfast - Rolleston Cromwell

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AUSTRALIA Sydney

Melbourne Adelaide Tasmania



Auckland

Website www.expolearth.co.nz





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Website www.EXPOL.co.nz