

CRAFTSTONE DRAWING LIST

SHEET	DESCRIPTION	ISSUED
1.	CRAFTSTONE ANCHOR	
A1	CRAFTSTONE ANCHOR	02/03/22
2.	BASE/EDGE DETAILS	
B1	TYPICAL SLAB EDGE DETAIL	02/03/22
B2	BASE REBATE WITH HAUNCHING	02/03/22
B3	TYPICAL REBATED SLAB DETAIL	02/03/22
B4	TYPICAL TIMBER SUB FLOOR DETAIL	02/03/22
B5	TYPICAL TIMBER FOUNDATION DETAIL	02/03/22
B6	REBATED SLAB EDGE CRAFTSTONE TO EPS	02/03/22
3.	JOINERY FLASHING DETAILS	
C1	TYPICAL WINDOW HEAD DETAIL	02/03/22
C2	ALTERNATIVE SILL DETAIL - MECHANICAL FLASHING - FLUSH MOUNT	02/03/22
C3	ALTERNATIVE JAMB DETAIL - MECHANICAL FLASHING - FLUSH MOUNT	02/03/22
C4	ALTERNATIVE JAMB DETAIL - SCRIBER	02/03/22
C5	TYPICAL WINDOW SILL DETAIL	03/02/22
C6	TYPICAL GARAGE HEAD DETAIL	03/02/22
C7	ALTERNATIVE JAMB DETAIL - ALUMINIUM "L" ANGLE	03/02/22
4.	INTERNAL CORNER JUNCTIONS	
D1	TYPICAL INTERNAL CORNER DETAIL	02/03/22
D2	TYPICAL INTERNAL CORNER - WEATHERBOARD	02/03/22
D3	INTERNAL JUNCTION - CRAFTSTONE TO BRICK	02/03/22
D4	TYPICAL INTERNAL CORNER - "W" FLASHING	02/03/22
D5	GARAGE DOOR JAMB DETAIL	02/03/22
D6	TYPICAL INTERNAL CORNER WITH FLATBOARD CLADDING	02/03/22
D7	INTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	02/03/22
D8	INTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS	02/03/22
D9	MITRE INTERNAL CORNER OPTION 1	02/03/22
D10	MITRE INTERNAL CORNER OPTION 2	02/03/22
5.	EXTERNAL CORNER JUNCTIONS	
E1	TYPICAL EXTERNAL CORNER DETAIL	02/03/22
E2	TYPICAL EXTERNAL CORNER WITH FLAT BOARD CLADDING	02/03/22
E3	EXTERNAL CORNER WITH FLAT BOARD CLADDING - ALTERNATIVE	02/03/22
E4	EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK	02/03/22
E5	EXTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	02/03/22
E6	EXTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS	02/03/22
E7	TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION 1	02/03/22
E8	TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION 2	02/03/22

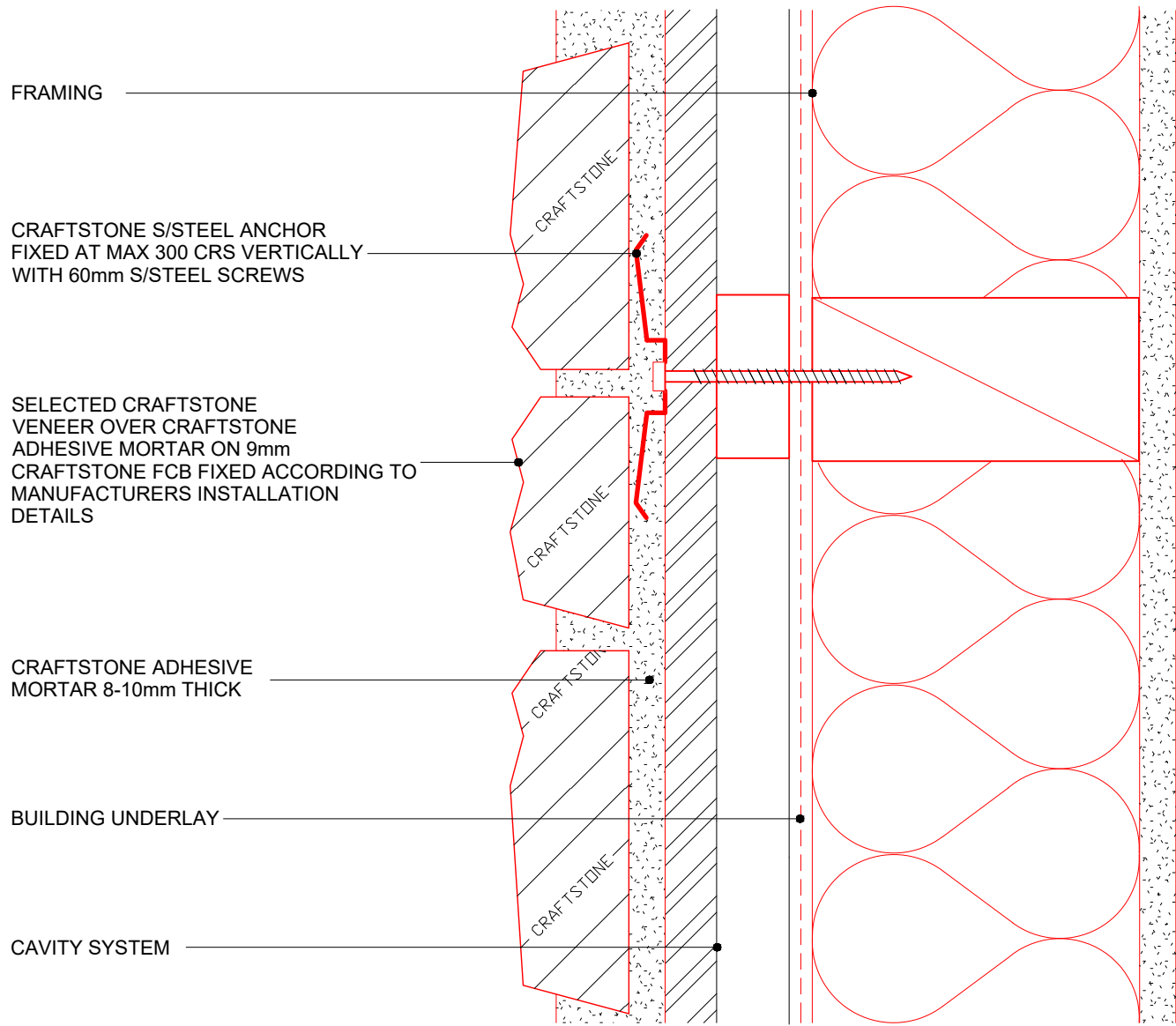
CRAFTSTONE DRAWING LIST

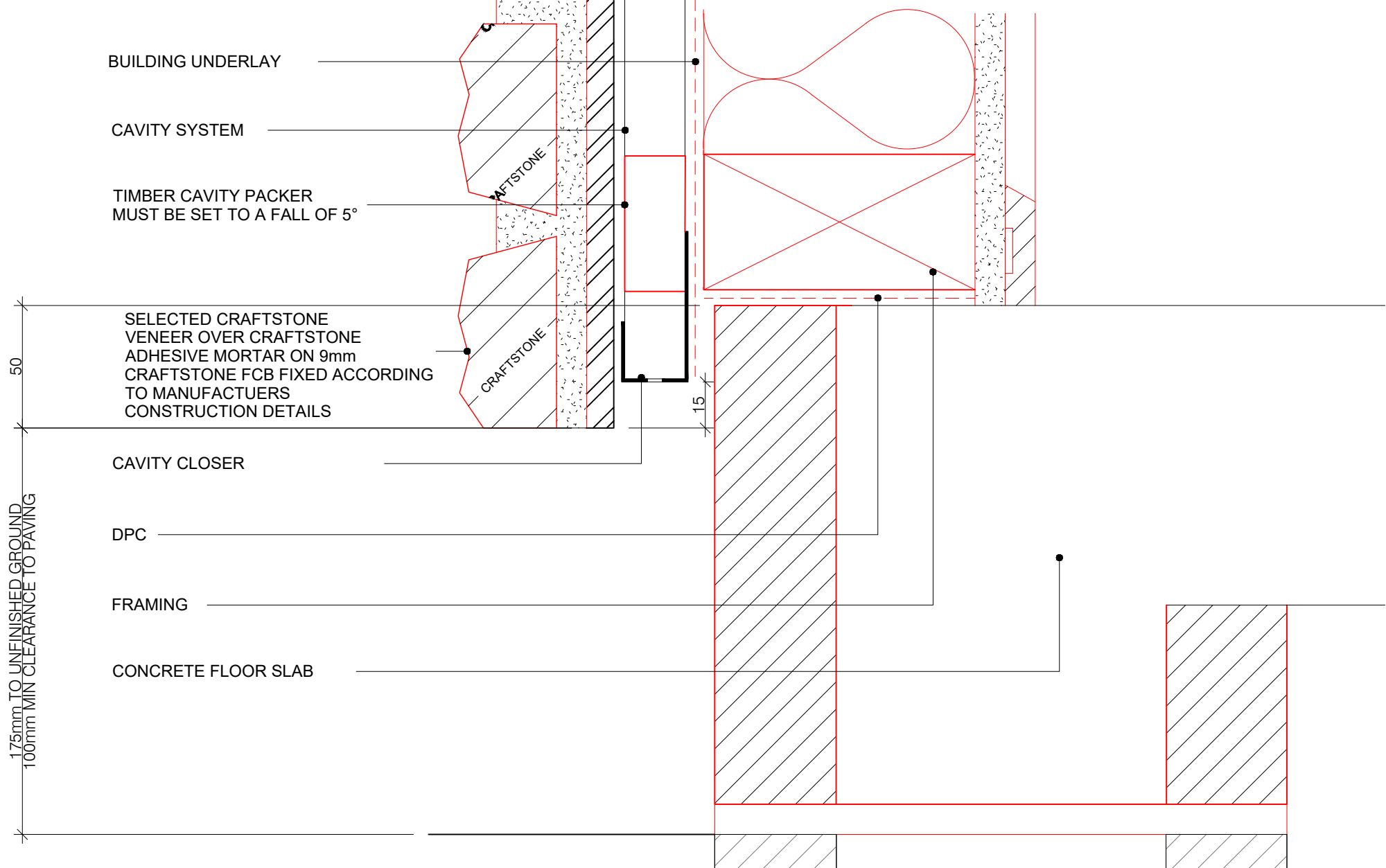
SHEET	DESCRIPTION	ISSUED
6.	HORIZONTAL CONTROL JOINTS	02/03/22
F1	HORIZONTAL CONTROL JOINT - MID-FLOOR JOIST	02/03/22
F2	HORIZONTAL CONTROL JOINT OPTION	02/03/22
F3	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE - OPTION 1	02/03/22
F4	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE - OPTION 2	
F5	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 1	02/03/22
F6	HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 2	02/03/22
F7	INTER-STOREY DRAINAGE JOINT - OPTION 1	02/03/22
F8	INTER-STOREY DRAINAGE JOINT - OPTION 2	02/03/22
F9	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 1	02/03/22
F10	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 2	
F11	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 1	02/03/22
F12	HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 2	02/03/22
F13	HORIZONTAL JOINT WITH FLATBOARD - OPTION 1	02/03/22
F14	HORIZONTAL JOINT WITH FLATBOARD - OPTION 2	
F15	HORIZONTAL JOINT WITH FLATBOARD WITH CONCEALED FLASHING - OPTION 1	02/03/22
F16	HORIZONTAL JOINT WITH FLATBOARD WITH CONCEALED FLASHING - OPTION 2	02/03/22
7.	VERTICAL CONTROL JOINTS	02/03/22
G1	VERTICAL CONTROL JOINT	02/03/22
G2	TYPICAL VERTICAL JOINT - STONE VENEER TO WEATHERBOARD - OPTION 1	02/03/22
G3	TYPICAL VERTICAL JOINT - STONE VENEER TO WEATHERBOARD - OPTION 2	02/03/22
G4	VERTICAL JUNCTION - CRAFTSTONE TO BRICK	02/03/22
G5	TYPICAL VERTICAL JOINT - STONE VENEER TO FLATBOARD CLADDING	02/03/22
G6	INTERNAL JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE	02/03/22
G7	INTERNAL JUNCTION TO 50 OR 75mm AAC SYSTEM	
8.	SOFFITS	
H1	TYPICAL SOFFIT DETAIL	02/03/22
H2	REVERSE-SLOPE SOFFIT FLASHING - OPTION 1	02/03/22
H3	REVERSE-SLOPE SOFFIT FLASHING - OPTION 2	02/03/22
H4	PARAPET WALL WITH CRAFTSTONE CAPSTONE OVER METAL FLASHING	02/03/22
9.	CHIMNEY/ROOF DETAILS	
J1	TYPICAL ROOF ABUTMENT DETAIL	02/03/22
J2	CHIMNEY CAP DETAIL	02/03/22
J3	SLOPING ROOF DETAIL	02/03/22
10.	MISCELLANEOUS	
K1	METER BOX FLASHING DETAIL	02/03/22
K2	COLUMN FRAME-UP	02/03/22
K3	PIPE PENETRATION DETAIL	02/03/22

CRAFTSTONE DRAWING LIST

SHEET	DESCRIPTION	ISSUED
K4	COLUMN OR POST CAPPING DETAIL	02/03/22
K5	COLUMN - BASE DETAIL - OPTION 1	02/03/22
K6	COLUMN - BASE DETAIL - OPTION 2	02/03/22
11.	MANTEL	
L1	EXTERNAL FIREPLACE MANTEL WITH AAC PANEL OPTION 1	02/03/22
L2	EXTERNAL FIREPLACE MANTEL WITH AAC PANEL OPTION 2	02/03/22
L3	INTERNAL FIREPLACE MANTEL WITH AAC PANEL OPTION 1	02/03/22
L4	INTERNAL FIREPLACE MANTEL WITH AAC PANEL OPTION 2	02/03/22







175mm TO UNFINISHED GROUND
100mm MIN CLEARANCE TO PAVING

50

15

BUILDING UNDERLAY

CAVITY SYSTEM

TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

CAVITY CLOSER

DPC

FRAMING

CONCRETE FLOOR SLAB

CRAFTSTONE

CRAFTSTONE

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TYPICAL SLAB EDGE DETAIL

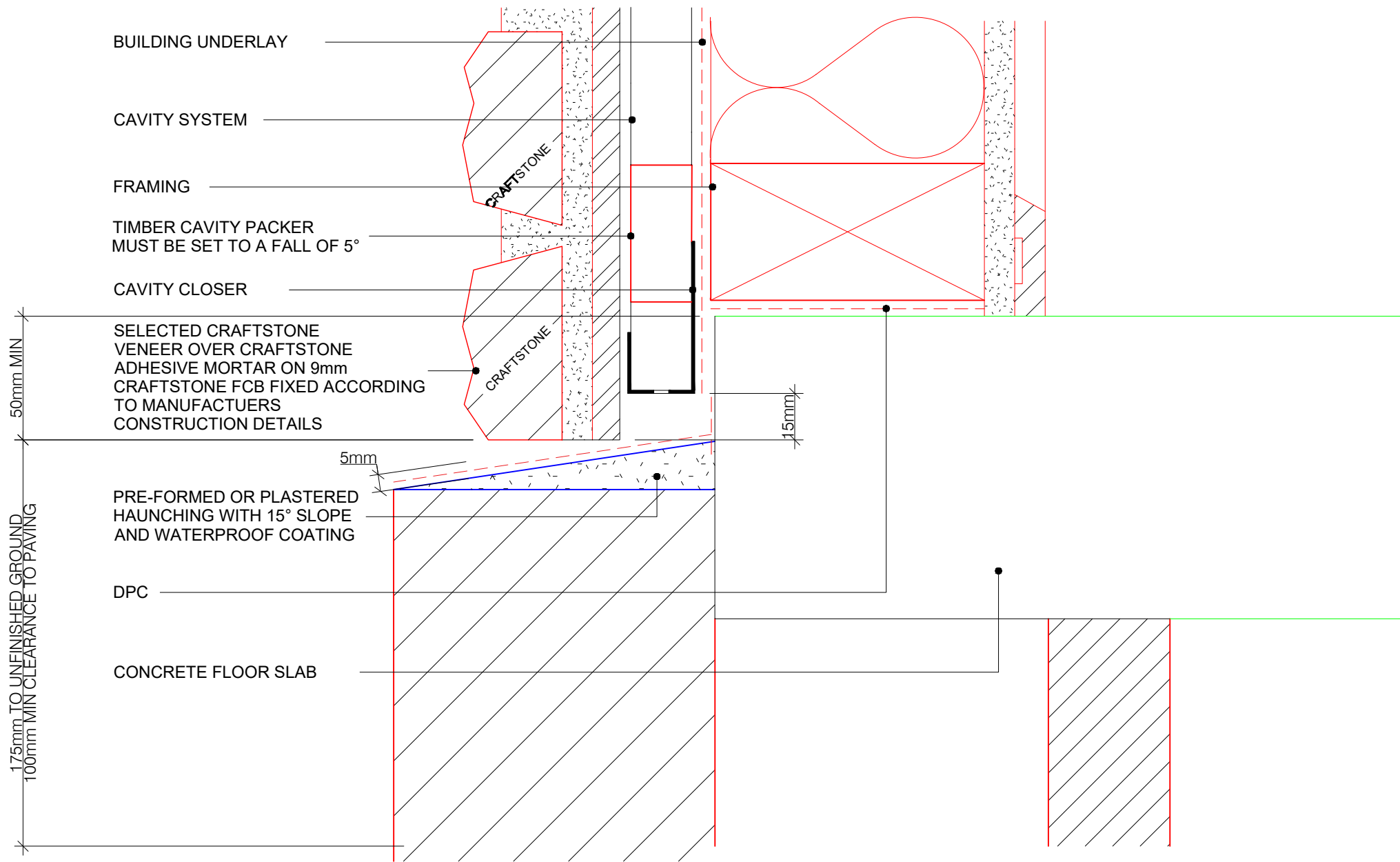
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B1
SHEET

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BUILDING UNDERLAY

CAVITY SYSTEM

FRAMING

TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

CAVITY CLOSER

50mm MIN
SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

5mm
PRE-FORMED OR PLASTERED
HAUNCHING WITH 15° SLOPE
AND WATERPROOF COATING

DPC

175mm TO UNFINISHED GROUND
100mm MIN CLEARANCE TO PAVING
CONCRETE FLOOR SLAB

CRAFTSTONE

CRAFTSTONE

15mm

5mm



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BASE REBATE WITH HAUNCHING

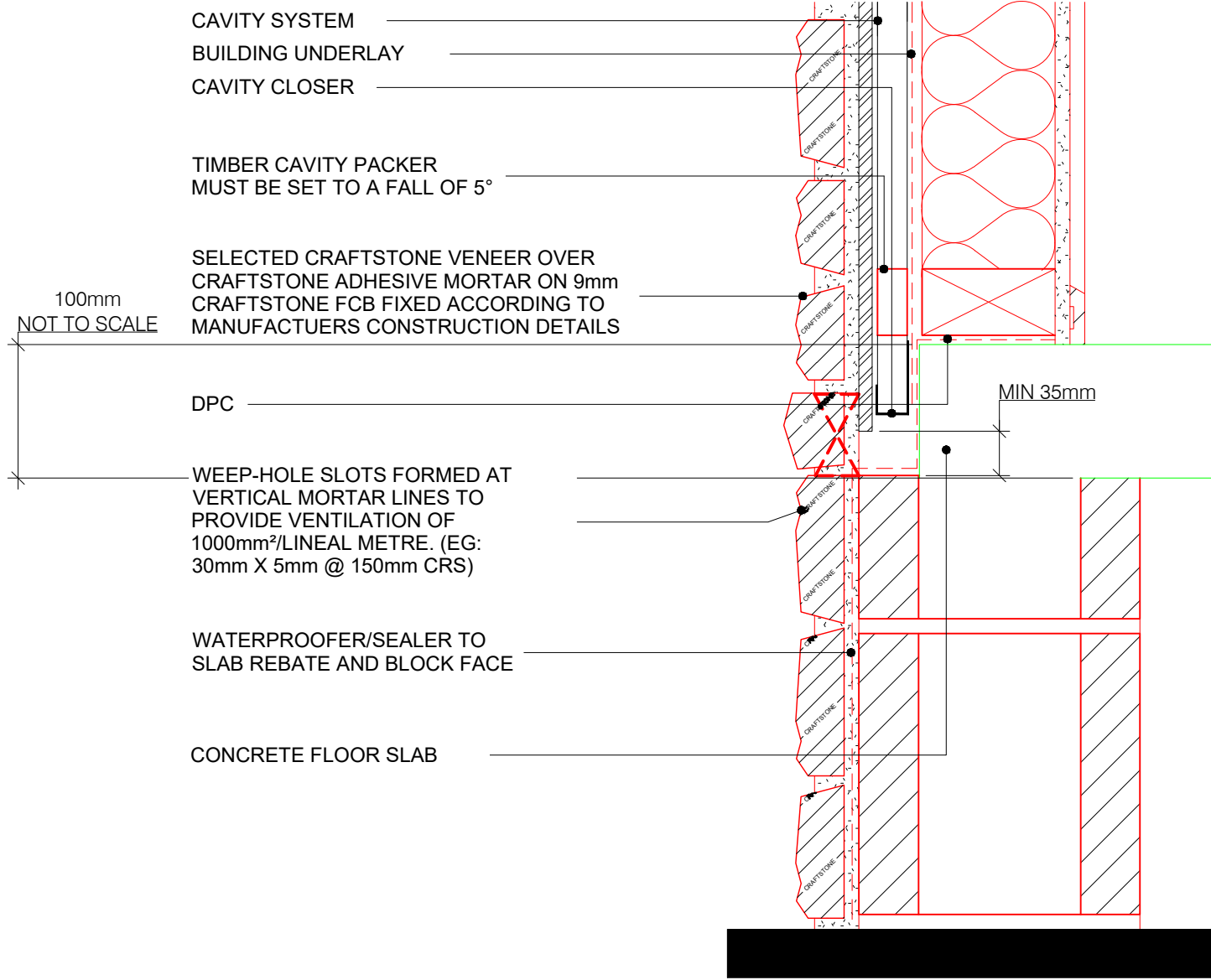
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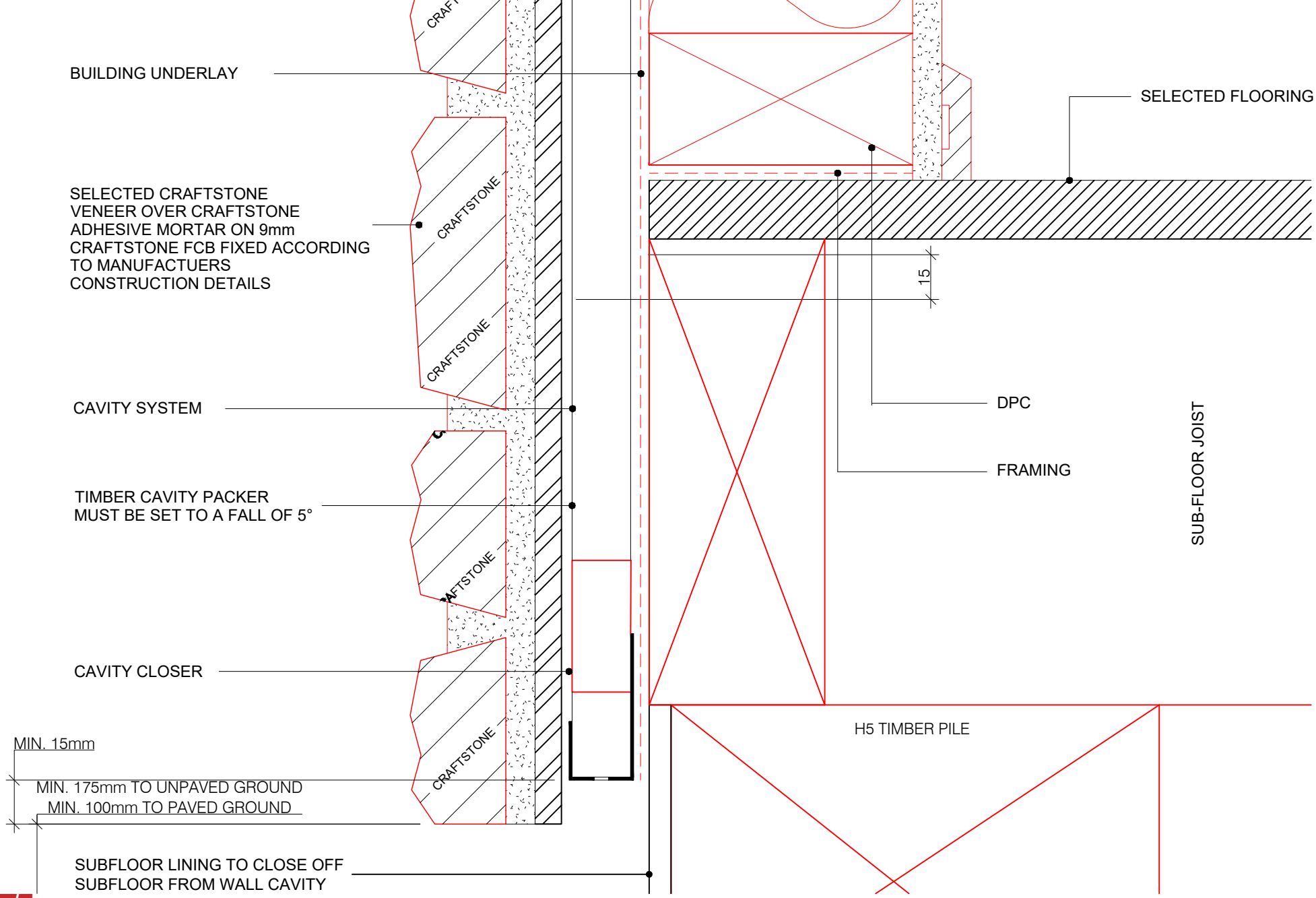
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B2
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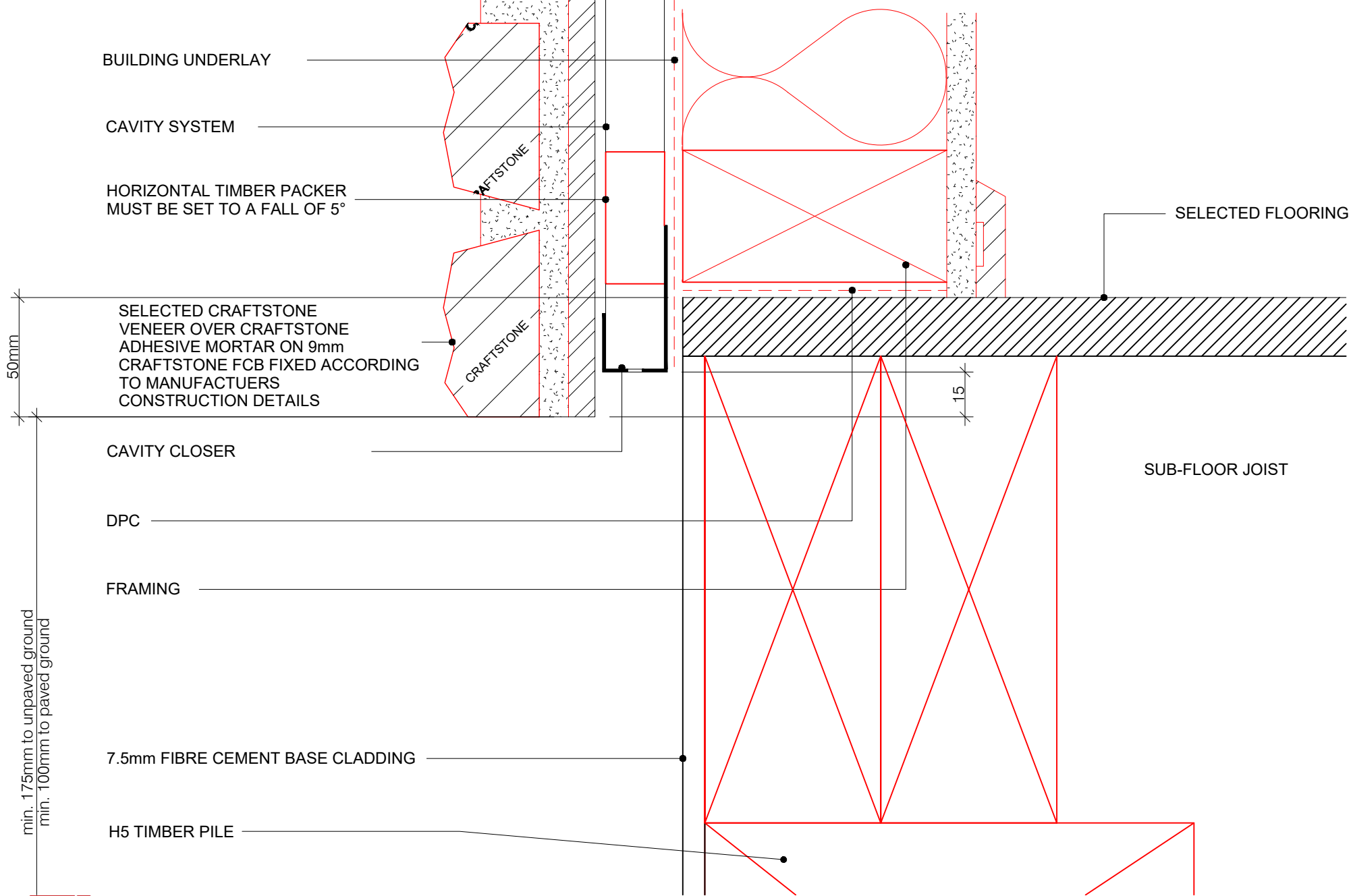
TYPICAL TIMBER SUB FLOOR DETAIL

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B4
SHEET



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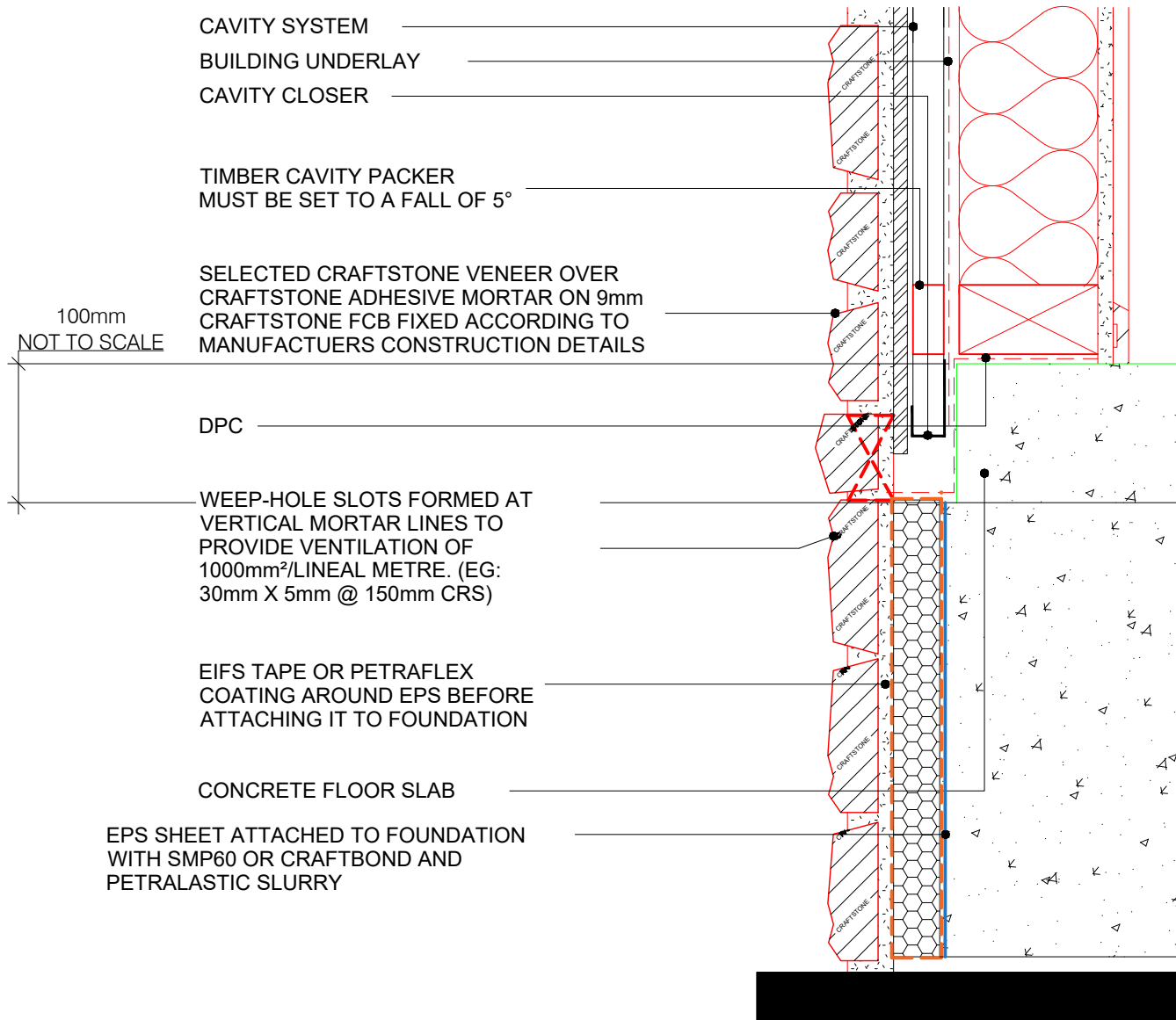
TYPICAL TIMBER FOUNDATION DETAIL

