





espan 340 with swages

ESPAN® IS MANUFACTURED FROM LOCALLY SOURCED
NZ STEEL COLORSTEEL® SO YOU CAN TRUST ESPAN®
TO ENDURE FOR MANY YEARS TO COME.

ABOUT METALCRAFT

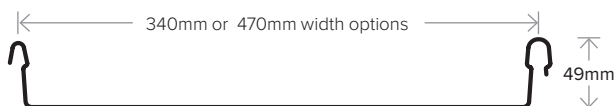
Metalcraft Roofing has more than 50 years experience in the roofing industry and has 12 branches nationwide we pride ourselves on being New Zealand's largest and most established privately owned building product rollformer and

installer with an extensive range of longrun roofing profiles, lightweight metal tiles, metal fencing, rainwater system solutions and a variety of solar generation solutions. We also have a structural steel and insulated panel division.

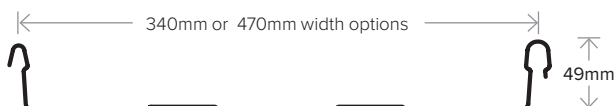
STYLE & PERFORMANCE

espan® has been designed for style and performance in mind. The high ribs create strong defined shadow lines and combined with concealed fixings provide for superior weather performance.

ESPAN® WITH A FLAT PAN



ESPAN® WITH TWO SWAGES



Profile dimensions are nominal and may vary depending on material. Profile dimensions are not set out dimensions.

Although espan® is designed to have a flat pan, swaging is also available as an option. If there is concern about the risk of oil canning, this should be considered as swages strengthen the pan considerably minimising the risk of this occurring.

COLOURS

espan® is available in 20 standard colours from New Zealand Steel in trusted brands: COLORSTEEL® ENDURA® and COLORSTEEL® MAXX®. Colour brochures and steel swatches are available on request.



MINIMUM PITCHES

The minimum pitch is determined by the ability of the roof cladding to discharge maximum rainfall without water penetration through the side laps, end laps or flashings. The minimum pitch for espan® is: 3° for sheet lengths of 40m. 4° for sheet lengths exceeding 40m but less than 60m. The above minimum requirement has been calculated assuming peak rainfall to be less or equal to 100mm/hr.

ROOF NOISE

The homeowner should be aware that temperatures of dark colours are higher than those of lighter colours. Darker colours will thermally expand more. Thermal expansion of metal roofs is covered in the MRM Code of Practice. The MBIE document on roof cladding advises that noise from thermal expansion is normal and should be expected. Refer to MBIE -Guide to tolerances, materials and workmanship in new residential construction 2015.

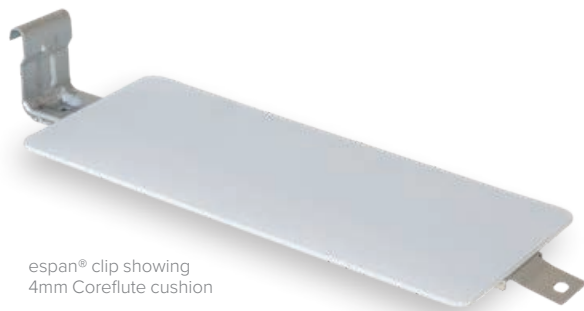
SOLAR ENERGY

espan® 470 can accommodate either PV solar laminates or clip on solar panels. espan® 340 can accommodate clip on solar panels and allows for optimum solar energy generation. For more information please refer to www.metalcraftgroup.co.nz.

