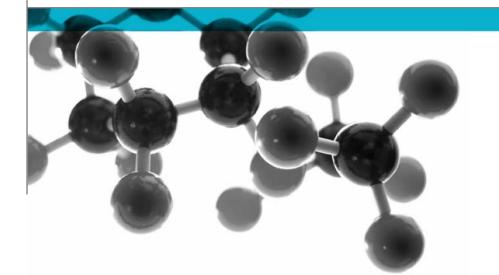




Review of Fire Test Report



A Report To: Latvijas Finieris Document Reference: 414251

Date: 16th May 2019

Issue No.: 1

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Registered Office: Warringtonfire Testing and Certification Limited, 10 Lower Grosvenor Place, London, United Kingdom, SW1W 0EN. Reg No. 11371436

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Executive Summary

Objective To review and extend the validity period of Warringtonfire Summary Report No. 347555 which details the fire performance of the following product when tested in accordance with methods T04, T10.03 and T11.02 as defined in EN 45545-2: 2013 at an irradiance level of 25kW/m² with a pilot flame, on specimens of a product and to provide an opinion of compliance with the requirements for R10, as defined in EN 45545-2: 2013.

Generic Description	Product reference	Thickness	Weight per unit area or density
	"Riga Tex", Riga Form", "Riga Heksa Plus", "Riga Rhomb", "Riga Foot", "Riga Pattern", "Riga Diamond", "Riga Crown", "Riga Superwire"	18mm	12.6kg/m ²
Individual components used to manufacture composite:			
Film	"LF 2"	0.15mm	220g/m ²
Plywood	"Riga Ply"	18mm	12.6kg/m ²
Film	"LF 1"	0.08mm	115-218g/m ²
Please see pages 4 & 5of this test report for the full description of the product tested			

Test Sponsor Latvijas Finieris, Bauskas Iela 59, Riga, LV-1004, Latvia

Conclusion With respect to summary report WF No. 347555, its contents shall remain valid until 26th October 2024.

This review should be read in conjunction with summary report WF No. 347555.

Date of Tests 10th September & 27th October 2014

Signatories

Responsible Officer T. Mort * Senior Technical Officer

* For and on behalf of Warringtonfire.

Authorised S Deeming * Business Unit Head

Report Issued: 16th May 2019

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Test Details

Introduction Warringtonfire Summary Report No. 347555 details the fire performance of the following product when tested in accordance with methods T04, T10.03 and T11.02 as defined in EN 45545-2: 2013 at an irradiance level of 25kW/m² with a pilot flame, on specimens of a product and to provide an opinion of compliance with the requirements for R10, as defined in EN 45545-2: 2013.

faces. The wear face has a rough wire mesh pattern; the reverse face is smooth Product reference "Riga Tex", Riga Form", "Riga Heksa Plus", "Riga Rhomb", "Riga Foot", "Riga Pattern", "Riga Diamond", "Riga Crown", "Riga Superwire" Name of manufacturer AS "Latvijas Finieris"	General des	scription	Birch plywood overlaid with a phenol film on both
Product reference "Riga Tex", Riga Form", "Riga Heksa Plus", "Riga Rhomb", "Riga Cot", "Riga Pattern", "Riga Diamond", "Riga Cot", "Riga Superwire" Name of manufacturer AS "Latvijas Finieris" Thickness 18mm (stated by sponsor) 17.46mm (determined by Warringtonfire) Weight per unit area 12.6kg/m² (stated by sponsor) 12.38kg/m² (determined by Warringtonfire) Product reference "LF 2" Detailed description Paper (80 g/m²) impregnated with phenol resins Composition details 36% paper 64% resin 64% resin Thickness after laminating 0.15mm Weight per unit area 220g/m² Colour reference "Dark Brown" Film Filme retardant details See Note 1 Below Curing process 142°C Generic type Plywood Product reference "Riga Ply" Thickness Set 18mm Weight per unit area 12.6kg/m² No. of Ply's 13 veneers Thickness 18mm Weight per unit area 12.6kg/m² No. of Ply's 13 veneers Trade name of adhesive used to bon the wood tog			faces. The wear face has a rough wire mesh
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Plywood No. of Ply's 13 veneers Trade name of adhesive used to bond the wood together "SFŽ-3014" Name of manufacturer AS "Latvijas Finieris" Flame retardant details See Note 1 Below		Thickness	18mm
Trade name of adhesive used to bond the wood together"SFŽ-3014"Name of manufacturerAS "Latvijas Finieris"Flame retardant detailsSee Note 1 Below		Weight per unit area	12.6kg/m ²
bond the wood togetherName of manufacturerAS "Latvijas Finieris"Flame retardant detailsSee Note 1 Below	Plywood		
Name of manufacturerAS "Latvijas Finieris"Flame retardant detailsSee Note 1 Below		Trade name of adhesive used to	"SFŽ-3014"
Flame retardant details See Note 1 Below			
		Name of manufacturer	AS "Latvijas Finieris"
Cycle details 127°C at 1.8MPa; 15.5min		Flame retardant details	See Note 1 Below
		Cycle details	127°C at 1.8MPa; 15.5min