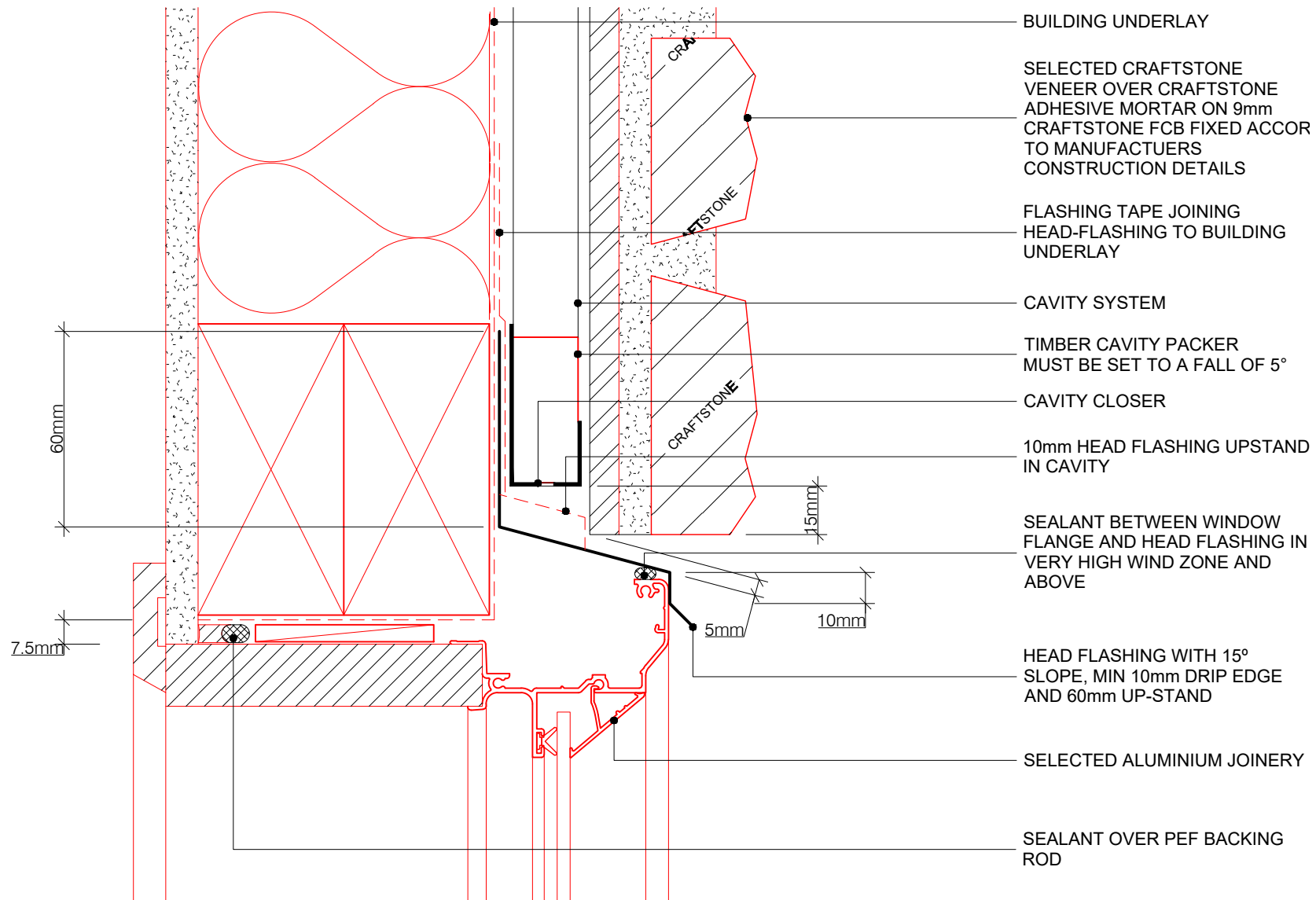
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B5
SHEET





BUILDING UNDERLAY

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOR TO MANUFACTUERS CONSTRUCTION DETAILS

FLASHING TAPE JOINING HEAD-FLASHING TO BUILDING UNDERLAY

CAVITY SYSTEM

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY CLOSER

10mm HEAD FLASHING UPSTAND IN CAVITY

SEALANT BETWEEN WINDOW FLANGE AND HEAD FLASHING IN VERY HIGH WIND ZONE AND ABOVE

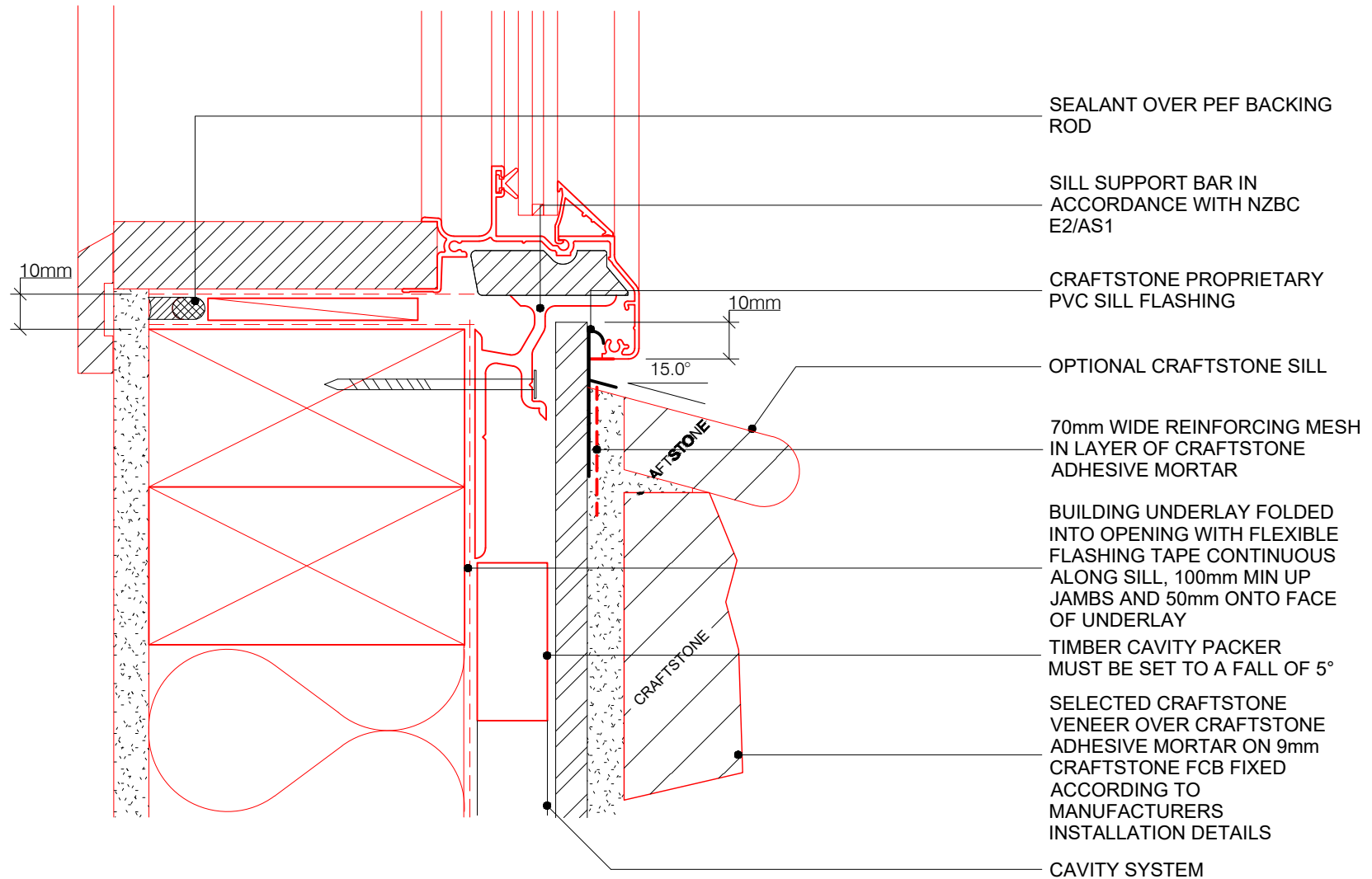
HEAD FLASHING WITH 15° SLOPE, MIN 10mm DRIP EDGE AND 60mm UP-STAND

SELECTED ALUMINIUM JOINERY

SEALANT OVER PEF BACKING ROD



NOTE: ALLOW 3-5mm CLEARANCE
BETWEEN JOINERY FIN AND
PRIMAFLEX FOR INSTALLATION OF
FLASHING



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ALTERNATIVE SILL DETAIL - MECHANICAL FLASHING - FLUSH MOUNT

02/03/22
ISSUED

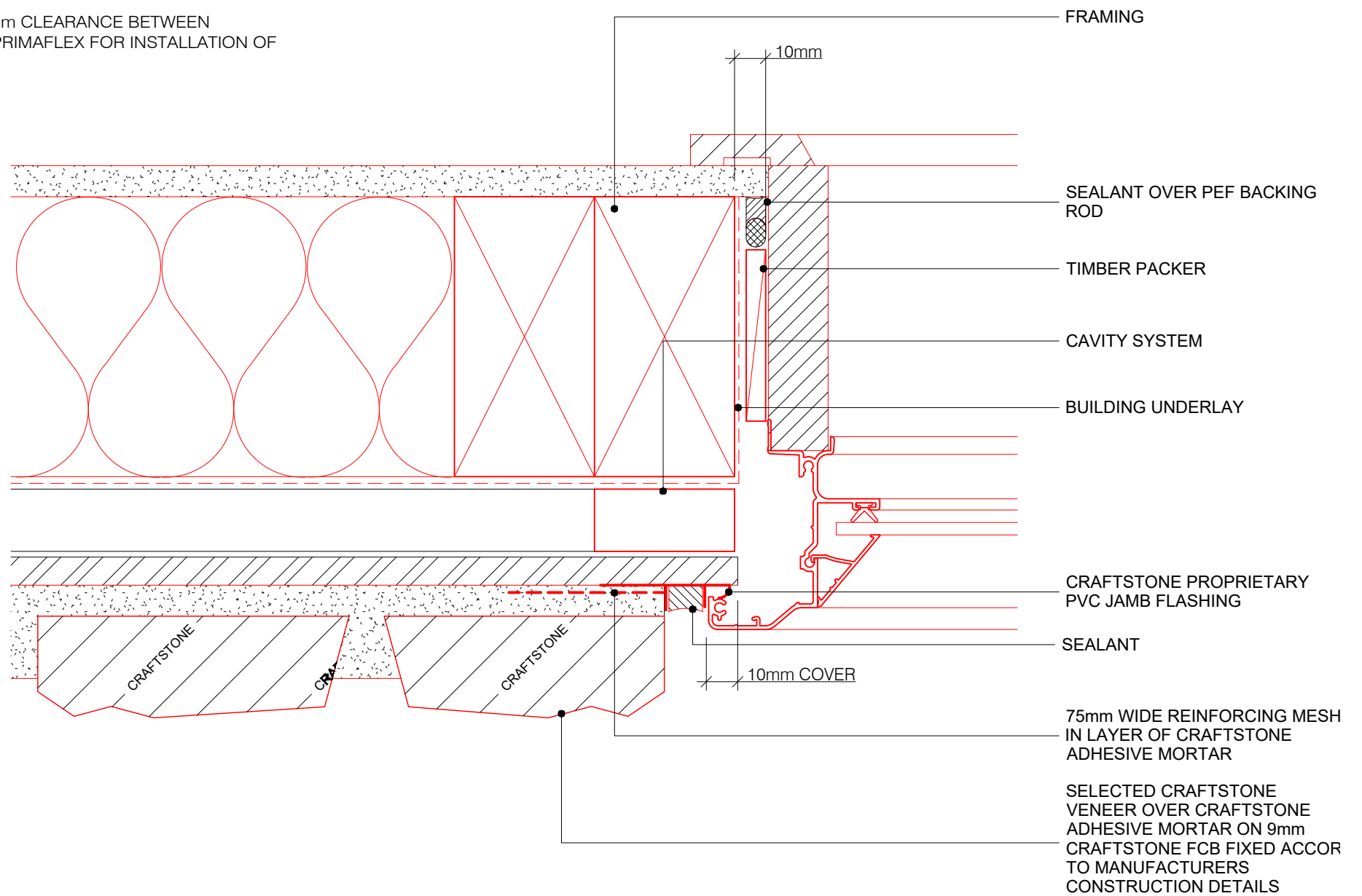
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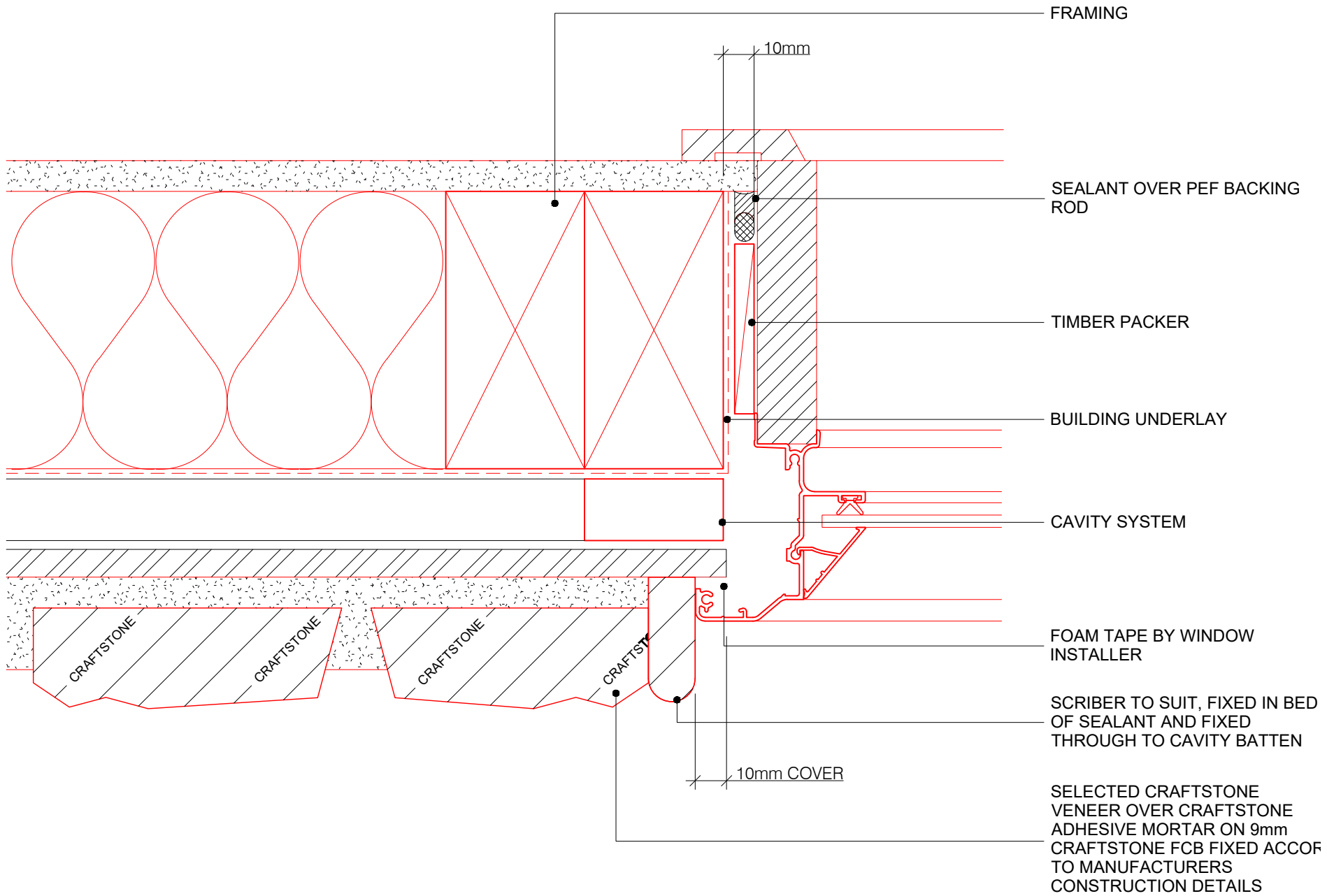
C2
SHEET

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NOTE: ALLOW 3-5mm CLEARANCE BETWEEN JOINERY FIN AND PRIMAFLEX FOR INSTALLATION OF FLASHING



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FRAMING

SEALANT OVER PEF BACKING ROD

TIMBER PACKER

BUILDING UNDERLAY

CAVITY SYSTEM

FOAM TAPE BY WINDOW INSTALLER

SCRIBER TO SUIT, FIXED IN BED OF SEALANT AND FIXED THROUGH TO CAVITY BATTEN

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOF TO MANUFACTURERS CONSTRUCTION DETAILS

10mm

10mm COVER

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ALTERNATIVE JAMB DETAIL - SCRIBER

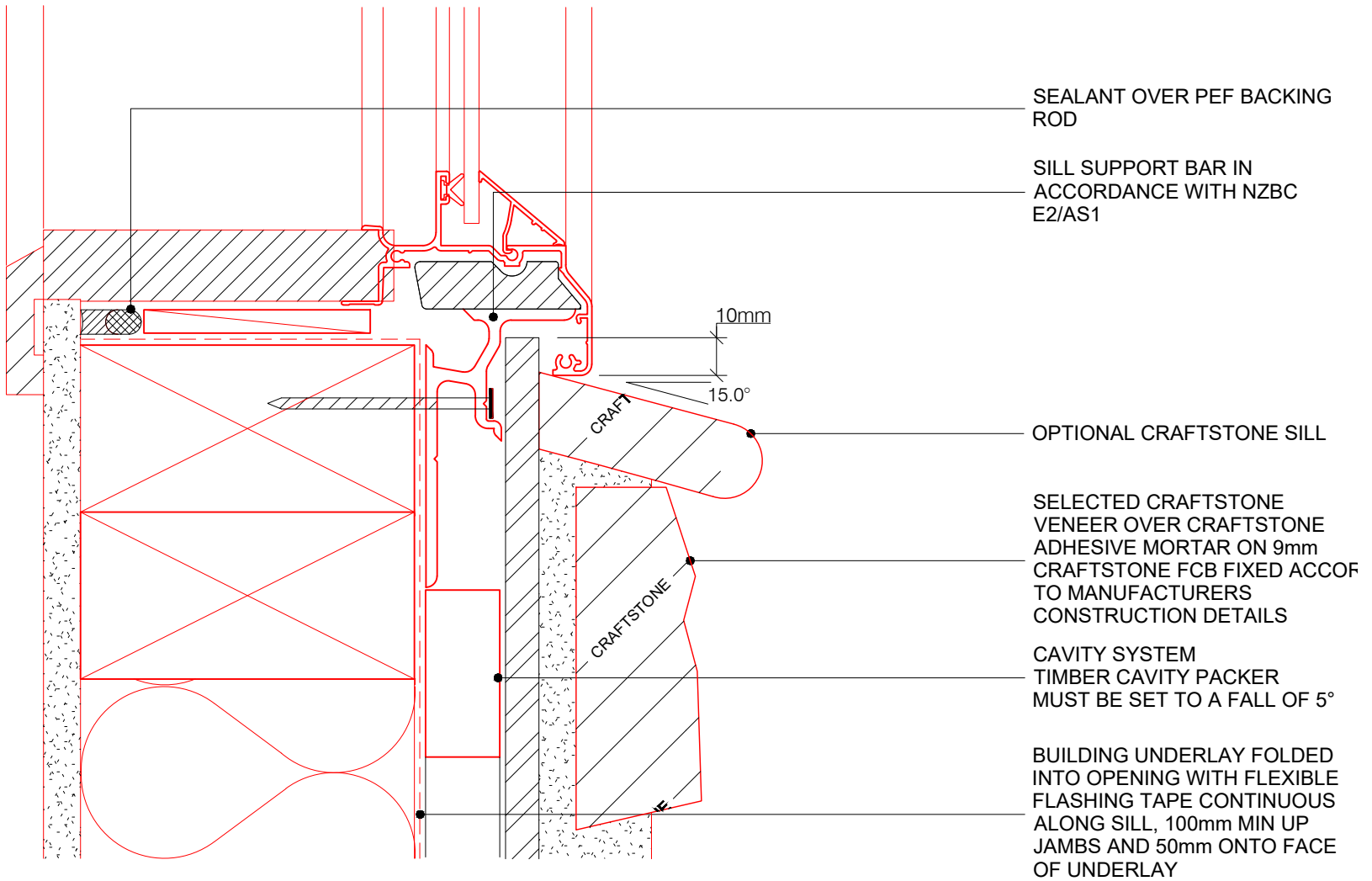
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C4
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SEALANT OVER PEF BACKING ROD

SILL SUPPORT BAR IN ACCORDANCE WITH NZBC E2/AS1

OPTIONAL CRAFTSTONE SILL

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOF TO MANUFACTURERS CONSTRUCTION DETAILS

CAVITY SYSTEM TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

BUILDING UNDERLAY FOLDED INTO OPENING WITH FLEXIBLE FLASHING TAPE CONTINUOUS ALONG SILL, 100mm MIN UP JAMBS AND 50mm ONTO FACE OF UNDERLAY



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TYPICAL WINDOW SILL DETAIL

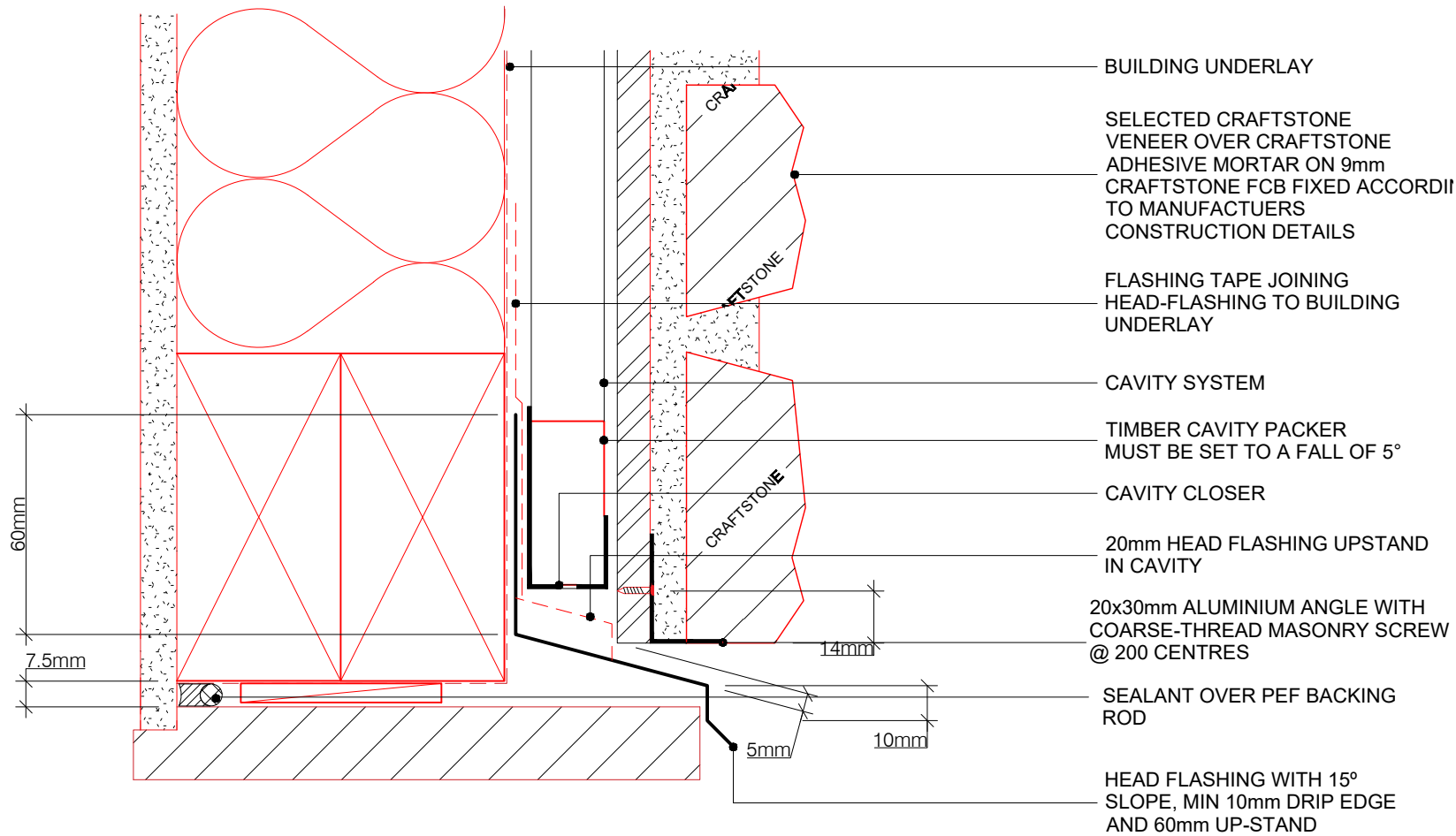
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ISSUED

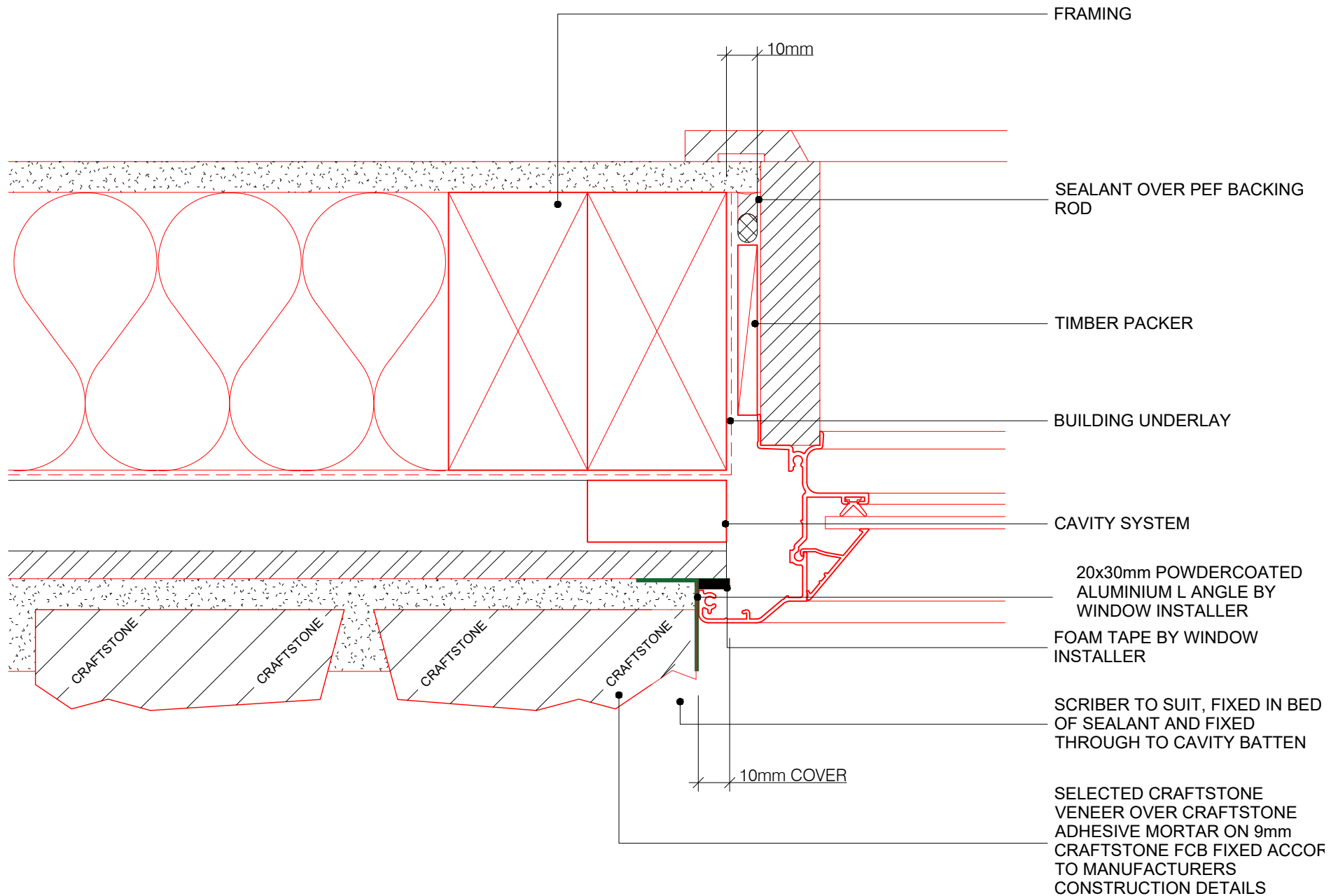
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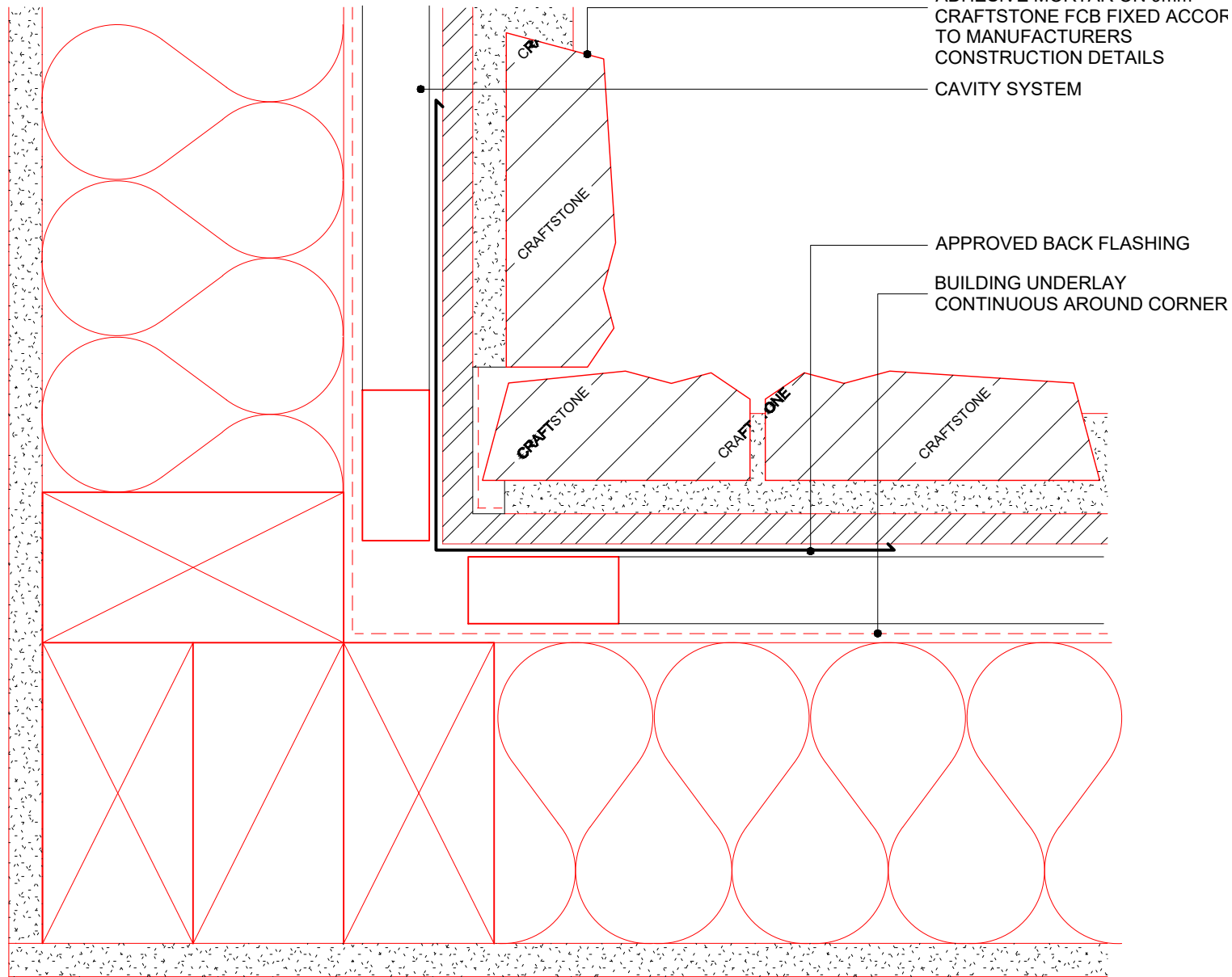
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C5
SHEET





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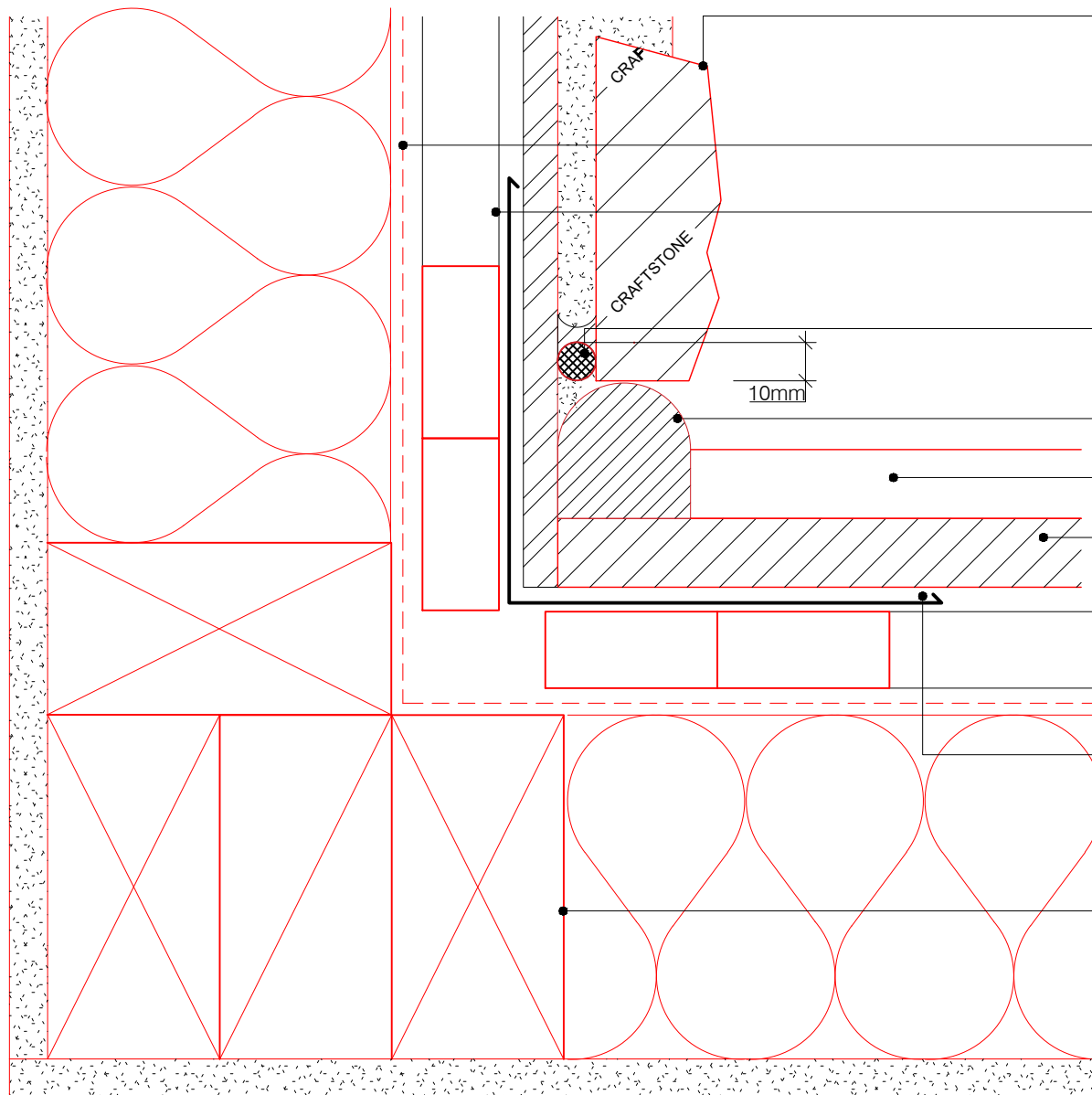
SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCOF
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