NO SUBSTRATE REQUIRED

INNOVATIVE CLIP SYSTEM

espan® clips are manufactured out of zincalume® and fixed directly onto the purlins at recommended spans depending on thickness and wind loadings. The purlins must be parallel with the espan® ribs. When using espan® 340 or espan® 470 in aluminium espan® clips need to be powder coated as a precautionary measure. Clips are available to order from Metalcraft. The espan® clip comes standard with a 4mm coreflute cushion. For some wall cladding applications the coreflute might need to be substituted with another product, depending on overall design and compliance requirements. Please refer to Metalcraft Roofing for more information.



espan® clip showing
4mm Coreflute cushion

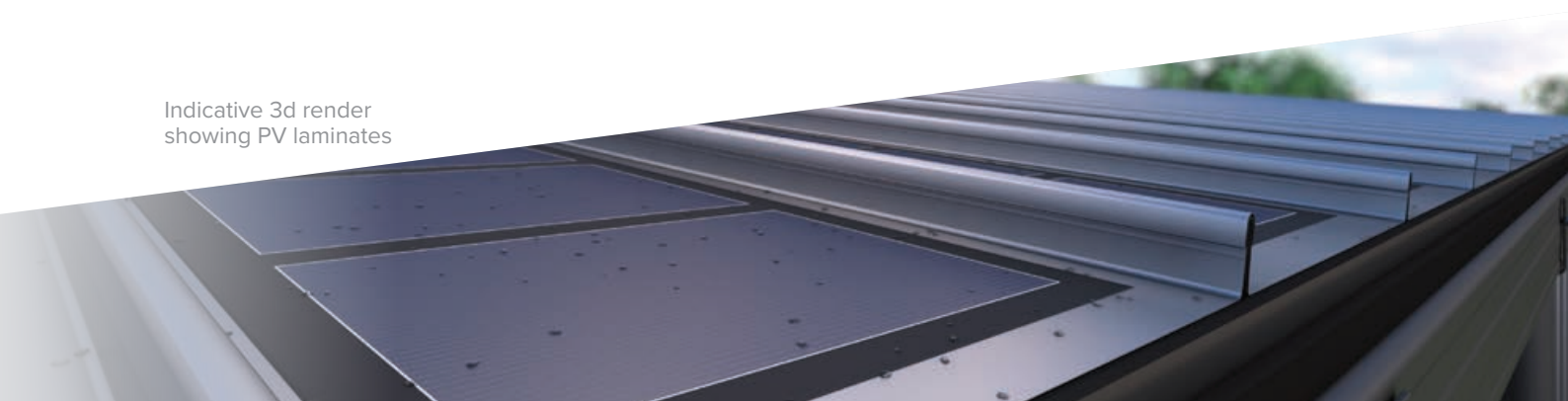
SUSTAINABILITY

Steel is a recyclable product, so you can be confident in the knowledge that it does not have to be disposed of in landfill. Instead it can easily be recycled and reused, thereby minimising resource use and reducing impact on our environment. As well as this, New Zealand Steel has devoted considerable effort and resources to ensure that their manufacturing processes consider and minimise environmental impacts and adhere to the concepts of sustainability. This is evident in the range of environmental certifications that they have secured such as the International Environmental Management Standard, ISO14001.

PRODUCT APPLICATION

The correct application of each grade of material is critical to product performance and life expectancy. Before commencing a project the user must refer to the COLORSTEEL® environmental guide and Metalcraft espan® product data. Further information including load span data and graphs is also available from Metalcraft branches and freely viewable to download at www.metalcraftgroup.co.nz. It is important that the requirements of these guides are taken into account when making the selection of the material to be used.

Indicative 3d render
showing PV laminates



SPECIFICATION

WARRANTIES

Material warranties are closely linked to environmental categories. The COLORSTEEL® Environmental Guide classifies the environmental categories and the associated warranties that the various material finishes are given. Please contact your local Metalcraft Roofing branch to request a brochure if you have any questions relating to which product to use in a particular location.

AVAILABILITY

espan® is available for purchase from all Metalcraft branch locations.

RECOMMENDED FIXINGS

Please refer to loadspan and fixing tables for recommended fixings of espan. This is available to download from www.metalcraftgroup.co.nz

ENVIRONMENTAL

The correct grade of material for use in various environments is given in the COLORSTEEL® Environmental Guide.