Continued on next page

Issue No.:

	Generic type	Phenol impregnated film
	Product reference	"LF 1"
	Detailed description	Paper (42 g/m ²) impregnated with phenol resins
	Composition details	35% paper
		65% resin
Film	Name of manufacturer	AS "Latvijas Finieris"
ГШП	Thickness before laminating	0.14mm
	Thickness after laminating	0.08mm
	Weight per unit area	Between 115 and 218g/m ²
	Colour reference	"Dark Brown"
	Flame retardant details	See Note 1 Below
	Curing process	140°C
Brief descri	otion of manufacturing process	Plywood is laminated with phenol film (220 g/m ²)
		using mesh press plate on one side, other side is
		smooth with film (120 g/m ²)

Note 1: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the component.

It should be noted that testing was carried out on specimens referenced "Riga Tex" only. EN 45545-2: 2013 Section 4.2 f) states that a test which qualifies any product or surface shall also qualify a product or surface which differs in colour and/or pattern. The sponsor has confirmed that the only difference between the products referenced above is in the surface pattern and as such the results of the original testing apply to the products as listed above.

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Test Results	Summary report WF No. 347555 contains the following results and opinion:
"T04" ISO 9239-1: 2010	Average critical radiant flux = 8.4kW/m ²
"T10.03" ISO 5659-2: 2006	D _s max = 35
"T11.02" Gas Analysis in the Smoke Box ISO, Using FTIR Technique	CIT _{4mins} = 0.05 CIT _{8mins} = 0.09
Opinion	We consider the results of the tests detailed above demonstrate that the product, as tested, complies with the floor composite requirements, R10 (detailed in Table 5 of EN 45545-2: 2013) for a HL1, HL2 and HL3 Hazard Level Classification.
	It should be noted that testing was carried out on specimens referenced "Riga Tex" only. EN 45545-2: 2013 Section 4.2 f) states that a test which qualifies any product or surface shall also qualify a product or surface which differs in colour and/or pattern. The sponsor has confirmed that the only difference between the products referenced above is in the surface pattern and as such the results of the original testing apply to the products as listed above.

Issue No.:

Confirmation of Specification It has been confirmed in writing by Latvijas Finieris that there have been no changes to the product description contained within summary report WF No. 347555 and that the product which is currently being manufactured is identical in every respect to the specimens which were tested.

It has also been confirmed in writing that no further fire testing of the previously fire tested specification has been performed since the issue of the test report, and no other individual or organisation has been asked to provide a technical review of the reports.

Conclusions The procedures adopted for the original tests (BS EN ISO 9239-1: 2010, and EN 45545-2: 2013 – Test Methods T10.03 and T11.02) have been re-examined. and are identical in all respects to those currently in use (BS EN ISO 9239-1: 2010 and BS EN 45545-2:2013+A1:2015 – Test Methods T10.03 and T11.02).

Therefore, with respect to summary report WF No. 347555, its contents shall remain valid until 26th October 2024.

This review should be read in conjunction with summary report WF No. 347555.

Validity This review is based on information used in the original summary report. No other information or data has been submitted by Latvijas Finieris, which could affect this review.

Issue No .:

Revision History

Issue No :	Re-issue Date:
Revised By:	Approved By:
Reason for Revision:	
Issue No :	Issue Date:
Revised By:	Approved By:
Reason for Revision:	

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