CAVITY SYSTEM

APPROVED BACK FLASHING

BUILDING UNDERLAY
 CONTINUOUS AROUND CORNER





SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCOF
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

BUILDING UNDERLAY
 CONTINUOUS AROUND CORNER

CAVITY SYSTEM

SEALANT BY OTHERS

35x50mm FLAT
 SCRIBER H3.1

BEVELLED FRONT OF
 WEATHERBOARD

WEATHERBOARD

APPROVED BACK FLASHING
 WITH 50mm MIN COVER TO
 CLADDING

FRAMING



INTERNAL LINING

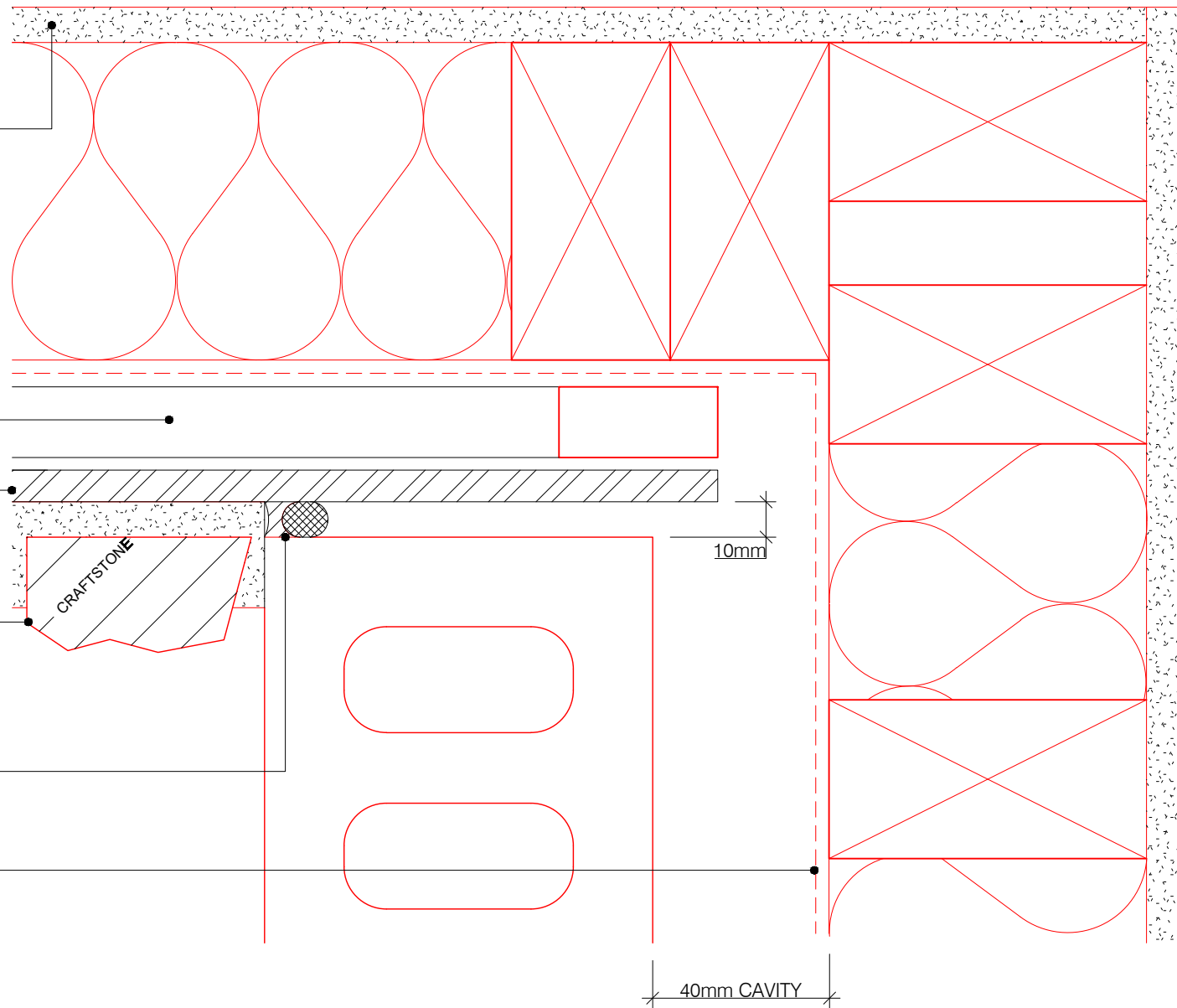
CAVITY SYSTEM

PRIMAFLEX SEALED BEHIND
BRICK VENEER

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

SEALANT OVER PEF BACKING
ROD BY OTHERS

BUILDING UNDERLAY
CONTINUOUS AROUND CORNER



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INTERNAL JUNCTION - CRAFTSTONE TO BRICK

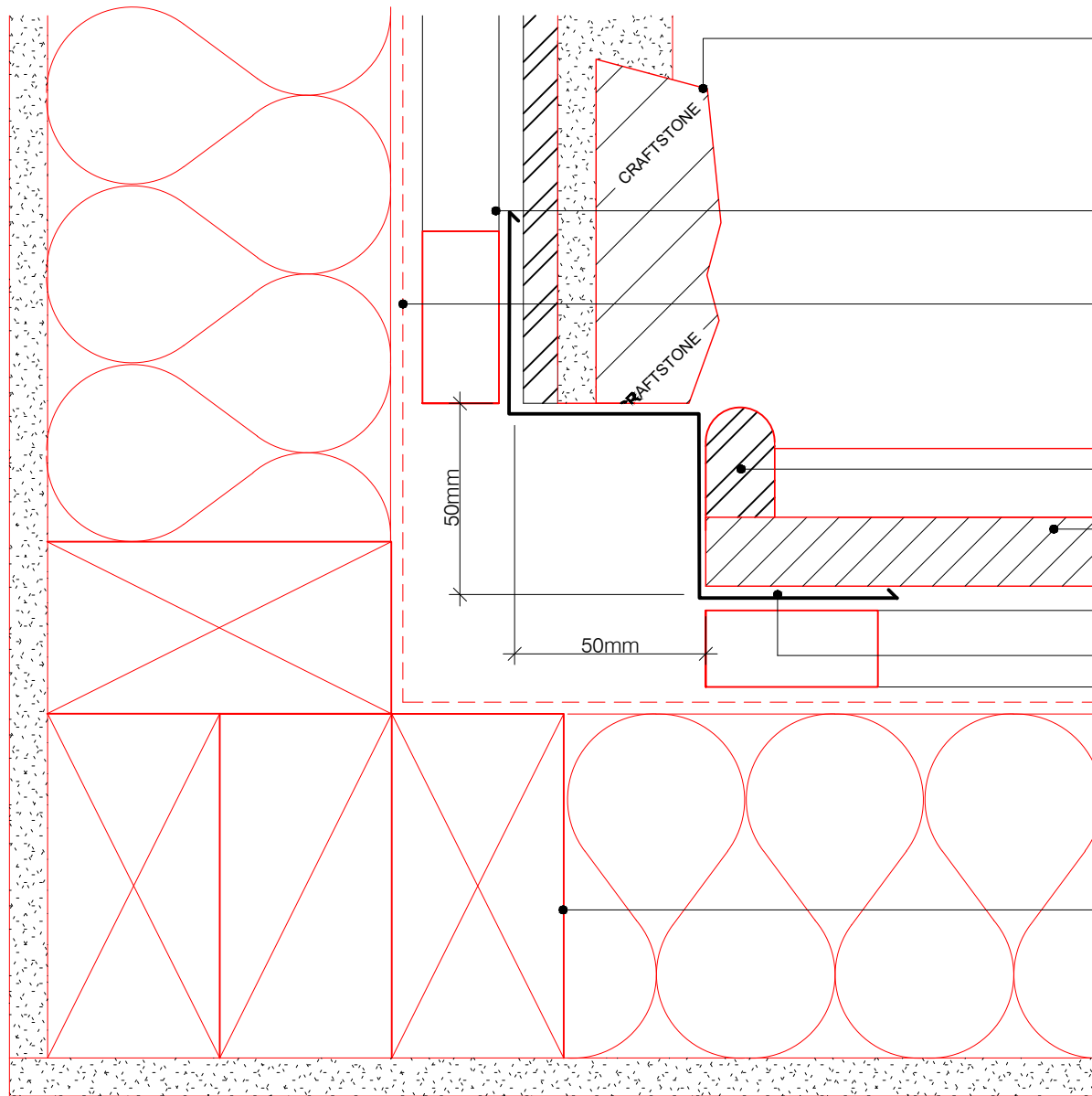
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D3
SHEET

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SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCOF
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

CAVITY SYSTEM

BUILDING UNDERLAY
 CONTINUOUS AROUND CORNER

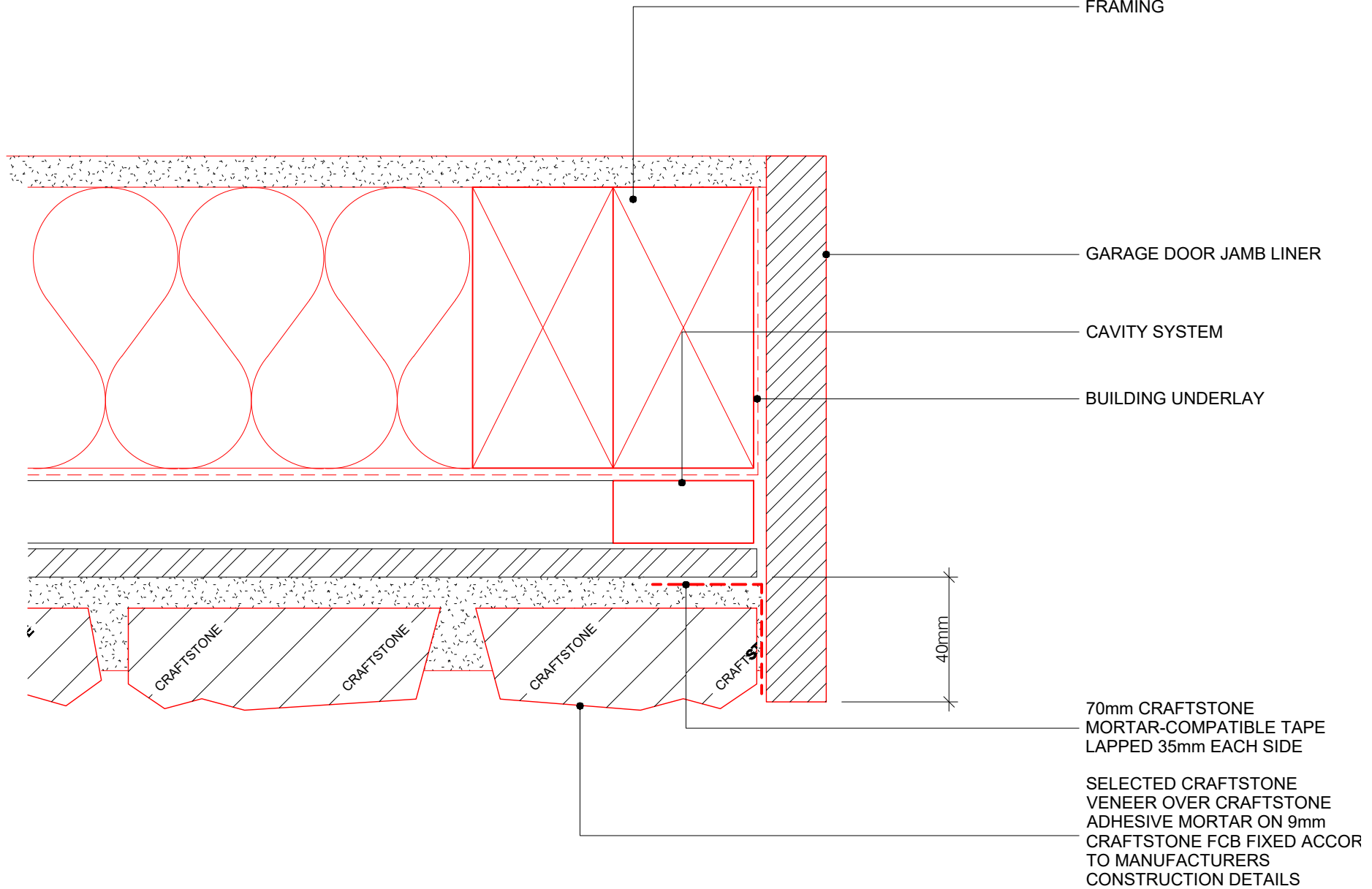
SCRIBER TO SUIT IF
 REQUIRED

WEATHERBOARD

"W" FLASHING

FRAMING





FRAMING

GARAGE DOOR JAMB LINER

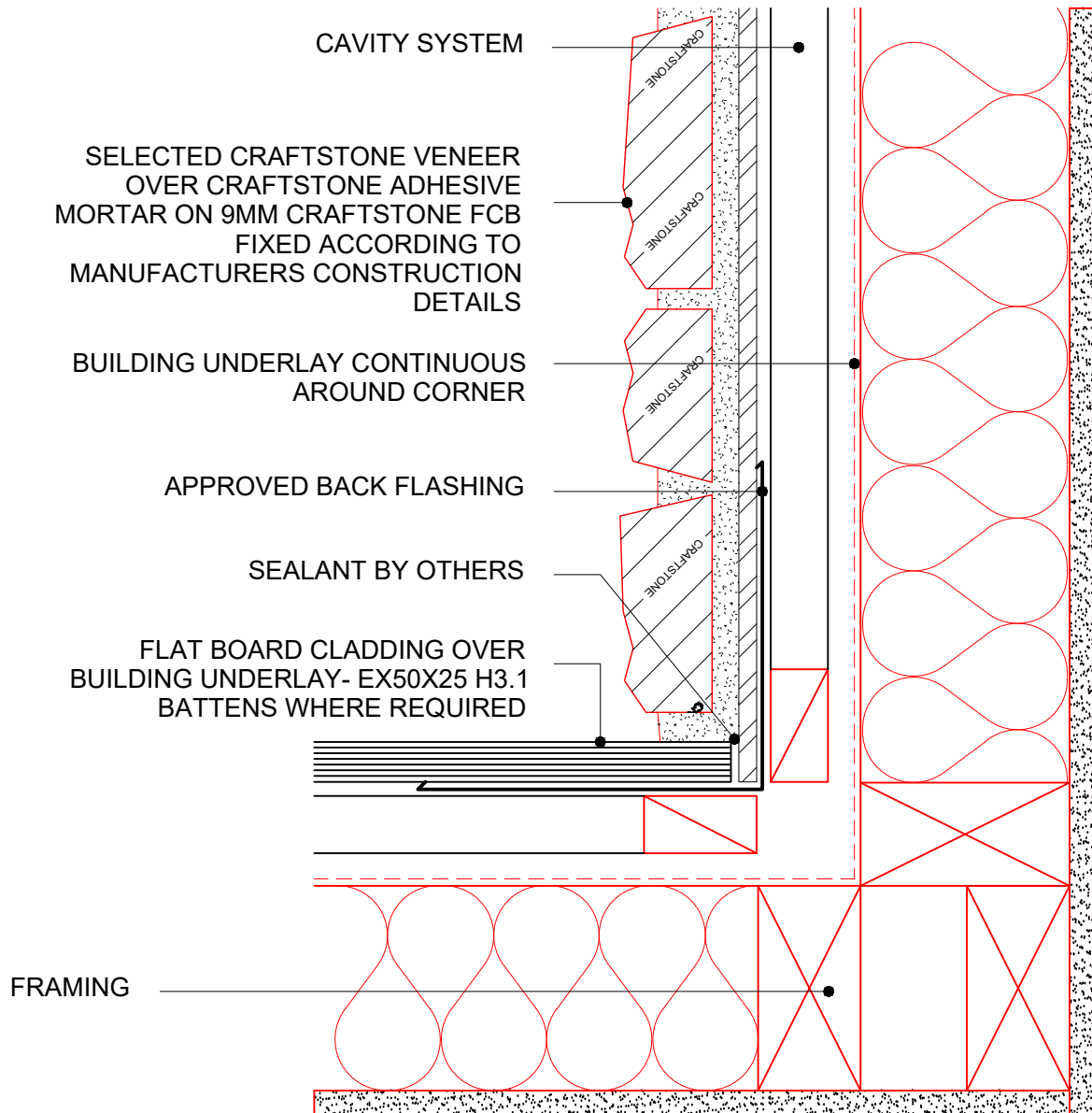
CAVITY SYSTEM

BUILDING UNDERLAY

70mm CRAFTSTONE
MORTAR-COMPATIBLE TAPE
LAPPED 35mm EACH SIDE

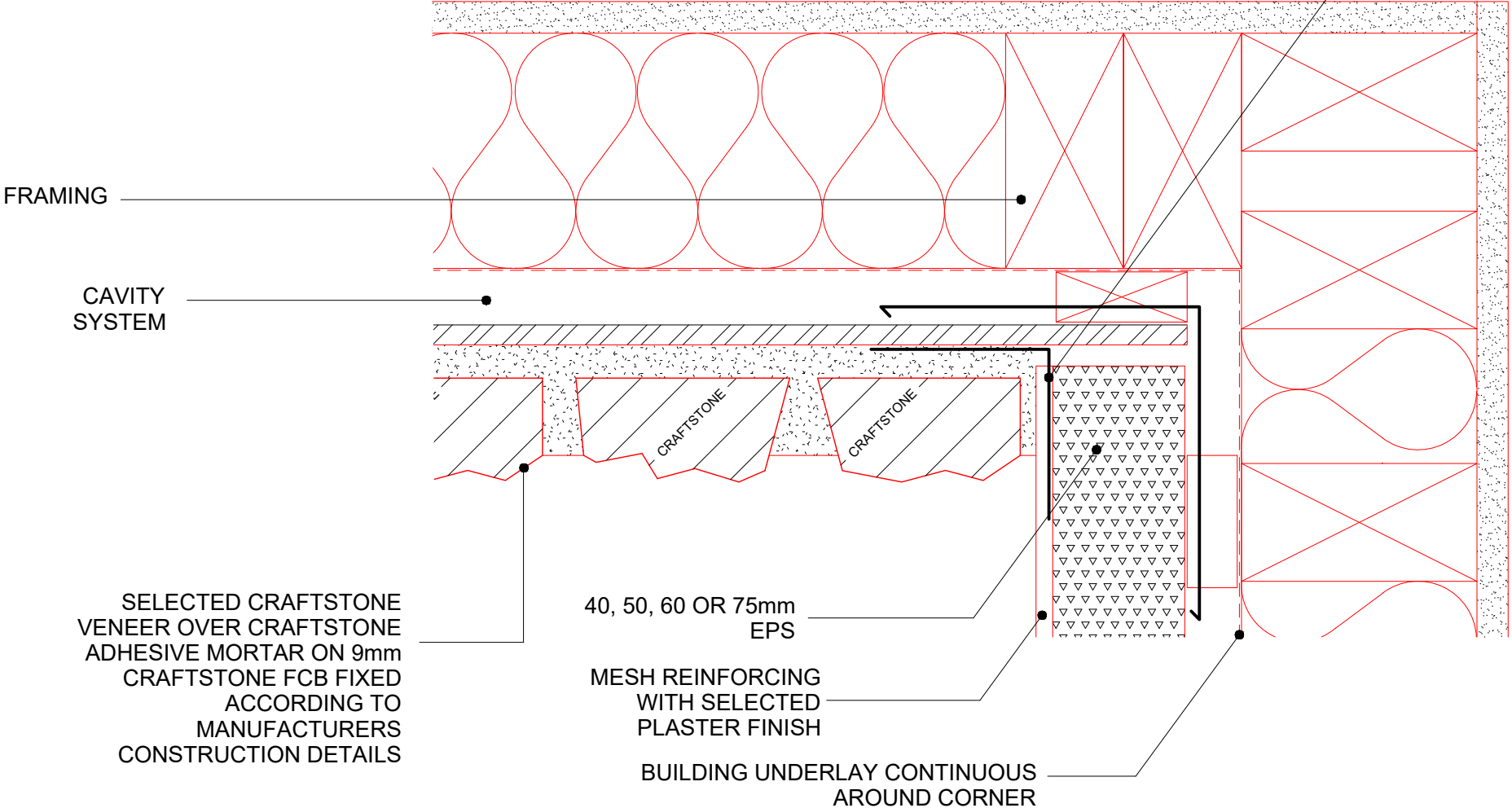
SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCOR
TO MANUFACTURERS
CONSTRUCTION DETAILS

40mm



TYPICAL INTERNAL CORNER WITH FLAT BOARD CLADDING

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75mm ONTO
EACH SUBSTRATE



FRAMING

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING TO
MANUFACTURERS
CONSTRUCTION DETAILS

40, 50, 60 OR 75mm
EPS

MESH REINFORCING
WITH SELECTED
PLASTER FINISH

BUILDING UNDERLAY CONTINUOUS
AROUND CORNER



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INTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE

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D7
SHEET

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75mm ONTO
EACH SUBSTRATE

FRAMING

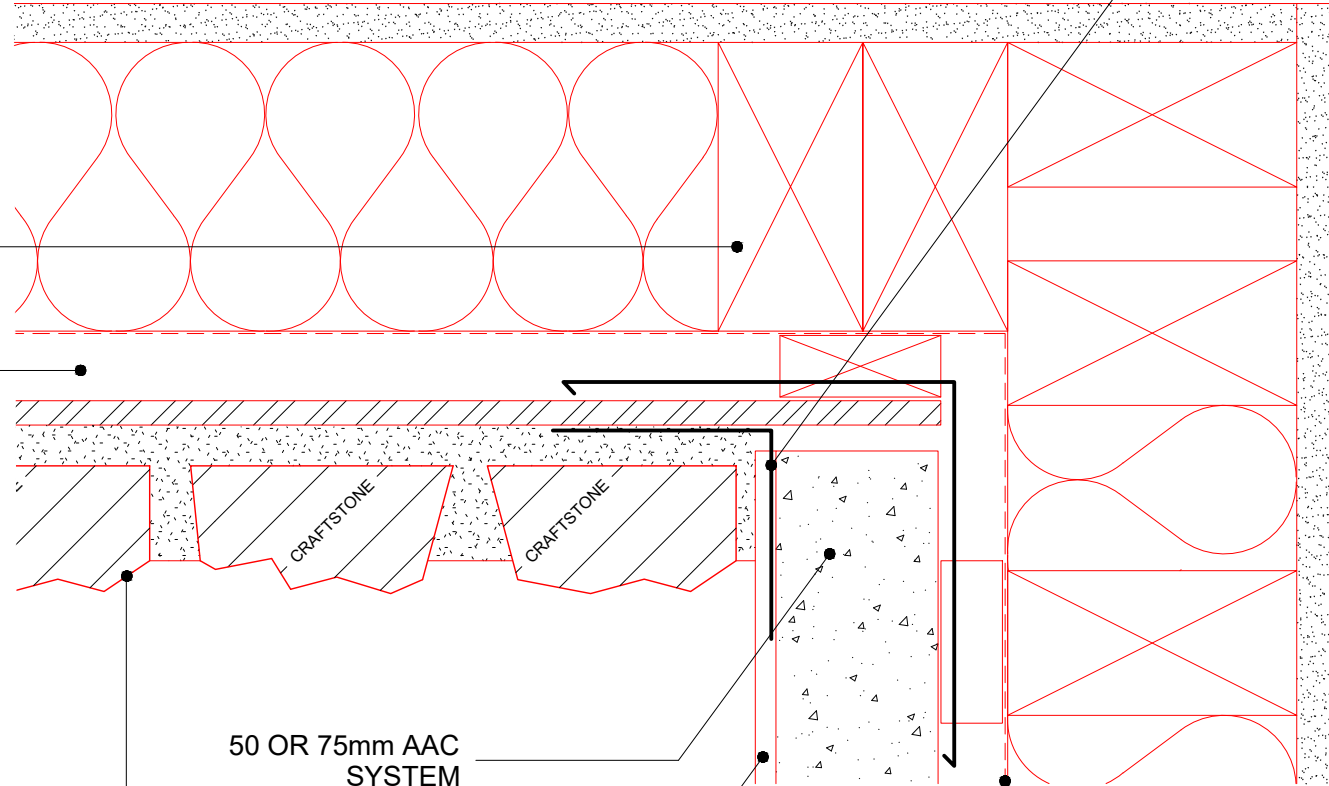
CAVITY
SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED
ACCORDING TO
MANUFACTURERS
CONSTRUCTION DETAILS

50 OR 75mm AAC
SYSTEM

MESH REINFORCING
WITH SELECTED
PLASTER FINISH

BUILDING UNDERLAY CONTINUOUS
AROUND CORNER



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INTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS

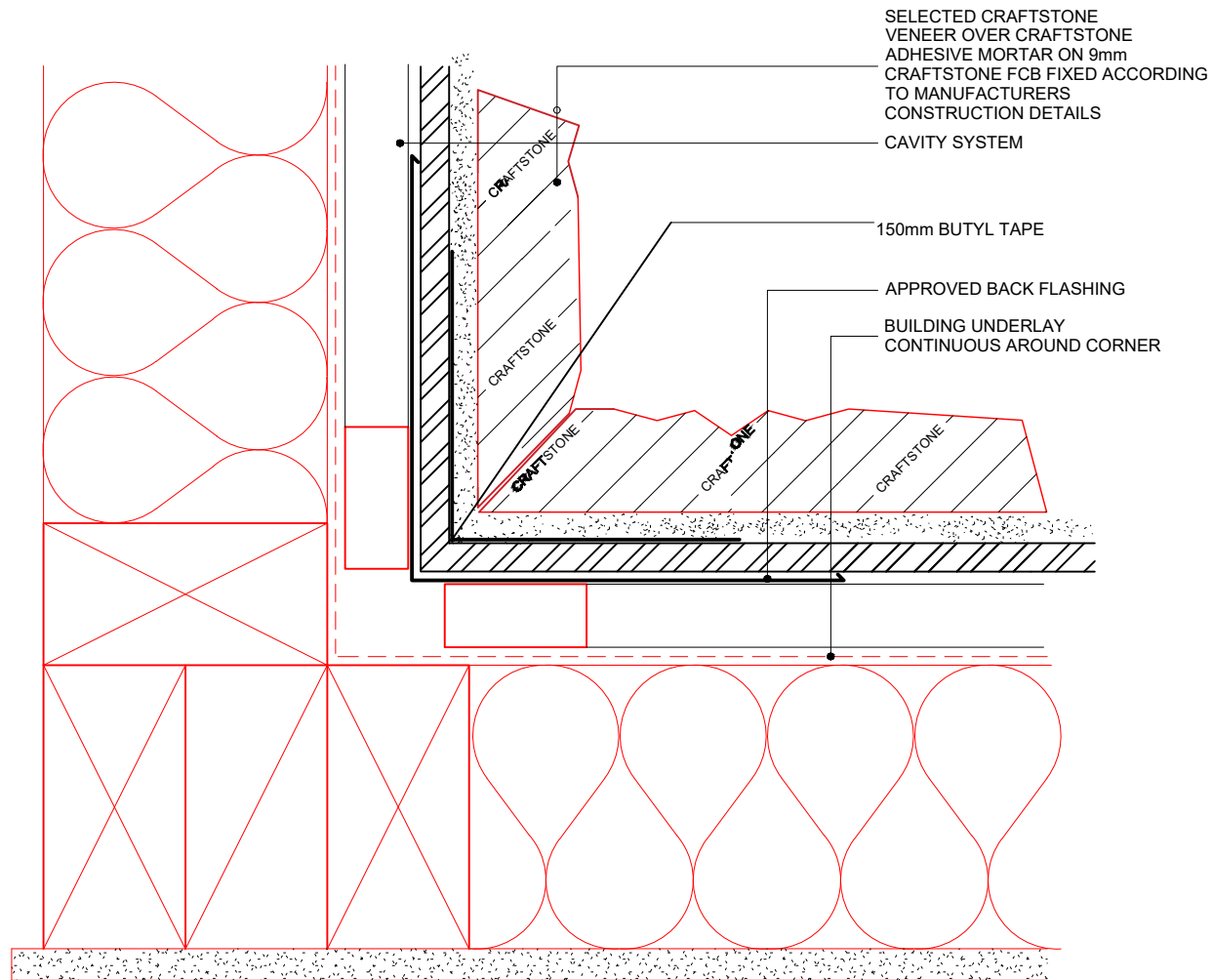
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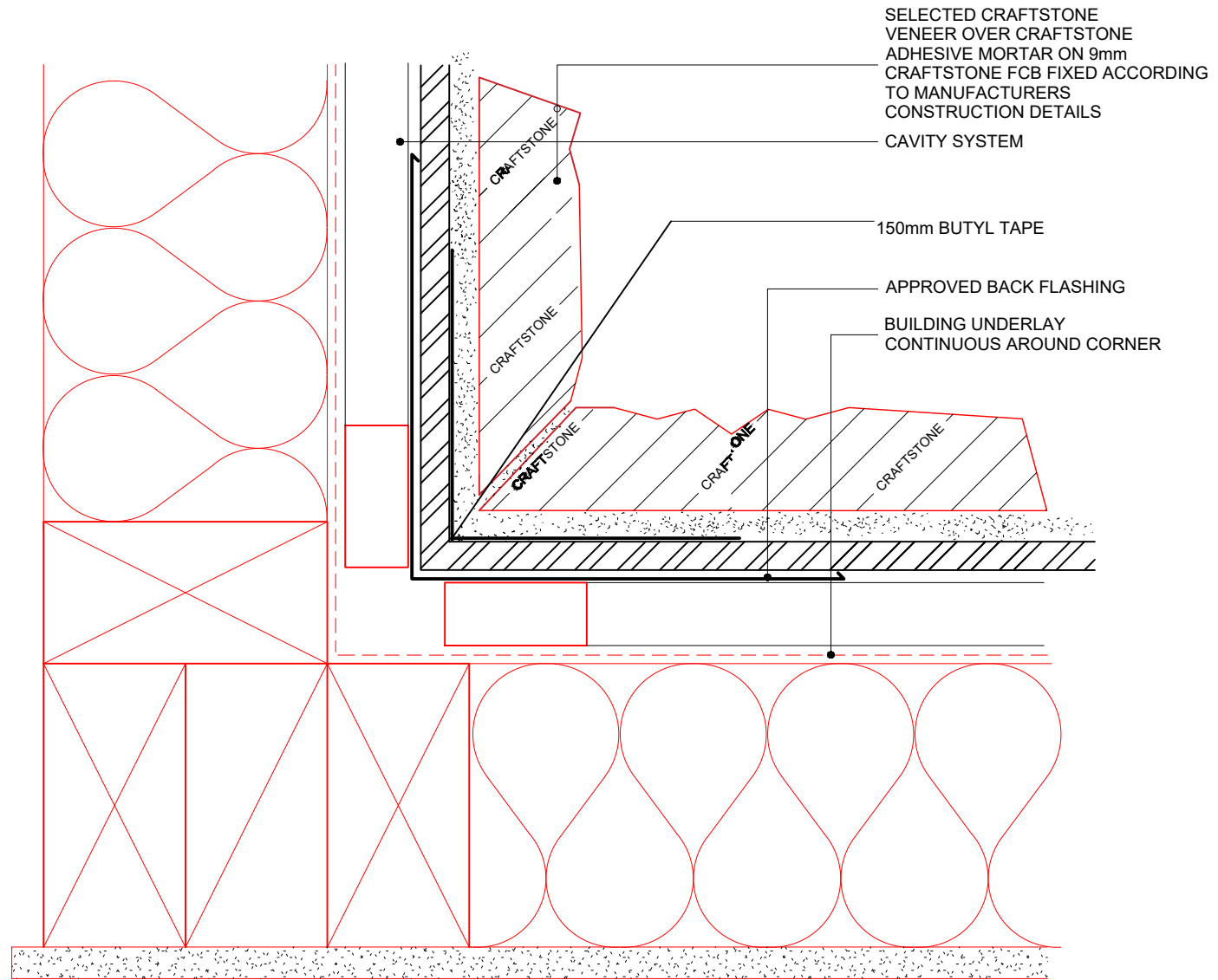
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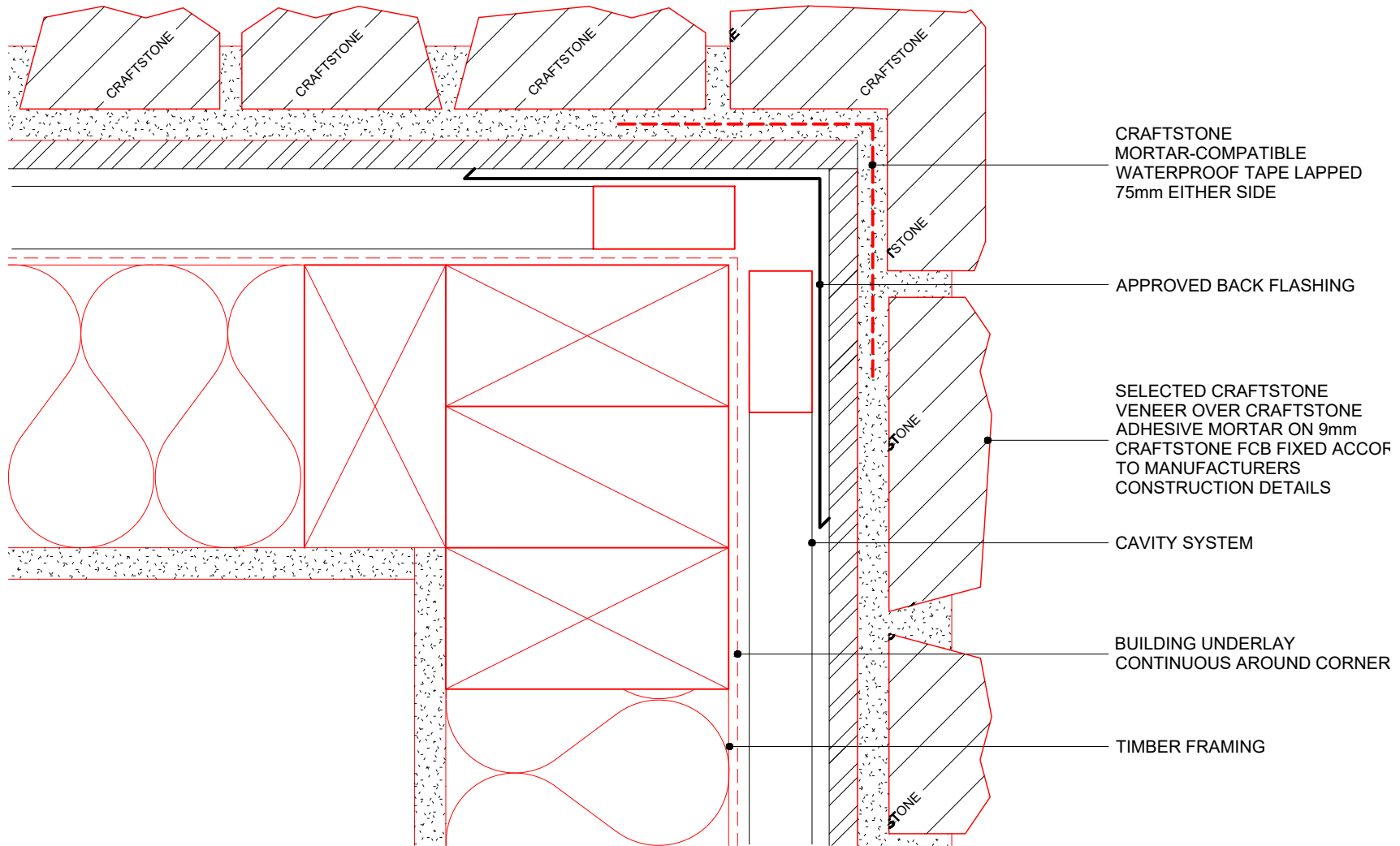
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D8
SHEET

