

# Euramax

## GENERAL PRACTISE & GUIDELINES



### Polyvinylidene Fluoride Paint System

EURAMAX Roofing and Cladding finishes held ex stock at Ambro Metals Ltd are produced mainly using a eco-friendly 3 Layer PVDF paint system (*unless otherwise designed specifically for project related applications*). This paint system has been specifically designed to handle New Zealand and Australia's harsh environments. Polyvinylidene fluoride is the ultimate architectural paint system of choice providing superior qualities against fading, cracking, and peeling with high strength against chemical and coastal attack. The PVDF paint coatings applied to Aluminium Alloy substrates create a superior long lasting product for pre coated architectural applications.

### Protective Plastic Foil

All EURAMAX pre coated coil finishes are sensitive to abrasion and are supplied with a 60 to 80 micron removable protective strip film. Arrows that may be found on the film provide installation direction for some specific finishes such as EuraMica's, Design or Decor finishes. The protective foil should be left on through the profile forming and installation process until the cladding and roofing installation is completed ready for final reveal at end of works. The removable film is designed to handle being left on for up to 3 months on site to provide continual protection. Please avoid partial removal of the foil to avoid marking. Also avoid applying foreign adhesive tapes to the protective foil such as insulation or duct tapes where the solvents can sometimes bleed through effecting underlying paint finish upon removal. These adhesive tapes can penetrate and change the aesthetic of the finish in areas once foil is removed. Also avoid harmful chemicals in contact with adhesives that could potentially breakdown the foils protective performance functions. Pre-coated paint surfaces are sensitive to abrasion relying on the applied protective foil during a projects construction process till risk of interruption is at a absolute minimum or project is completed within protection period.

Application of adhesive solar panels are best to apply immediately after protective foil is removed for best adhesion and to avoid introducing cleaning agents or contaminants to the new surface.

### Aluminium Alloy

EURAMAX coil coated finishes are generally applied to either the 5000 or 3000 series of Architectural Aluminium Alloys dependent of desired profile type. All alloys are covered by the same warrant as the paint and layering system used is the most deciding factor on final warrant.

### Handling & Storage

Coil and sheet material must be stored in a cool, dry, moisture free environment away from potential rising water, condensation or high humidity. Euramax pre coated Aluminium must not be used or stored with other conflicting materials in the presence of water.

Please avoid heavy trafficking, or exposing installed panels to potential damage. Please use careful consideration when walking across flat panelled areas to avoid introducing dents and damage. Please pay extra attention in unsupported profile applications which deem most vanerable to damage.

### Sunscreen

Sunscreens with Titanium Dioxide and Zinc Oxide in contact with painted surfaces should be avoided at all cost as sunscreen is well known to leave unwanted marks and stains to pre painted exterior surfaces. This also applies to other aggressive chemicals, construction materials and abrasives.

For further information relating to technical, specification or performance about EURAMAX products please visit our website or contact our people to request direct at Ambro Metals Ltd.

REQUEST SAMPLES OR FURTHER INFORMATION

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