FASTENERS

The selection of the appropriate fastener is essential to performance of the roof. The durability of the fastener should be, as a minimum requirement, equal to that of the roofing or cladding. If in doubt, refer to your nearest Metalcraft Roofing branch.

OIL CANNING

Oil canning is an inherent characteristic of cold formed metal products, particularly products with broad flat areas like espan®. It is seen as waviness or distortion in the flat surfaces. Oil canning does not affect the products strength or performance. The architect, builder and homeowner needs to be aware that oil canning may affect the overall aesthetic outcome. Oil canning may occur during the roll-forming process and or during installation and where thermal expansion occurs. A degree of oil canning is unavoidable. Please refer to NZMRM Metal Roof and Wall Cladding Code Of Practice - Section 12.3 for more information. (www.metalroofing.org.nz). The end result of the profile is dependent upon the quality of the timber sub-structure that supports it so it is critical that the roof purlins be square and flush for optimum results. Refer espan® installation guide.

HANDLING AND STORAGE

Handling and storage of espan® is as per the NZMRM Code of Practice www.metalroofing.org.nz. Some important considerations are as follows:

- Site Storage which ensures that sheets are kept dry and ventilated.
- Reducing risk of surface damage to surface coatings during handling, installation and by other trades.
- Ensuring that spans and pitches used are not outside those recommended by Metalcraft Roofing
- Ensuring that correct and sufficient fasteners are used.
- Installation in contact with incompatible materials is avoided.

DISCLAIMER

As part of Metalcraft Roofing's policy of continued improvement, final specifications may vary from those contained in this publication. The company reserves the right at any time and without notice to change the design, materials or features and withdraw products from the market without incurring any liability whatsoever. This publication is issued as a general guide only and should not be treated as a substitute for technical advice. Contact with your nearest Metalcraft branch is recommended to confirm current specifications and availability.

BRANCHES

WHANGAREI

42-44 Rewa Rewa Road, Whangarei
09 470 0870
sales.whangarei@metalcraftroofing.co.nz

AUCKLAND HOBSONVILLE

25 -27 Westpoint Drive, Hobsonville
Auckland
09 444 1813
orders.ns@metalcraftroofing.co.nz

AUCKLAND EAST TAMAKI

24-26 Trugood Drive East Tamaki, Auckland
09 273 2820
orders.akl@metalcraftroofing.co.nz

HAMILTON

9 Earthmover Cres, Burbush, Hamilton
07 849 3807
sales.hamilton@metalcraftroofing.co.nz

TAURANGA

42 Poturi St, Tauriko, Tauranga
07 575 7032
sales.tauranga@metalcraftroofing.co.nz

ROTORUA

15 Monokia Street, Rotorua
07 350 1138
sales.rotorua@metalcraftroofing.co.nz

NEW PLYMOUTH

218 De Havilland Drive, Bell Block, New Plymouth
06 755 2113
sales.newplymouth@metalcraftroofing.co.nz

PALMERSTON NORTH

76 Malden Street, Palmerston North
06 358 9149
sales.palmerston@metalcraftroofing.co.nz

HASTINGS

1454A Omaha Road, Hastings
06 873 9020
sales.hastings@metalcraftroofing.co.nz

WELLINGTON

201 Gracefield Rd, Seaview, Lower Hutt
04 566 2253
orders.wgtn@metalcraftroofing.co.nz

CHRISTCHURCH

85 Columbia Ave, Hornby, Christchurch
03 349 7350
sales.christchurch@metalcraftroofing.co.nz

CROMWELL

20 McNulty Road, Cromwell
03 445 4180
sales.cromwell@metalcraftroofing.co.nz



Metalcraft Roofing are members of the Roofing Association, New Zealand and the New Zealand Metal Roofing Manufacturers Incorporated.



For more information on Metalcraft Roofing visit:
www.metalcraftgroup.co.nz.
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