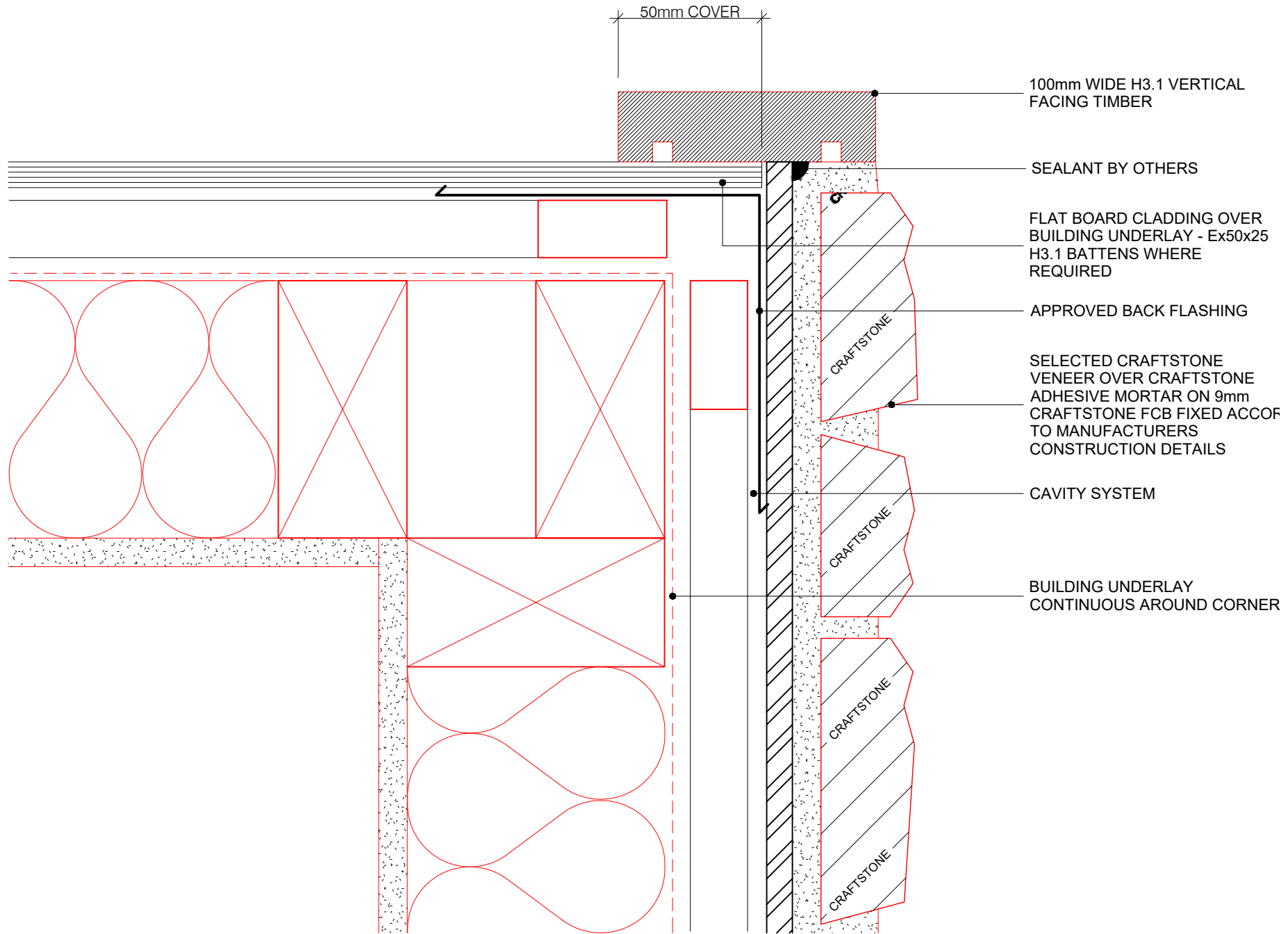


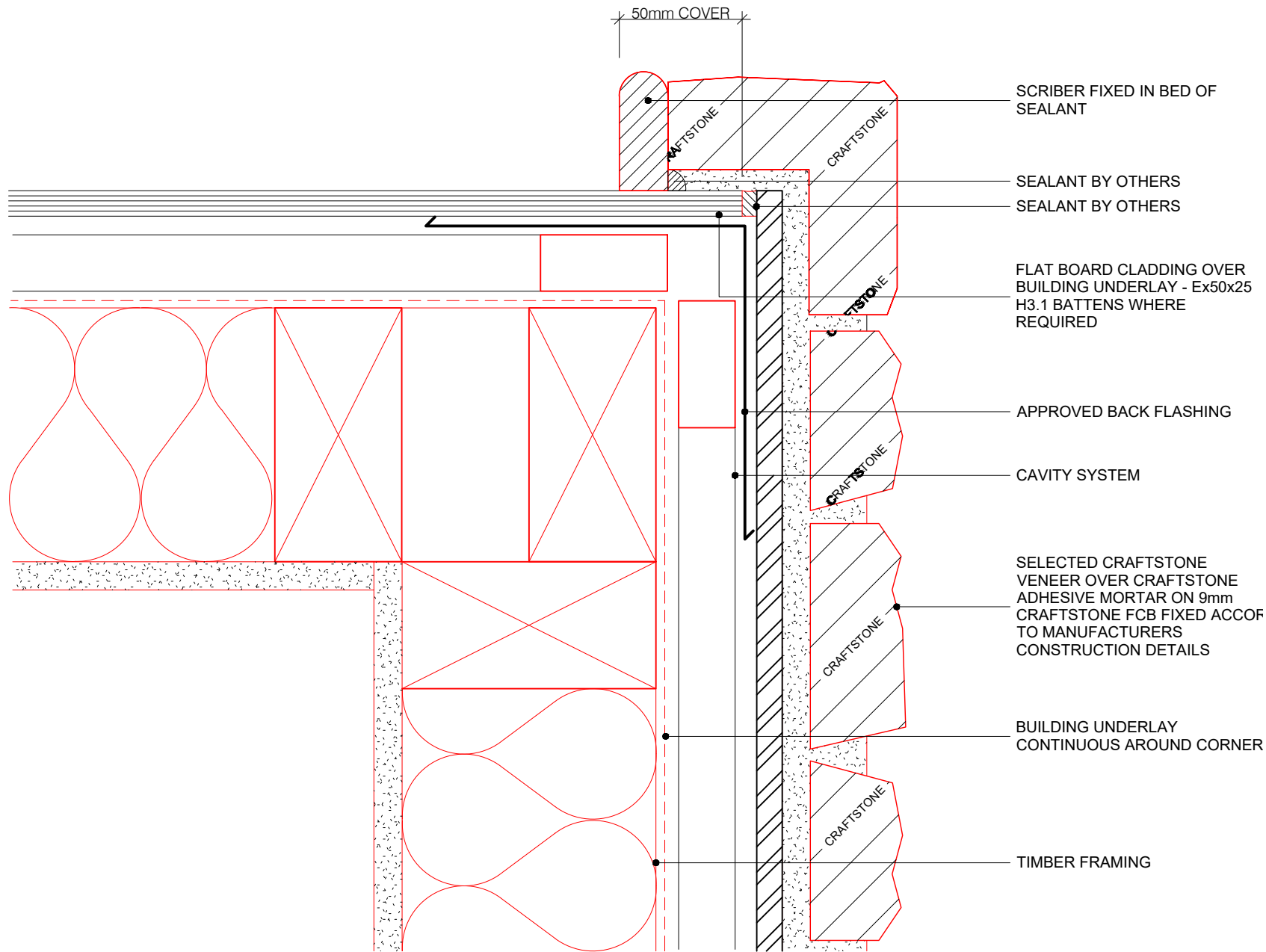


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SCRIBER FIXED IN BED OF SEALANT

SEALANT BY OTHERS
SEALANT BY OTHERS

FLAT BOARD CLADDING OVER BUILDING UNDERLAY - Ex50x25 H3.1 BATTENS WHERE REQUIRED

APPROVED BACK FLASHING

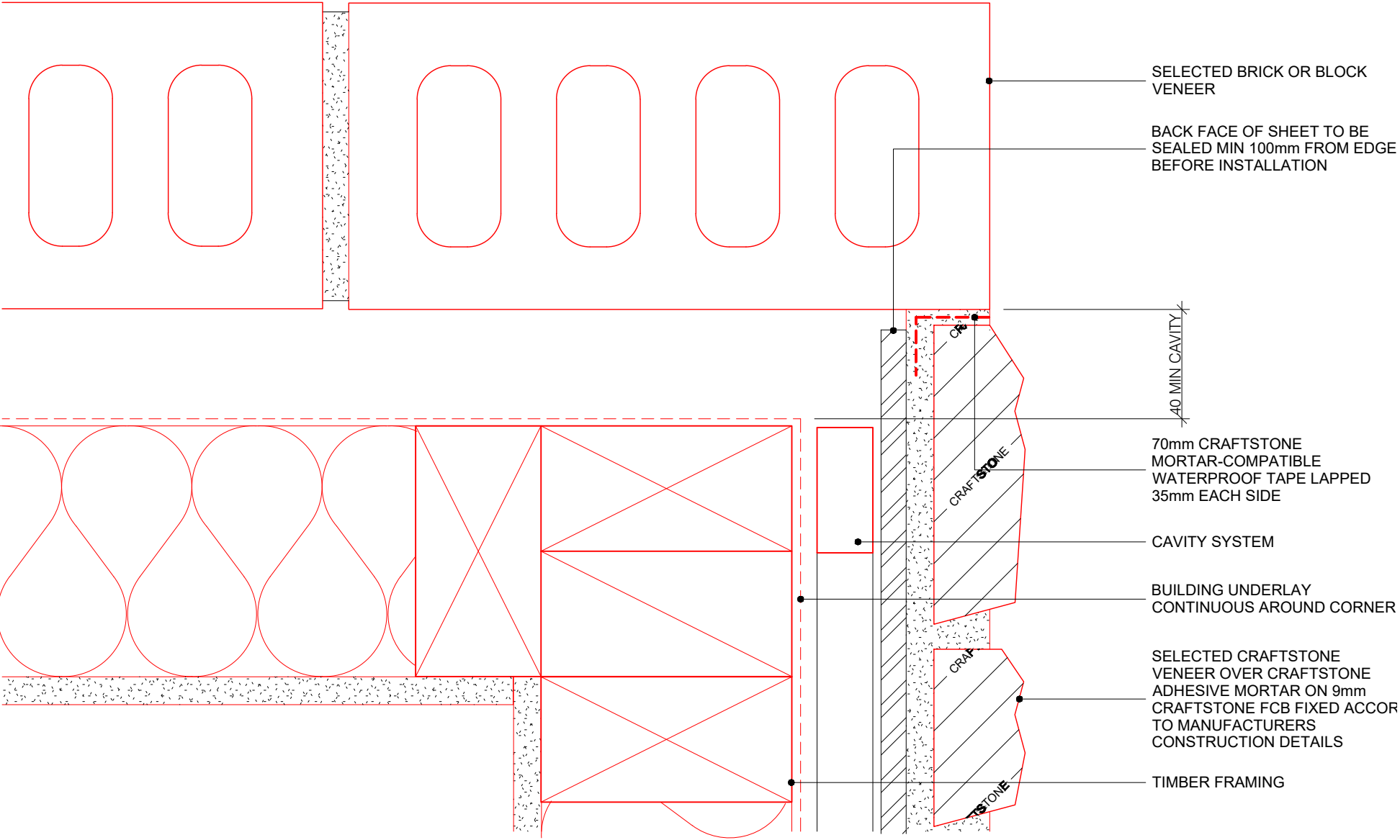
CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOF TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

TIMBER FRAMING

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CRAFTSTONE EXTERNAL CORNER JUNCTION - CRAFTSTONE TO BRICK

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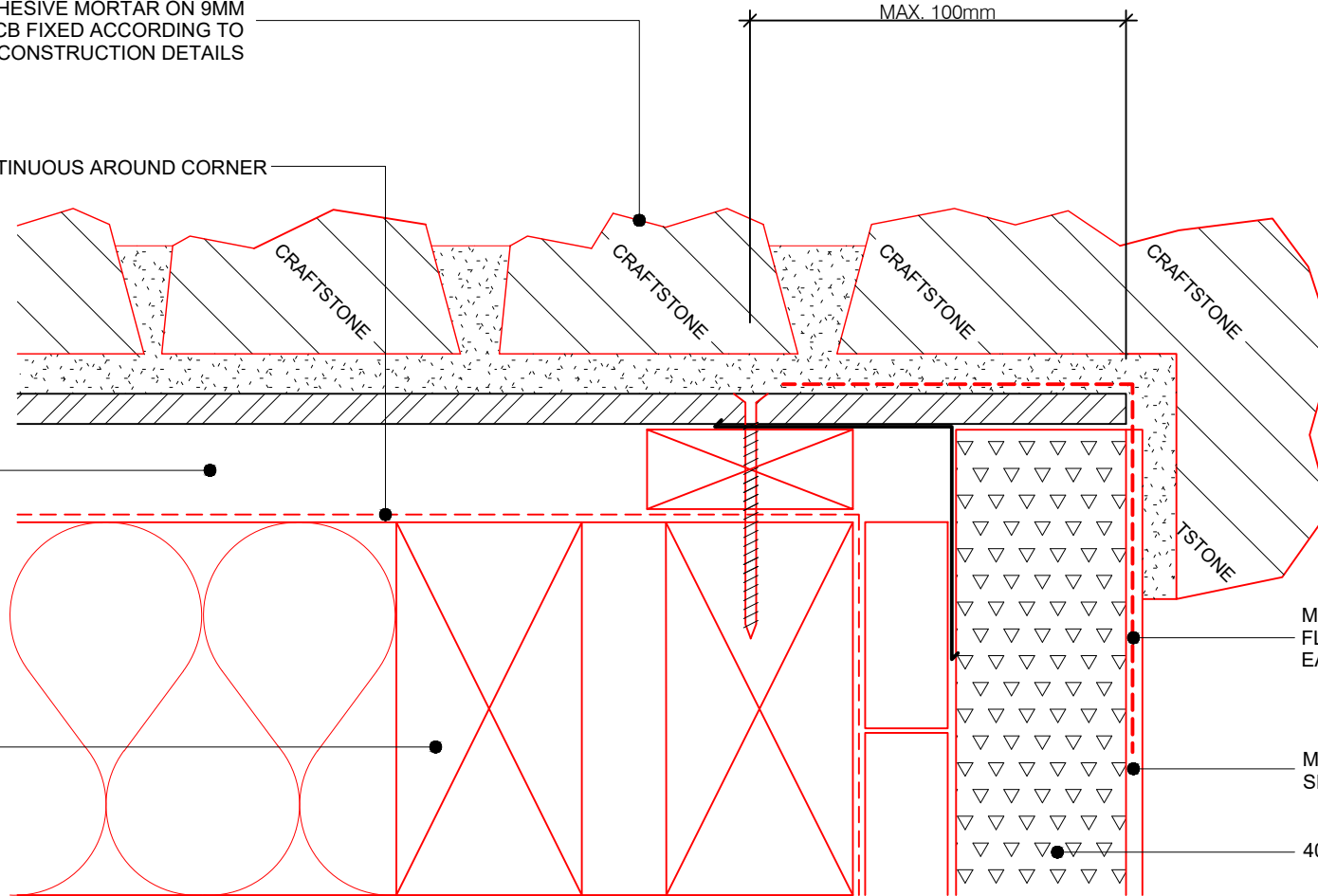
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E4
SHEET

SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON 9MM
CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

MAX. 100mm



MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75MM ONTO
EACH SUBSTRATE

MESH REINFORCING WITH
SELECTED PLASTER FINISH

40, 50, 60 OR 75mm EPS



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EXTERNAL CORNER JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE

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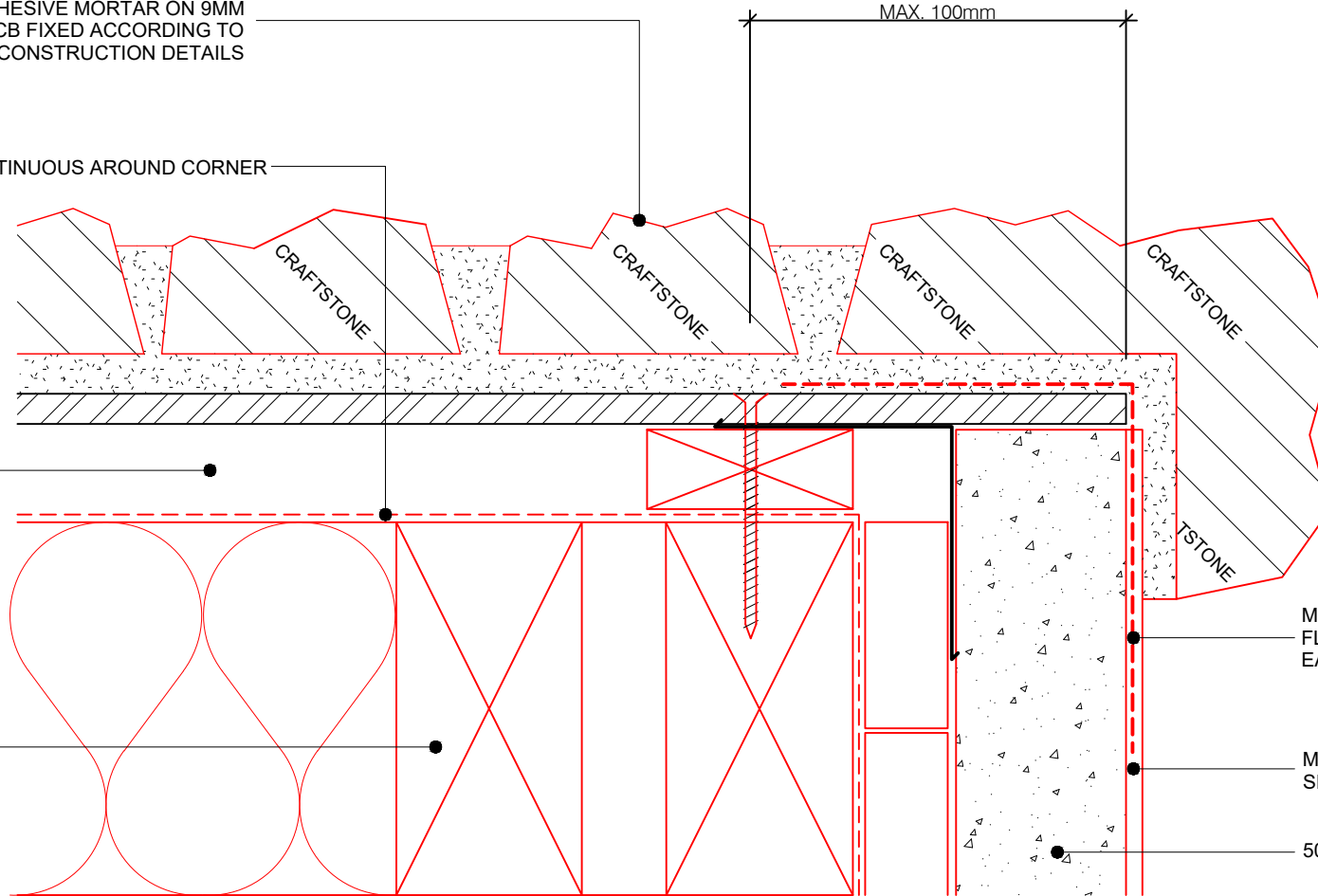
E5
SHEET

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SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON 9MM
CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

MAX. 100mm



CAVITY SYSTEM

MORTAR & PLASTER-COMPATIBLE
FLASHING TAPE LAPPED 75MM ONTO
EACH SUBSTRATE

FRAMING

MESH REINFORCING WITH
SELECTED PLASTER FINISH

50 OR 75mm AAC SYSTEM



**CRAFT
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EXTERNAL CORNER JUNCTION TO 50 OR 75mm AAC SYSTEMS

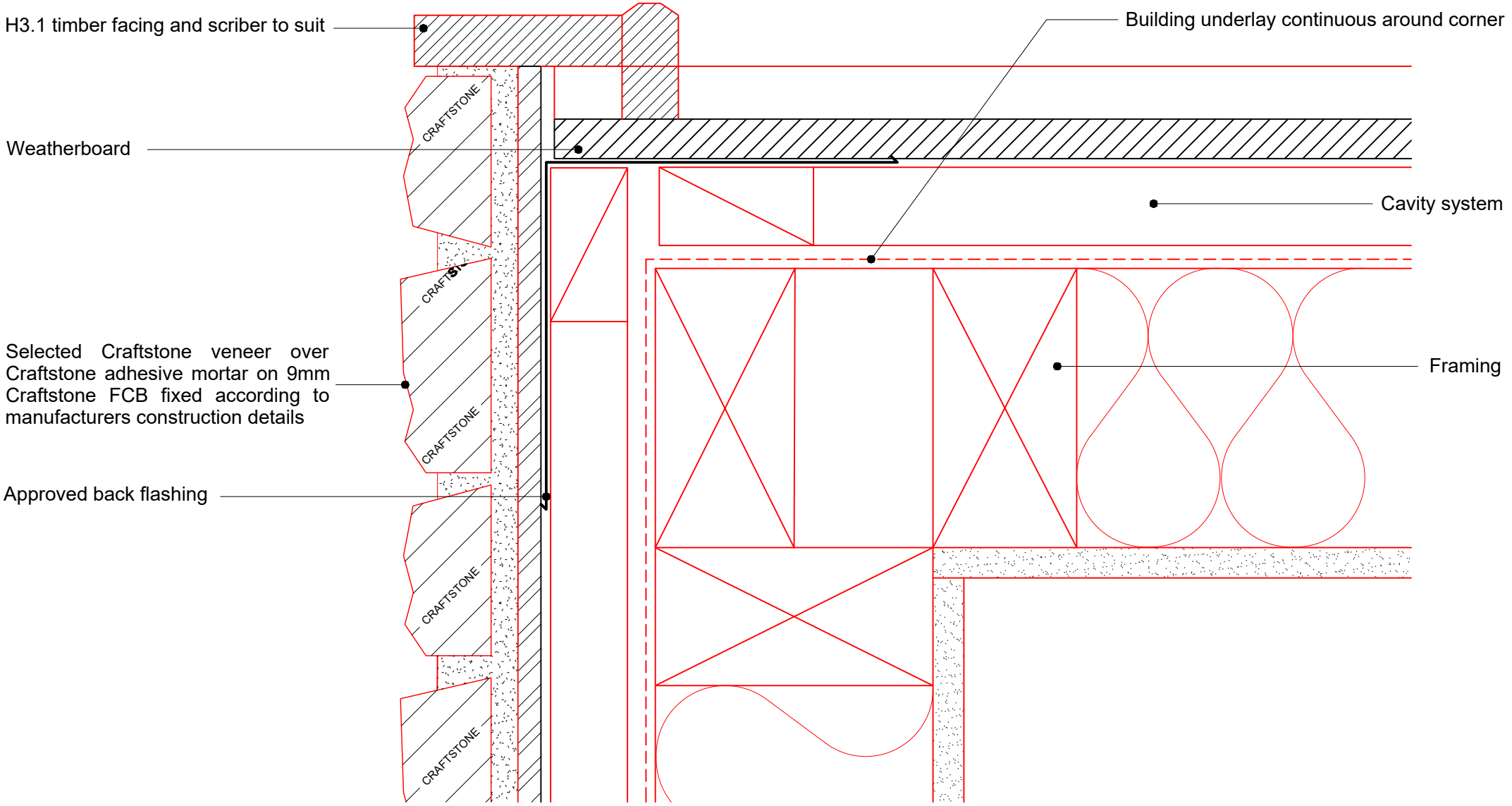
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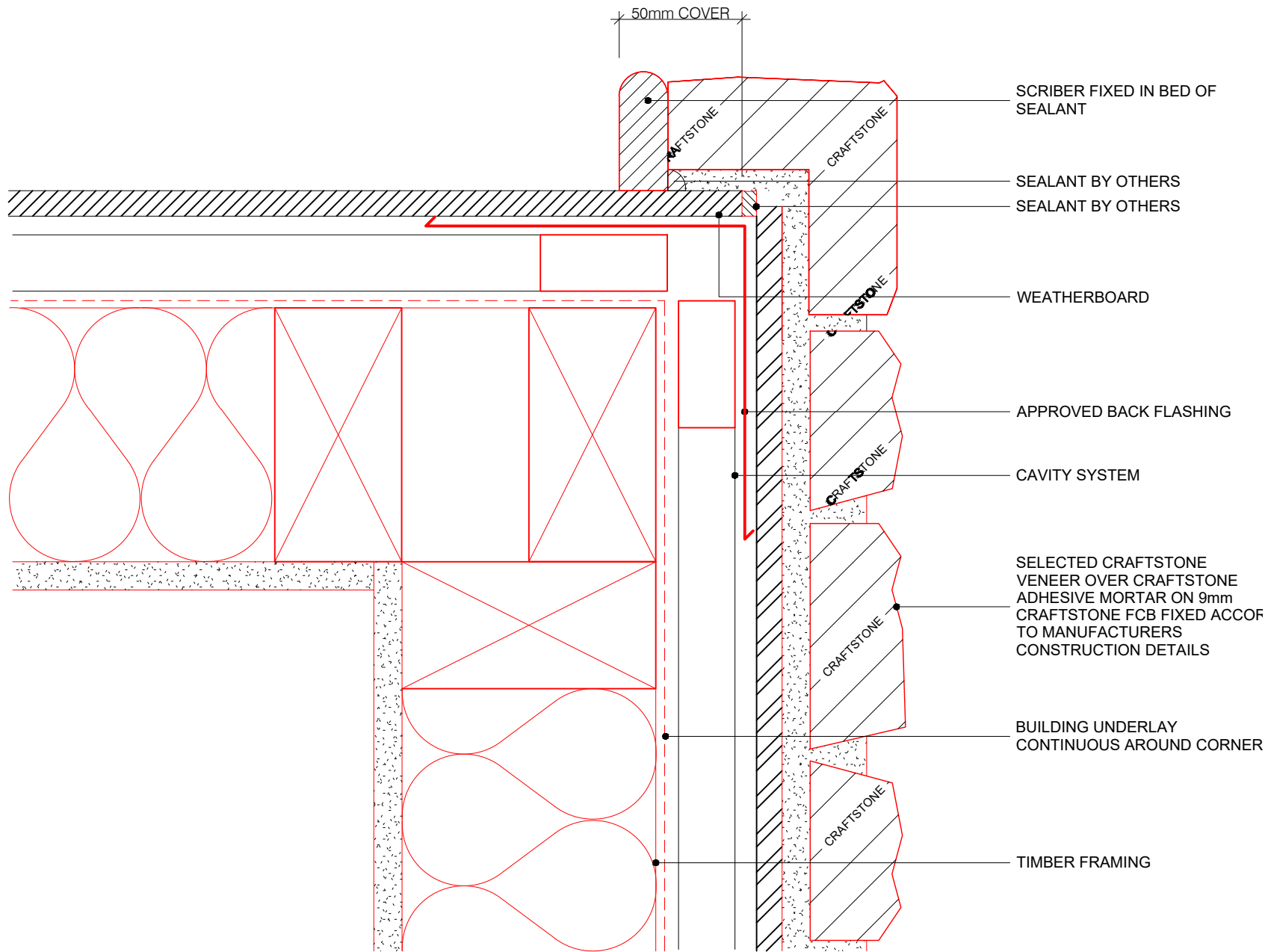
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E6
SHEET



TYPICAL EXTERNAL CORNER WITH WEATHERBOARD OPTION



SCRIBER FIXED IN BED OF SEALANT

SEALANT BY OTHERS
SEALANT BY OTHERS

WEATHERBOARD

APPROVED BACK FLASHING

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCOF TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY CONTINUOUS AROUND CORNER

TIMBER FRAMING

50mm COVER

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CRAFTSTONE EXTERNAL CORNER WITH WEATHERBOARD CLADDING - ALTERNATIVE DETAIL

CRAFTSTONE

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E8
SHEET

SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCORDING
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

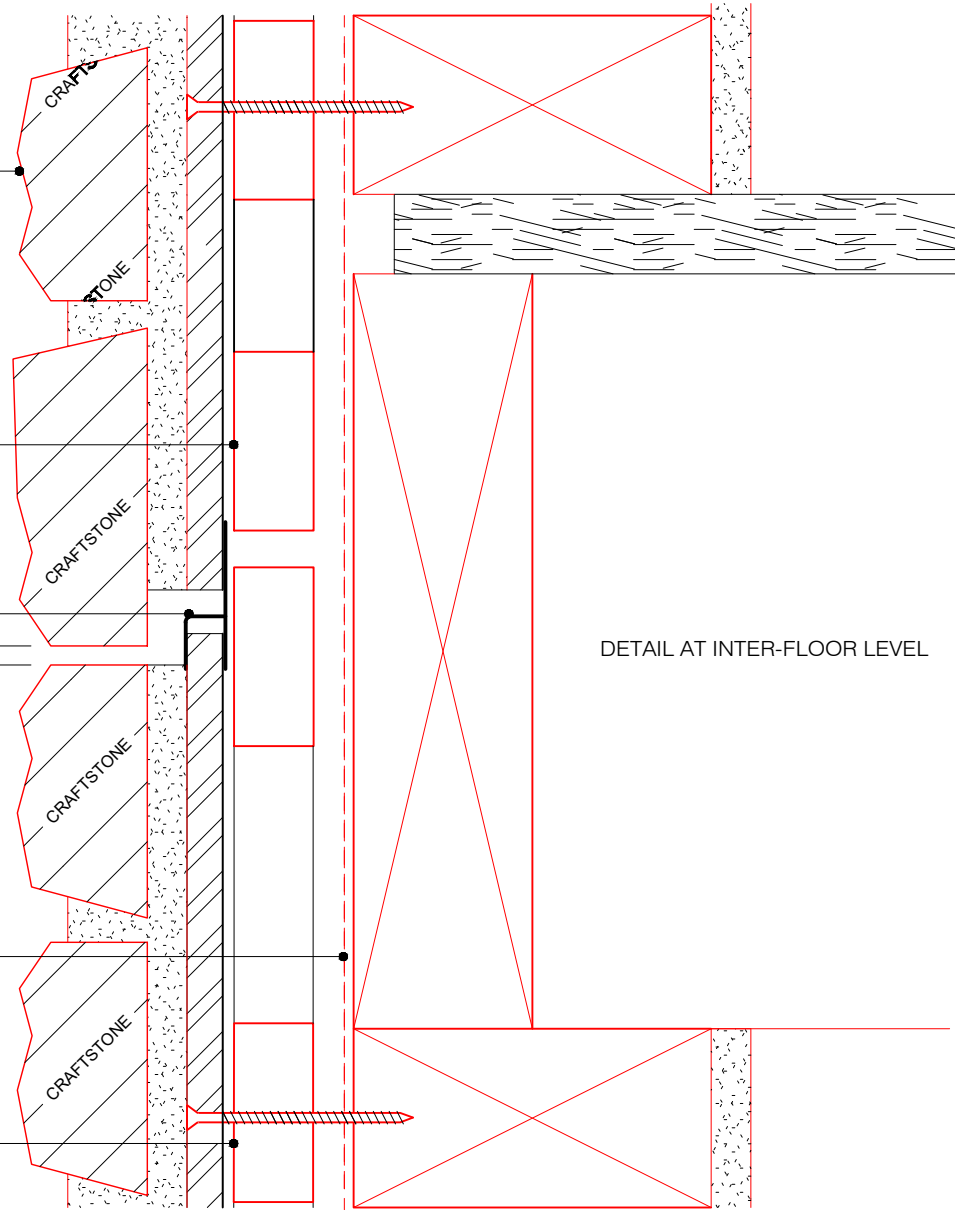
TIMBER CAVITY PACKER
 MUST BE SET TO A FALL OF 5°

APPROVED "H" MOULD BY
 OTHERS

5mm

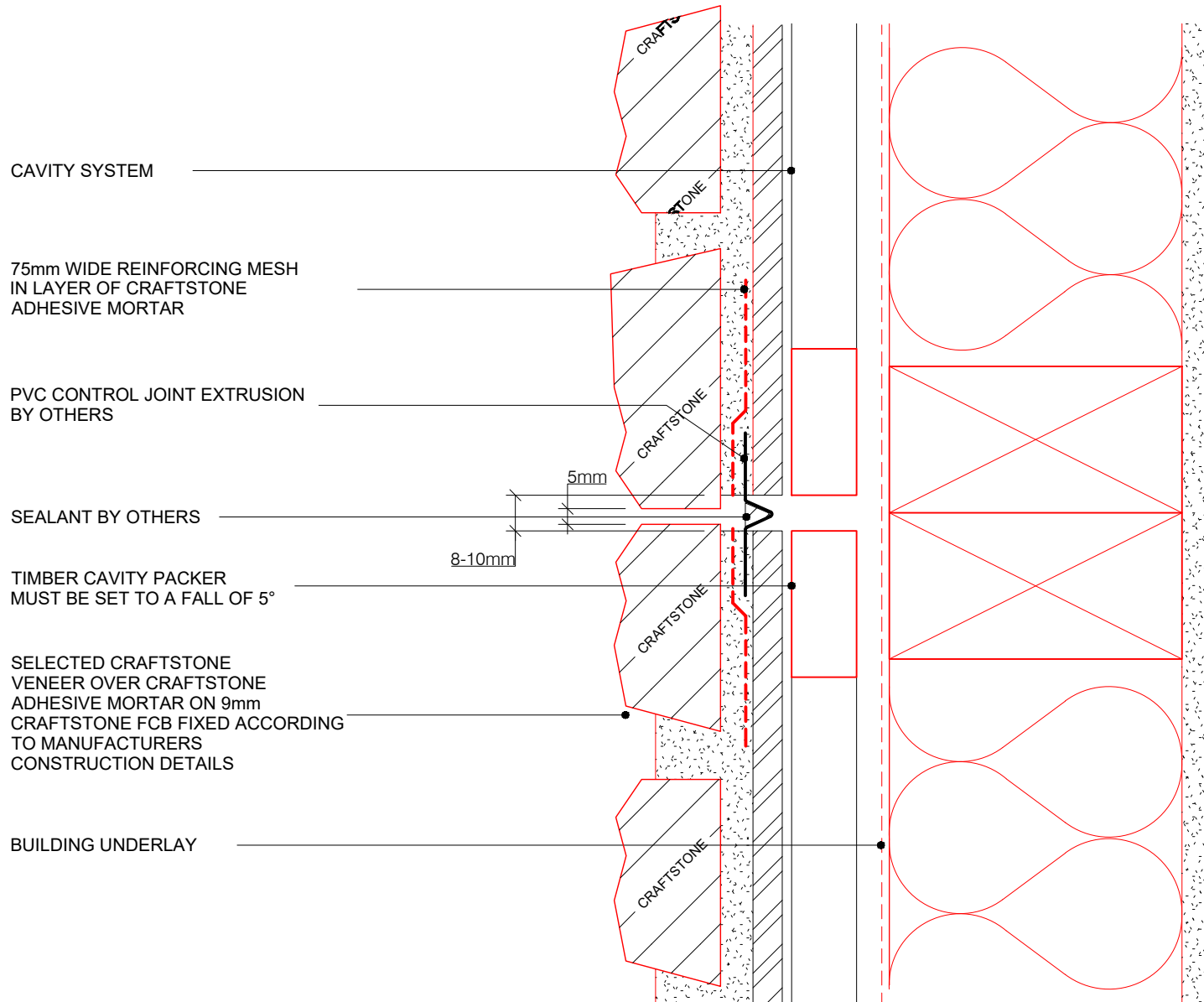
BUILDING UNDERLAY

CAVITY SYSTEM



DETAIL AT INTER-FLOOR LEVEL





40, 50, 60 OR 75mm EPS

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

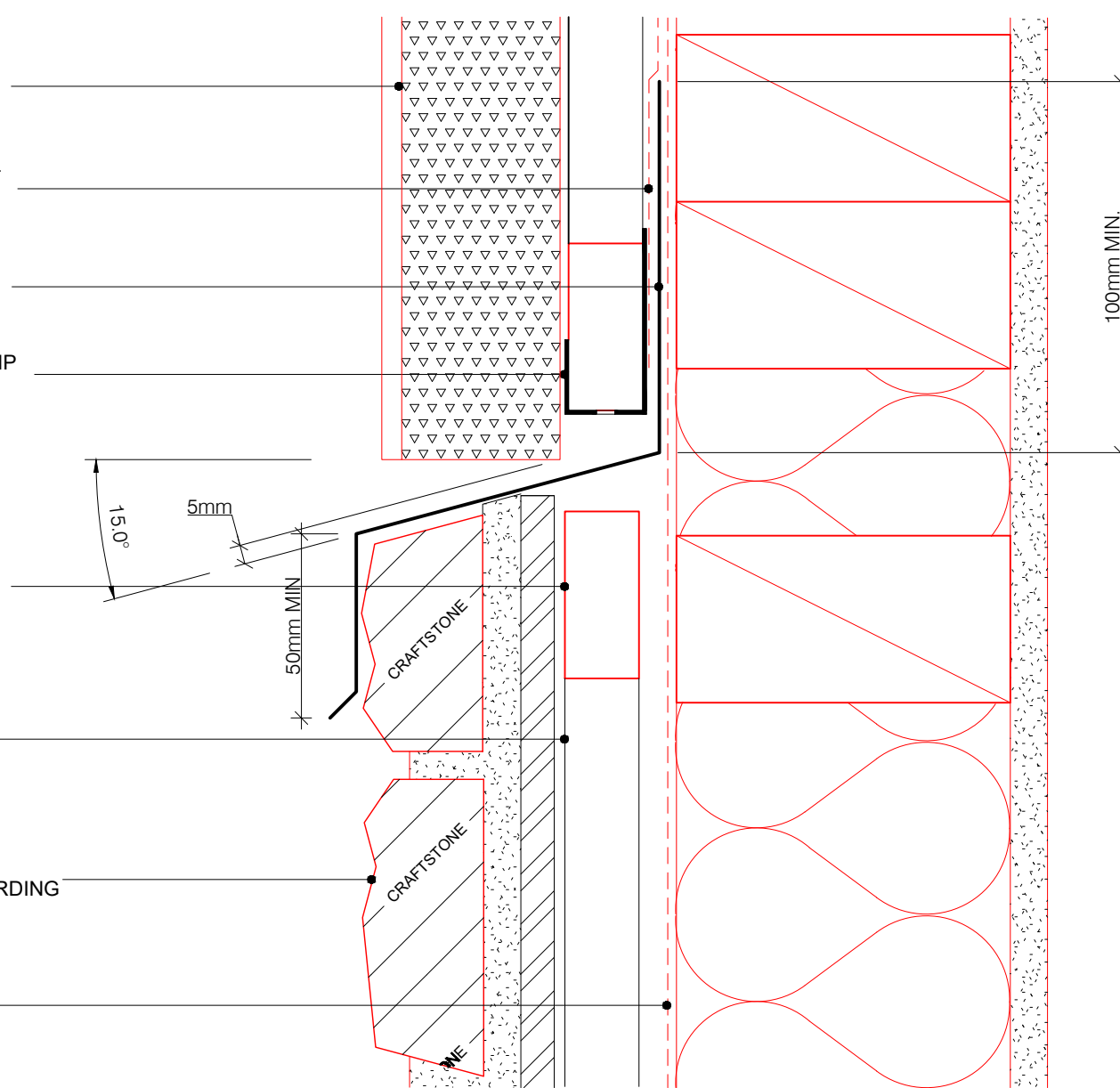
CAVITY CLOSER WITH 15mm DRIP EDGE

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE - OPTION 1

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F3
SHEET

40, 50, 60, 75mm EPS

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

CAVITY CLOSER WITH 15mm DRIP EDGE

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

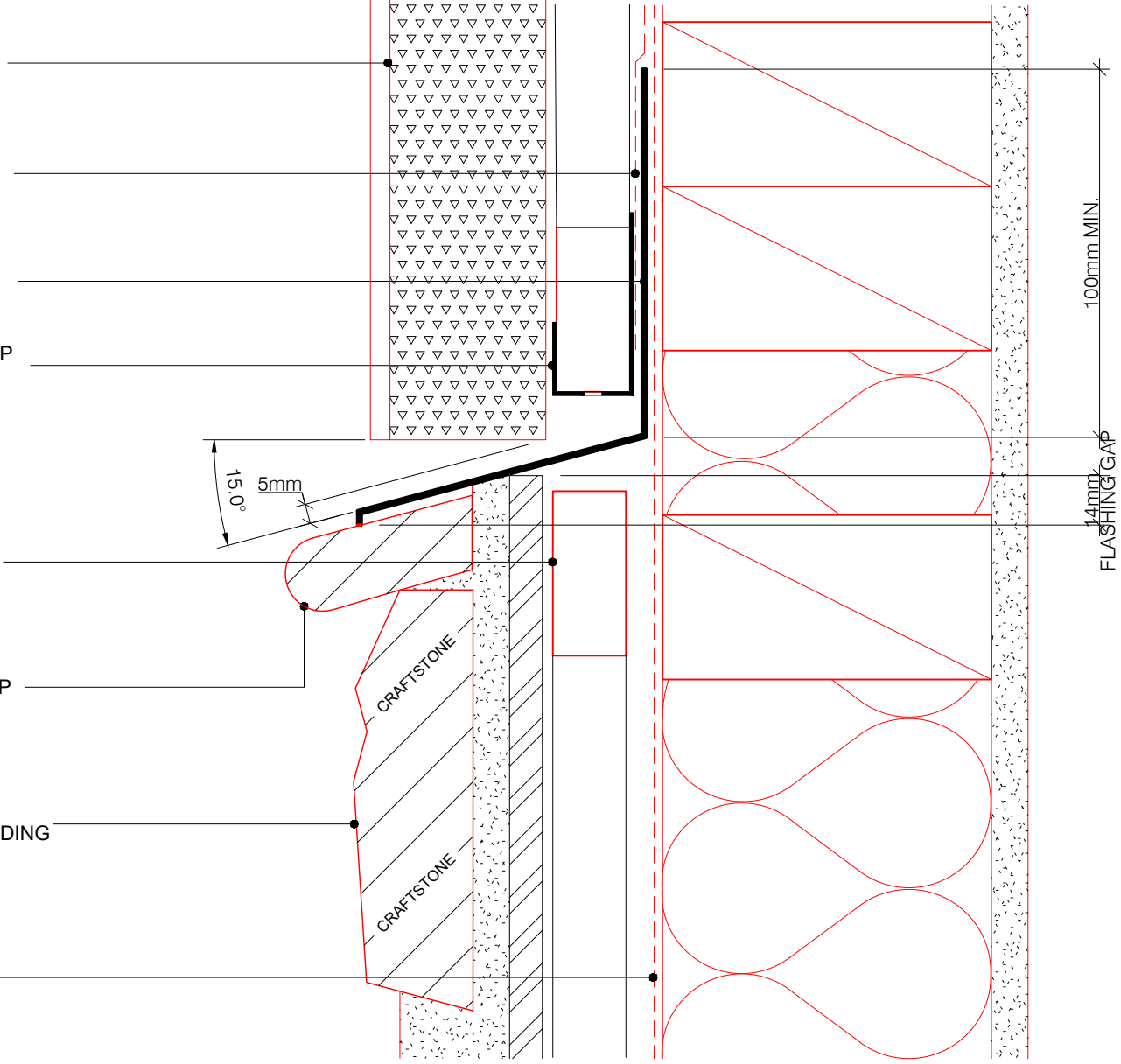
OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY

15.0°
5mm

100mm MIN.
FLASHING GAP



40, 50, 60 OR 75mm EPS

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

CAVITY CLOSER WITH 15mm DRIP
EDGE

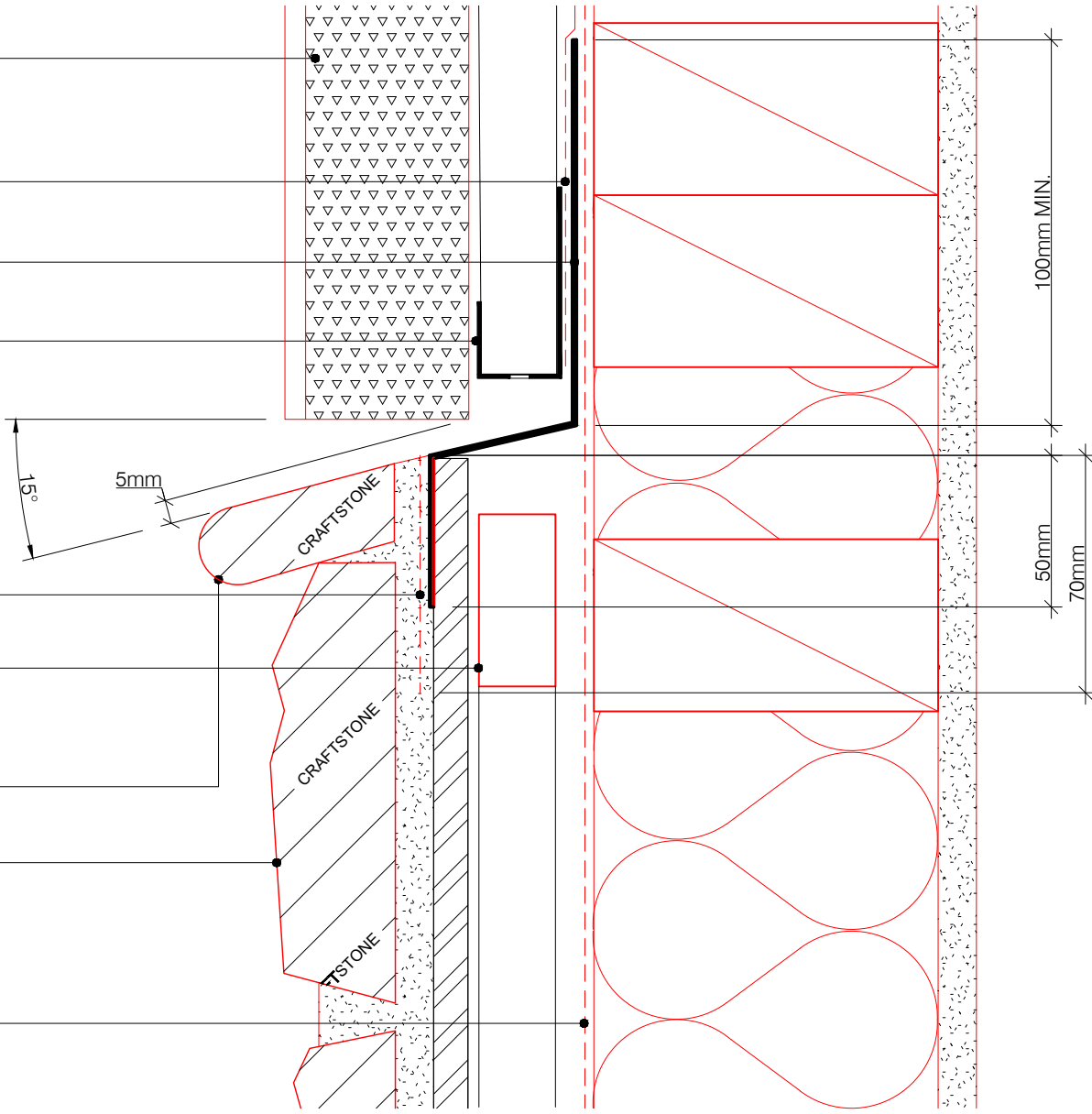
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 1

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SHEET

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

40, 50, 60 OR 75mm EPS

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

50mm

15°

5mm

CRAFTSTONE

100mm MIN.

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY

CRAFTSTONE

CRAFTSTONE

CRAFTSTONE



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HORIZONTAL JOINT TO 40, 50, 60 OR 75mm POLYSTYRENE WITH CONCEALED FLASHING - OPTION 2

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F6
SHEET

SHEET FIXING SCREW

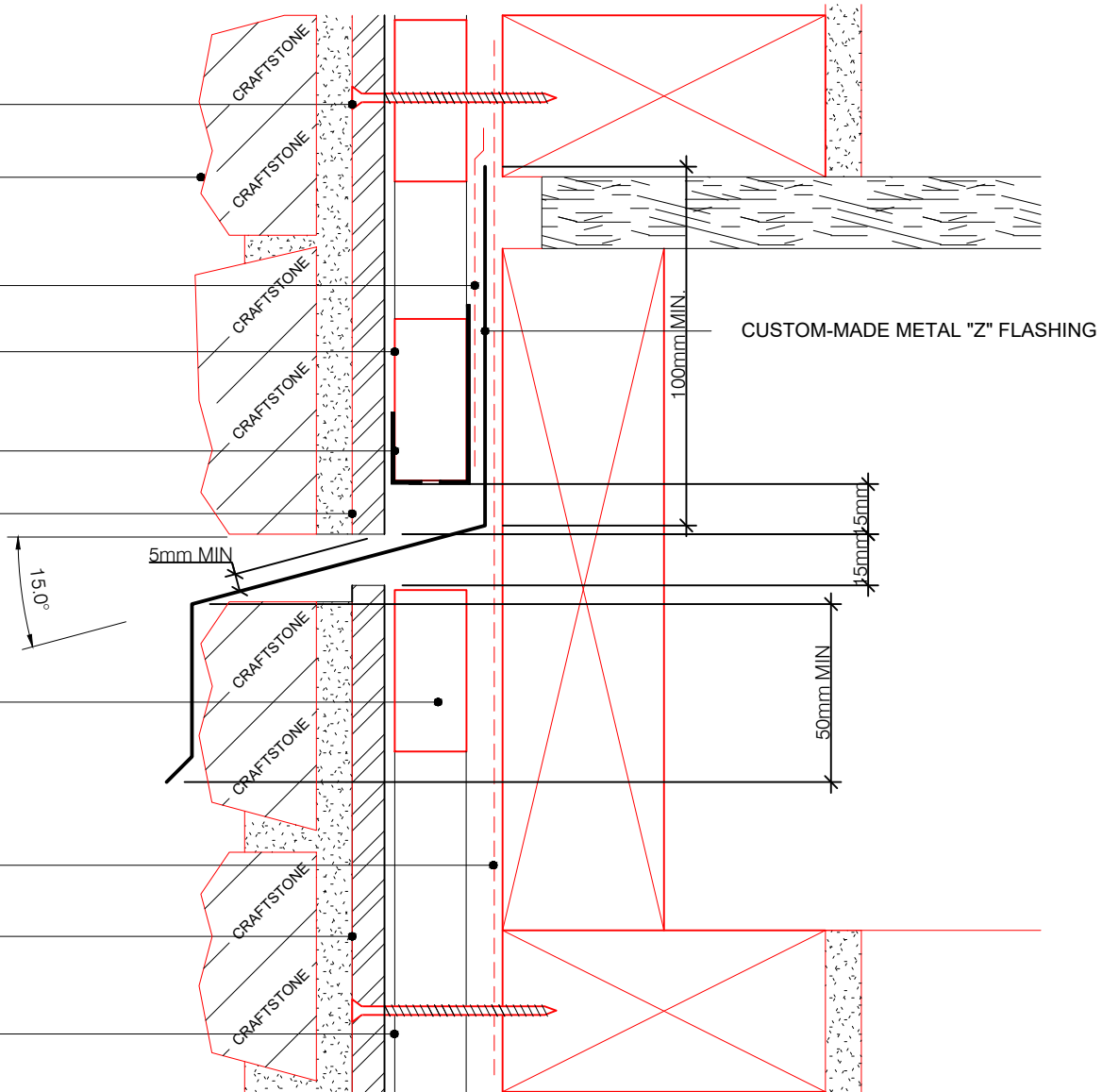
SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON
9mm CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

FLASHING TAPE JOINING "Z" FLASHING
TO BUILDING UNDERLAY

PACKERS MUST HAVE A
FALL OF 5° MIN

CAVITY CLOSER WITH 15mm DRIP
EDGE

9mm PRIMAFLEX SHEET
DO NOT FIX TO JOIST



CAVITY SYSTEM

BUILDING UNDERLAY

9mm PRIMAFlex™ SHEET
DO NOT FIX TO JOIST

CAVITY SYSTEM

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INTER-STOREY DRAINAGE JOINT - OPTION 1

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F7
SHEET

SHEET FIXING SCREW

SELECTED CRAFTSTONE VENEER OVER
CRAFTSTONE ADHESIVE MORTAR ON
9mm CRAFTSTONE FCB FIXED ACCORDING TO
MANUFACTURERS CONSTRUCTION DETAILS

FLASHING TAPE JOINING "Z" FLASHING
TO BUILDING UNDERLAY

PACKERS MUST HAVE A
FALL OF 5° MIN

CAVITY CLOSER WITH 15mm DRIP
EDGE

9mm PRIMAFLEX SHEET
DO NOT FIX TO JOIST

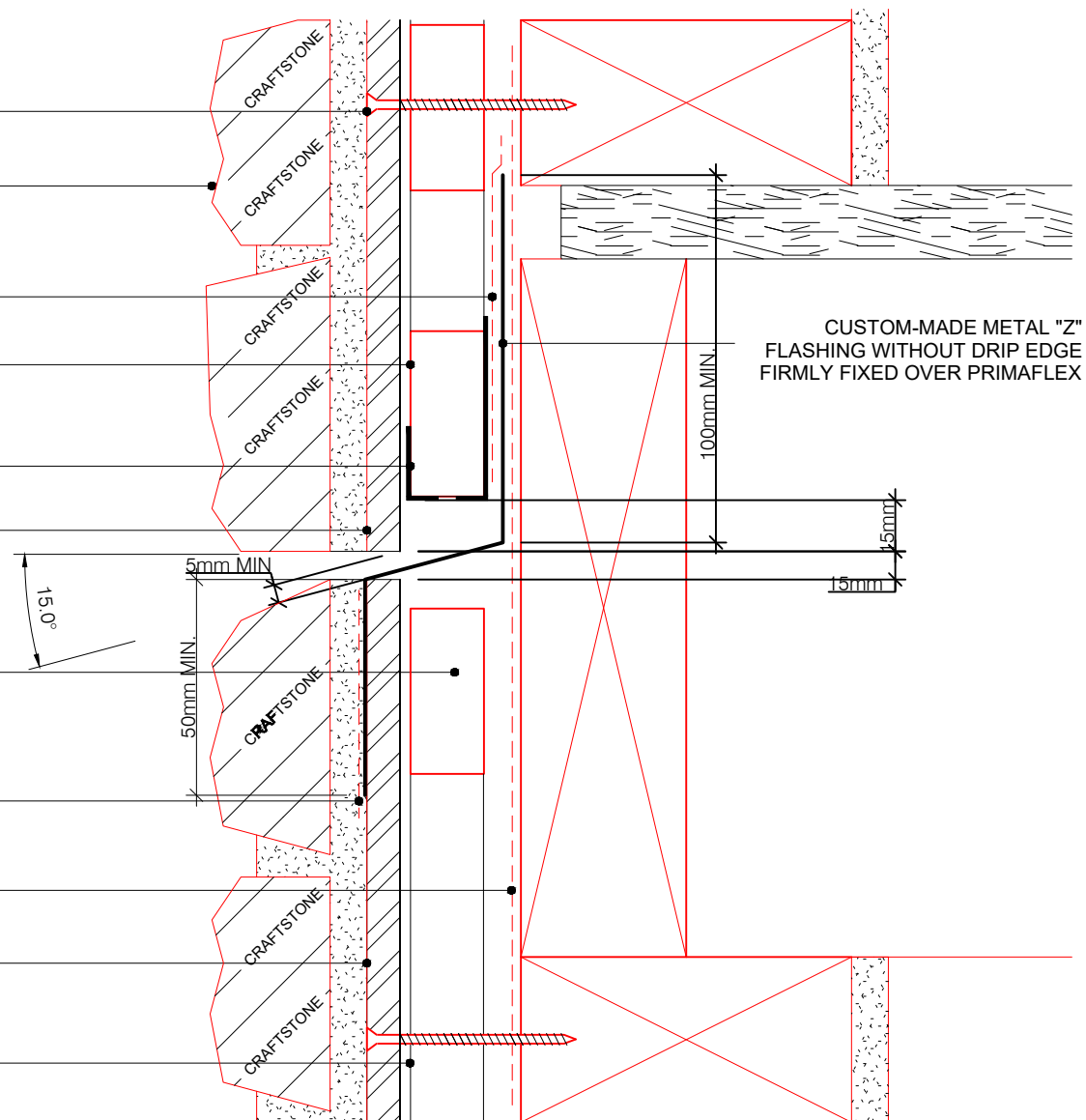
CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

150mm CRAFTSTONE
MORTAR-COMPATIBLE WATERPROOF
TAPE FULLY LAYERED WITH
CRAFTSTONE ADHESIVE MORTAR

BUILDING UNDERLAY

9mm PRIMAFLEX SHEET
DO NOT FIX TO JOIST

CAVITY SYSTEM



CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

100mm MIN

50mm MIN

5mm MIN

15.0°

15mm

5mm



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INTER-STOREY DRAINAGE JOINT - OPTION 2

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F8
SHEET

50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

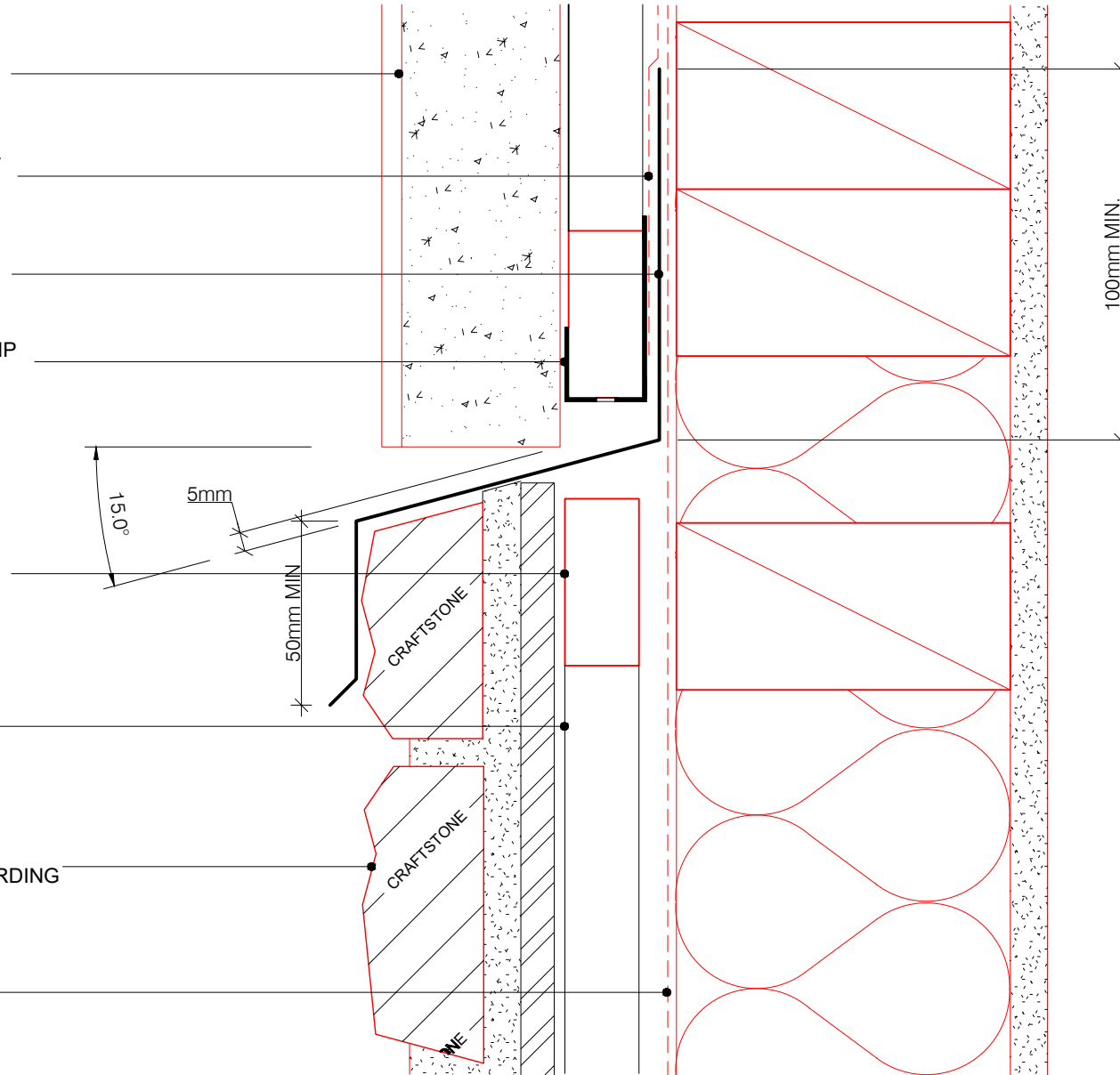
CAVITY CLOSER WITH 15mm DRIP EDGE

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

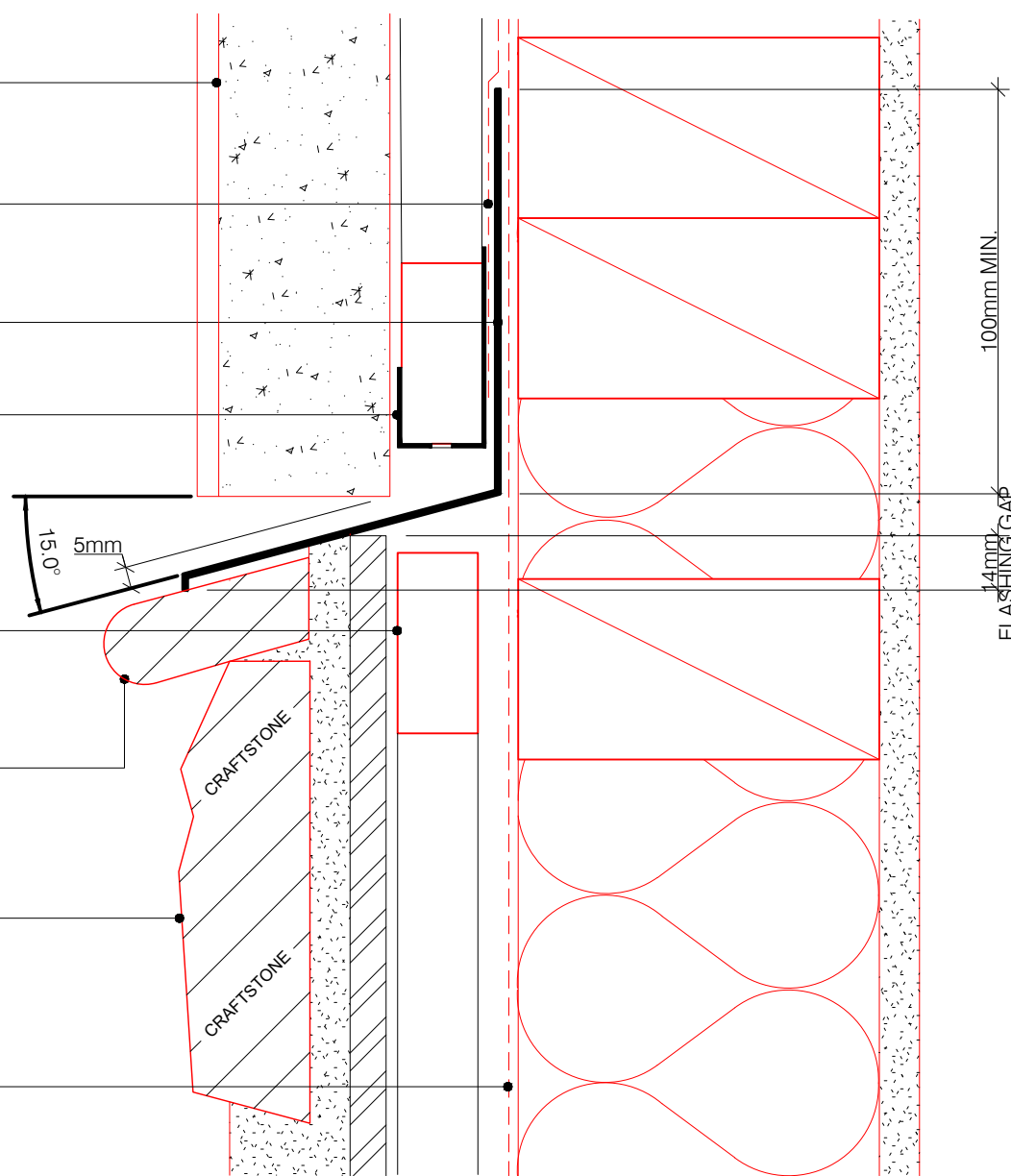
CAVITY CLOSER WITH 15mm DRIP
EDGE

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM - OPTION 2

50 OR 75mm AAC SYSTEM

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

CAVITY CLOSER WITH 15mm DRIP
EDGE

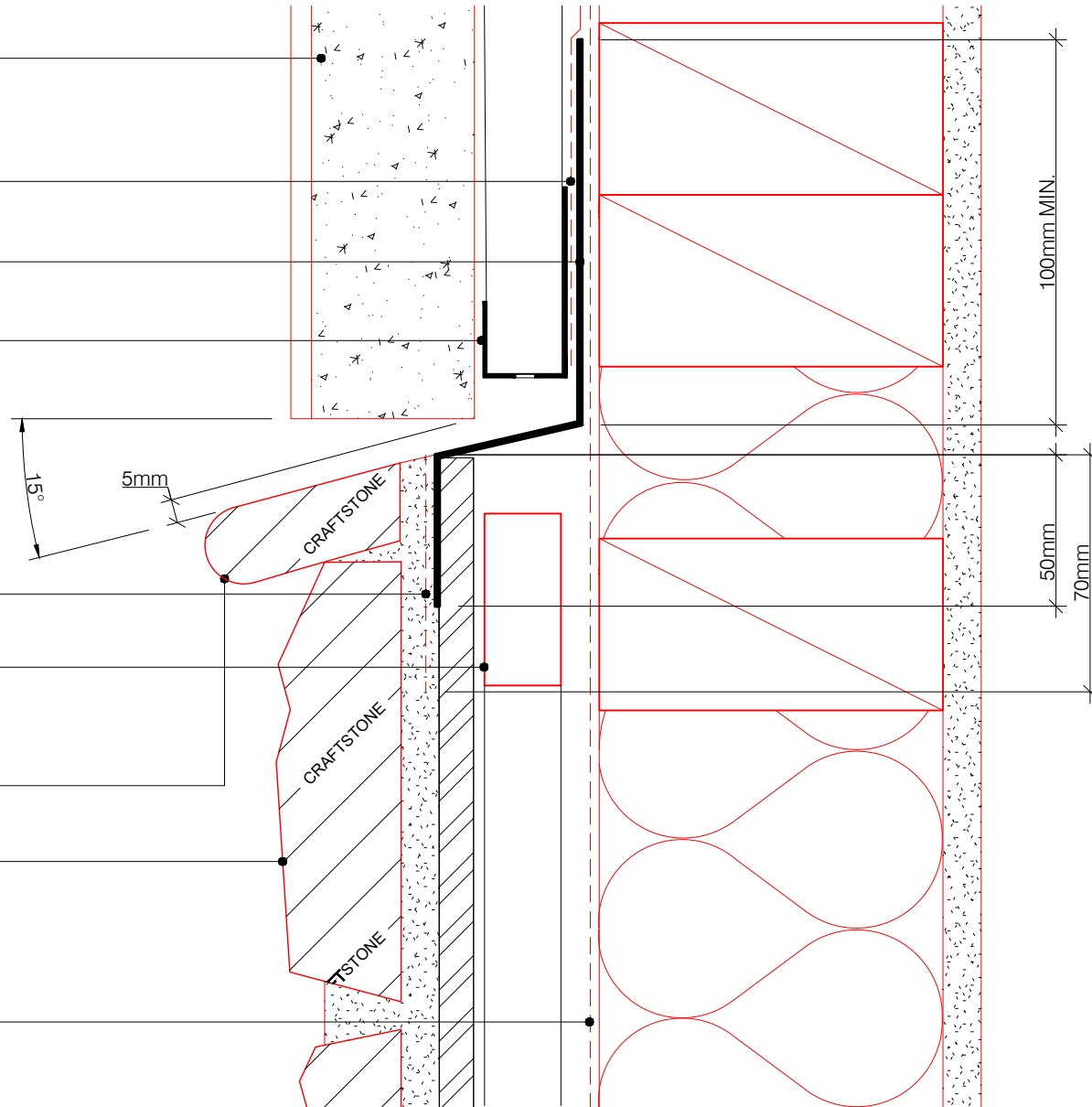
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 1

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FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

50 OR 75mm AAC SYSTEM

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

50mm

15°

5mm

CRAFTSTONE

100mm MIN.

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

CRAFTSTONE

CRAFTSTONE

CRAFTSTONE

BUILDING UNDERLAY



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HORIZONTAL JOINT TO 50 OR 75mm AAC SYSTEM WITH CONCEALED FLASHING - OPTION 2

FLATBOARD CLADDING

FLASHING TAPE JOINING METAL "Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z" FLASHING

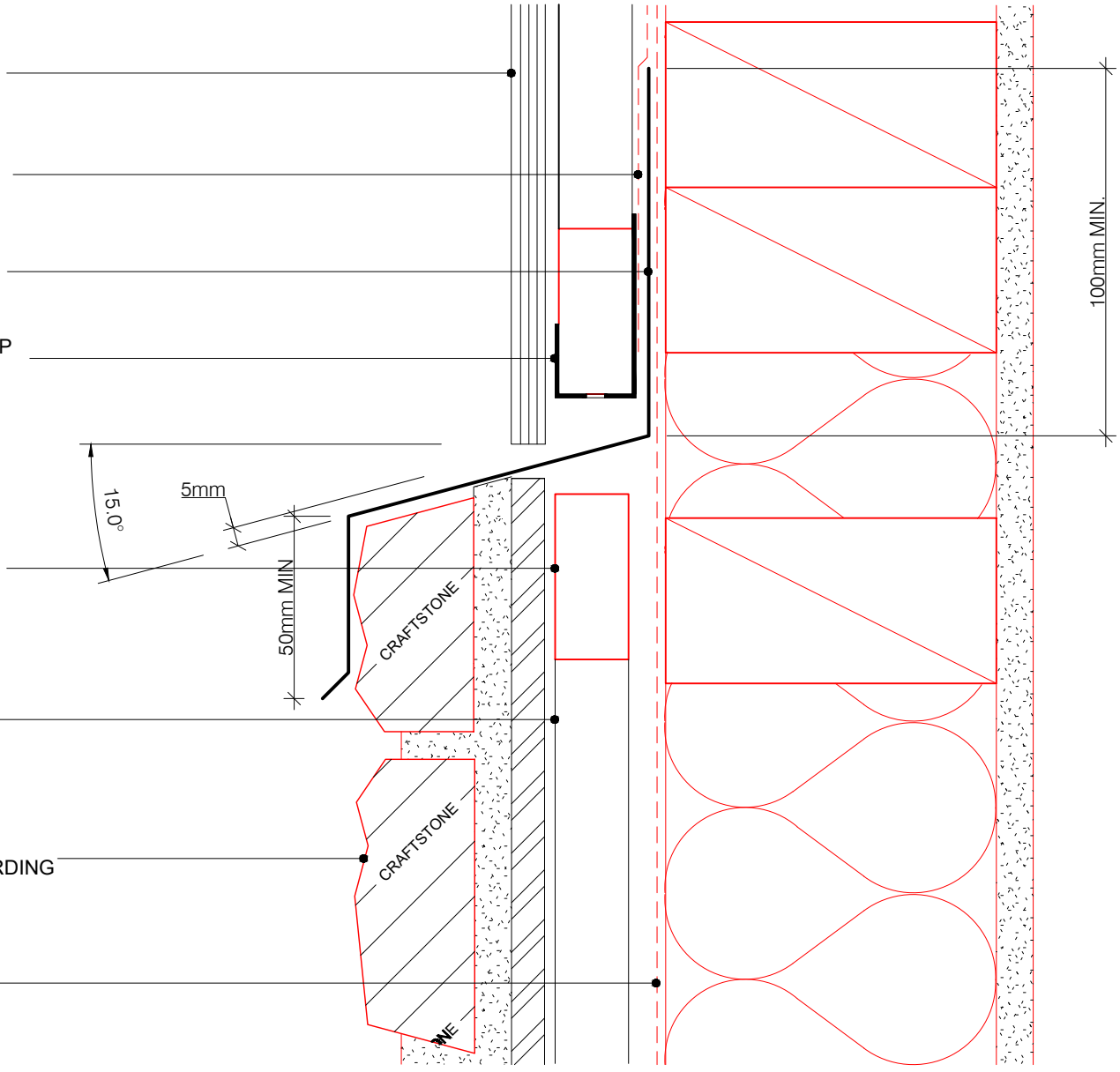
CAVITY CLOSER WITH 15mm DRIP EDGE

TIMBER CAVITY PACKER MUST BE SET TO A FALL OF 5°

CAVITY SYSTEM

SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH FLATBOARD CLADDING - OPTION 1

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F13
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FLATBOARD CLADDING

FLASHING TAPE JOINING METAL
"Z" FLASHING TO BUILDING
UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING

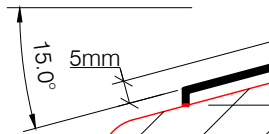
CAVITY CLOSER WITH 15mm DRIP
EDGE

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



100mm MIN.
14mm
FLASHING GAP



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HORIZONTAL JOINT WITH FLATBOARD CLADDING - OPTION 2

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FLATBOARD CLADDING

FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX

CAVITY CLOSER WITH 15mm DRIP
EDGE

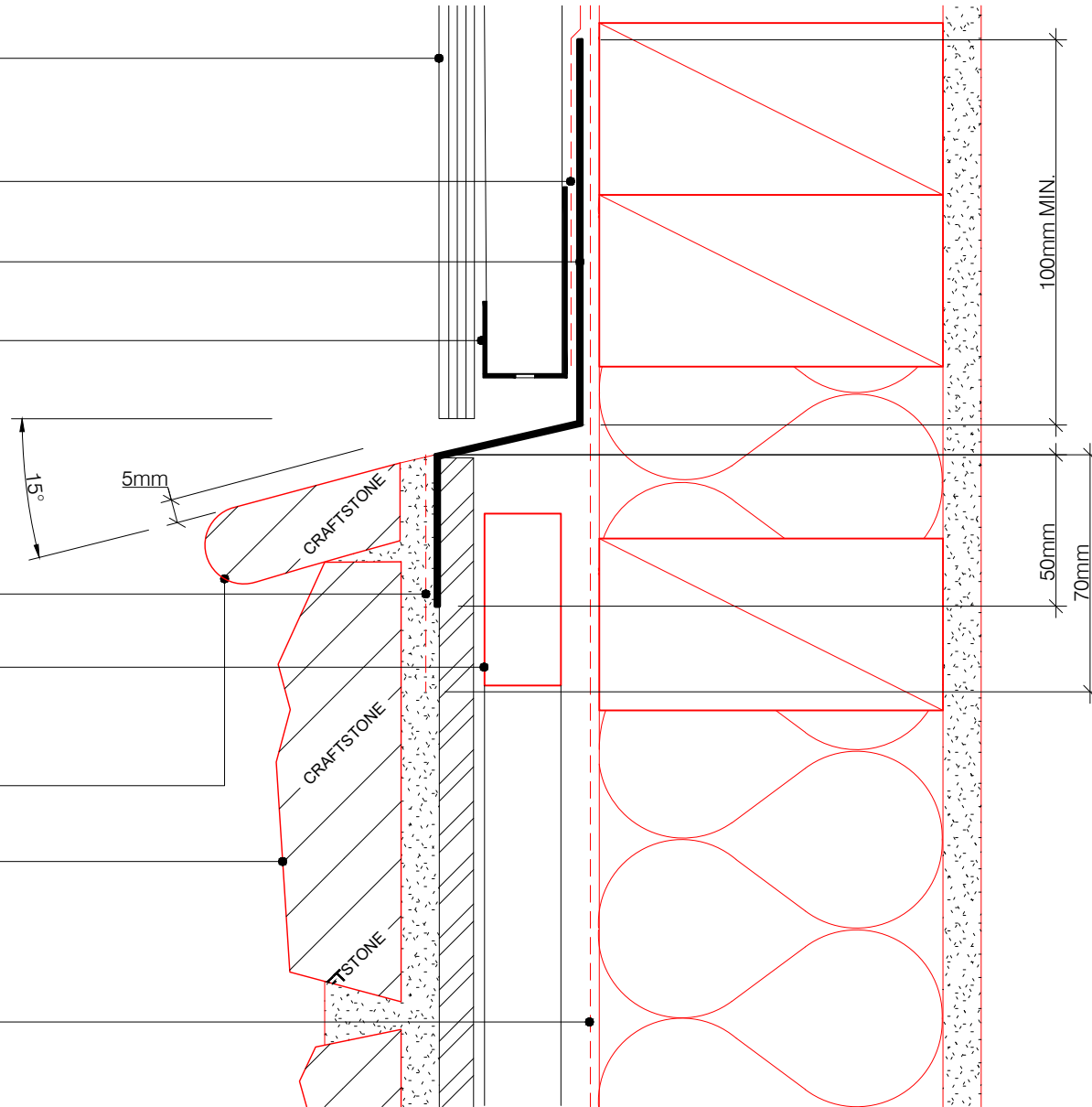
70mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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HORIZONTAL JOINT WITH FLATBOARD CLADDING WITH CONCEALED FLASHING - OPTION 1

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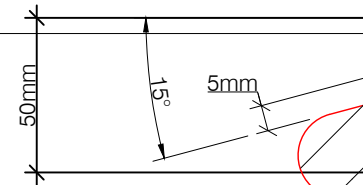
F15
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FLASHING TAPE JOINING
"Z" FLASHING TO BUILDING UNDERLAY

FLATBOARD CLADDING

CAVITY CLOSER WITH 15mm DRIP
EDGE

CUSTOM-MADE METAL "Z"
FLASHING WITHOUT DRIP EDGE
FIRMLY FIXED OVER PRIMAFLEX



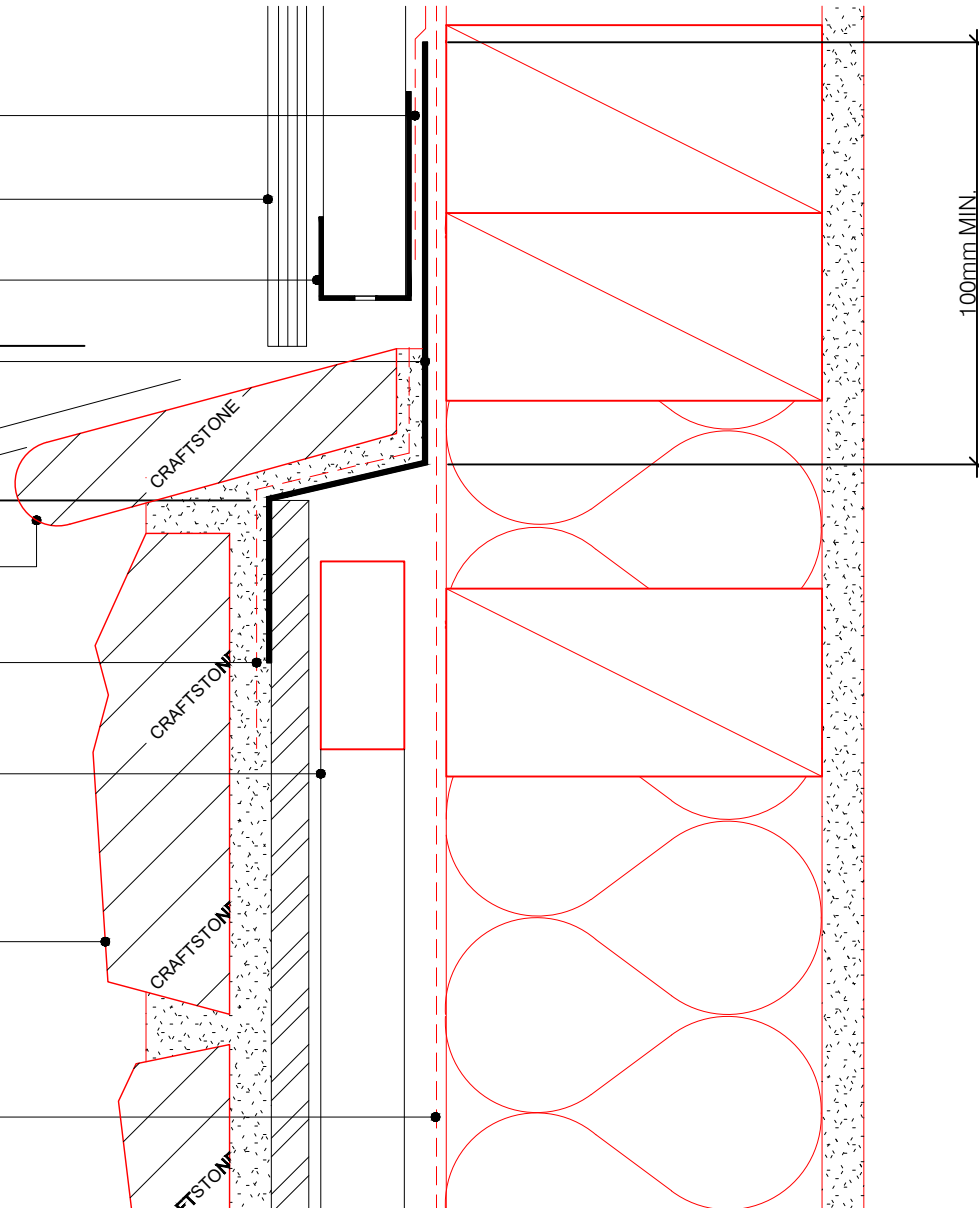
OPTIONAL CRAFTSTONE SILL CAP
TO SUIT

150mm CRAFTSTONE
MORTAR-COMPATIBLE FLASHING TAPE
IN LAYER OF CRAFTBOND ADHESIVE
MORTAR

CAVITY SYSTEM

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

BUILDING UNDERLAY



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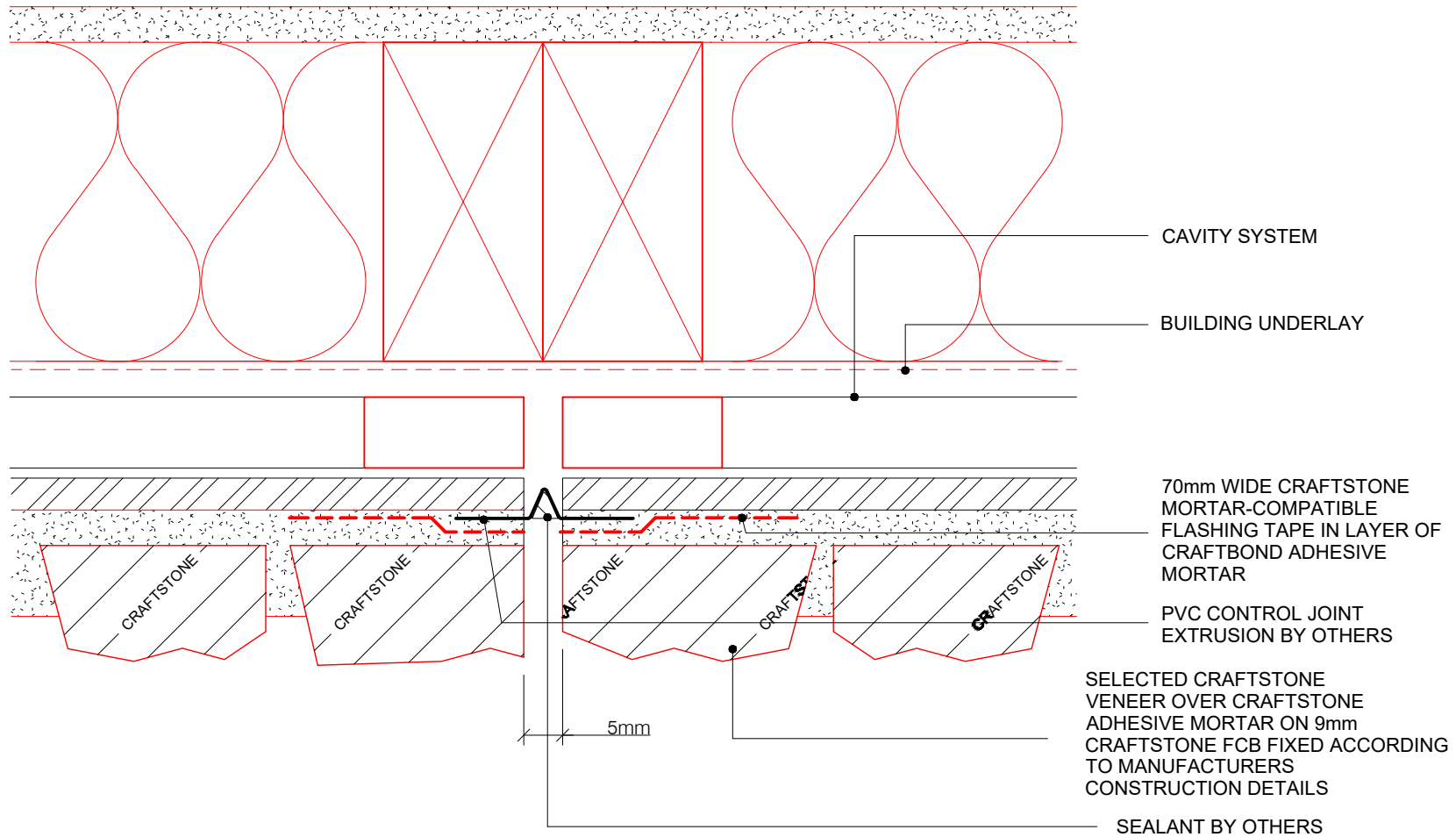
HORIZONTAL JOINT WITH FLATBOARD CLADDING WITH CONCEALED FLASHING - OPTION 2

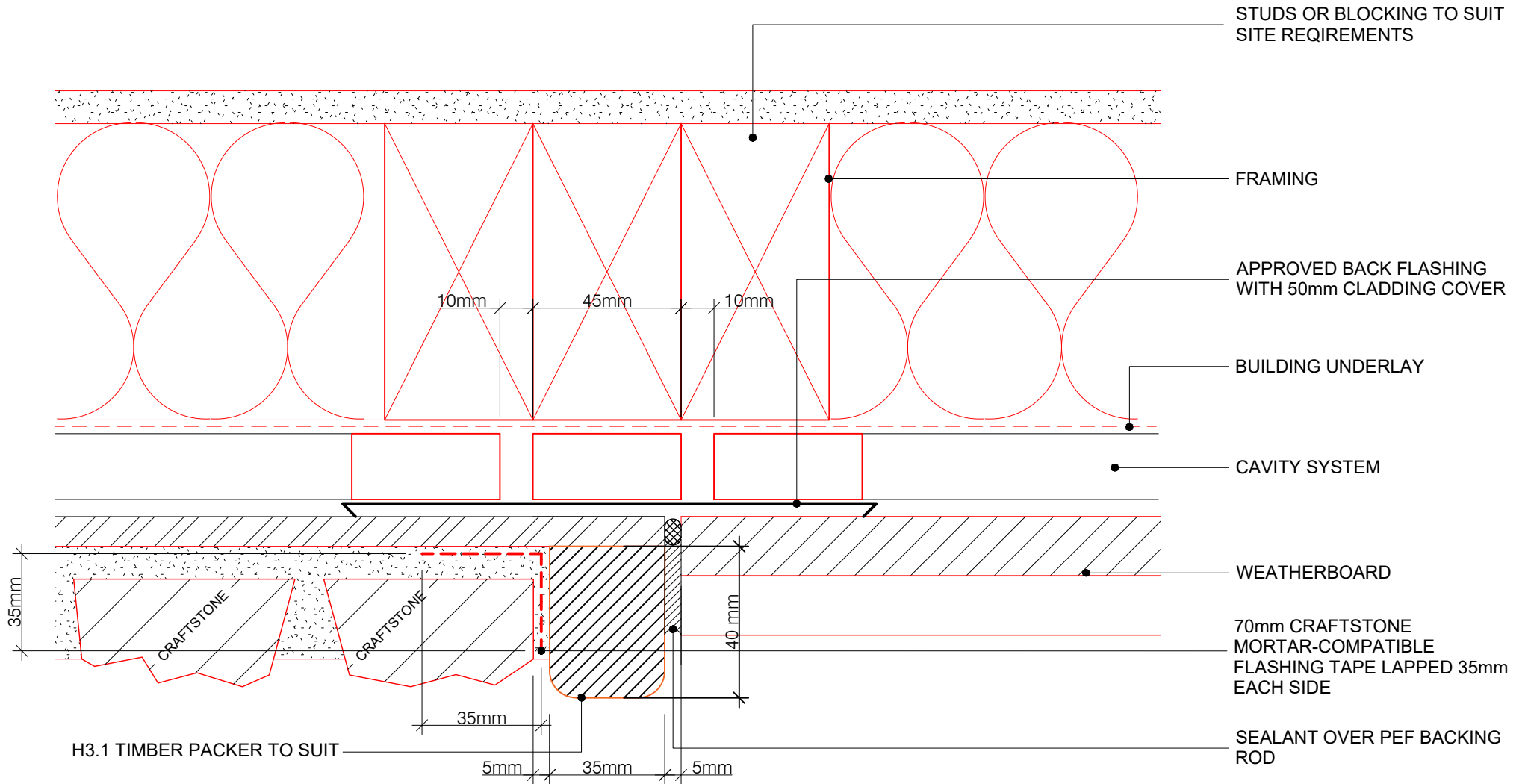
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ISSUED

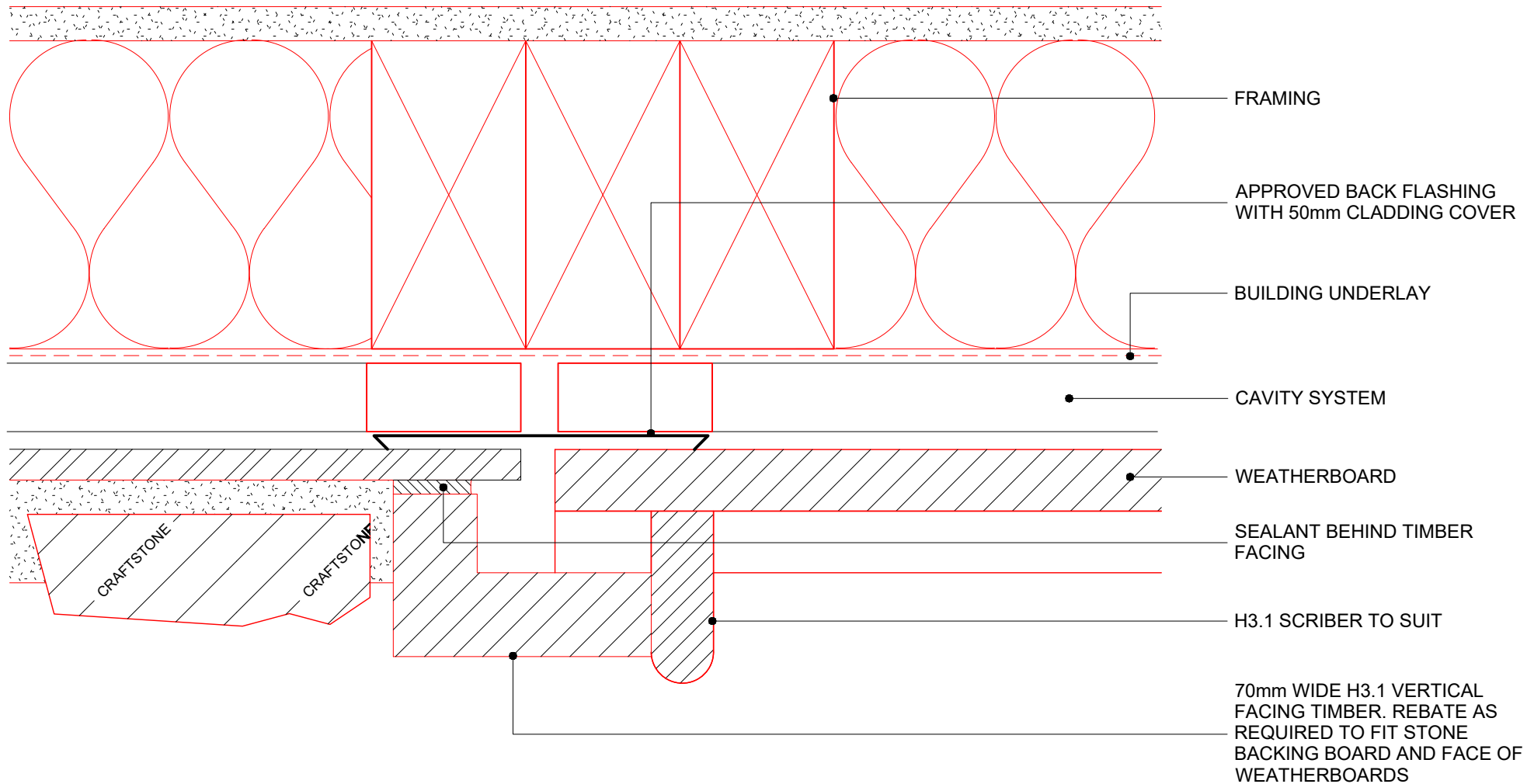
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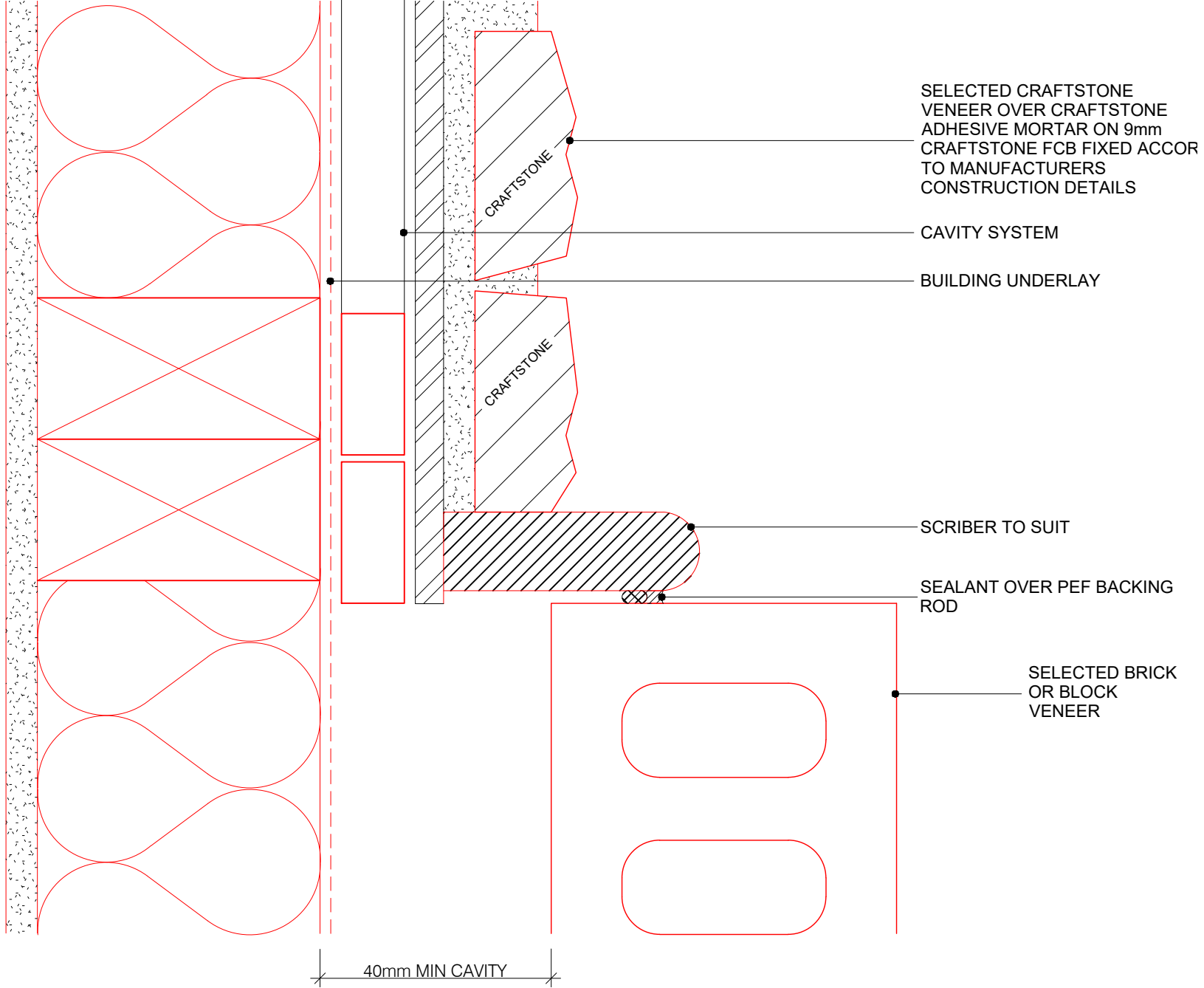
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F16
SHEET









SELECTED CRAFTSTONE
 VENEER OVER CRAFTSTONE
 ADHESIVE MORTAR ON 9mm
 CRAFTSTONE FCB FIXED ACCOR
 TO MANUFACTURERS
 CONSTRUCTION DETAILS

CAVITY SYSTEM

BUILDING UNDERLAY

CRAFTSTONE

CRAFTSTONE

SCRIBER TO SUIT

SEALANT OVER PEF BACKING
 ROD

SELECTED BRICK
 OR BLOCK
 VENEER

40mm MIN CAVITY



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VERTICAL JUNCTION OPTION - CRAFTSTONE TO BRICK

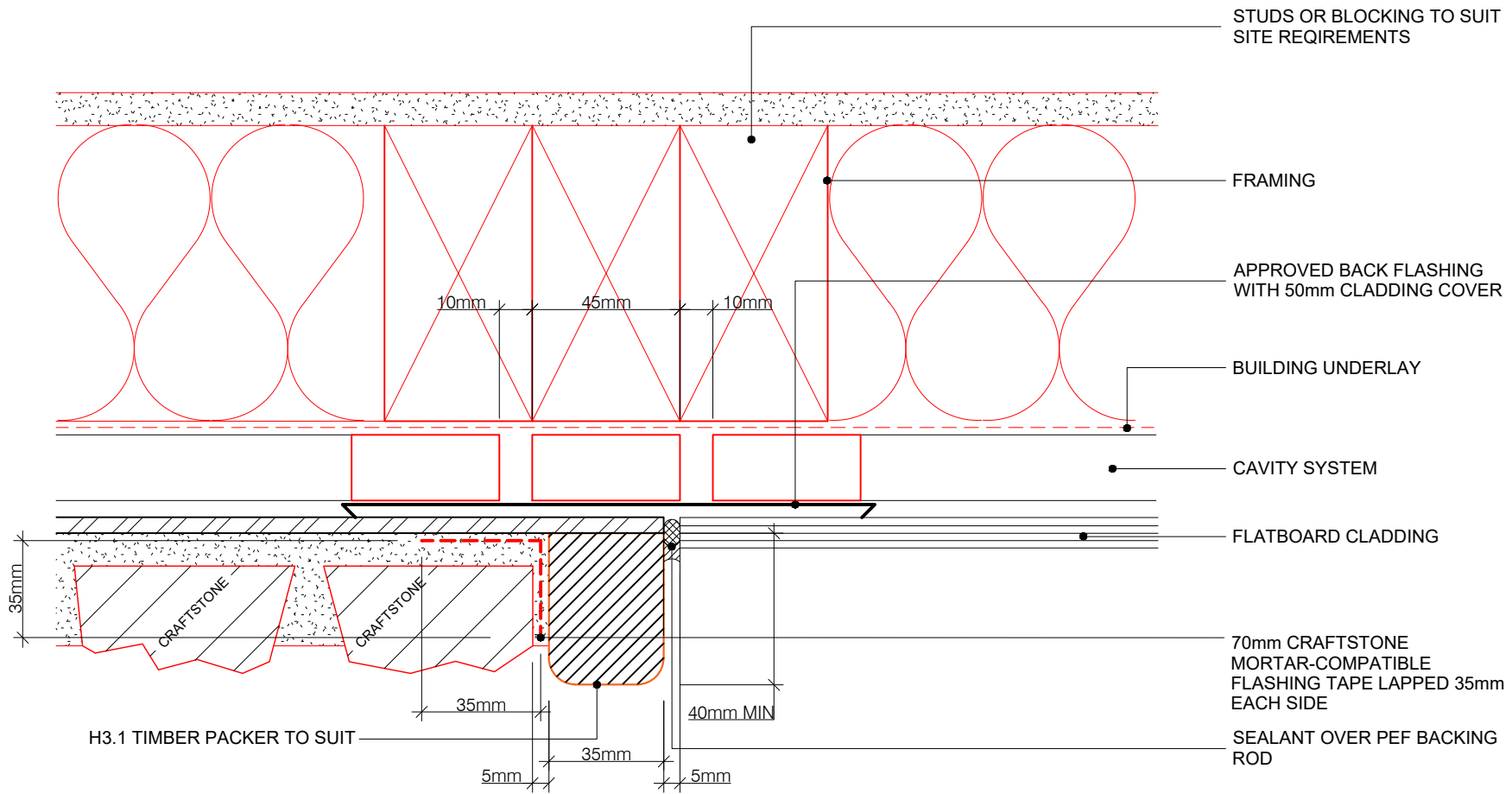
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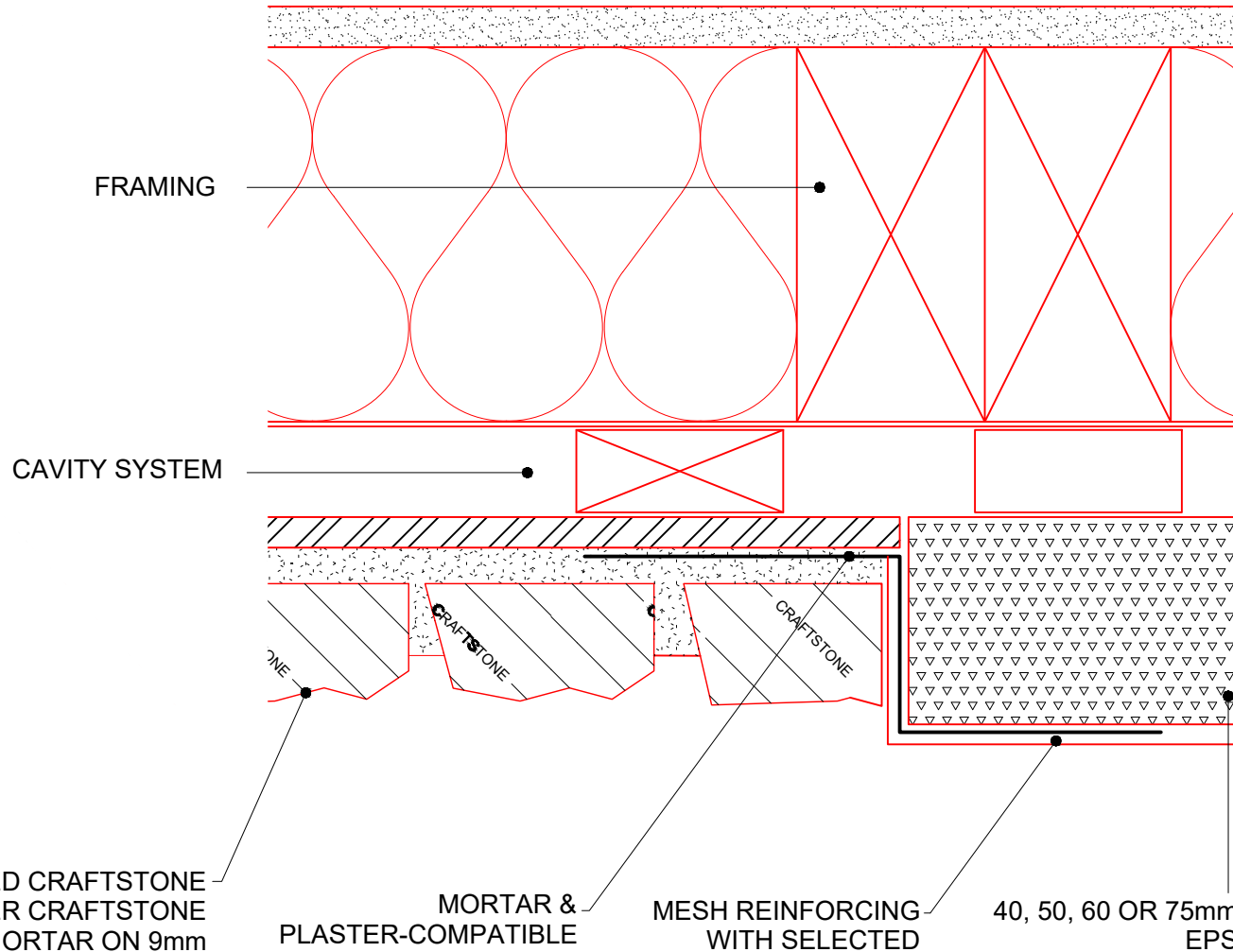
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G4
 SHEET



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TYPICAL VERTICAL JOINT - STONE VENEER TO FLATBOARD CLADDING



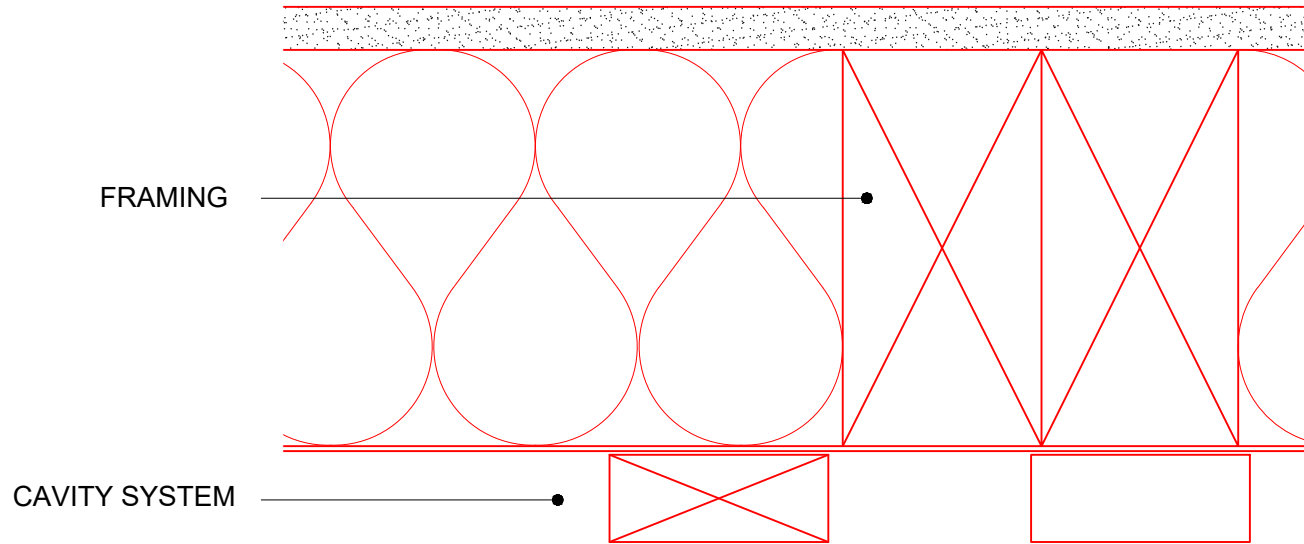
SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

MORTAR & PLASTER-COMPATIBLE FLASHING TAPE LAPPED 75mm ONTO EACH SUBSTRATE

MESH REINFORCING WITH SELECTED PLASTER FINISH

40, 50, 60 OR 75mm EPS

VERTICAL JUNCTION TO 40, 50, 60 OR 75mm POLYSTYRENE



SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

MORTAR & PLASTER-COMPATIBLE FLASHING TAPE LAPPED 75mm ONTO EACH SUBSTRATE

MESH REINFORCING WITH SELECTED PLASTER FINISH

50 OR 75mm AAC SYSTEM



**CRAFT
STONE**

Real Stone Made Easy

VERTICAL JUNCTION TO 50 OR 75mm AAC SYSTEM

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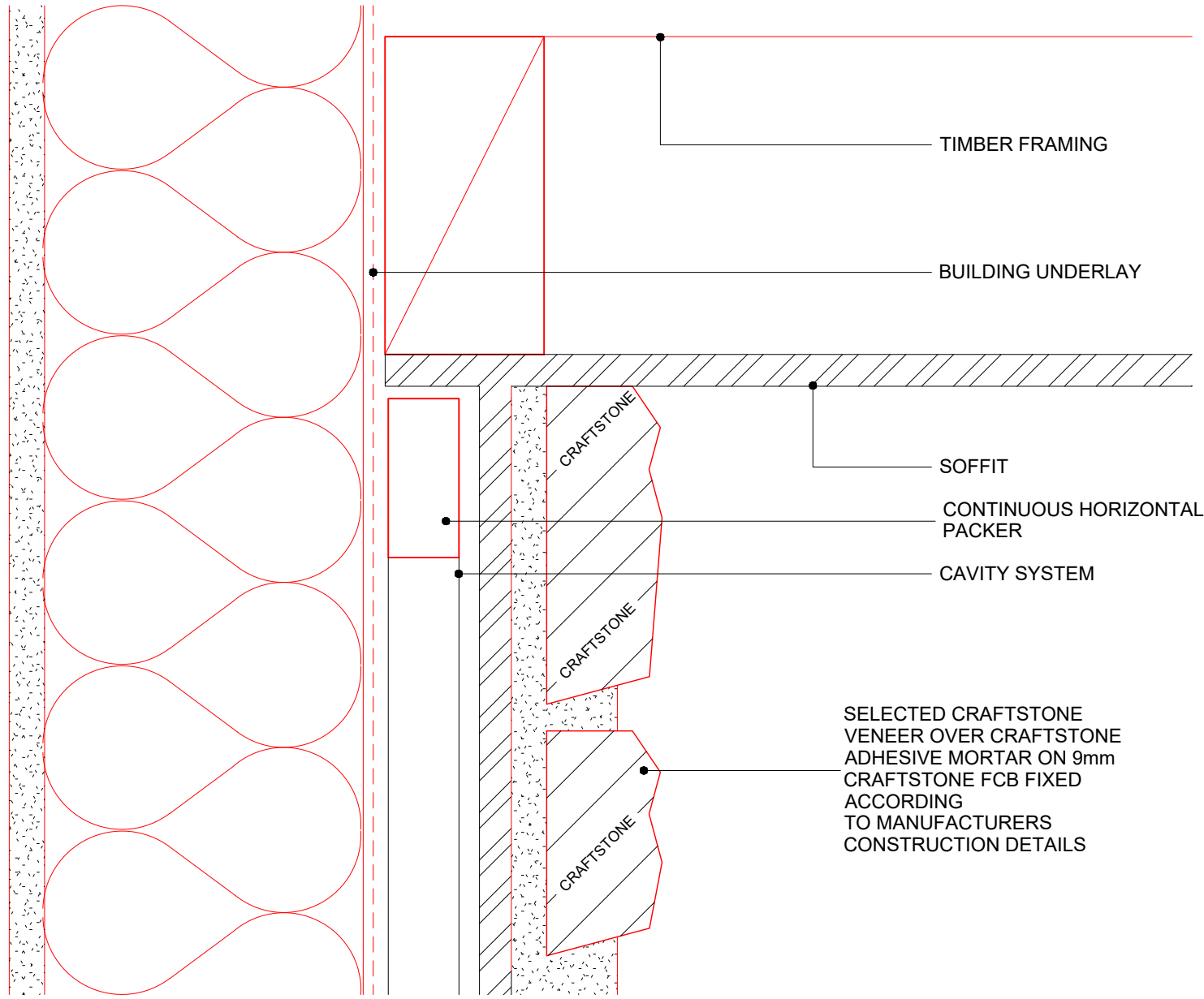
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TIMBER FRAMING

BUILDING UNDERLAY

SOFFIT

CONTINUOUS HORIZONTAL PACKER

CAVITY SYSTEM

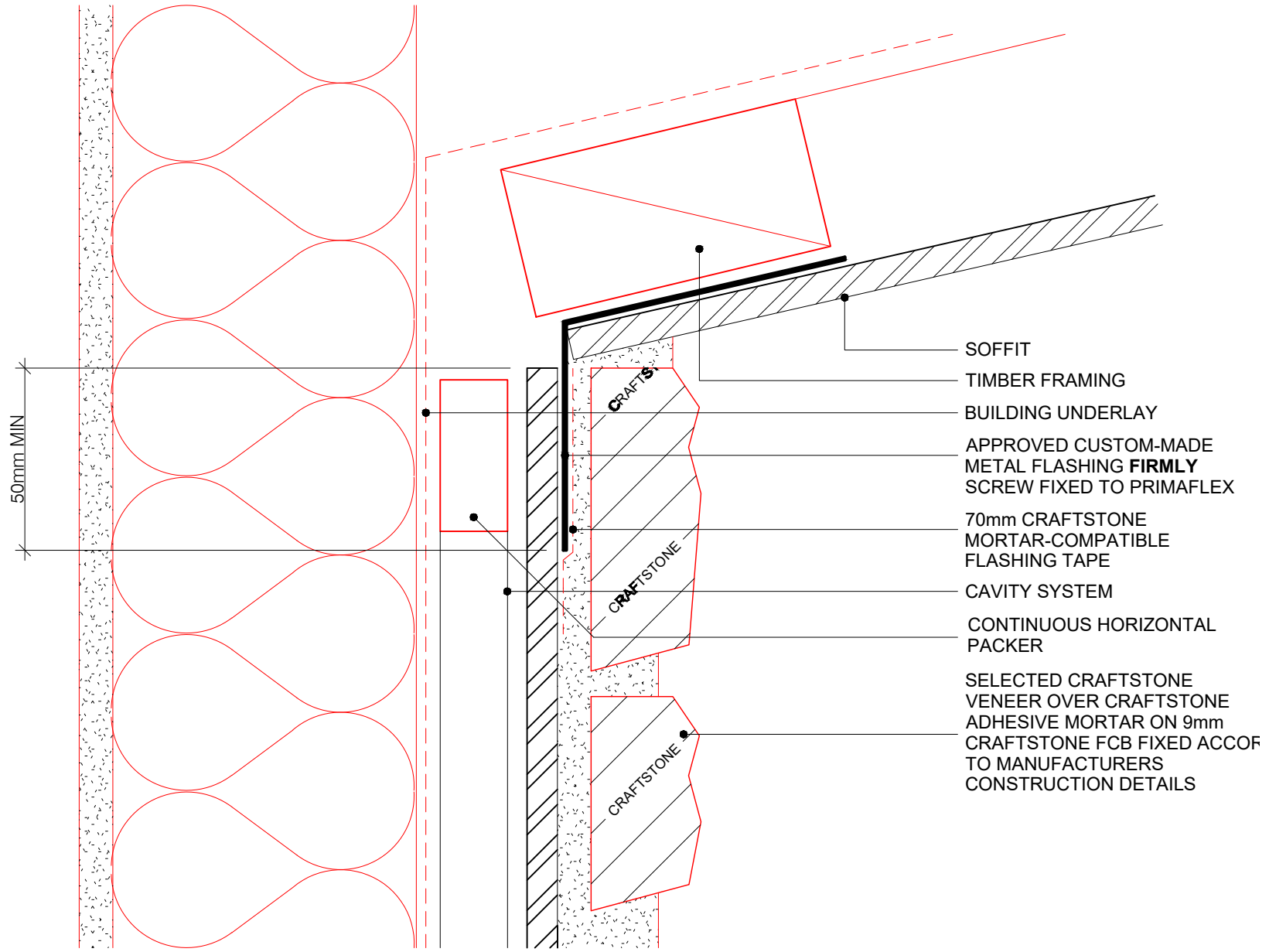
SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORDING TO MANUFACTURERS CONSTRUCTION DETAILS

CRAFTSTONE

CRAFTSTONE

CRAFTSTONE





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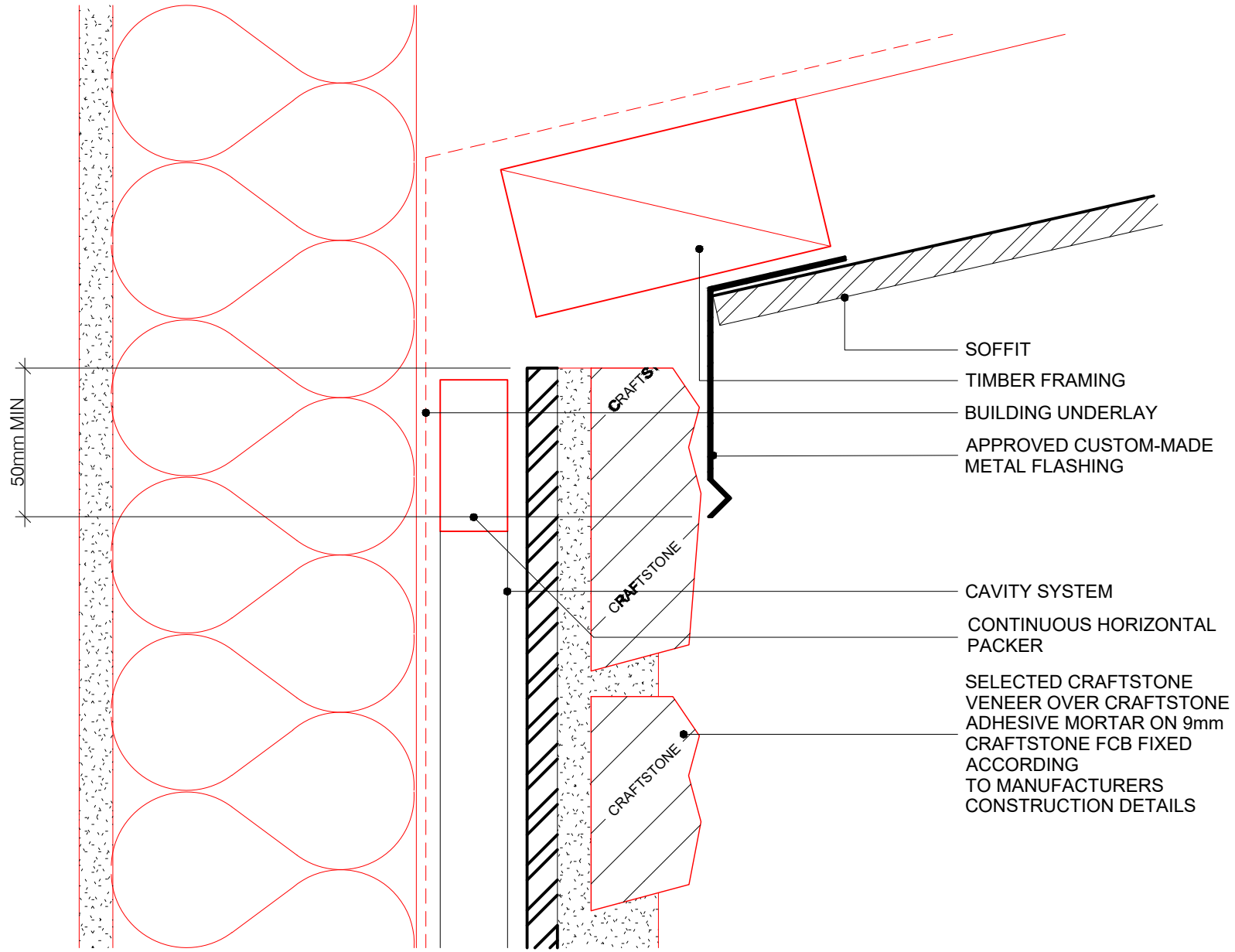
REVERSE-SLOPE SOFFIT FLASHING - OPTION 1

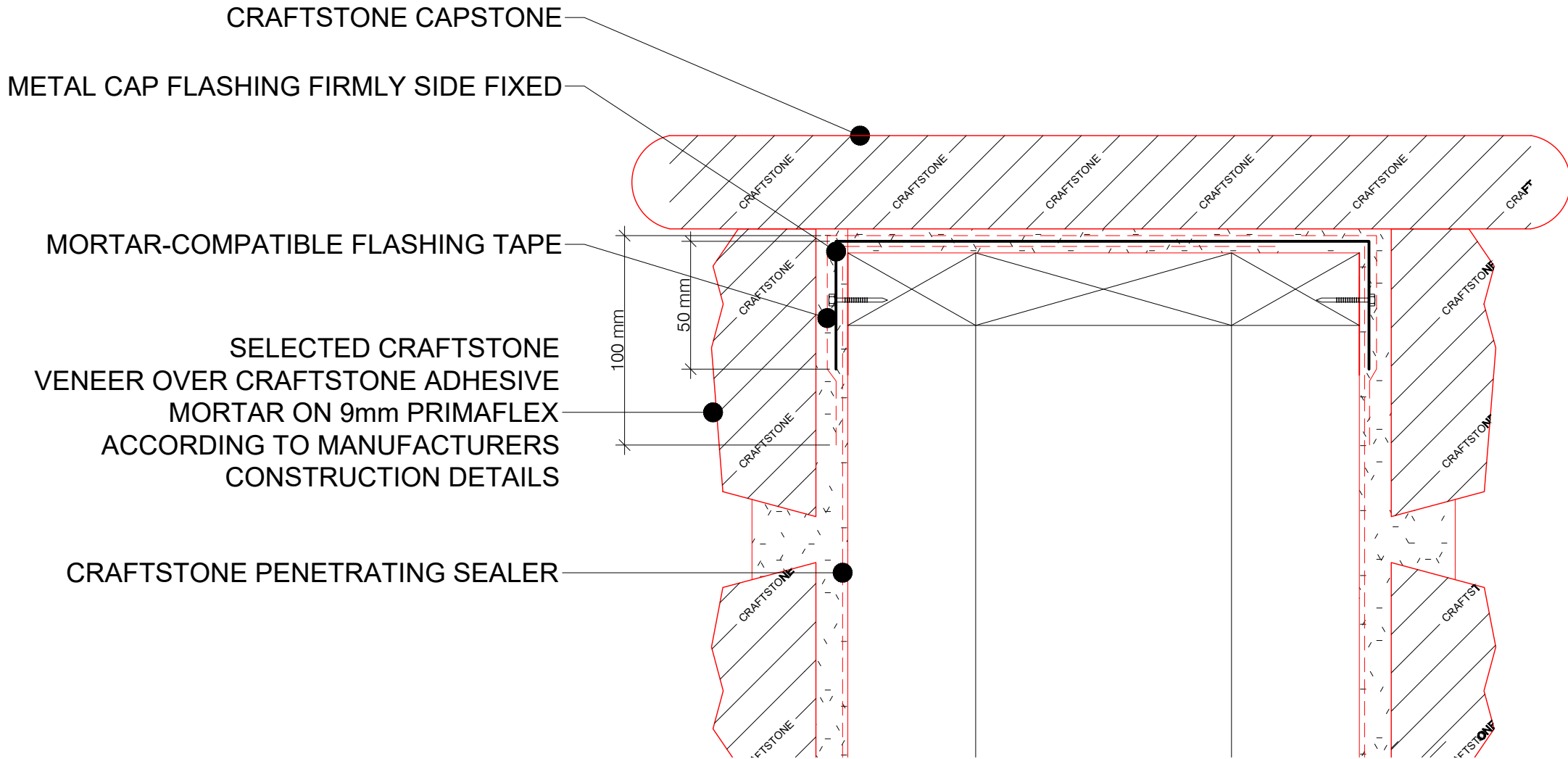
02/03/22
ISSUED

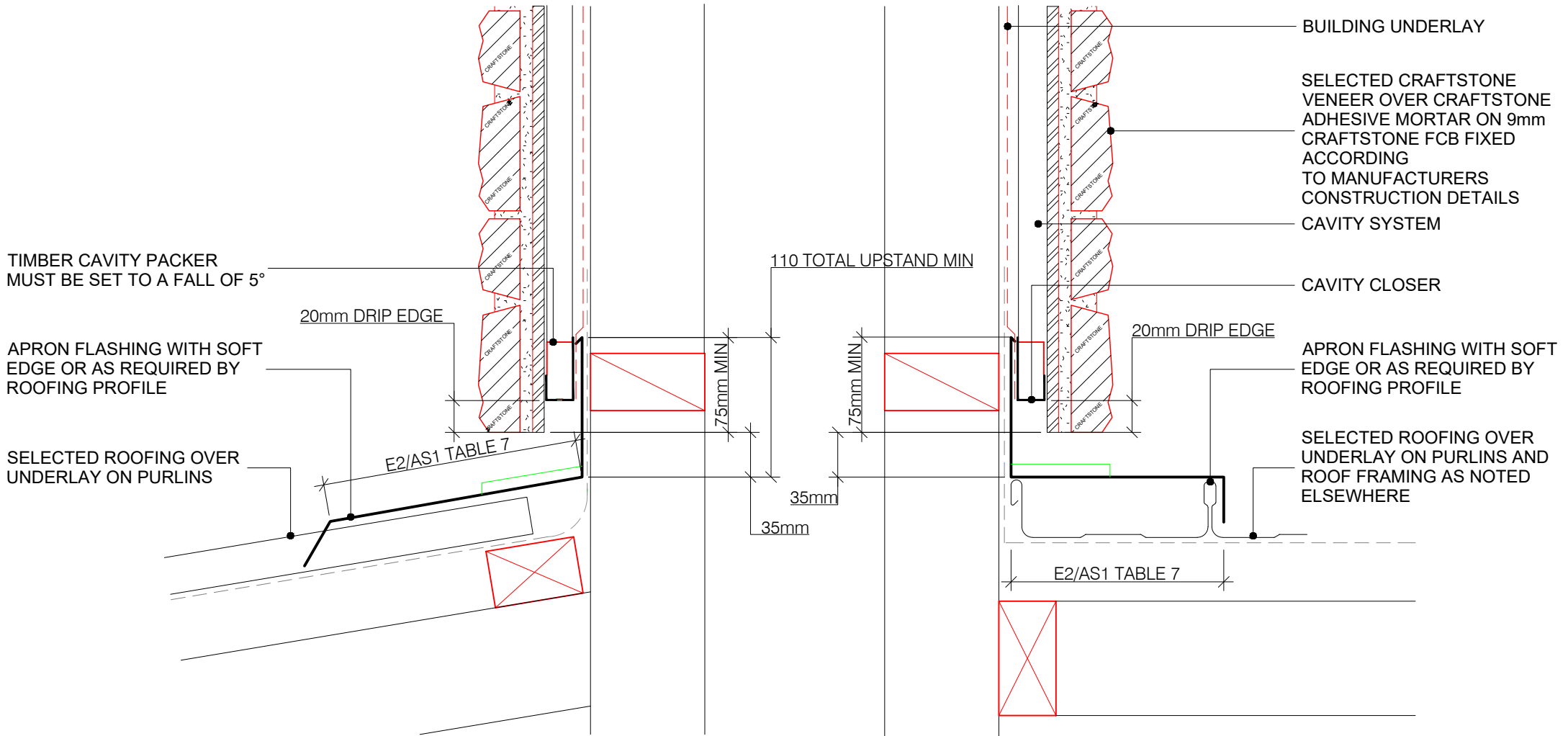
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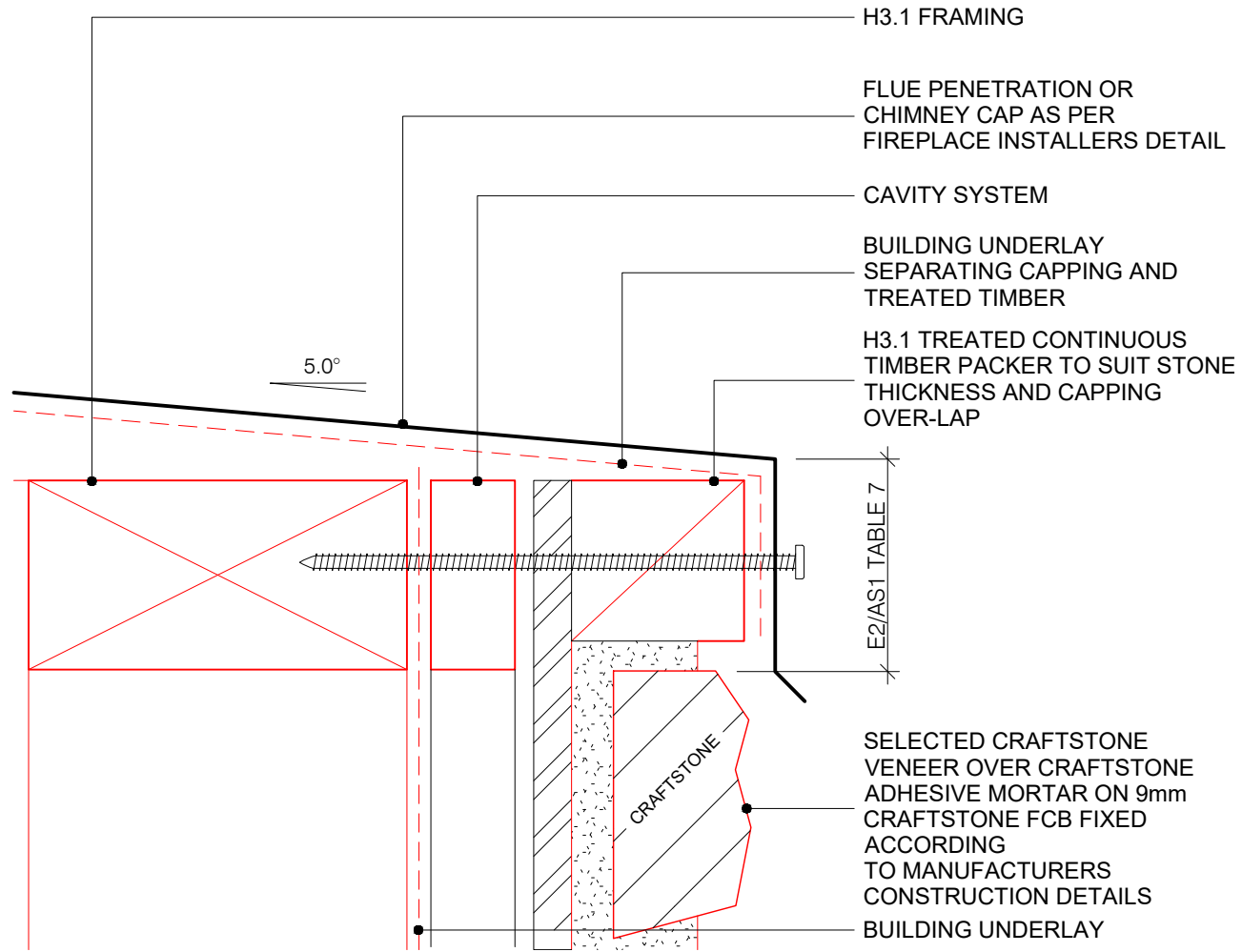
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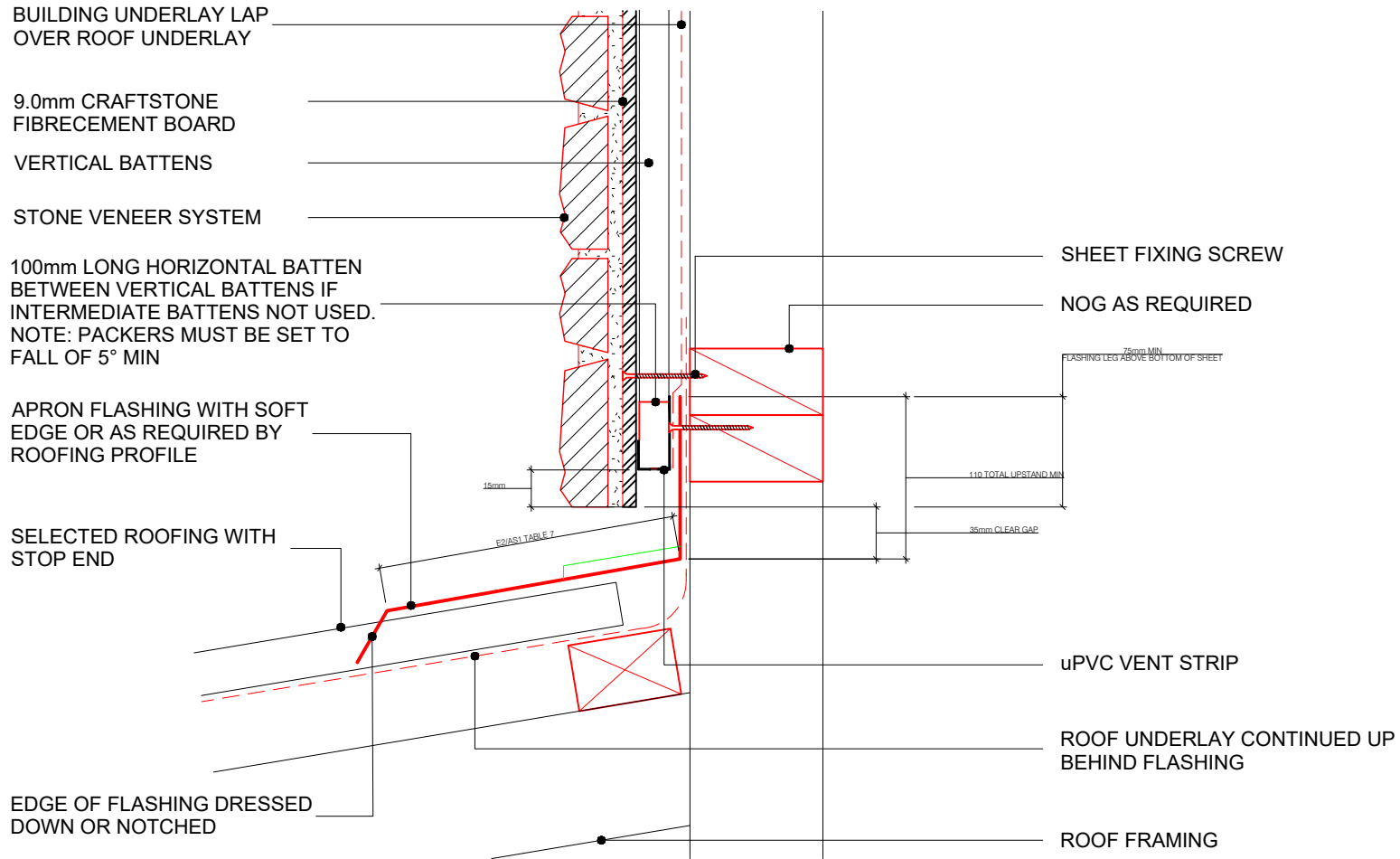
H2
SHEET



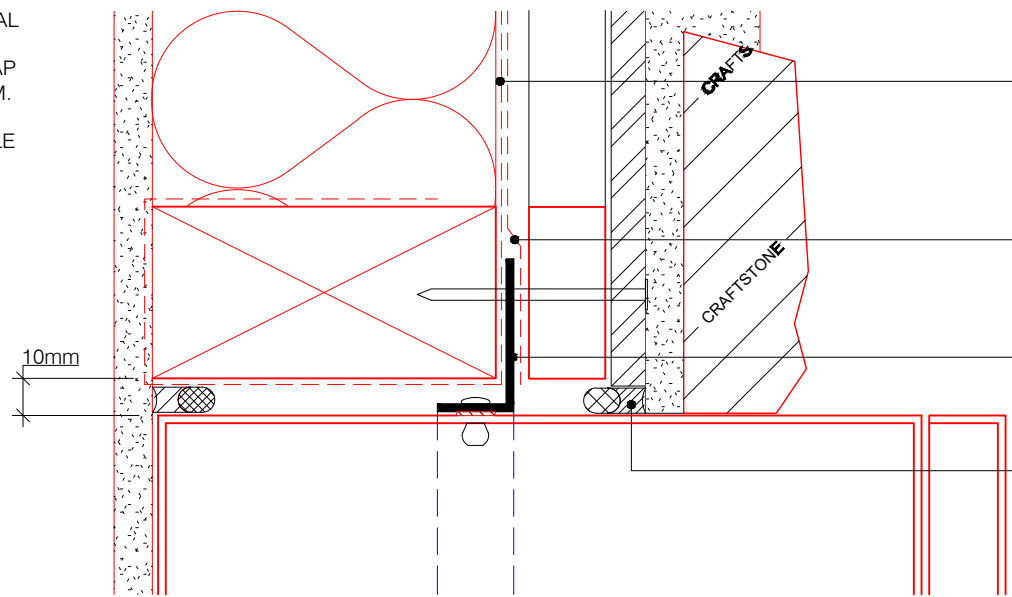








NOTE: FIX ANGLE AND SEAL TO ALL SIDES AND BASE, CLADDING SHALL OVERLAP ANGLE BY 10mm MINIMUM. CONTINUOUSLY SEAL CLADDING AGAINST ANGLE

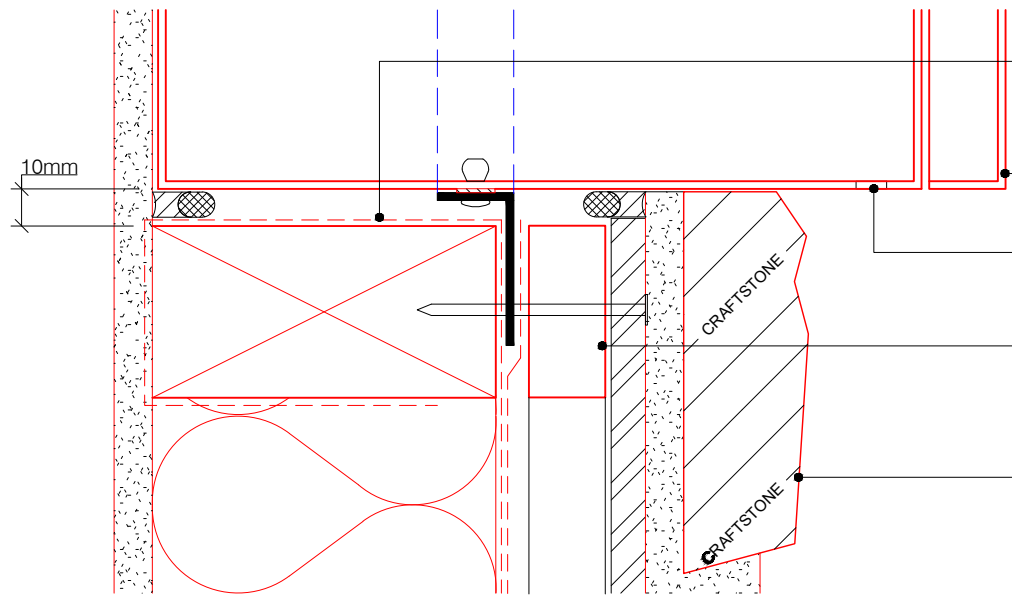


BUILDING UNDERLAY FOLDED INTO OPENING WITH FLEXIBLE FLASHING TAPE CONTINUOUS ALONG SILL, 100mm MIN UP JAMBS AND 50mm ONTO FACE OF UNDERLAY

FLEXIBLE FLASHING TAPE OR ADDITIONAL UNDERLAY JOINING ALUMINIUM ANGLE TO BUILDING UNDERLAY

SEAL AND RIVET 40x20mm ALUMINIUM ANGLE IN BED OF SEALANT ALL ROUND

SEALANT OVER PEF BACKING ROD



LAP BUILDING UNDERLAY INTO OPENING WITH FLEXIBLE FLASHING TAPE ON ALL CORNERS

METER BOX

3x8mm Ø DRAIN HOLE

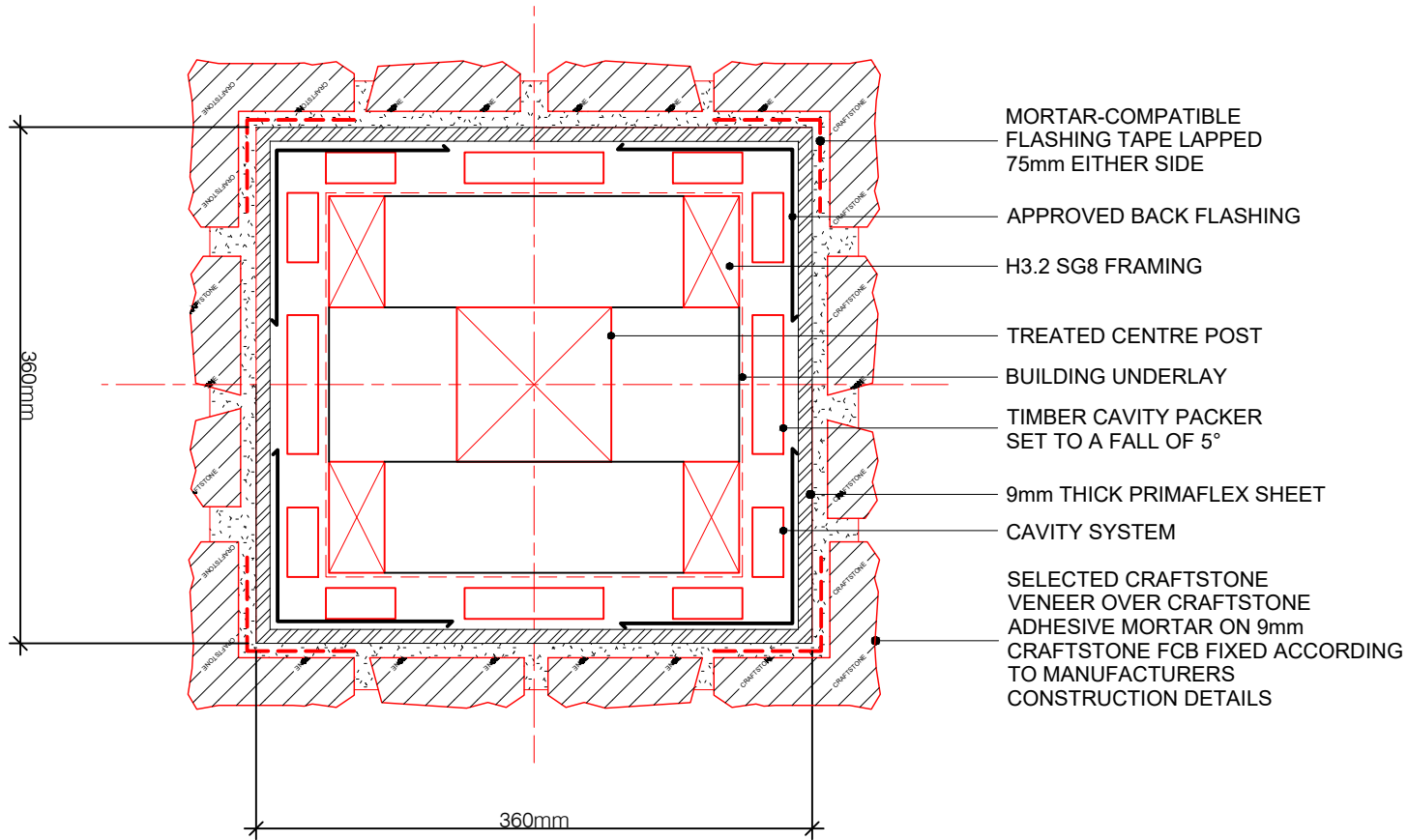
CAVITY SYSTEM
TIMBER CAVITY PACKER
MUST BE SET TO A FALL OF 5°

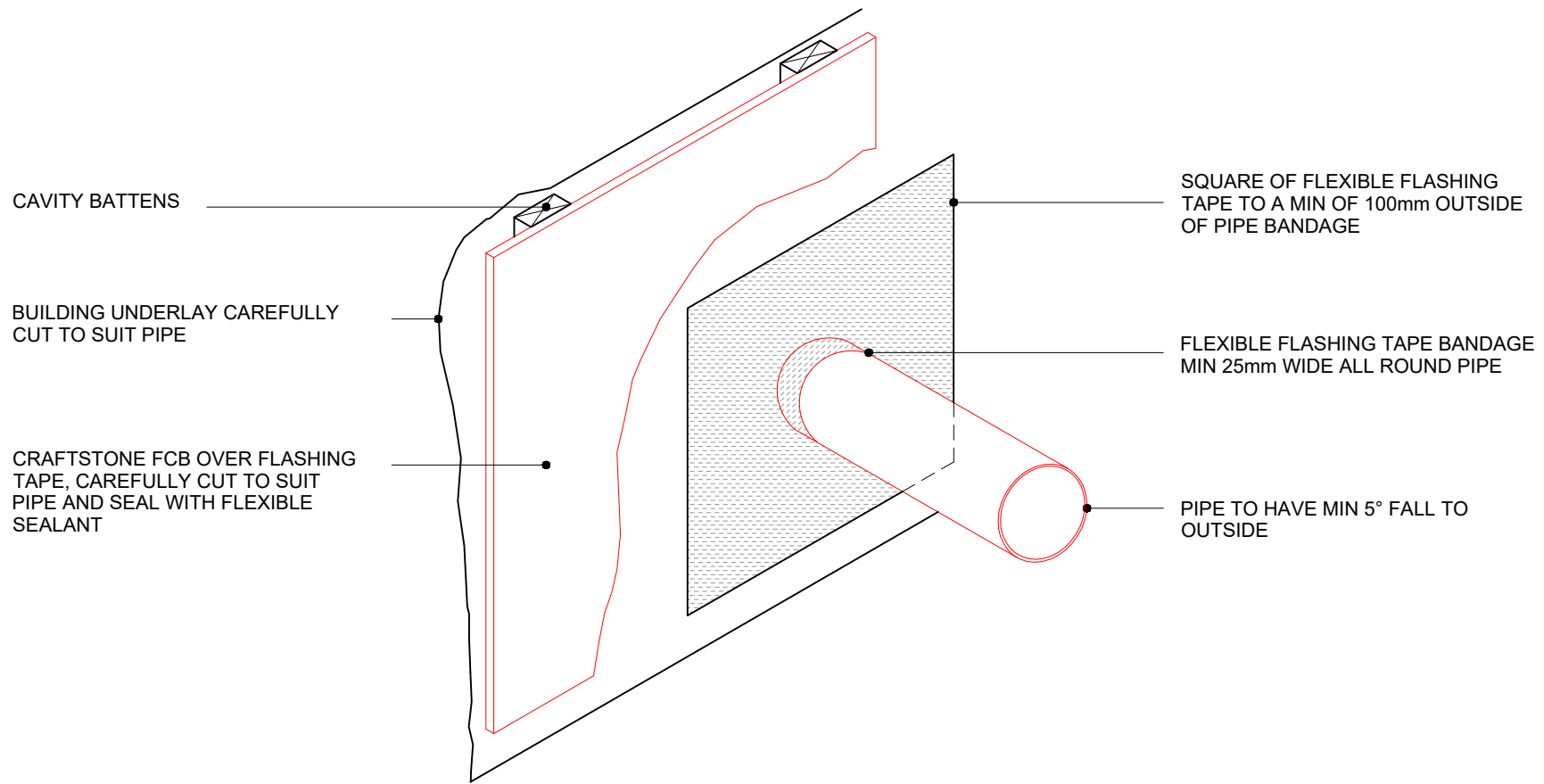
SELECTED CRAFTSTONE VENEER OVER CRAFTSTONE ADHESIVE MORTAR ON 9mm CRAFTSTONE FCB FIXED ACCORD TO MANUFACTURERS CONSTRUCTION DETAILS



NOTE:

- 1) DRAINAGE CAVITY NOT REQUIRED FOR NON-STRUCTURAL STEEL, MASONRY, OR H5 TREATED CENTRE-POST.
- 2) DEPENDING ON DIMENSIONS OF CENTRE-POST, BLOCKING OR PACKERS SELECTED TO SUIT.

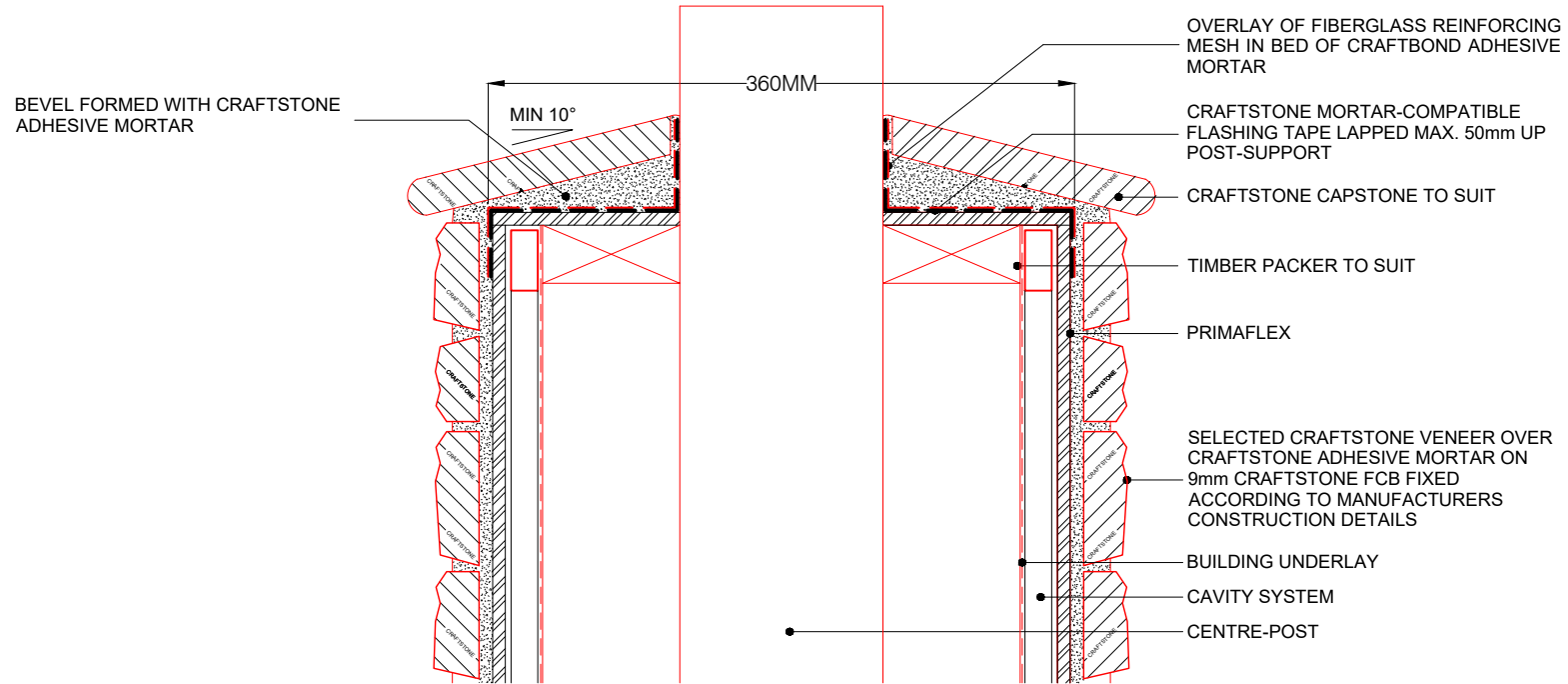


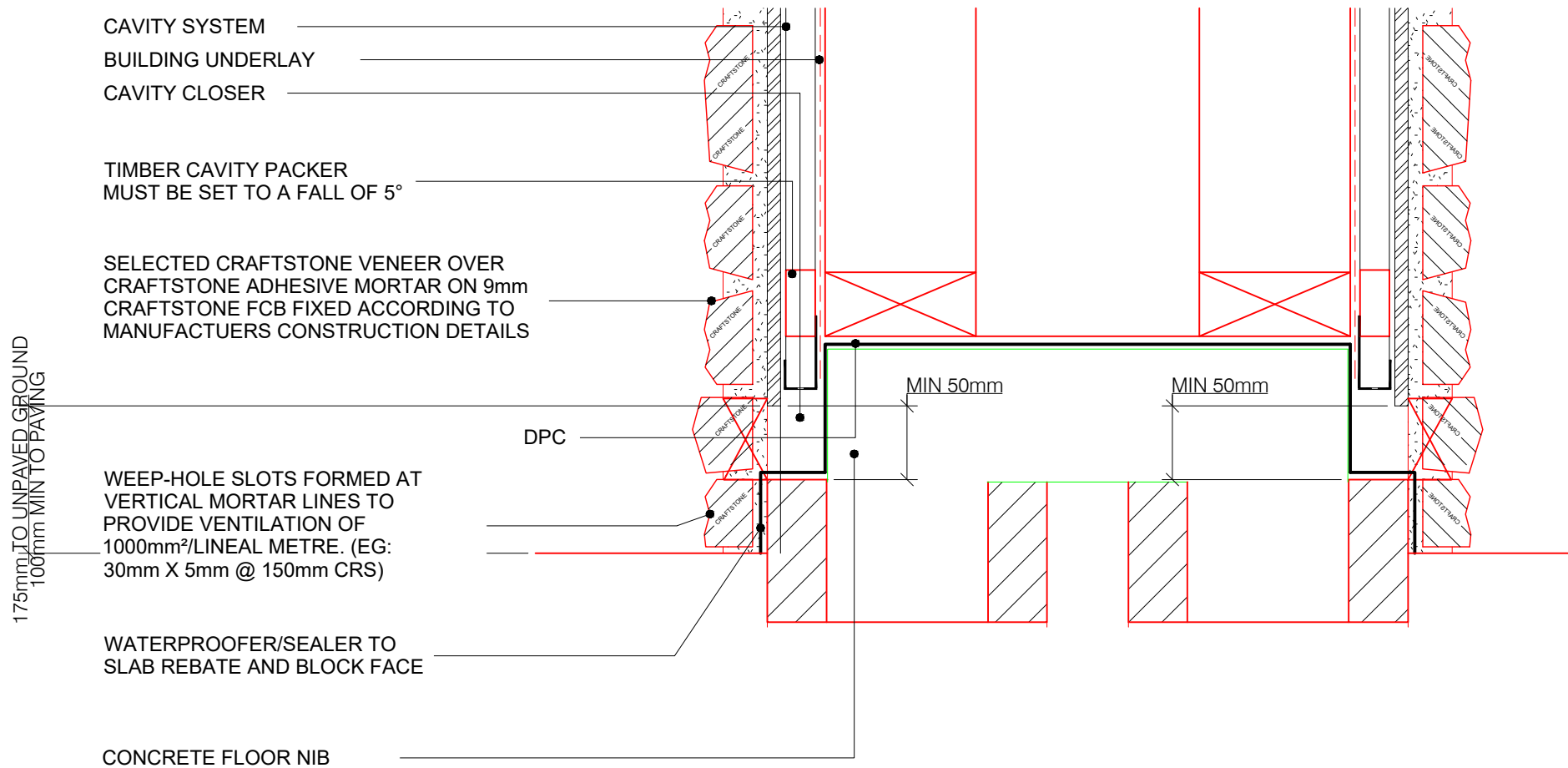


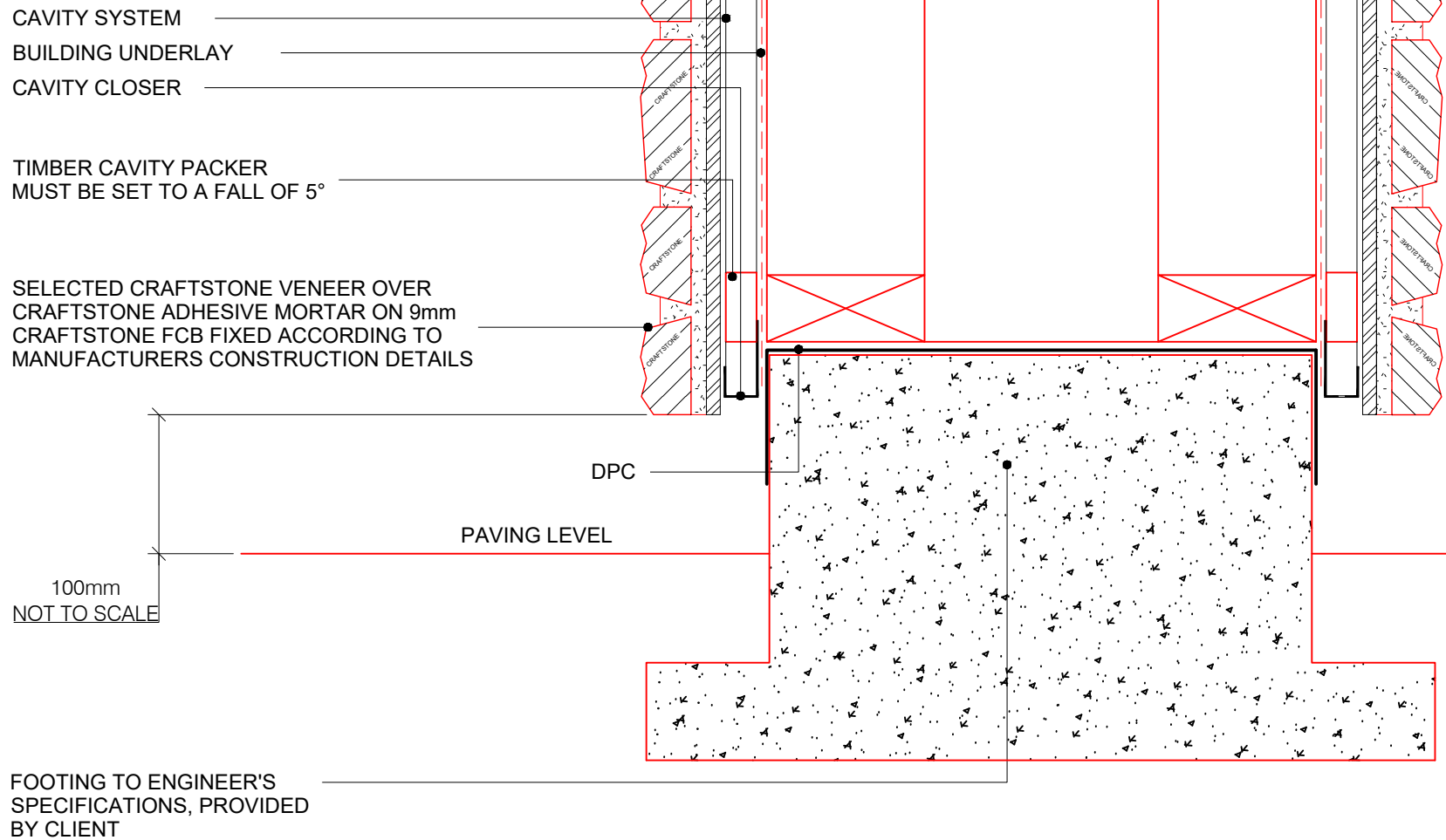
PIPE PENETRATION DETAIL

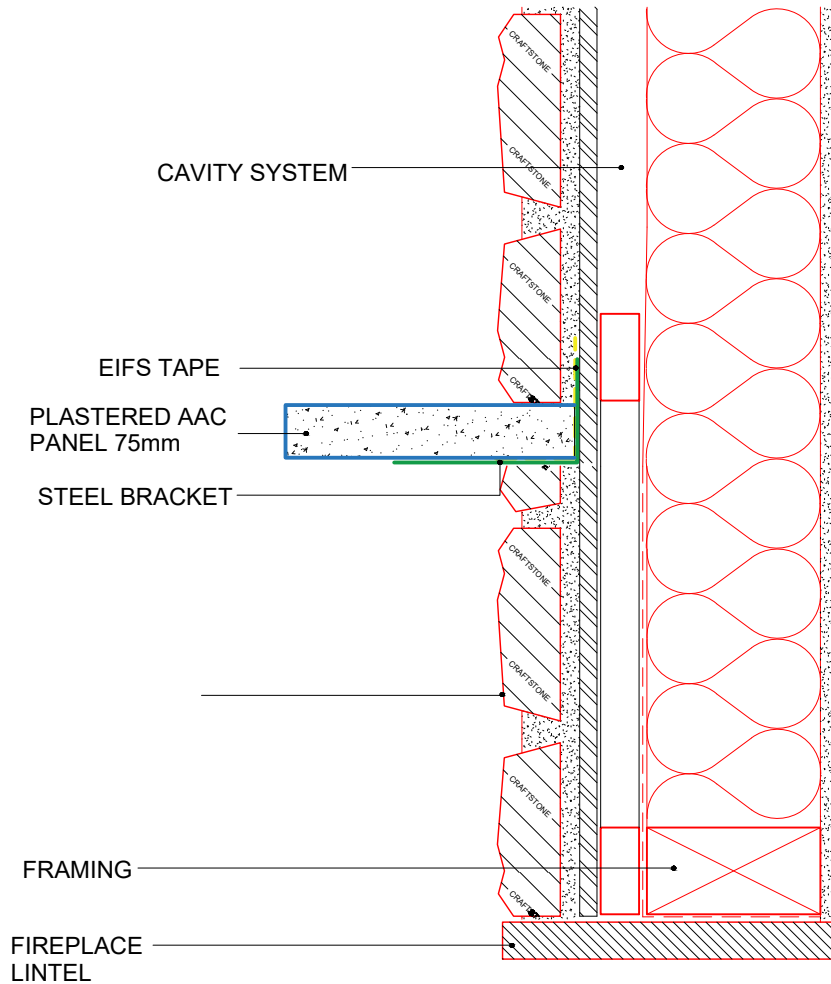
NOTE:

- 1) DRAINAGE CAVITY NOT REQUIRED FOR NON-STRUCTURAL STEEL, MASONRY, OR H5 TREATED CENTRE-POST.
- 2) DEPENDING ON DIMENSIONS OF CENTRE-POST, BLOCKING OR PACKERS SELECTED TO SUIT.









CAVITY SYSTEM

EIFS TAPE

PLASTERED AAC
PANEL 75mm

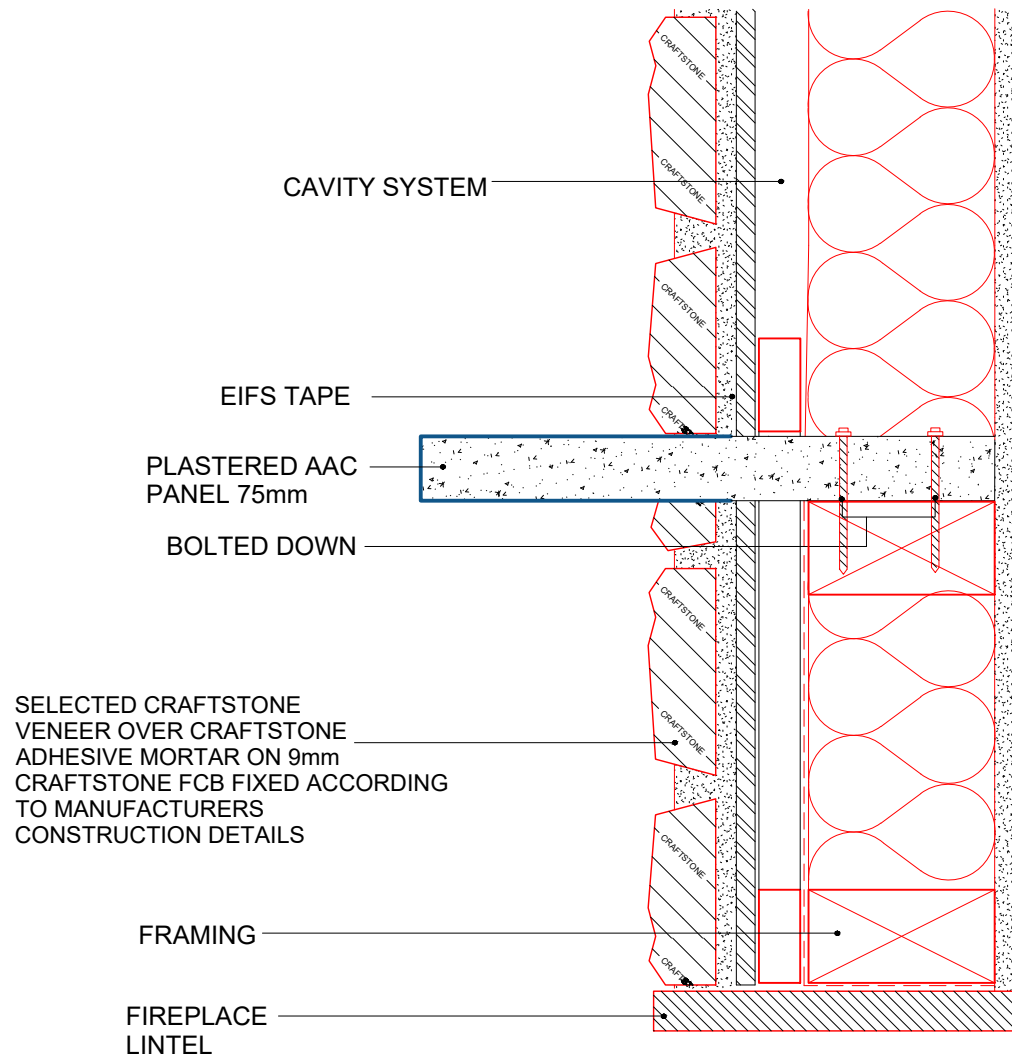
STEEL BRACKET

FRAMING

FIREPLACE
LINTEL

NOT TO SCALE





CAVITY SYSTEM

EIFS TAPE

PLASTERED AAC
PANEL 75mm

BOLTED DOWN

SELECTED CRAFTSTONE
VENEER OVER CRAFTSTONE
ADHESIVE MORTAR ON 9mm
CRAFTSTONE FCB FIXED ACCORDING
TO MANUFACTURERS
CONSTRUCTION DETAILS

FRAMING

FIREPLACE
LINTEL

NOT TO SCALE

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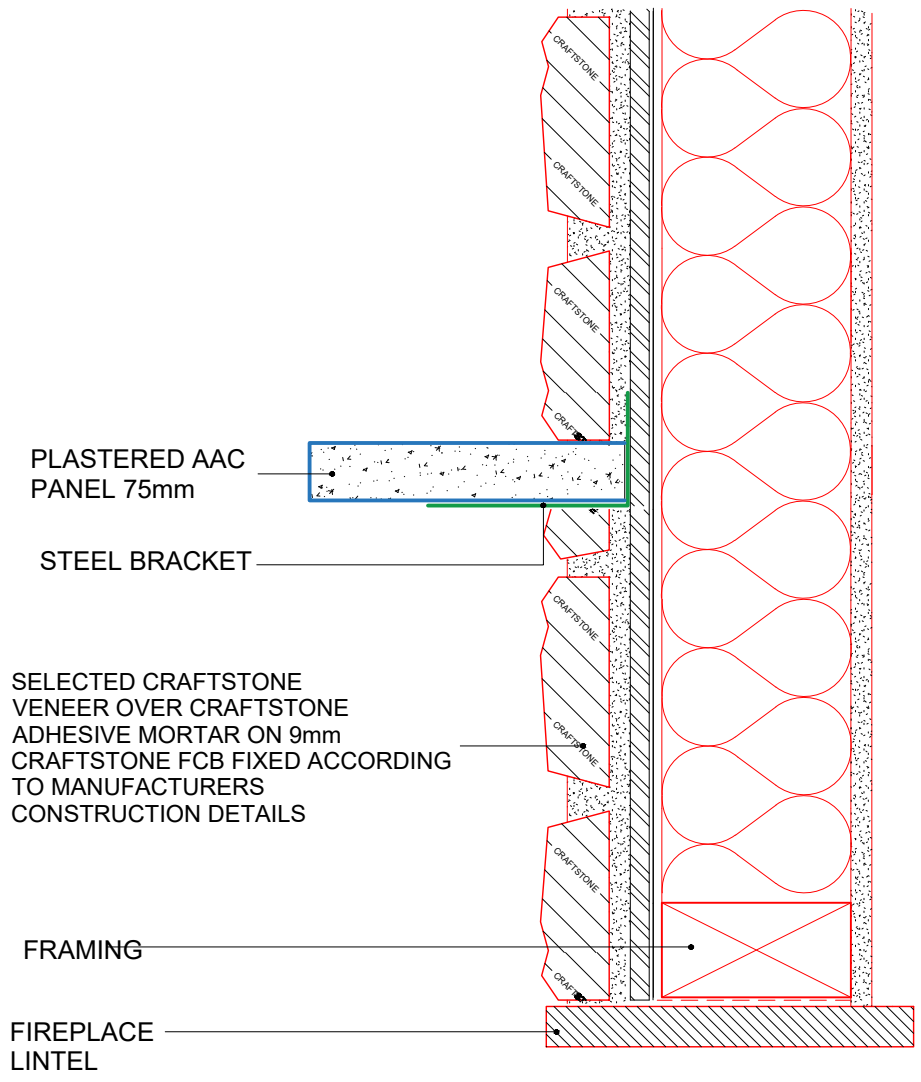
CRAFTSTONE EXTERNAL FIREPLACE MANTEL WITH AAC PANEL-OPTION 2

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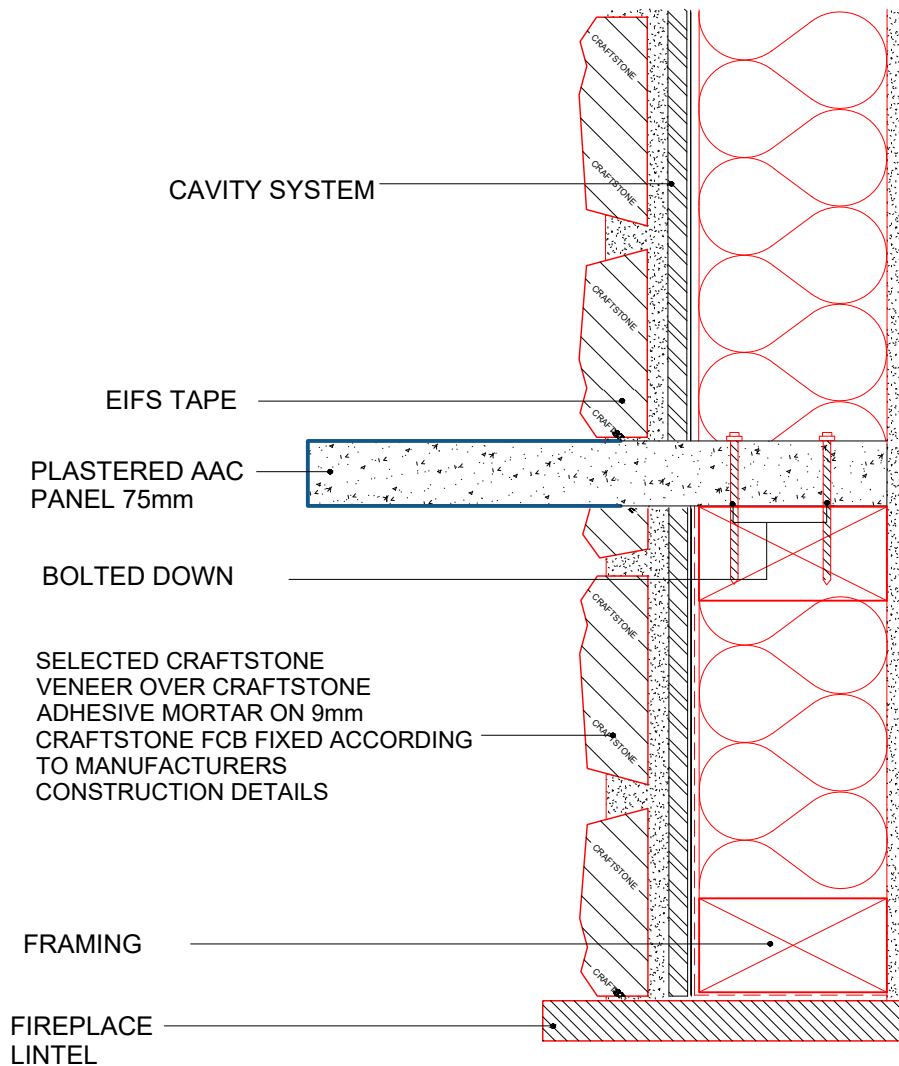
L2
SHEET



NOT TO SCALE

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NOT TO SCALE

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